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ADVANCED MACHINE CO., INC.

4450 WEST BELMONT AVE  
CHICAGO IL 60641  
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790  
FAX: 208-545-9707

**SHIPPING ADDRESS**  
**1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487**

<b>PURCHASE ORDER</b>	
351918-X1572-1	
DATE	PAGE
04/26/13	1
YOUR REFERENCE NUMBER	
*****	
<b>SHIPPING INSTRUCTIONS</b>	
NO TRANSIT INSURANCE REQUIRED	
ALL SHIPPING DOCUMENTS MUST REFERENCED RELLI'S PURCHASE ORDER NUMBER	
<b>UP TO 150 LBS SHIP VIA:</b> UPS GROUND FREIGHT COLLECT BLUE OR RED MUST BE PRE-APPROVED USE OUR UPS ACCOUNT #327-67E	
<b>OVER 150 LBS SHIP VIA</b> YRC FREIGHT COLLECT	

ITEM NO.	QUANTITY	U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U C	EXTENSION	DELIVERY DATE
33	55	EA	9351214 COMPLETE PER PRINT	PIN 5315-00-738-1644 INCL. PLATING SEE NOTE NO. 1	6.69	E	367.95	07/01/1
34	45	EA	9351208 COMPLETE PER PRINT	PIN 5315-00-733-8904 INCL. PLATING SEE NOTE NO. 1	6.80	E	306.00	06/15/1
35	45	EA	9351209 COMPLETE PER PRINT	PIN 5315-00-733-8905 INCL. PLATING SEE NOTE NO. 1	6.98	E	314.10	06/15/1
NOTE 1)			MFG 'CERTIFICATE OF PAYMENT WILL NOT BE SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS	CONFORMANCE' MUST ACCOMPANY SHIPMENT MADE WITHOUT PROPER C.O.C. AND RETURNED FREIGHT COLLECT WITHIN 7 DAYS				
				TOTAL ORDER			988.05	
			PLEASE CONFIRM BY	RETURN FAX WITHIN 48 HOURS.				

• M = UNIT MEASURE• C = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	
F.O.B.	
	GIDEON KLEIN EXT. 124

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE	BUYER'S NAME	SIGNATURE
PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE	GIDEON KLEIN EXT. 124	S. JACOBS

B 8351214

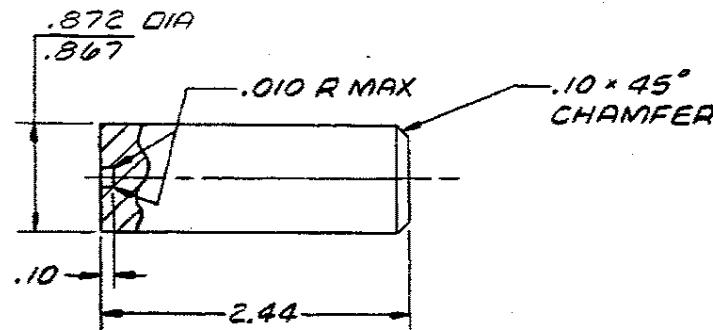
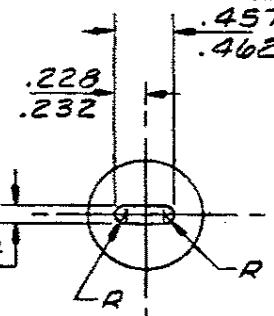
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MUST BE CENTRAL  
WITH OD WITHIN  
.005

5. FINISH  $130^\circ$  ALL OVER
4. MUST BE CLEAN AND FREE FROM BURRS
3. STEEL ALLOY  
CMPSN 8620, 8720, 4620, 4820  
CONDTN OPTL  
PER ASTM A322 OR A331 (A1)
2. CASE HARDEN ALL OVER  
QUENCH AND TEMPER, RH 15N90  
AT A DEPTH OF  $.010 \pm .005$   
SURFACE HARDNESS RH 15 90 TO 92 (A4)
1. PHYSICALLY APPLY PART NO  
ACCORDING TO MIL-STO-130

