

## ADOR WELDING LTD WELDING DIVISION

## PCB TEST RECORD OF LINE FILTER CUM THREE PHASE PROTECTION PCB (017.01.008.0350)

PCB SR NO.	NORMAL TEST	UNDER VOLTAGE	OVER VOLTAGE	SINGLE PHASE R	SINGLE PHASE Y	SINGLE PHASE B	TEMP TRIP TEST	PROTECTION BYPASS ERROR
TEST CONDITION	415VAC 50HZ SUPPLY TO RIN, YIN & BIN	BELOW 360VAC 50HZ SUPPLY TO RIN, YIN & BIN	ABOVE 475VAC 50HZ SUPPLY TO RIN, YIN & BIN	REMOVE R PHASE @415V	REMOVE Y PHASE @415V	REMOVE B PHASE @415V	SWITCH ON SWITCH S1	REMOVE CONNECTOR CN9
TEST RESULT	NO ERR	ERR 1 (BETWEEN 330 TO 360VAC)	ERR 2 (ABOVE 475 TO 480VAC)	ERR 001	ERR 001	ERR 001	ERR 003	ERR 011

INSP 4678/I5/R0

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