

Polymer	Monomers	Chemical Reactions	Uses
Urea formaldehyde resin (a) Glyptal (copolymer)	(a) Urea ( $\text{NH}_2\text{CONH}_2$ ) (b) formaldehyde ( $\text{HCHO}$ ) (a) ethylene glycol $\text{HO}-\text{CH}_2-\text{CH}_2-\text{OH}$ (b) phthalic acid $\text{HO}-\text{C}_6\text{H}_4-\text{COOH}$	$\text{NH}_2\text{CONH}_2 + \text{HCHO} \longrightarrow \left[ \text{NH}-\text{CO}-\text{NH}-\text{CH}_2 \right]_n$ $\text{HO}-\text{CH}_2-\text{CH}_2-\text{OH} + \text{HOOC}-\text{C}_6\text{H}_4-\text{COOH} \longrightarrow \left[ \text{O}-\text{CH}_2-\text{CH}_2-\text{OOC}-\text{C}_6\text{H}_4-\text{CO} \right]_n$	unbreakable cups laminated sheets making paints and lacquers.
Bakelite	(a) formaldehyde $\text{HCHO}$ (b) phenol $\text{C}_6\text{H}_5\text{OH}$	$\text{HCHO} + \text{C}_6\text{H}_5\text{OH} \xrightarrow{\text{H}^+} \text{Bakelite (thermosetting plastic)}$	combs, electrical switches, handles of pen & cooker.
Malamine formaldehyde	(a) Malamine $\text{N}(\text{CH}_2\text{NH}_2)_3$ (b) formaldehyde $\text{HCHO}$	$\text{HCHO} + \text{N}(\text{CH}_2\text{NH}_2)_3 \longrightarrow \left[ \text{NH}-\text{CH}_2-\text{N}(\text{CH}_2)_2 \right]_n$ Malamine polymer	unbreakable crockery.
Biodegradable polymers (a) PHBV (b) Polylactide (c) Polycaprolactone	(i) 3-Hydroxybutyric acid $\text{CH}_3-\text{CH}(\text{OH})-\text{COOH}$ (ii) 3-Hydroxyvaleric acid $\text{CH}_3-\text{CH}_2-\text{CH}(\text{OH})-\text{COOH}$ (i) Glycine $\text{NH}_2-\text{CH}_2-\text{COOH}$ (ii) Caproic acid $\text{NH}_2-(\text{CH}_2)_5-\text{COOH}$	$\text{CH}_3-\text{CH}(\text{OH})-\text{COOH} + \text{CH}_3-\text{CH}_2-\text{CH}(\text{OH})-\text{COOH} \longrightarrow \left[ \text{O}-\text{CH}(\text{CH}_3)-\text{CH}_2-\text{O}-\text{CH}(\text{CH}_2\text{CH}_3)-\text{CH}_2 \right]_n$ PHBV $\text{NH}_2-\text{CH}_2-\text{COOH} + \text{NH}_2-(\text{CH}_2)_5-\text{COOH} \xrightarrow{-\text{H}_2\text{O}} \left[ \text{NH}-\text{CH}_2-\text{O}-\text{NH}-(\text{CH}_2)_5-\text{CO} \right]_n$	packaging, orthopaedic devices. in medicines, surgical devices, plastic film.

## CHEMICAL KINETICS

(29)  $t = \frac{2.303}{K} \log \frac{[A]}{[A]}$

 $k$  = rate constant $[A]_0$  = initial conc $[A]$  = conc. after time $t_{1/2}$  = half life period $K$  = rate constant $A$  = Arrhenius factor $E_a$  = Activation energy $R$  = gas constant (8.314)

(30)  $t_{1/2} = \frac{0.693}{k}$

(31)  $\log k = \log A - \frac{E_a}{2.303 RT}$

(32)  $\log \frac{k_2}{k_1} = \frac{E_a}{2.303 R} \left[ \frac{1}{T_1} - \frac{1}{T_2} \right]$