



ADOR WELDING LIMITED WELDING EQUIPMENT GROUP

| WELDING PERFORMANCE REPORT | | | PAGE : 1 CONT : 2 | | | | | |
|--|--|--------------------|----------------------|---|---|---|---|---|
| PROCESS : MMA WELDING / CO ₂ - MIG WELDING MODEL : CHAMP VERSA 800 | | | | | | | | |
| SR. NO | DESCRIPTION | PERFORMANCE RATING | | | | | | |
| | MATERIAL : MS | | A | B | C | D | E | F |
| | PLATE THICKNESS : 1.6 mm | ARC STRIKING | ✓ | | | | | |
| | JOINT CONFIGURATION : T-Joint | ARC STABILITY | ✓ | | | | | |
| | ELECTRODE TYPE / WIRE TYPE : AUTOMIG 70S-6 | SPATTER LEVEL | | ✓ | | | | |
| | ELECTRODE SIZE / WIRE SIZE (φ mm.) : 0.8 mm | BEAD SHAPE | ✓ | | | | | |
| | WELDING CURRENT : 70 A | SLAG DETACHABILITY | NA | | | | | |
| | ARC VOLTAGE : 17 V | REMARKS : | | | | | | |
| | GAS COMPOSITION : CO ₂ / CO ₂ +Ar | | | | | | | |
| | GAS FLOW : 10-12 Lit/ Min. | | | | | | | |
| | MATERIAL : MS | | A | B | C | D | E | F |
| | PLATE THICKNESS : 1.6 mm | ARC STRIKING | ✓ | | | | | |
| | JOINT CONFIGURATION : T-Joint | ARC STABILITY | ✓ | | | | | |
| | ELECTRODE TYPE / WIRE TYPE : AUTOMIG 70S-6 | SPATTER LEVEL | | ✓ | | | | |
| | ELECTRODE SIZE / WIRE SIZE (φ mm.) : 0.8 mm | BEAD SHAPE | ✓ | | | | | |
| | WELDING CURRENT : 85 A | SLAG DETACHABILITY | NA | | | | | |
| | ARC VOLTAGE : 18 V | REMARKS: | | | | | | |
| | GAS COMPOSITION : CO ₂ / CO ₂ + Ar | | | | | | | |
| | GAS FLOW : 10-12 Lit/ Min. | | | | | | | |
| CHECKED BY : VASANT MARATHE | | | SIGN : | | | | | |
| | | | DATE : 26/05/20 | | | | | |
| A : EXCELLENT | | B : GOOD | C : SATISFACTORY | | | | | |
| D : NOT GOOD ENOUGH | | E : POOR | F : VERY POOR | | | | | |

DSGN4042/I5/R0