Engineering Chemistry-I

Q.1.	. Following questions have fou rection.	r alternatives, choose the cor-	
(i)	Atoms of different elements having same no. of nucleous		
	but different no. of protons are called.		
	(a) Isotope	(b) Isobar	
	(c) Isotone	(d) Isoelectronic	
Ans	s.(c)		
(ii)	Unit of electrochemical equivalent is:		
	(a) gram / coulombs	(b) coulombs / gram	
	(c) gram /ampere	(c) ampere / gram	
An	s.(c)		
(iii)	Sulphides are are mainly con	centrated by:	
	(a) gravity seperation (b) mag		
	(c) froth fluation process	(d) Liquidation	
An	s.(c)		
	The process of heating up of	re in presence of air below its	
` .	meeting point is called.		
	(a) Calcination	(b) Rusting	
	(c) Leaching (d) Sm		
An	is.(a)		
	Which of the following alloy	is used for making bearings?	
1,7	(a) Monel metal	(b) Babbitt metal	
	(c) Gun metal	(d) Woods metal	
Ar	1s.(b)		
	The monomers of Buna-S ru	ibber are:	
	(a) Styrene and butadiene	(b) Styrene and phenol	
	(c) Styrene and chloroprene	(d) Styrene and isoprene	
A	ns.(a)		
	ii) Which of the following is a	green house gas?	
	(a) CO, (b) SO,	(c) CO (d) NO,	
A	ns.(a)		
(v	iii) Which of the following is a n	on-polar covalent compound?	
	(a) NaCl (b) NH ₃ (c) Alc	에네티 경이 25 시간에 나가면 된 경인이 가는데 이렇게 되었다면서 가면서 되는 것이 없는 것이 없는 것 같다.	
A	ns.		
Q	2(a) Explain Bohr's model of a	tom and write down its limita-	
	tions.	and the second of the second of the	
Α	ns. Refer to chapter 1 Q.no. 9.		

Q2(b) Write down the electronic configuration of Cr, Fet, and

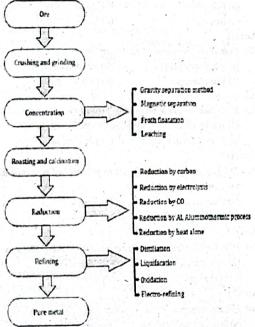
 CU^{2+} in S, P, d, f notation. Ans. $Cr = 1s^22s^22p^63s^23p^63d^54s^1$ $Fe^{3+} = 1s^2 2s^2 2p^6 3s^2 3p^6 3d^5$

Cu²⁺ = 1s²2s²2p⁴3s²3p⁶3d⁹
Q3(a) With the help of a flow diagram show the stages of ex-

traction of metals from their ores.

Ans. The extraction of a metal from its ore depends on:

- 1. The type of ore being used.
- 2. The nature of the impurities present in the ore.
- 3. The degree of the reactivity of the metal that is to be extracted.



Crushing and Grinding: Ores are crushed into a fine powder in big jaw crushers and ball mills. This process is called pulverization.

A. Concentration of Ores (Ore Dressing): The process of removing gangue (earthly impurities) from an ore is known as concentration or dressing of ore.

I. Gravity separation (Hydraulic washing):

Principle: Separation of Ore and Gangue.

Process: The ore is poured over a vibrating sloped table with grooves and a jet of water is allowed to flow over it. The dense ore particles settle down in the grooves.

II. Magnetic Separation:

Principle: Separation of Magnetic ore and Non-magnetic ore.

Process:

- B. The pulverized ore is placed on a conveyor belt.
- C. The magnetic particles are attracted to the magnetic wheel and

fall separately apart from the non-magnetic particles.

III. Froth Flotation

Principle: Separation of ore and gangue by wetting with oil and water.

Process:

- i. The method is generally applied for sulphide ores.
- ii. The ore is taken in a large tank containing oil and water and is agitated with a current of compressed air. The ore is wetted by the oil and separates from the gangue in the form of froth
- D. Conversion of the concentraded ore into Metallic Oxide:Concentrated ore is converted into metal oxide either by Roasting or Calcination.
- I.Roasting: Process of heating the concentrated ore to a high tem perature in the presence of excess air.

