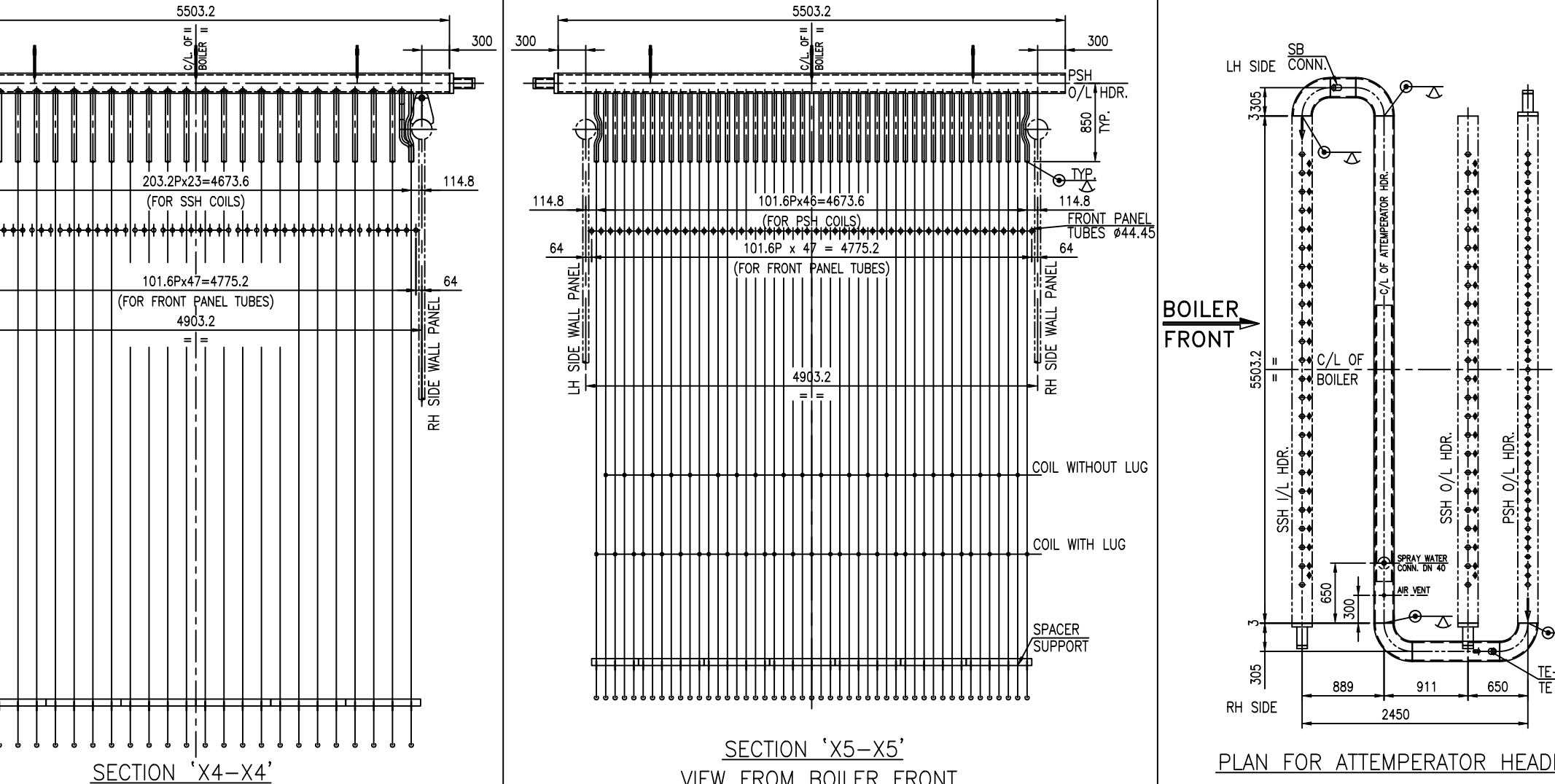
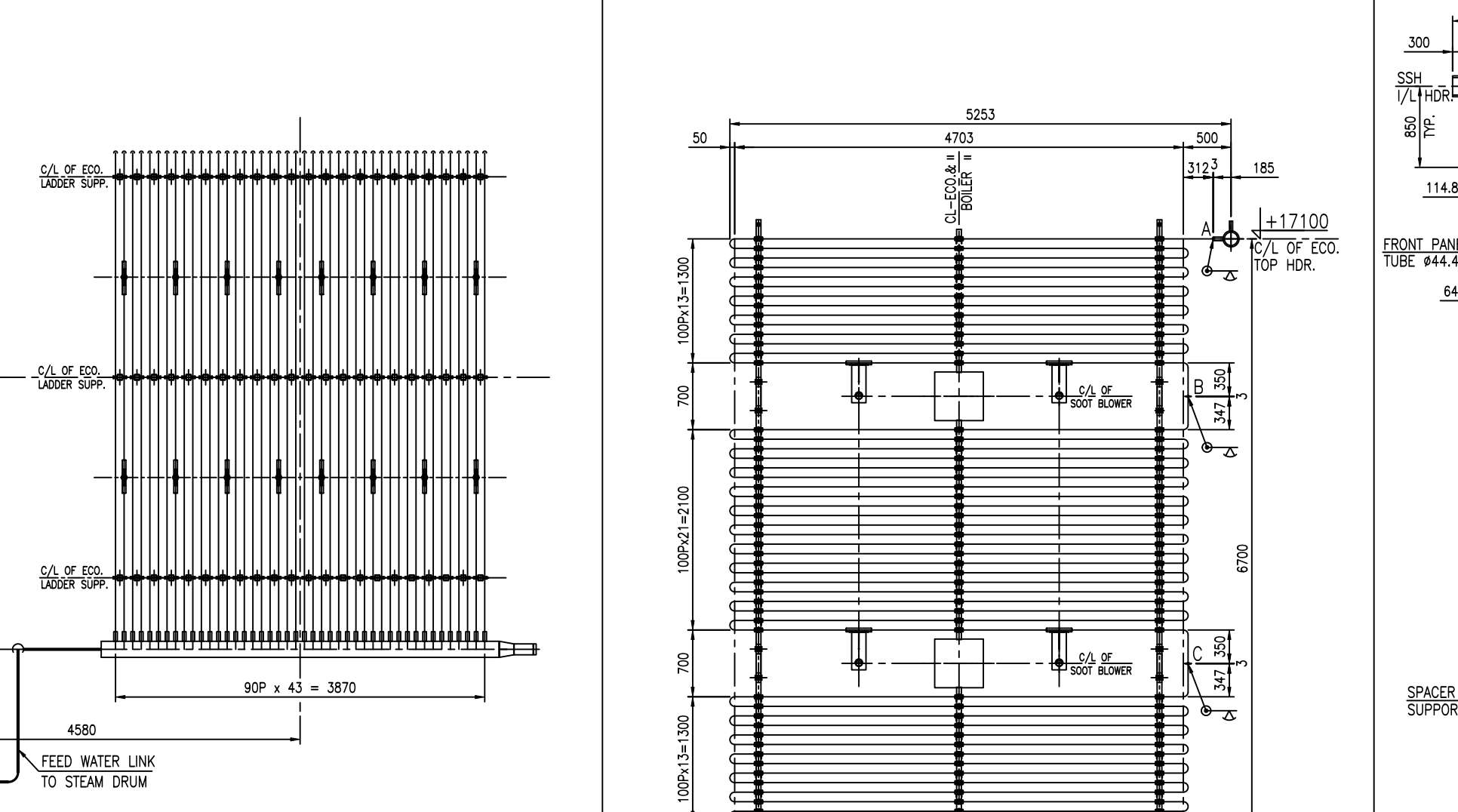
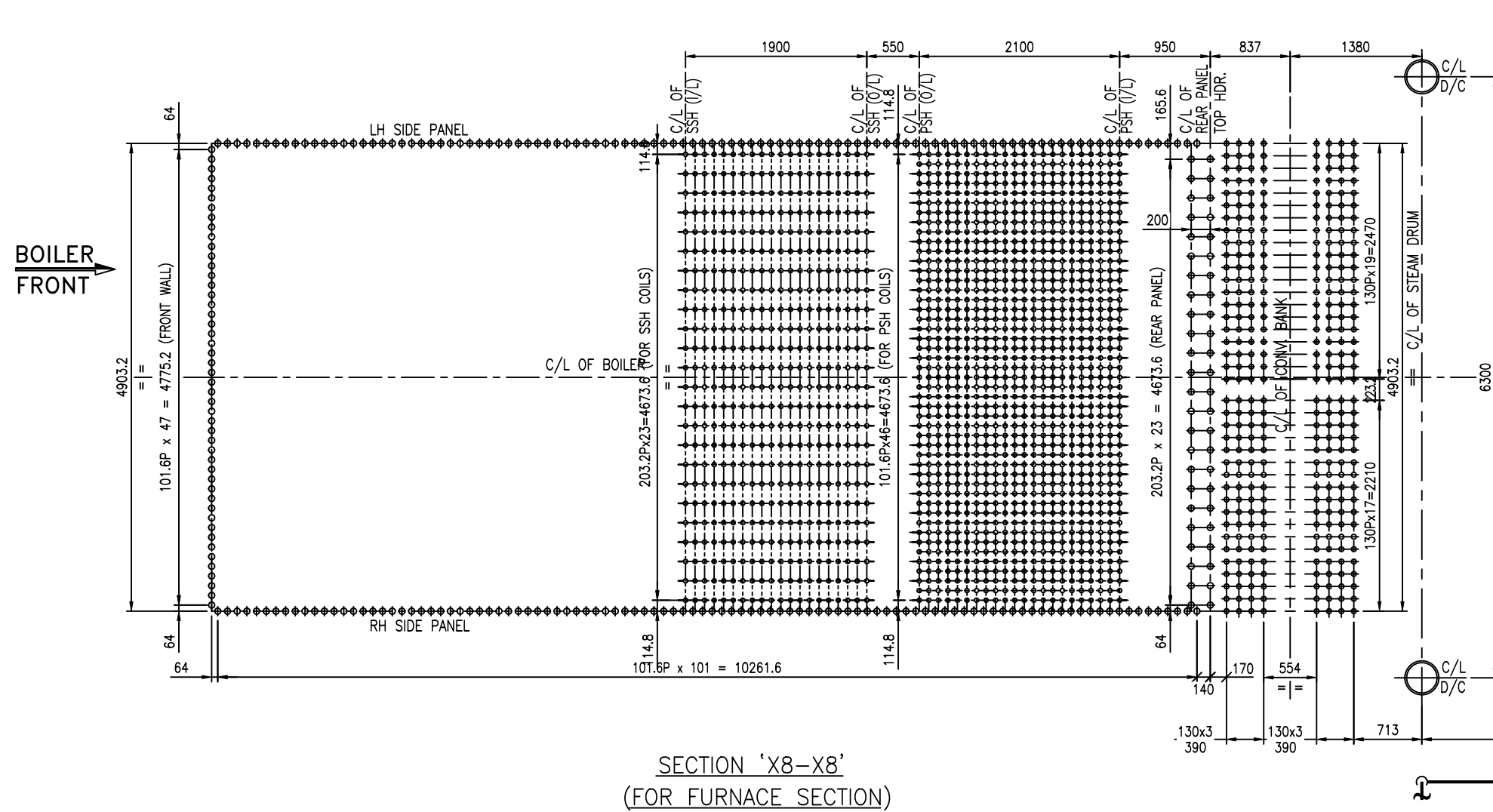
