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Given  $I_{sp} = 400$

$$\therefore I_{sp} = \frac{u_{eq}}{g_e}$$

$$u_{eq} = I_{sp} \times g_e = 400 \times 9.81 = \boxed{3924 \text{ m/s}}$$

$$\therefore u_n = n u_{eq} \ln R - n g_e t_b$$

$$u_n = v_e = 11.2 \text{ km/s}, n=2, u_{eq} = 3924 \text{ m/s}$$

$$n g_e t_b = \cancel{2000} g_e (n t_b) = 2000 \text{ m/s}$$

↳ total burn out time

$$\Rightarrow 11200 = 2 \times 3924 \times \ln R - 2000$$

$$\Rightarrow \boxed{R = 5.38}$$

Given,  $\epsilon_1 = 0.06 = \epsilon_2 = \epsilon$ ,  $\lambda_1 = \lambda_2 = \lambda$

$\therefore 1 + \lambda_i = R_i$ , for ~~any~~ stage  $i$

$\epsilon + \lambda$

$$\Rightarrow \frac{1 + \lambda}{\epsilon + \lambda} = R \Rightarrow \frac{1 + \lambda}{0.06 + \lambda} = 5.38 \Rightarrow \boxed{\lambda = 0.155}$$

for stage 2,  $\lambda_2 = \lambda = \frac{M_e}{M_{0,2} - M_e} \Rightarrow 0.155 = \frac{10^5}{M_{0,2} - 10^5}$

$7.47 \times 10^5 \text{ Kg}$

$$\Rightarrow \boxed{M_{0,2} = \cancel{5.22 \times 10^5} \text{ Kg}}$$

for stage 1,  $\lambda_1 = \lambda = \frac{M_{0,2}}{M_{0,1} - M_{0,2}} \Rightarrow 0.155 = \frac{5.22 \times 10^5}{M_{0,1} - 5.22 \times 10^5}$

$$\boxed{M_{0,1} = 55.77 \times 10^5 \text{ Kg}}$$

$$\left. \frac{du}{dt} \right|_{t=0} = u_{eq} \left( 1 - \frac{1}{R} \right) - g_e$$

for stage 1,  $\left. \frac{du}{dt} \right|_{t=0} = u_{eq} \left( 1 - \frac{1}{R_1} \right) - g_e$

$$0.2 g_e = u_{eq} \left( 1 - \frac{1}{R_1} \right) - g_e \Rightarrow t_{b1} = \frac{u_{eq}}{1.2 g_e} \left( 1 - \frac{1}{R_1} \right)$$

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$$t_{b1} = \frac{3924}{(1.2)(9.81)} \left( 1 - \frac{1}{5.38} \right)$$

$$t_{b1} = 271.375s$$

$\therefore t_b$  must be less than equal  
to 271.375s