



NOTE

1. WIRE COLOUR IS INDICATED BY THE LAST DIGIT OF THE WIRE NUMBER AND IS AS PER FOLLOWING COLOUR CODE

0- BLACK	1- BROWN	2- RED	3- ORANGE	4- YELLOW
5- GREEN	6- BLUE	7- VIOLET	8- GRAY	9- WHITE

2. WIRES TO BE TWISTED

3. ALL CONNECTORS VIEW ARE FROM WIRE ENTRY SIDE

4. ALL BRANCH DIMENSIONS ARE FROM REAR END OF THE CONNECTORS

5. ALL LOOSEN WIRE SHOULD BE SOLDER END SIDE UPTO 5 MM

6. PCB CONNECTING WIRES SHOULD BE OF 0.5 SQMM

7.TOLERANCE FOR LENGTH OF WIRE IS +2 MM

8. CABLE TIE TO BE USED TO PACK THE SPIRAL SLEEVE

9. CABLE TIE:-

10. INSULATING RUBBER COVER SHOULD BE PUT ON SNAP ON TERMINAL
11. SOLDER JOINT SHOULD BE COVERED WITH 40 MM SLEEVE
12. LED FREE SOLDER TO BE USED ROHS COMPLIANCE (AS PER JAPAN ROHS STANDARD)
13. ALL MATERIAL, HARDWARE AND FINISH USED INTHE MANUFACTURE OF THIS ITEM SHOULD BE ROHS COMPLIANT
14. SLEEVE DETAILS

SLEEVE	DESCRIPTION
	SPIRAL WRAPPING SLEEVE, OUTER DIA: 9.5 MM, PITCH, 11.5MM, PART NO:SP-9S, COLOUR: NATURAL
	SPIRAL WRAPPING SLEEVE, OUTER DIA: 6.4MM, PITCH, 10 MM, PART NO:SP-6S, COLOUR: NATURAL
	SPIRAL WRAPPING SLEEVE, OUTER DIA: 3 MM, PITCH, 5MM, PART NO:SP-3S, COLOUR: NATURAL
	SPIRAL WRAPPING SLEEVE, OUTER DIA: 1 MM, PITCH, 5MM, PART NO:SP-1S, COLOUR: NATURAL
	FIBRE GLASS SLEEVE (VARNISHED WITH 'H' CLASS), SIZE: 2MM DIA, COLOUR:-RED
	FIBRE GLASS SLEEVE (VARNISHED WITH 'H' CLASS), SIZE: 4MM DIA, COLOUR:-RED

CODE NO:- 021.01.007.1153

SR. NO.	DESCRIPTION		DRG.NO./CODE NO. STANDARD		MATERIAL		SIZE		NOS. REQ.		WT./PC Kgs.		REMARKS																																																
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<div>PROJECT - INVERTER MMA POWER SOURCE</div> <div>MODEL :- 600A MACHINE</div> <div><table><tr><td>2018</td><td>DATE</td><td>SIGN.</td><td colspan="5" rowspan="4">ADOR WELDING LIMITED PUNE - 411019</td><td colspan="4" rowspan="4"></td></tr><tr><td>DRWN. BY</td><td>NMD</td><td></td></tr><tr><td>CHKD. BY</td><td>SNK</td><td></td></tr><tr><td>APRD. BY</td><td>SHD</td><td></td></tr><tr><td colspan="3">ALL DIMENSIONS IN MM</td><td colspan="5" rowspan="2">WIRE HARNESS (SHEET 1 OF 1)</td><td colspan="4" rowspan="2">CWH79-34-10</td></tr><tr><td colspan="3">DSGN 4031/15/R0</td></tr><tr><td colspan="3"></td><td colspan="5">SUPERSEDES No.</td><td colspan="4">SUPERSEDED By No.</td></tr></table></div>														2018	DATE	SIGN.	ADOR WELDING LIMITED PUNE - 411019									DRWN. BY	NMD		CHKD. BY	SNK		APRD. BY	SHD		ALL DIMENSIONS IN MM			WIRE HARNESS (SHEET 1 OF 1)					CWH79-34-10				DSGN 4031/15/R0						SUPERSEDES No.					SUPERSEDED By No.			
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