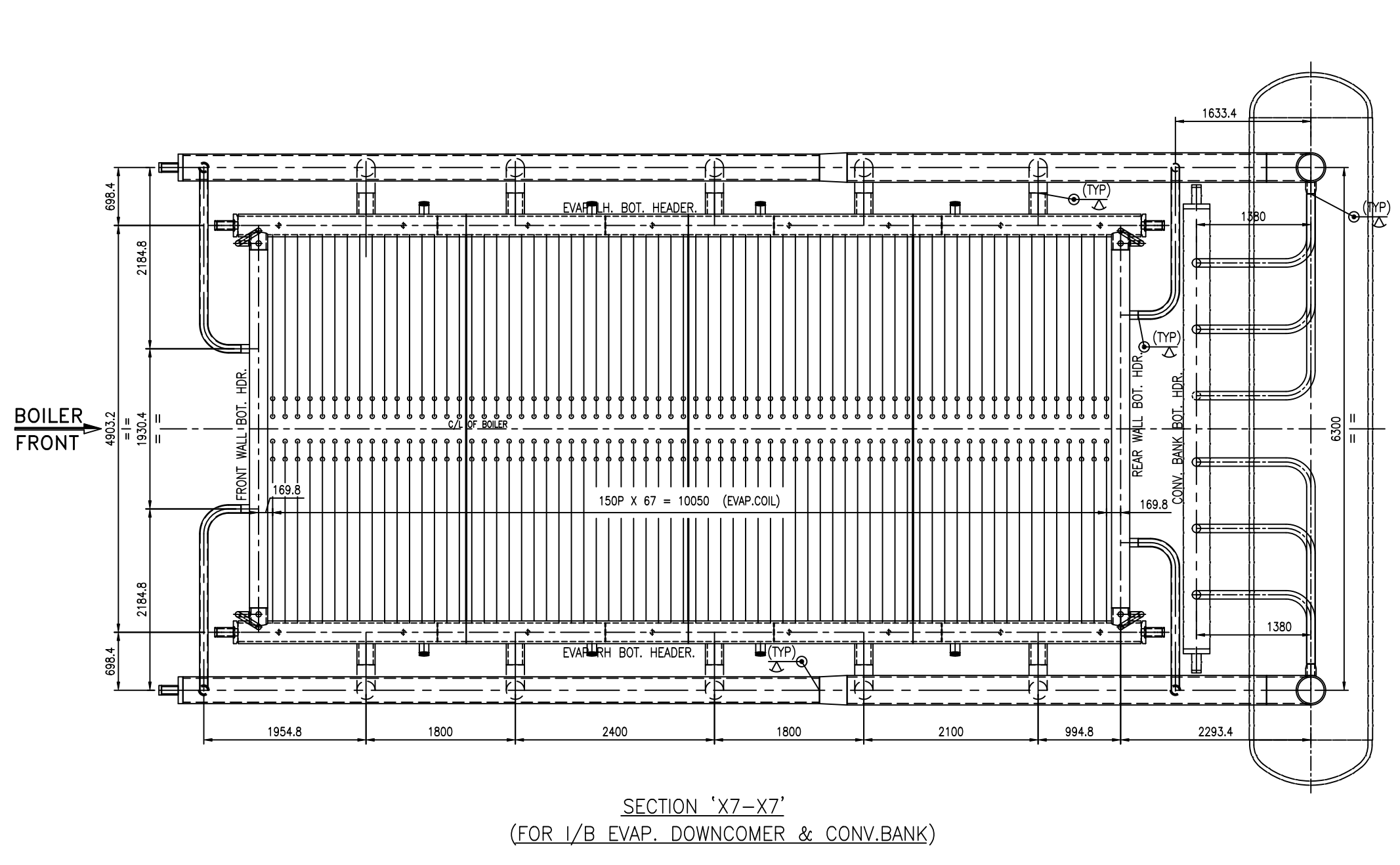
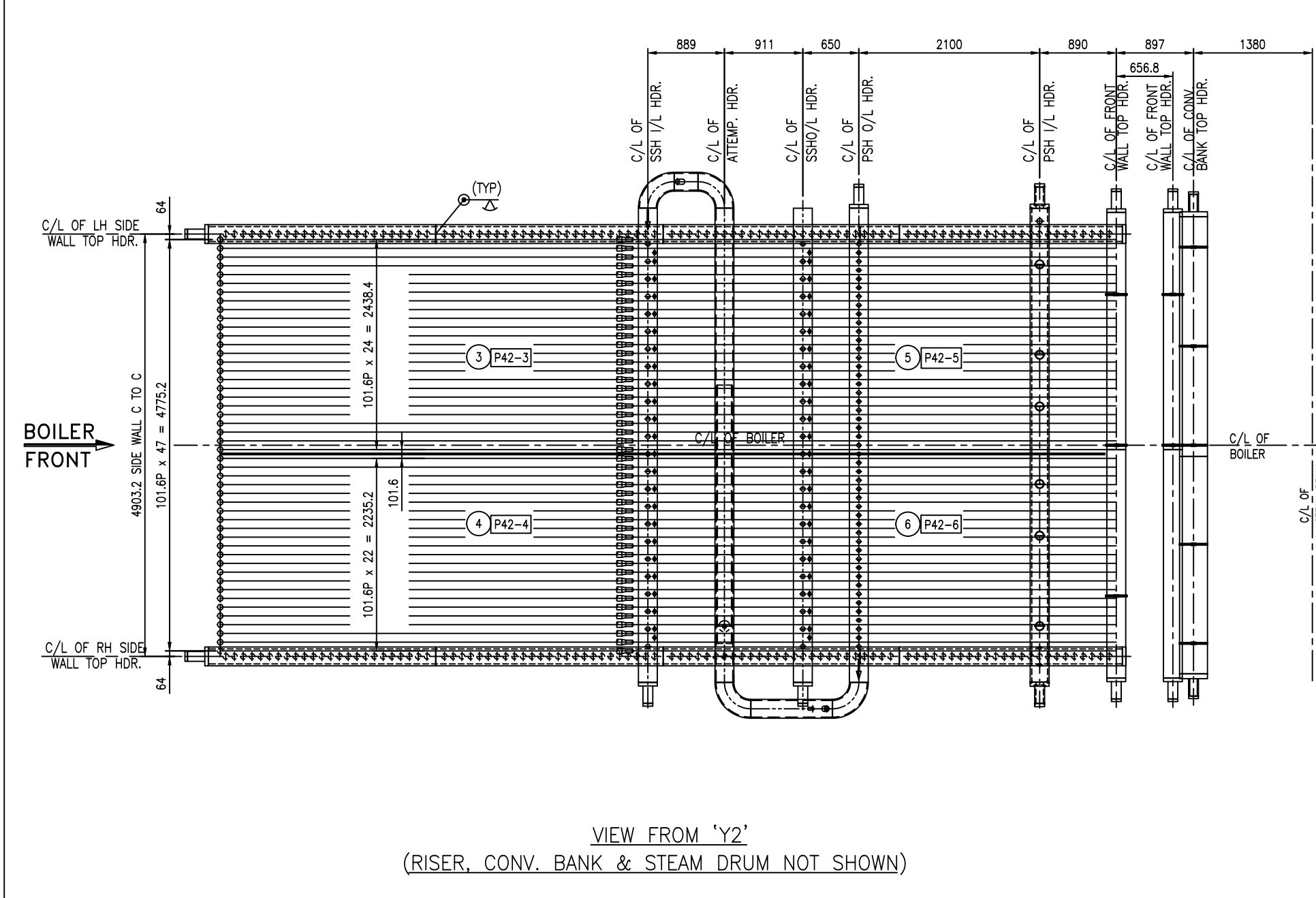
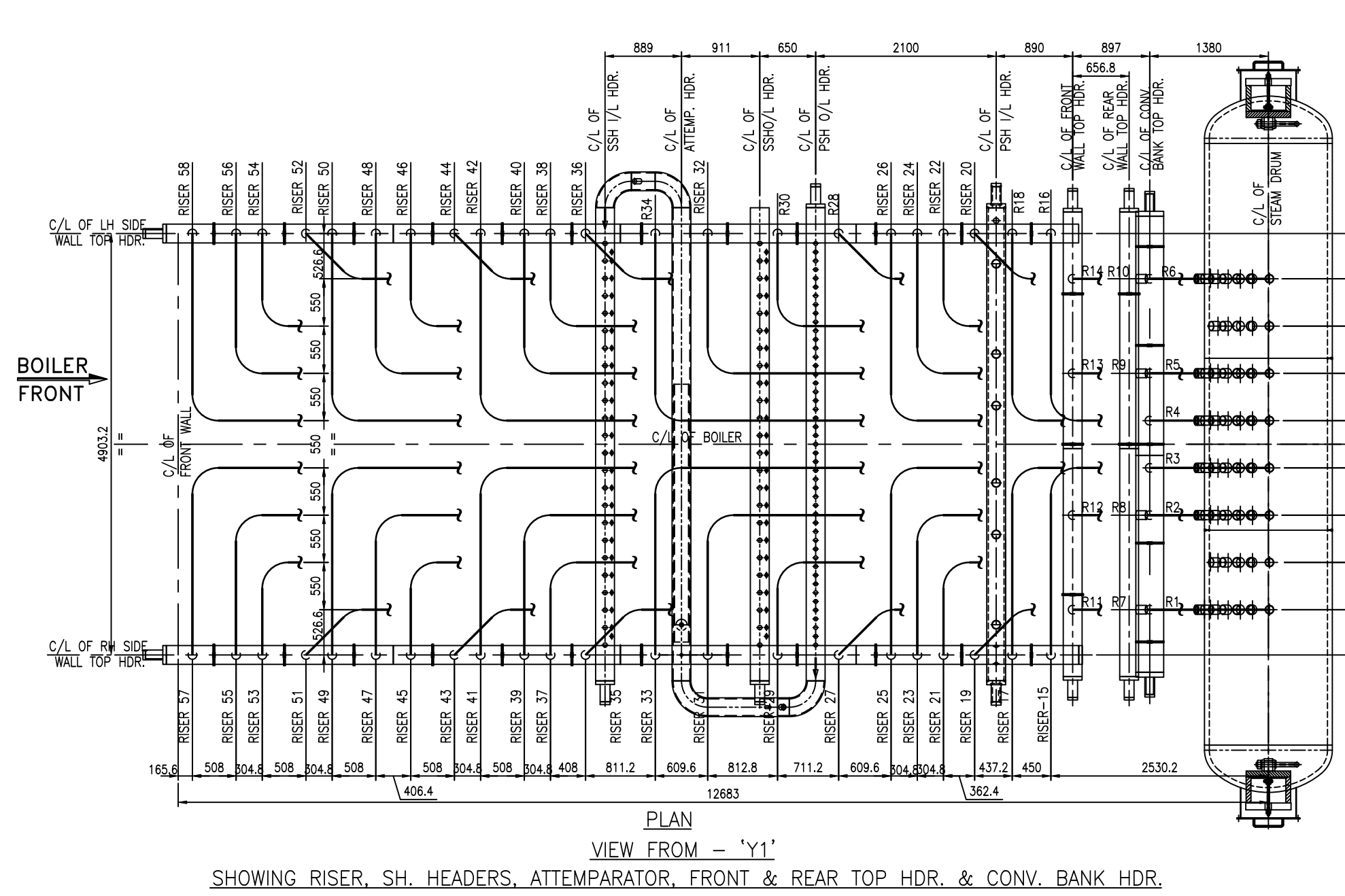
