

## Materials for Memory Devices

**Memory:** A memory is just like a human brain. It is used to store the data and instructions.

**Memory devices:** are electronic components used to store data and instructions, temporarily or permanently.

### Basic Concepts of Electronic Memory:

**Electronic Memory Device:** It is a device that is used for storing and accessing data in the form of '1's and 0's' (binary code). These states are assigned as "0" and "1" or "OFF" and "ON" respectively.

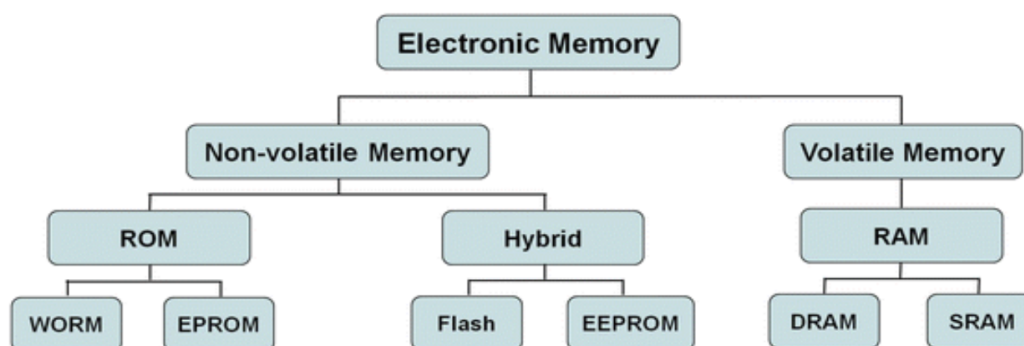
It is then guided based on the computer input rules, and stored in different locations.

Electronic memory devices are known for their speed and compact size, which makes them ideal for use in electronic devices.

### Classification of electronic memory:

**According to the storage type of the device, electronic memory can be divided into two primary categories:**

Volatile and Non-volatile memory



**Non-volatile memory** can store the information even if it is not provided with a constant power supply or refreshed periodically with a pulse.

The non-volatile memory can be further divided into sub-categories, as ROM and hybrid memory.

**ROM (Read-Only Memory):** It is Factory programmable only. Data is physically encoded in the circuit and cannot be modified after fabrication. It can only be read. It retains stored information even when power is switched off.

**WORM (Write Once, Read Many):** Stores data permanently after it is written, making it ideal for archival purposes. Examples: Conventional CD-Rs and DVD±Rs.

**EPROM:** It stands Erasable Programmable Read-Only Memory. The EPROM offers re-programming, by erasing the previously stored data by making use of ultraviolet rays.

**Hybrid Memory:** Allows data to be read and re-written at any time.

**Flash Memory:** Its stored state can be electrically reprogrammed and it is capable of writing, reading, erasing, and retaining data without power. Examples: USB drives, SSDs, memory cards, and embedded systems.

**EEPROM:** A type of non-volatile memory that can be electrically erased and reprogrammed. It is internally similar to EPROMs but uses electrical signals for erasing instead of UV light. Once data is written, it remains in the device indefinitely, or until it is electrically erased.

**Volatile memory** eventually loses the stored information unless it is provided with a constant power supply or refreshed periodically with a pulse. The most widely used form of primary storage today is volatile memory.

**RAM (Random Access Memory):** It stores information temporarily. It requires the stored information to be periodically read and re-written, or refreshed, otherwise the data will be lost.

The RAM can be divided into DRAM and SRAM.

**DRAM (Dynamic RAM):** It stores each bit of data in a capacitor. The Data fades unless refreshed periodically. The ultrafast data access time and structural simplicity, fast response times, makes DRAM memory the main memory for most computers.

**SRAM (Static RAM):** Does not require periodic refreshing. Faster and more reliable than DRAM. SRAM exhibits data remanence, but it is still volatile, and the stored data are eventually lost when the memory remains in the power-off state. Due to its high cost, SRAM is often used only as a memory cache.

