

















ITEM NO.	WELD SIZE	SYMBOL	WELD LENGTH	WELD MATERIAL	QTY.
1	1		5192.96	AISI 4130 steel	2
2	1		232.47	AISI 4130 steel	1
3	1		1033.57	AISI 4130 steel	1
4	1		232.48	AISI 4130 steel	1
5	1		1960.35	AISI 4130 steel	3
6	1		1030.44	AISI 4130 steel	6
7	1		232.5	AISI 4130 steel	4
8	1		1033.13	AISI 4130 steel	1
9	1		1309.21	AISI 4130 steel	1
10	1		1324.92	AISI 4130 steel	1
11	1		5105.09	AISI 4130 steel	1
12	1		2722.74	AISI 4130 steel	1
13	1		1980.11	AISI 4130 steel	1
14	1		2687.38	AISI 4130 steel	1
15	1		1303.76	AISI 4130 steel	1
16	1		1319.47	AISI 4130 steel	1

ITEM NO.	PART NUMBER	MATERIAL	QTY.
1	shell	AISI 4130 ANNEALED STEEL	1
2	support ring	AISI 4130 NORMALIZED STEEL	2
3	support	AISI 4130 NORMALIZED STEEL	4
4	left hemisphere	AISI 4130 ANNEALED STEEL	1
5	right hemisphere	AISI 4130 ANNEALED STEEL	1
6	inlet external pad	AISI 4130 ANNEALED STEEL	1
7	inlet internal pad	AISI 4130 ANNEALED STEEL	1
8	inlet nozzle	AISI 4130 ANNEALED STEEL	2
9	man hole external pad	AISI 4130 ANNEALED STEEL	1
10	man hole internal pad	AISI 4130 ANNEALED STEEL	1
11	man hole nozzle	AISI 4130 ANNEALED STEEL	1
12	pr gauge nozzle	AISI 4130 ANNEALED STEEL	2
13	outlet external pad	AISI 4130 ANNEALED STEEL	1
14	outlet internal pad	AISI 4130 ANNEALED STEEL	1
15	Input and output flange	AISI 4130 ANNEALED STEEL	4
16	input gasket	SILICON RUBBER	2
17	man hole flange	AISI 4130 ANNEALED STEEL	1
18	man hole gasket	SILICON RUBBER	1
19	man hole lid	AISI 4130 ANNEALED STEEL	1
20	pr gauge flange	AISI 4130 ANNEALED STEEL	2
21	M8 bolt gauge	AISI 4130 NORMALIZED STEEL	32
22	M8 nut inlet	AISI 4130 NORMALIZED STEEL	64
23	M8 bolt Inlet	AISI 4130 NORMALIZED STEEL	32
24	M12 bolt	AISI 4130 NORMALIZED STEEL	28
25	M12 Nut	AISI 4130 NORMALIZED STEEL	28

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:		DEFURF AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION																																																							
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