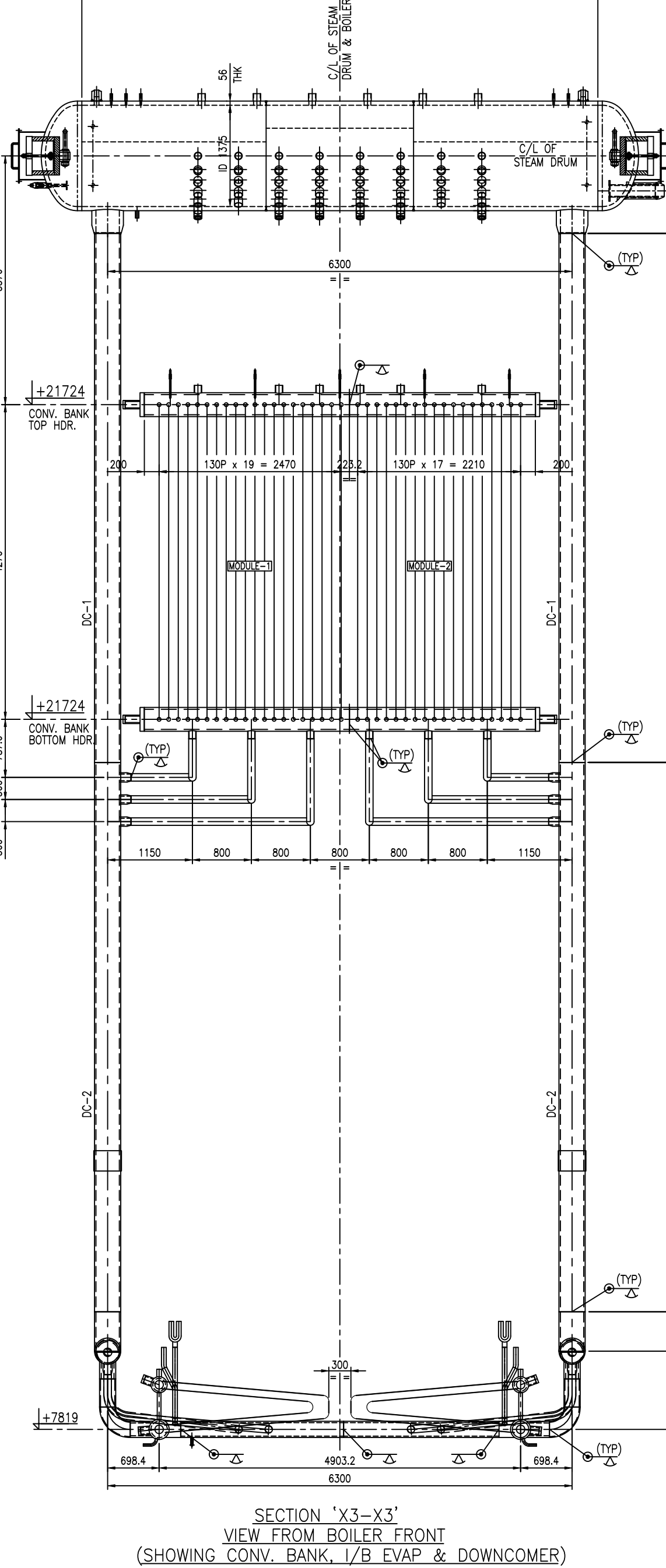
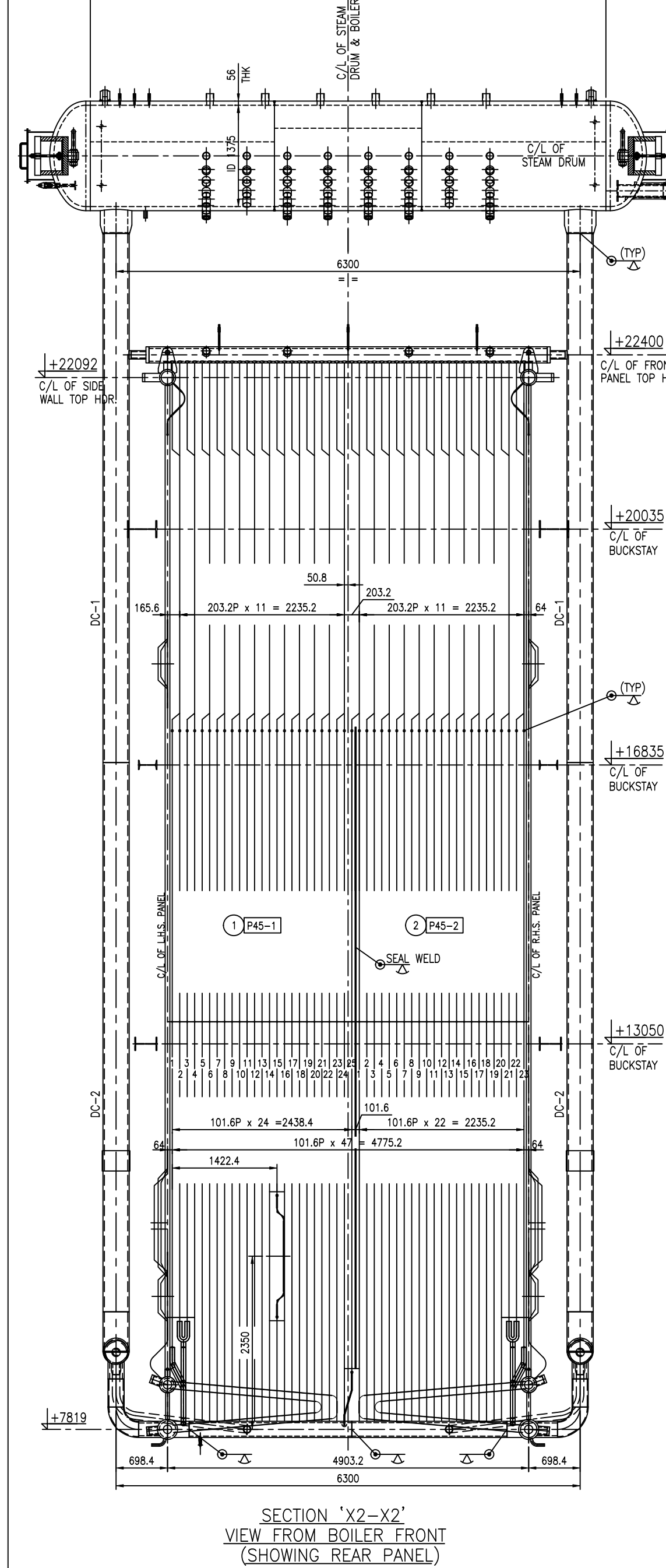