### **Types of organic memory materials:**

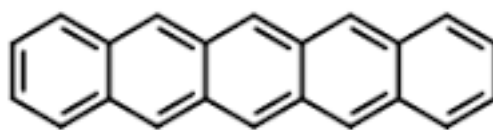
The organic based electronic memory can be classified into broad categories as:

1. Organic molecule-based memory,
2. Charge transfer complex-based memory,
3. Polymer-based memory,
4. Organic – Inorganic Hybrid Materials

#### **1. Organic molecule-based memory**

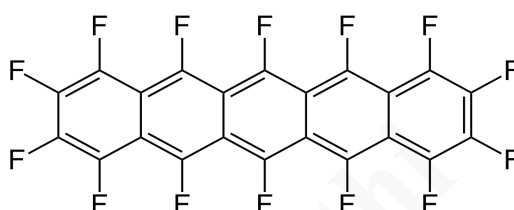
Organic molecules that exhibit bistable or multistable states under the influence of an external field are used as key materials for organic electronic memory devices. When a threshold voltage is applied, they undergo a transition from 'OFF' state to 'ON' state or vice versa.

One important category of such molecules is **acene derivatives**. Acenes are polycyclic aromatic compounds consisting of linearly fused benzene rings. They are the first organic materials identified for memory applications due to their high charge carrier mobility. Examples of Acenes: Pentacene, Perfluoropentacene, Naphthalene, Anthracene, Tetracene



## Structure of Pentacene

When all the hydrogen atoms of pentacene are replaced by fluorine atoms, the resulting molecule is called perfluoropentacene. Strong electron withdrawing nature of fluorine atoms convert this molecule into a n-type semiconductor (electron ).



### Structure of perfluoropentacene

Both pentacene and perfluoropentacene have similar structure and similar crystal packing but pentacene (Electron Donor) behaves as p-type semiconductor and perfluoropentacene (Electron Acceptor) behaves as n-type semiconductor. Therefore these molecules when fused together, they exhibit charge-transfer processes that are useful for memory applications.

ON State: Charge transfer occurs, where pentacene donates an electron to perfluoropentacene

OFF State: No charge transfer occurs, and the material remains in its neutral state.

## 2. Charge transfer complexes:

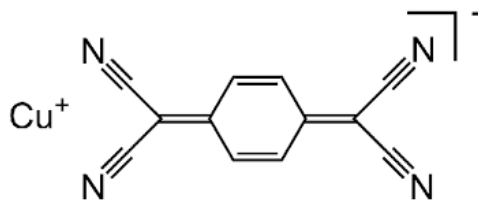
Charge transfer complexes are formed by the interaction between an electron donor and an electron acceptor. These devices exhibit two stable charge states which arise due to transfer of electrons from donor to acceptor under the influence of external field and this principle is used in memory devices.

One significant example is **Copper-TCNQ (Cu-TCNQ)**, where Cu acts as an electron donor and becomes  $\text{Cu}^+$ , and TCNQ (Tetracyanoquinodimethane) functions as an electron acceptor and becomes  $\text{TCNQ}^-$ .

TCNQ is an electron-deficient molecule with strong electron-accepting properties due to the presence of multiple cyano ( $-\text{C}\equiv\text{N}$ ) groups. When Cu is introduced to TCNQ, a charge transfer interaction occurs. Cu donates electrons to TCNQ. The resulting complex is chemically stable, making it suitable for electronic applications.

ON State: Charge Transfer-electrons are transferred from copper (Cu) to TCNQ.

OFF State: no charge transfer occurs between Cu and TCNQ.



### 3. Polymer-based memory:

Polymer-based memory refers to the use of polymers or polymer composites to store and retrieve data. Polymeric materials have properties like flexibility, light weight, low cost, and ease of fabrication that helps for electronic memory applications.

Two notable types are functional polyimides and polymers containing metal complexes.

#### a) Functional polyimides (PIs):

Polyimides are a type of polymer known for their high thermal stability, chemical resistance, and flexibility. These properties make them ideal for developing reliable and efficient memory devices. Functional polyimides can change their resistance when an electric field is applied, which is used to represent binary data (1 or 0).

Example: In Functional polyimides,

Phthalimide acts as the electron acceptor.

Triphenylamine acts as an electron donor due to the lone pair of electrons on the nitrogen atom.

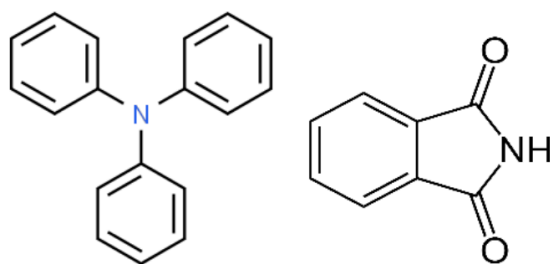
When phthalimide (electron acceptor) and triphenylamine (electron donor) are incorporated into the polyimide structure, they can form charge-transfer complexes, i.e., a donor-acceptor structure. When an electric field is applied, electron transfer occurs from the donor (triphenylamine) to the acceptor (phthalimide).

