



ADOR WELDING LIMITED
WELDING EQUIPMENT GROUP

Sr No.		Test Point (TP1) w.r.t GND (TP2) +5VDC (+/-0.5V)	MMA/ TIG MODE (USE MMA/ TIG MODE SWITCH)	Current calibration (Calibrated by VR1 POT) 250A/400A/600A	Voltage calibration (Calibrated by VR2 POT) 20(+/-2V)	REMOTE in MMA Mode (OK/ NOT OK)	REMOTE in TIG Mode (OK/ NOT OK)	HOT START (OK/ NOT OK)	ARC FORCE (OK/ NOT OK)	VRD in MMA mode	VRD in TIG mode (OK/ NOT OK)	UNDER VOLTAGE (ERR 001) (OK/ NOT OK)	OVER VOLTAGE (ERR 002) (OK/ NOT OK)	THERMAL TRIP (ERR 003) (OK/ NOT OK)	CONNECTION ERROR (ERR 011) (OK/ NOT OK)	Software Revision, Sticker, Potting (REV subjected to change if software changes) (OK/ NOT OK)	REMARK (IF ANY REWORK IS DONE)
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Tested by

Checked by

Approved by

INSP4677/15/R2