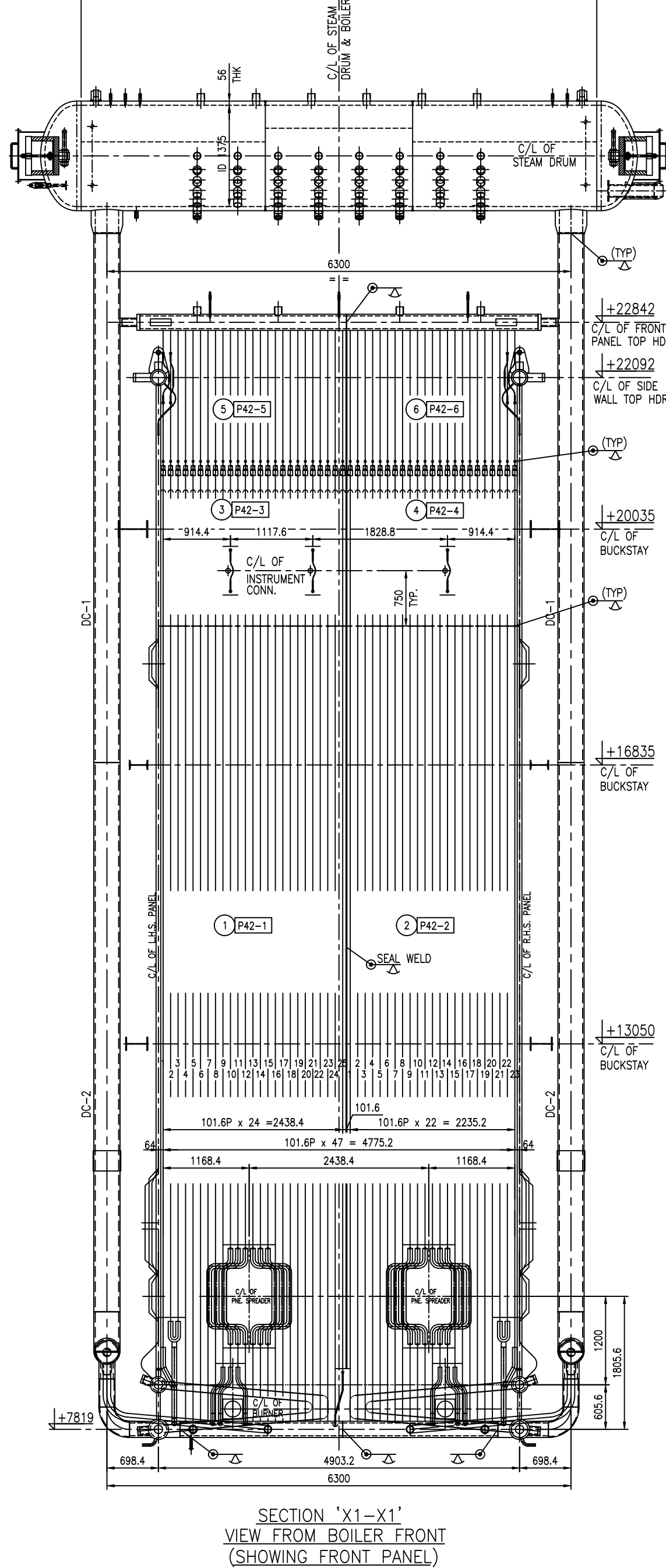
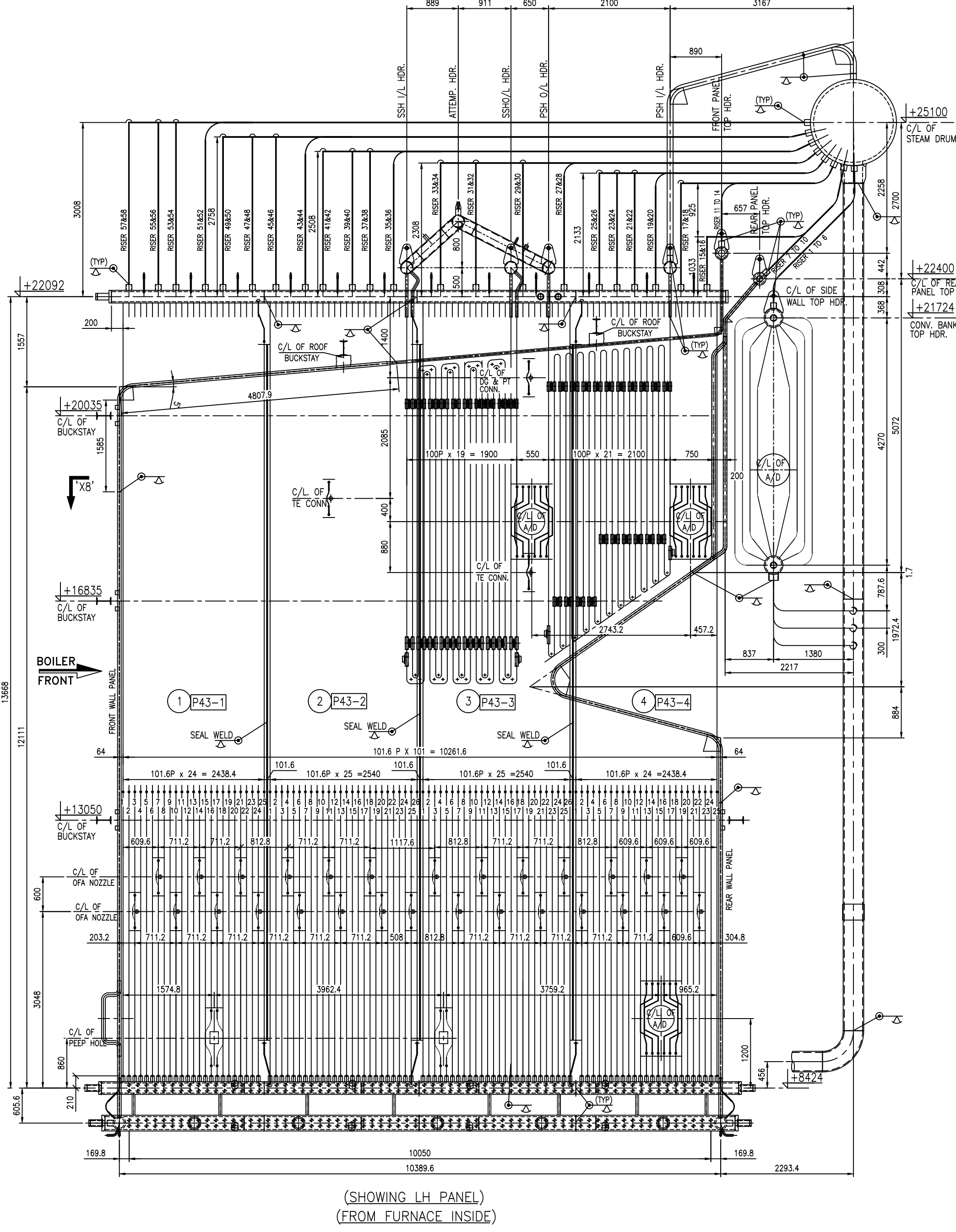
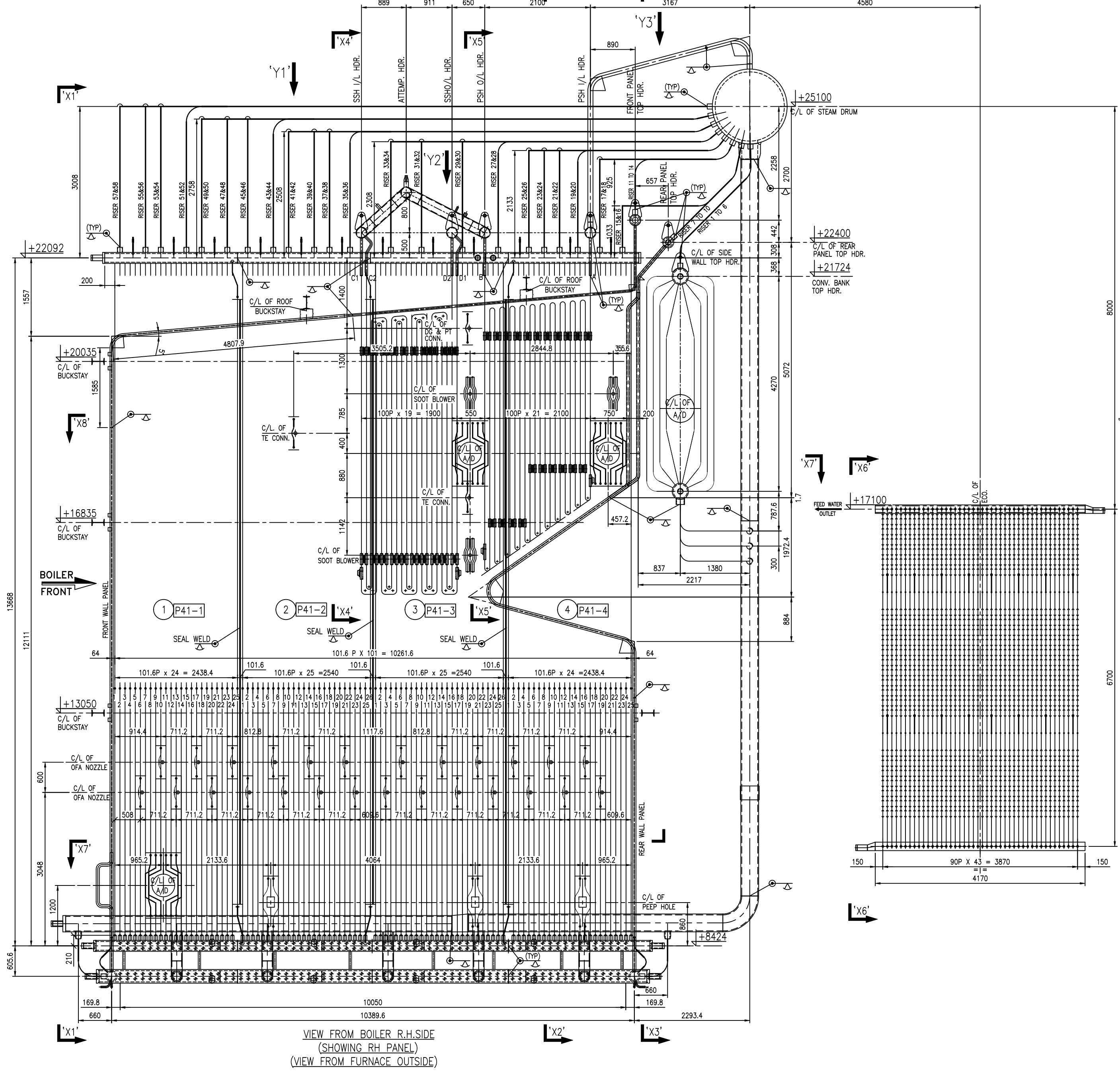