Examples:

$$2ZnS + 3O_2 \xrightarrow{Roasting} 2ZnO + 2SO_2$$

II. Calcination: Process of heating the concentrated ore in the absence of air at a temperature not sufficient to melt the ore.

$$ZnCO_3 \rightarrow ZnO + CO_2$$

E. Reduction of Metallic Oxides to Metal (Smelting): The process of removing oxygen from a metallic oxide so as to convert it (metallic oxide) into a metal is known as reduction or smelting.

I. Reduction by Electrolysis: Reduction of highly electropositive (reactive) metals like K, Na, Ca, Mg, Al oxides/halides. Electrolysis of fused metallic salts

Example: Extraction of Aluminium [Al₂O₃.2H₂O]

When electric current is passed through the concentrated ore, the reaction takes place as follows:

$$Al_{1}O_{1} \leftrightarrow 2Al^{+3} + 3O_{2}^{2}$$

At Cathode: 2Al+3 + 6e- → 2Al

At Anode: $30^2 - 6e^2 \rightarrow 3[0] \rightarrow 30_2(gas)$

Product at cathode: Pure aluminium metal

Product at anode: Oxygen gas

11. Reduction by Reducing agents: In this process the metallic oxide is reduced to metal by using reducing agents like carbon (coke, charcoal), carbon monoxide. Hydrogen etc.

Example: Reduction of Zn, Fe, Pb, Cu oxides.

III. Reduction by thermal decomposition Oxides of metals like mercury and silver get reduced to their corresponding metals on heating above 300°C. They do not require reducing agent or electrolytic reduction for this purpose.

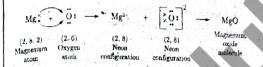
F. Refining of Impure Metal:

- 1. Distillation refining: For refining volatile metals e.g. zinc, metcury.
- 2. Liquation: For refining low melting point metals e.g. lead, tin
- 3. Oxidation refining: For refining metals by oxidation of the impurities e.g. iron.
- Electrolytic refining: For refining impure metals by electrolysis
 e.g. Cu, Al, Pb.

Q3(b) Show the formation of MgO, Na,S, NH, and C,H, by Lewis dot structure.

Ans.

(i) MgO



(ii) NH,

(iii)C,H,

Q4(a) Write down Arrhenius theory of ionization.

Ans. Refer to chapter 2 O.no. 2.

Q4(b) Explain the construction and working of dry cell.

Ans. Refer to chapter 2 Q.no. 17.

Q5(a) Define electrolysis. Explain the electrolysis of aqueous CuSO, solution using platinum (Pt) electrode.

Ans. Refer to chapter 2 Q.no. 4&9.

Q5(b) Write down the composition, properties and application of duralumin and german silver.

Ans. Refer to chapter 2 Q.no. 9(ix) & 9(x).

Q5(c) Explain powder metallurgy of alloy making.

Ans. Metal processing technology in which parts are produced from metallic powders. In the usual PM production sequence, the powders are compressed (pressed) into the desired shape and then heated (sintered) to bond the particles into a hard,

rigid mass

- Pressing is accomplished in a press-type machine using punchand-die tooling designed specifically for the part to be manufactured.
- Sintering is performed at a temperature below the melting point of the metal.
- PM parts can be mass produced to net shape or near net shape,
 eliminating or reducing the need for subsequent machining
- PM process wastes very little material about 97% of the starting powders are converted to product.
- PM parts can be made with a specified level of porosity, to produce porous metal parts.

 Examples: filters, oil-impregnated bearings and gears.

Q6(a) Write down the properties and applications of glass wool and Asbestos.

Ans. Refer to chapter 4, Q.no. 10(a) & (b).

Q6(b) Explain compounding of plastics.

Ans. Refer to chapter 4, Q.no. 9(a).

Q7(a) What do you mean by water pollution? Explain the causes and remedial measure of water pollution.

Ans. Refer to chapter 5, Q.no. 5.

Q7(b)Discuss air pollution due to internal combustion engine.

