

ADOR WELDING LIMITED WELDING EQUIPMENT GROUP

PCB TEST REPORT FOR PA79/687 PCB for 250A/400A/600A model (SINGLE/DUAL DISPLAY) (WITH SHUNT). (ERP CODE: 017.01.008.0347) and (ERP CODE: 017.01.008.0352)

Sr No.	PCB Sr. NO	Test Point (TP1) w.r.t GND (TP2) +5VDC (+/-0.5V) (OK/ NOT OK)	MMA/TIG MODE (USE MMA/TIG MODE SWITCH) (OK/NOT OK)	Current calibration (Calibrated by VR1 POT) 250A/400A/600A	Voltage calibration alibrated by VR2 POT 20(+/-2V)	REMOTE in MMA Mode (OK/ NOT OK)	REMOTE In TIG Mode (OK/ NOT OK)	HOT START (OK/ NOT OK)	ARC FORCE (OK/ NOT OK)	VRD in MMA mode (OK/ NOT OK)	VRD in TIG mode (OK/ NOT OK)	Checked VRD in MMA mode for 3 mins (OK/ NOT OK)	UNDER VOLTAGE (ERR 001) (OK/ NOT OK)	OVER VOLTAGE (ERR 002) (OK/ NOT OK)	THERMAL TRIP (ERR 003) (OK/ NOT OK)	CONNECTION ERROR (ERR 011) (OK/ NOT OK)	Software Revision, Sticker, Potting (REV subjected to change if software changes) (OK/NOT OK)	REMARK (IF ANY REWORK IS DONE)
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