IF IN DOUBT, ASK
DO NOT SCALE



REFERENCE DRG. LIST:-

Sr. NO.	DESCRIPTION	DRG. NO.	REV.
1	STEAM DRUM (1375 ID x 56 THK.)	P21-0FB-505063	0
2	RH SIDE PANEL ASSY & DETAILS	P41-0FB-505080	2
3	RH SIDE TOP HEADER (RHT-1, RHT-2 & RHT-3)	P41-0FB-524498	1
4	FRONT PANEL ASSY & DETAILS	P42-0FB-505153	0
5	FRONT WALL TOP & BOTTOM HEADER	P42-1FB-560171	0
6	LH SIDE PANEL ASSY & DETAILS	P43-0FB-505119	1
7	LH SIDE TOP HEADER	P43-2FB-524642	1
8	REAR PANEL ASSY & DETAILS	P45-1FB-560539	0
9	ASSEMBLY OF REAR WALL TOP HEADER WITH TUBES	P45-1FB-560686	0
10	REAR WALL BOTTOM HEADER	P45-2FB-524917	0
11	CONVECTION BANK TUBES & HEADER ASSY.	P65-2FB-524704	0
12	CONVECTION BANK TUBE DETAILS	P65-2FB-524705	0
13	CONVECTION BANK TOP & BOTTOM HEADER	P71-0FB-505159	1
14	ASSEMBLY & DETAILS OF RISERS	P72-1FB-515195	0
15	SATURATED STEAM SUPPLY TUBES	P73-1FB-560986	0
16	ASSLY. & DETAILS OF DOWNCOMERS (DC1 TO DC17)	P81-1FB-560789	0
17	ASSEMBLY OF PRIMARY SUPERHEATER COILS	P82-1FB-561300	0
18	DETAILS OF SECONDARY SUPERHEATER COILS	P83-1FB-561101	0
19	DETAILS OF SUPER HEATER HEADER (PRIMARY 1/8 & O/L)	P83-1FB-561324	0
20	DETAILS OF SUPER HEATER HEADER (SECONDARY 1/8 & O/L)	P81-1FB-561619	0
21	ATTEMPERATOR HEADER & CONNECTING LINK	P01-1FB-561351	0
22	INBED EVAPORATOR COIL DETAILS & HEADER ASSEMBLY.	P01-1FB-561388	0
23	1/8 EVAPORATOR R.H.S. 1/8 & O/L HEADER.	P01-1FB-561389	0
24	1/8 EVAPORATOR L.H.S. 1/8 & O/L HEADER.	P01-1FB-561389	0
25	ECONOMISER COIL ASSEMBLY	P01-1FB-561389	0
26	ECONOMISER TOP & BOTTOM HEADERS	P01-1FB-561389	0
27	INTEGRAL PIPING-I (MSL & STV PIPING)	P01-1FB-561389	0
28	INTEGRAL PIPING-II (STEAM DRUM MOUNTINGS)	P01-1FB-561389	0
29	INTEGRAL PIPING-III (TRIM PIPING-1)	P01-1FB-561389	0
30	INTEGRAL PIPING-IV (TRIM PIPING-2)	P01-1FB-561389	0
31	INTEGRAL PIPING-V (FEED WATER DISCHARGE PIPING)	P01-1FB-561389	0
32	INTEGRAL PIPING-VI (FEED WATER DISCHARGE PIPING)	P01-1FB-561389	0
33	INTEGRAL PIPING-VII (SPRAY WATER PPG TO ATTEMPERATOR)	P01-1FB-561389	0
34	INTEGRAL PIPING-VIII (TRIM PIPING-3)	P01-1FB-561389	0

DESIGN DATA:-

- DESIGN AND CONSTRUCTION CODE: I.B.R. 1950 & ITS LATEST AMENDMENTS
- MAX. WORKING PRESSURE: 80 kg/cm²(g)
- HYDRAULIC TEST PRESSURE AT SITE: 120 kg/cm²(g)
- STEAM PRESSURE AT MSH OUTLET: 65 kg/cm²(g)
- STEAM TEMP. AT MSH OUTLET: 485 ±5°C

DESIGN METAL TEMPERATURE (°C)

STEAM DRUM	PANELS, RISER, CONV.BANK	DOWNCOMER, TOP HDR.	BOTT. HDR.	COIL	P.S.H. 1/8 HDR.	ATTEMP. & P.S.H. O/L HDR.	S.S.H. 1/8 HDR.	S.S.H. O/L HDR.
298°C	326°C	298°C	225°C	126°C	236°C	287°C	402°C	343°C

DESIGN METAL TEMPERATURE (°C)

P.S.H. COIL	S.S.H. COIL
C1 TO C17 & C2 TO C2 = 517°C	

HEATING SURFACE AREA (SQ.M.)