This results in two stable charge states:

ON State (Charge Transfer Occurs)

OFF State (No Charge Transfer occurs, i.e., there is no electron transfer and the material remains in its original, uncharged state).

These bistable states enable data storage in memory devices.



**Triphenylamine**

**Phthalimide**

## b) Polymer Containing Metal Complexes:

Transition metal complexes exhibit reversible redox properties, making them suitable for electronic applications. When incorporated into polymer backbones, they enhance the stability of the conductive states in memory devices.

**Ferrocene-Based Polymers:** Ferrocene is a sandwich compound consisting of a central iron (Fe) atom sandwiched between two cyclopentadienyl ( $C_5H_5$ ) rings.



The ferrocene unit is incorporated into polymer backbones to create ferrocene-based polymers.

The iron center in ferrocene can undergo reversible oxidation:



The two redox states (oxidized and reduced) give bistates in memory devices.

**ON State:** When the iron is in its  $Fe^{2+}$  state (reduced), it indicates conductive state (binary 1).

**OFF State:** When the iron is in its  $Fe^{3+}$  state (oxidized), it indicates a non-conductive state (binary 0).

Ferrocene shows non-volatile memory behaviour when introduced into polymer matrices.

## 4. Organic-inorganic hybrid materials

Organic – Inorganic Hybrid Materials combine the advantages of organic compounds, such as flexibility and tuneable properties, and from inorganic components the advantages of stability and conductivity. They are widely used in electronic memory devices due to their ability to exhibit bistable electronic states and enable efficient charge transfer.

A notable example is the use of gold (Au) nanoparticles and 8-hydroxyquinoline in memory devices. Gold nanoparticles provide excellent chemical and thermal stability. The organic matrix (8-HQ) allows for easy processing and integration into flexible devices.

When 8- hydroxyquinoline (electron acceptor) containing polymer with gold nanoparticle (electron donor) is sandwiched between two metal electrodes, on applying an electric field, electrons are transferred between the Au nanoparticles and the 8-HQ matrix.

This exhibits two stable charge states,

**ON state:** When an external voltage is applied, charge transfer occurs between Au nanoparticles and 8-HQ. This creates a low-resistance, conductive state.

**OFF state:** no charge transfer occurs, under an electric field. The system reverts to its original high-resistance state.

These bistable states are used for memory applications, enabling non-volatile data storage.

## Classification of Electronic Memory Devices:

According to the device structure, electronic memory devices can be divided into four primary categories viz., Transistor type, capacitor type, resistor type and charge transfer type.

### 1. Transistor-Type Memory:

Working:

Made from circuits combining transistors and capacitors.

ON State, 1: Transistor is conducting, allowing the capacitor to charge or discharge.

OFF State, 0: Transistor is not conducting, isolating the capacitor and maintaining its state.

Types:

Static RAM (SRAM): Uses only transistors; retains data as long as power is supplied.

Dynamic RAM (DRAM): Uses capacitors to store data; needs regular refreshing to retain information.

Applications: Used in computer memory and caches for high-speed data storage.

### 2. Capacitor-Type Memory: Stores data using capacitors (charge-based).

Working:

Capacitors have two parallel plate electrodes and charges are stored in these electrodes under an applied electric field.

Bistable states of capacitor is based on the amount of charge stored in the cell.

ON State: Charge is stored in the capacitor, representing the "1" state.

OFF State: Capacitor is discharged, representing the "0" state.

Often uses organic or ferroelectric materials to maintain bistable states.

Applications: Used in non-volatile memory systems like FeRAM (Ferroelectric RAM).

### 3. Resistor-Type Memory (RRAM): Depends on the resistance changes for data storage.

Working:

Comprises a metal-insulator-metal (MIM) structure.

Data is stored by changing the resistance of the insulating layer between the electrodes.

High resistance = "0" (OFF state);

Low resistance = "1" (ON state).

Applications: Used in modern memory systems for high-speed, non-volatile storage.

### 4. Charge-Transfer Memory: Uses charge transfer between donor and acceptor molecules.

Working:

It works based on the charge transfer between the donor and acceptor molecules.

A small change in electronic charge between donor and acceptor affects conductivity.

Low conductivity = 0, OFF state,

High conductivity = 1, ON state,

Applications: Used in specialized electronic systems for advanced data processing.