



ADOR WELDING LIMITED WELDING EQUIPMENT GROUP

Date: - 25/05/2020

GOUGING REPORT MODEL: CHAMP VERSA 800

❖ Gouging Trial

- Input Supply: 415 VAC
- OCV: 85V
- ELECTRODE: CAGE612

SR. NO.	ELECTRODE SIZE	POSITION	CURRENT	VOLTAGE	REMARK
1	6mm	Flat Surface	250-300A	40-45V	OK
2	9mm	Flat Surface	350A-400A	39-44V	OK
3	12mm	Flat Surface	500A	41-45V	OK
4	9mm	Vertical	500A	43-47V	OK
5	12mm	Vertical	550A-600A	42-46V	OK

❖ Gouging Trial

- Input Supply: 415 VAC
- OCV: 85V
- ELECTRODE: CAGE9900

SR. NO.	ELECTRODE SIZE	POSITION	CURRENT	VOLTAGE	REMARK
1	3.2mm	Inclined	200-220A	32-38V	OK

❖ Cutting Trial

- Input Supply: 415 VAC
- OCV: 85V
- ELECTRODE: CAGE9900

SR. NO.	ELECTRODE SIZE	POSITION	CURRENT	VOLTAGE	REMARK
1	3.2mm	Flat Surface	200A	32-38V	OK

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