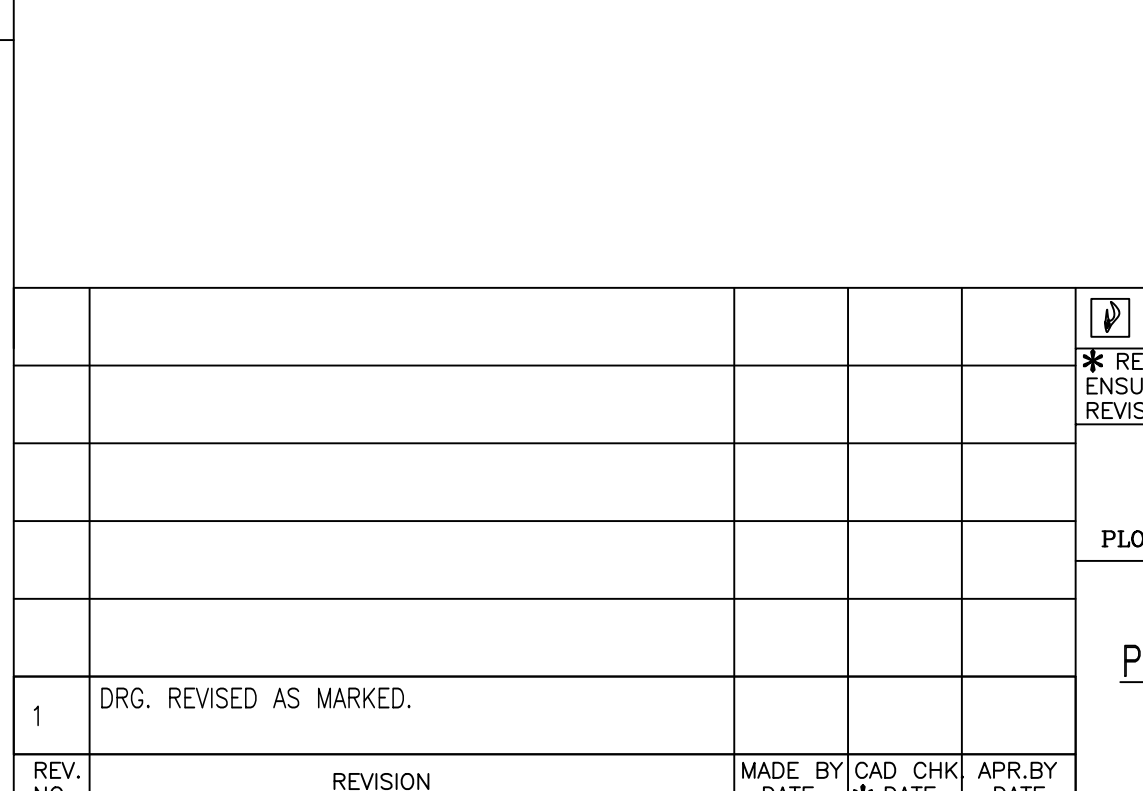
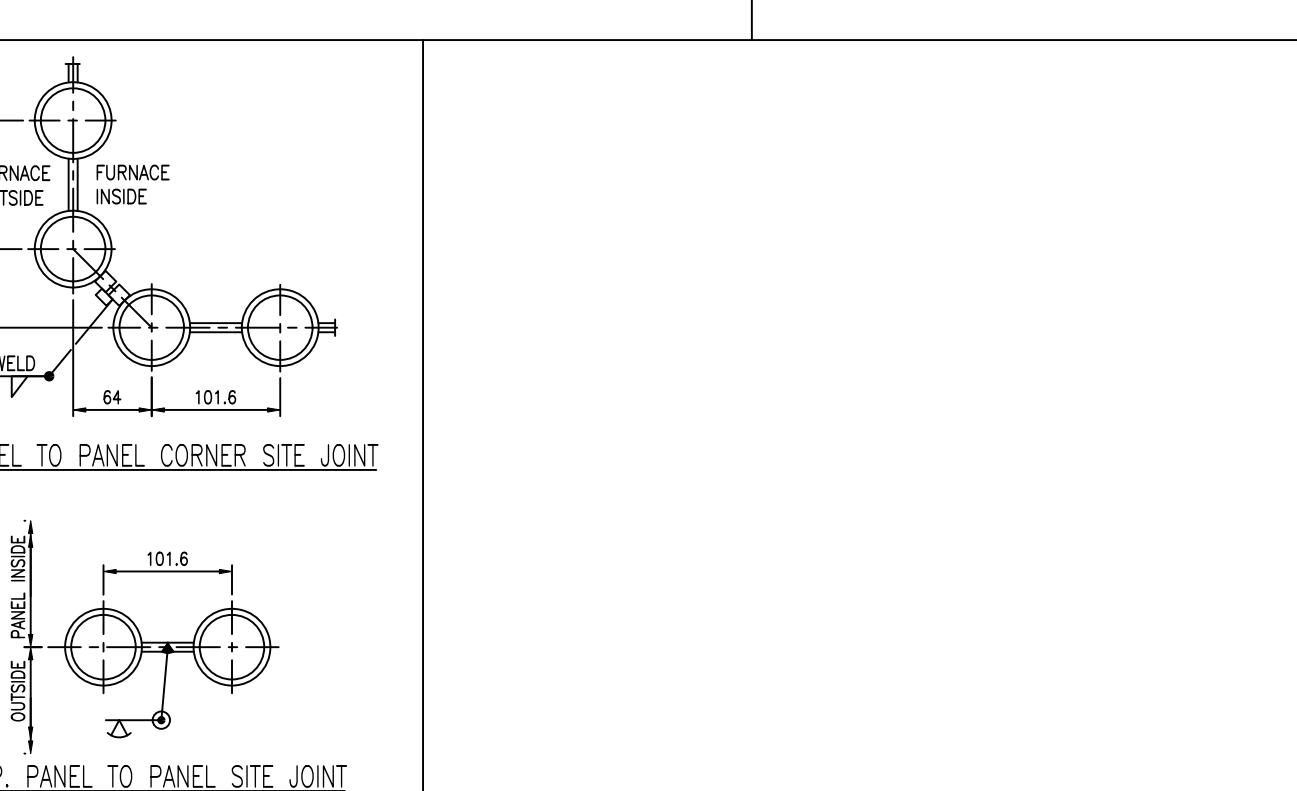
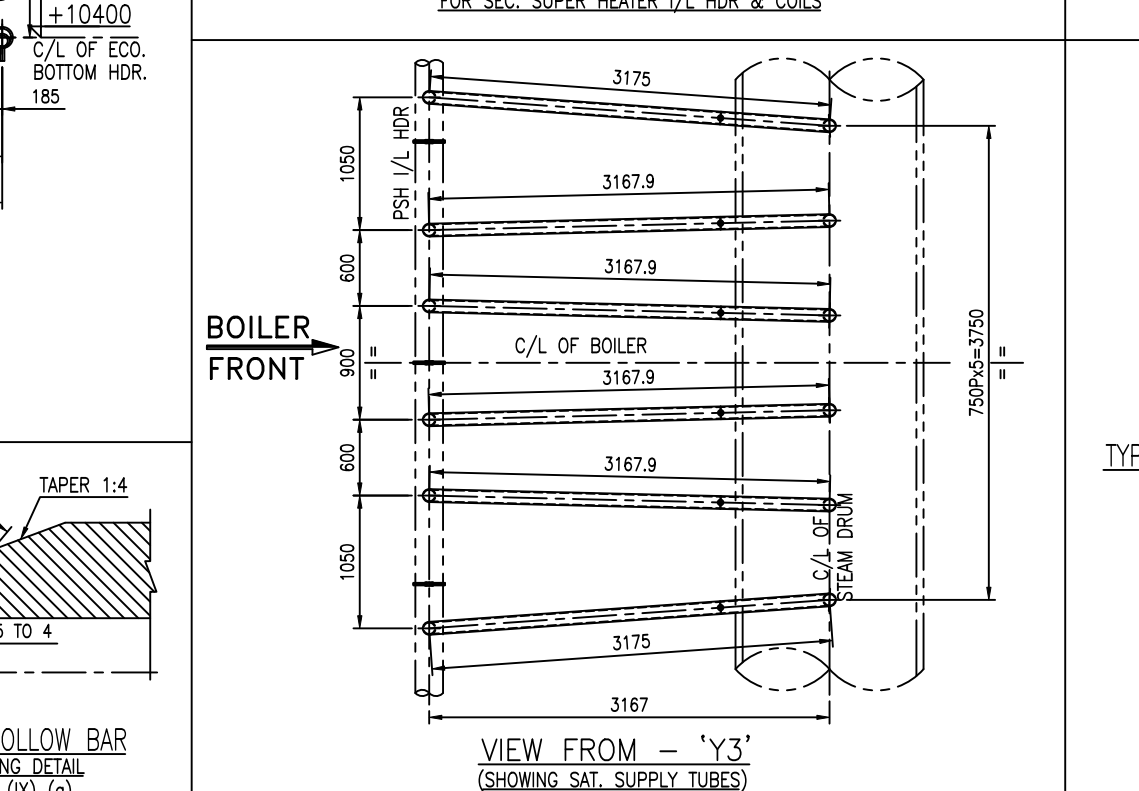
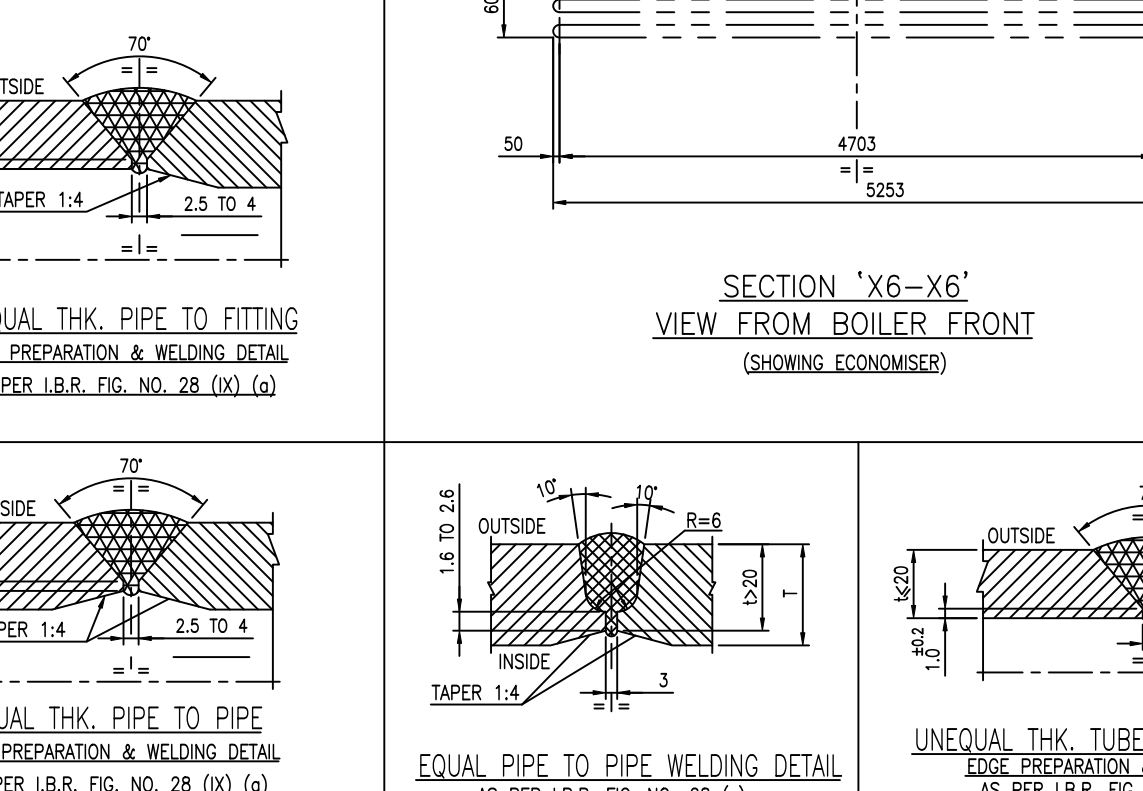