Ans. Emission from petrol engine and diesel engine increased and cause a great threat to human health. I.C. engines convert heat energy into mechanical energy by burning the fuel in its combustion chamber called cylinder. Mostly, petrol and diesel oil are used as fuels for i.c. engines. During combustion of fuel water and carbon mono oxide are emitted.I.C. engines convert heat energy into mechanical energy by burning the fuel in its combustion chamber called cylinder. Mostly, petrol and diesel oil are used as fuels for i.c engines. These fuels contain hydrogen and carbon in various combinations. During combustion, oxygen combines with hydrogen carbon to form water (h2O), carbon monoxide (co) and carbon dioxide (co2). The nitrogen in the fuel combines with oxygen and forms nitrogen oxide (no2). Remaining fuel goes unburnt resulting in smoke and ash. Exhaust gas constituents consist of partly burned petrol, carbon monoxide, nitrogen oxides and if sulphur in petrol, sulphur oxides, pollute the air. The oxides of nitrogen together with hydrocarbons react in the presence of sunlight and form petrochemical smog. As a result, smog is created, the atmosphere becomes dirty and breathing becomes

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difficult. Its bad effect includes crop damage, eye irritation, objectionable odour, decrease of visibility, cracking in rubber etc. Smog is a kind of fog mixed with other substances. The smog covers the cities like a blanket for days together during winter.

Q8 Write short notes on any four of the following.

- (a) Green house effect
- (b) BOD & COD
- (c) Tensile strength
- (d) E-waste
- (e) Electrochemical
- (f) Rusting
- Ans.(a) Refer to chap-5 Q.no. 9(b).
- Ans.(b) Refer to chap-5 O.no. 10.
- Ans.(c) Tensile strength: Tensile strength, maximum load that a material can support without fracture when being stretched, divided by the original cross-sectional area of the material. Tensile strengths have dimensions of force per unit area and in the English system of measurement are commonly expressed in units of pounds per square inch, often abbreviated to psi. When stresses less than the tensile strength are removed, a material returns either completely or partially to its original shape and size. As the stress reaches the value of the tensile strength, however, a material, if ductile, that has already begun to flow plastically rapidly forms a constricted region called a neck, where it then fractures.

Ans.(d) Refer to chap-5 Q.no. 11(c).

Ans.(e)An electrochemical cell is a device capable of either generating electrical energy from chemical reactions or using electrical energy to cause chemical reactions. The electrochemical cells which generate an electric current are called voltaic cells or galvanic cells and those that generate chemical reactions, via electrolysis for example, are called electrolytic cells.A common example of a galvanic cell is a standard 1.5 volt cell meant for consumer use.

Ans.(f)Rusting:Rusting of iron refers to the formation of rust, a mixture of iron oxides, on the surface of iron objects or structures. This rust is formed from a redox reaction between oxygen and iron in an environment containing water (such as air containing high levels of moisture). The rusting of iron is characterized by the formation of a layer of a red, flaky substance that easily crumbles into a powder.

This phenomenon is a great example of the corrosion of metals, where the surfaces of metals are degraded into more chemically stable oxides. However, the term 'rusting' is generally used to refer to the corrosion of objects made of iron or ironalloys.

Basic Chemistry

Q1. Choose the correct answer from the four alternaives .

- (i) 23 Na and 12 Na are
- (a) Isotopes
- (b) Isobars
- (c) Isodiapheres
- (d) Isotones

Ans.(d)

- (ii) What is the purpose of MnO, in dry cell?
- (a) As an oxidising agent (b) As an Reducing agent
- (c) As an antioxidising agent (d) None of the above

Ans.(a)

- (iii) Slag is formed by reaction between
- (a) impurities and coke (b) impurities and ore
- (c) impurities and flux (d) flux and coke

Ans.(c)

- (iv) The process of vulcanisation of rubber makes it
- (a) hard (b) soft (c) less elastic (d) None of the above

- (v) Most abundant water pollutant is
- (a) Detergents
- (b) Pesticides
- (c) Industrial wastes
- (d) Ammonia

Ans.(c)

- (vi) The principal ore of Aluminium is
- (a) Bauxite
- (b) Corrundum
- (c) Cryolite
- (d) Feldspar

Ans.(a)

- (vii) In Gun-metal which metal have highest percentage? (d) Zn
- (a) Cu
- (b) Sn
- (c) Pb

Ans.(a)

- (viii) BOD is a measure of
- (a) Organic pollutant in water
- (b) Oxides of S, P, N in air
- (c) Inorganic pollutant in water
- (d) Particle matter in water

Ans.(a)

- Q2. (a) Define electrovalent and covalent compound with suit able examples and distinguish between them.
- Ans. Refers to chapter 1 Q. no. 6 & 10
- Q2.(b) Write electronic configuration to according to Aufbal principle of the following atom:
 - (ii) Cr (c) C1 (iv) Ca26
- Ans. Refers to chapter 1 Q. no. 16
- 03. Write short notes on:
 - (a) Faraday's Law of electrolysis
 - (b) Global warming and their effects
 - (c) Biomedical Waste (d) BOD