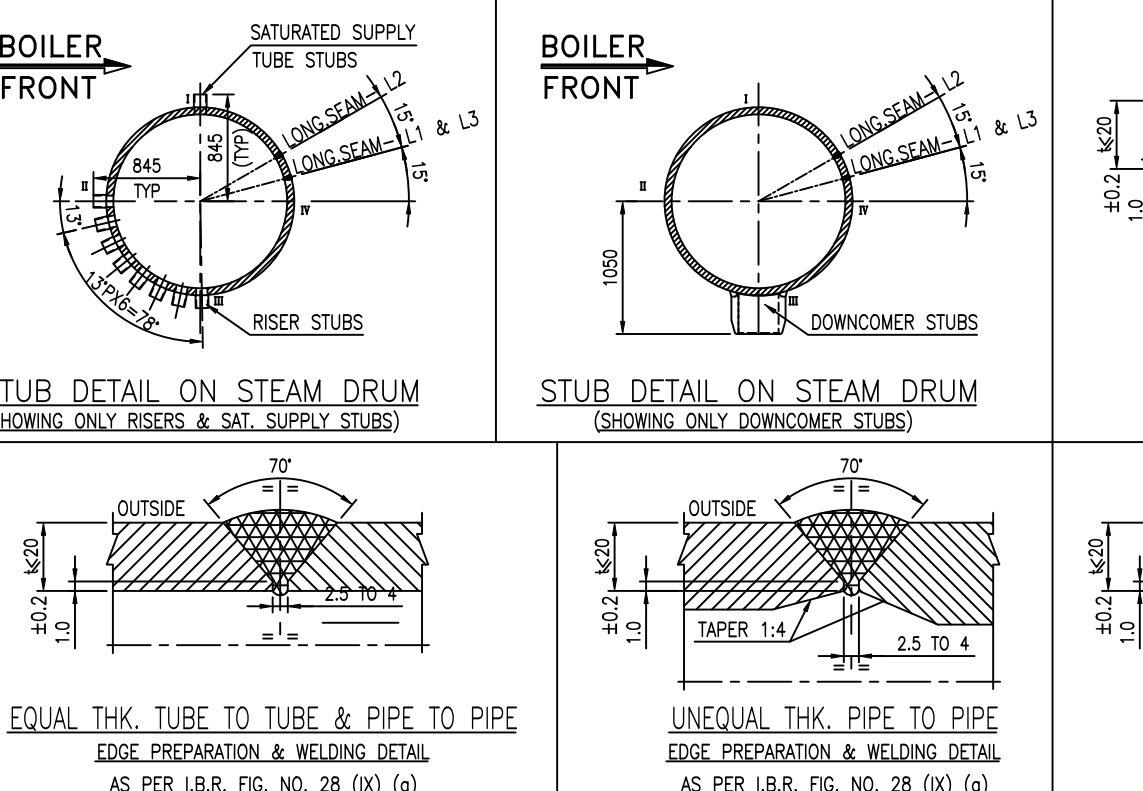
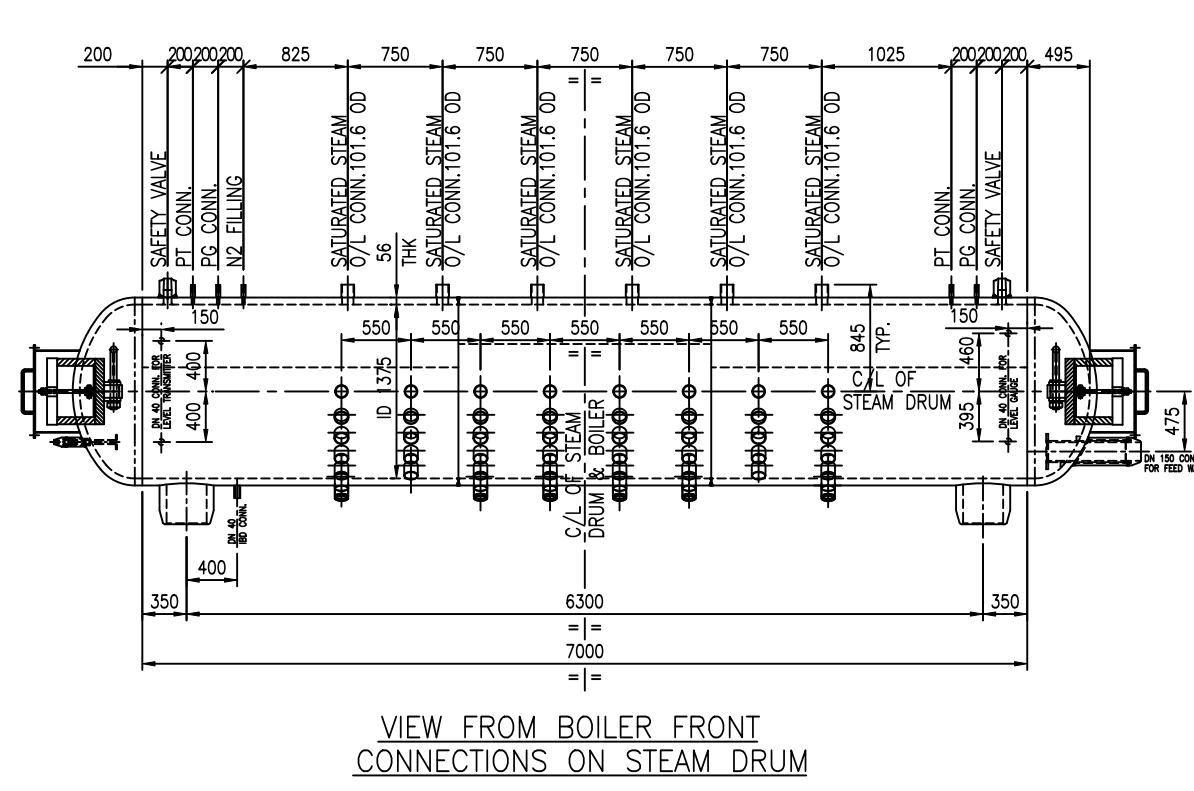
FURNACE PANELS & 1/8 EVAP.	CONVECTION BANK	ECONOMISER	TOTAL
1014+193 = 1207	230.8	1297	2734.8

HEATING SURFACE AREA (SQ.M.) ONLY FOR I.B.R. FEES.

PRIMARY & SECONDARY SUPER HEATER	1217

NOTES:-

- ALL DIMENSIONS & LEVELS ARE IN mm. UNLESS OTHERWISE SPECIFIED.
- FOR STRESS RELIEVING, RADIOGRAPHY & MATERIAL DATA REFER INDIVIDUAL DRAWINGS.
- ALL BENDING RADI ARE ON MEAN DIAMETER OF TUBES.
- STRESS RELIEVING AT SITE TO BE DONE BEFORE HYDRAULIC TEST.
- INDICATES SITE WELD.



THIS SYMBOL IN THE BLOCK INDICATES THAT THIS BLOCK IS PICKED FROM BLOCK LIBRARY.

REVISION IN CAD DRAWING SHALL BE RELEASED ONLY AFTER ENSURING THAT IT IS INCORPORATED IN THE RELEVANT CAD FILE. REVISION IS INVALID IF CAD CHK SIGN IN REV. IS ABSENT.

Thermax Babcock & Wilcox
Energy Solutions Limited
PLOT NO. A2.A.S. KHANDALA MIDC, SATARA 418002

SCALE: 1:60
REF. NO.: I.B.R.
DRAWN: PRD
CHECKED: MBT
APPROVED: MRM
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