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- Ans.(a) Faraday's Law of electrolysis: Refers to chapter 2 O. no.
- (b) Global warming and their effects: Refers to chapter 5 O. no.
- (c) Biomedical Waste: Refers to chapter 5 Q, no. 11(b)
- (d) BOD: Refers to chapter 5 O. no. 10

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- 04. (a) What are alloys? Describe briefly the method employed for the manufacture of alloys.
- Ans. Refers to chapter 3 Q. no. 3 & 8
- 04. (b) What is air pollution? Discuss their sources. How do they effect man and environment?
- Ans. Refers to chapter 5 Q. no. 3 & 7
- 05. (a) Write composition and uses of the following alloys: (i) Brass (b) German Silver (c) Gun metal
- Ans.Refers to chapter 3 Q. no 9
- 05.(b) Bring out the differences between thermoplastics and thermosetting plastics. Discuss Engineering Applications of plastic.
- Ans.Refers to chapter 4 Q. no. 3 & 4
- 06. (a) Discuss briefly the process of vulcanization of rubber. Differentiate between natural rubber and synthetic rubber. Ans.Refers to chapter 4 Q. no 7 & 9(b)
- Q6.(b) 0.1948 gm of copper is deposited by a current of 0.2 ampere in 50 minutes. What is the electrochemical equivalent of coppr?
- Ans. Refers to chapter 2 O. no 1(solved example)
- 07. (a) Define Aufbau principle also write Hund's rule and their
- Ans.Refers to chapter 1 O. no 4 & 14
- Q7.(b) Discuss Electro- Chemical series. What is its important applications and properties.?
- Ans.Refers to chapter 2 Q.no 11

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Basic Chemistry

- Q1. Choose correct answer: (1) Isotones having same numbers of
- (a)Electrons
 - (b)Protons
 - (c)Neutrons
- (ii) Atomic No. and mass number of oxygen is
- (a)7.16
- (b)8,16
- (c)6,12
- (d)7,14

(d)Masses

- Ans. (b)
- (lli) The laws of Electrolysis were enunciated by
- (a)Dalton Ans.(b)
- (c)Kakule (b)Faraday
- (iv) One Faraday is equal to
- (b)96,500 Coloumb (a)69.500 Coloumb
- (c)95,600 Coloumb
- (d)73,500 Coloumb

(d)Avagadro

(d)Ore

(d)Mofel

(d)Bone

- Ans.(b)
- (v) Substance react with gauge to give mobile fusible Product is
- called (b)Catalyst (a)Flux
- Ans.(c)
- (vi)Bell Metal is a alloy of
 - (d)Copper (b)P' um (c)Silver

(c)Slag

- (a)Gold Ans. (d)
- (vii) Vulcanisation discovered by
- (a)CEAT (b)Good year (c)Dunlop
- Ans.(b)
- (viii) Atmospheric temperature rising with the rate of
- (a))0.5°C per year.
- (b)0.5°C per month (d)0.05°C per month

(c)Lungs

- (c)0.05°C per year Ans.(a)
- (ix) Which part of the body is effected by Particulate?
- (a)Hair
- Ans.(c)
- (x)e-waste is because of
- (b)Industrial waste (a)Domestic waste

(b)Skin

- (c)Electronic waste
 - (d)Water pollution
- Ans.(c)
- Q2.(a) Differentiate between Electrovalent and covalent bonds and compound.
- Ans Refers to chapter 1 O. no. 10
- 02.(b) Write electronic configuration of the atoms from 1 to 30 atomic numbers with respect to Inert gas symbol.
- Ans.Refers to chapter 1 Q. no. 16
- 03.(a) What is Arrhenius theory of ionisation and Degree of Ionisation?
- Ans. Refers to chapter 2 Q. no. 2 & 7
- Q3.(b) Explain concept of Reduction potential and Oxidation
- Ans. Refers to chapter 2 Q. no. 6
- Q4.(a) Explain pollution and types of pollution. Ans. Refers to chapter 5 O. no. 1
- Q4.(b) Ennmerates causes and control of pollution.
- Ans. Refers to chapter 5 O. no. 3& 5
- Q5.(a) Write important ores of Iron. How cast iron is extracted