INTERPRET DRAWING IN ACCORDANCE WITH (A3)  
STANDARDS PRESCRIBED BY MIL-STO-100

8351214



7. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232

6. ALL DIMENSIONS BEFORE  
PHOSPHATE COATING

CURRENT DESIGN ACTIVITY  
(A2) CODE IDENT NO. 19207

CODE IDENT NO. 00000  
ORDNANCE PART NO. 8351214

PIN- ALIGNING

ORDNANCE CORPS

DEPT OF THE ARMY  
DETROIT ARSENAL

DWG SIZE	8351214
B	SHEET - 4 -

SPECIAL		PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED			ORIGINAL DATE OF DRAWING					
8351266	TOOLS	YP	X	FRACTIONS	DECIMALS	ANGLES	DRAFTSMAN	CHECKER	TRACER	ENGR	RTS	REVIEWED
		EL 2	X				BRONW	BRONW				
		RA	X									
		BH	X									
				SEE NOTE			PEALE	BRONW				
							SUBMITTED					
				HEAT TREATMENT								
				SEE NOTE								
				FINAL PROTECTIVE FINISH			APPROVED BY ORDER OF THE					
				SEE NOTE			CHIEF OF ORDNANCE					
							E. H. Hampson					
							ORD. CORPS					
DO	APPLICATION											
	APPLY PART NO.											

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602/200

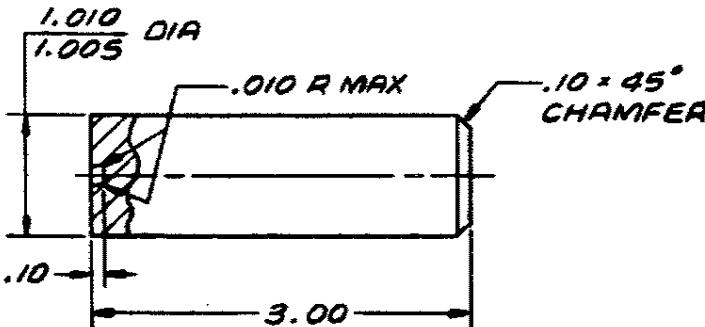
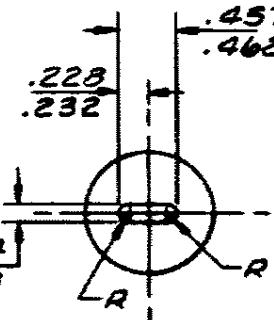
## REVISIONS

SYM.	DESCRIPTION	DATE	APPROVAL
A	(1)WAS QQ-S-624 (2)ADD CIN 19207 (3)ADD MIL-STD-100 (4)REV HEAT TREAT NOTE (ALO G5067)	7-12-77	PM HC

MUST BE CENTRAL  
WITH OD WITHIN  
.005

5. FINISH  $130^\circ$  ALL OVER
4. MUST BE CLEAN AND FREE FROM BURRS
3. STEEL, ALLOY  
CMPSN 8620, 8720, 4620, 4820  
CONDITN OPTL  
PER ASTM A322 OR A331 (A1)
2. CASE HARDEN ALL OVER  
QUENCH AND TEMPER RH 15N 90 (A4)  
AT A DEPTH OF  $.010 \pm .005$   
SURFACE HARDNESS RH 15N 90 TO 92
1. PHYSICALLY APPLY PART NO.  
ACCORDING TO MIL-STD-130

INTERPRET DWG IN ACCORDANCE WITH  
STANDARDS PRESCRIBED BY MIL-STD-130 (A3)



8. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232
7. ALL DIMENSIONS BEFORE  
PHOSPHATE COATING

6. CURRENT DESIGN ACTIVITY  
CODE IDENT NO. 19207  
A2

\* CODE IDENT NO 00000  
PART NO. 8351209

REF DAX-1891

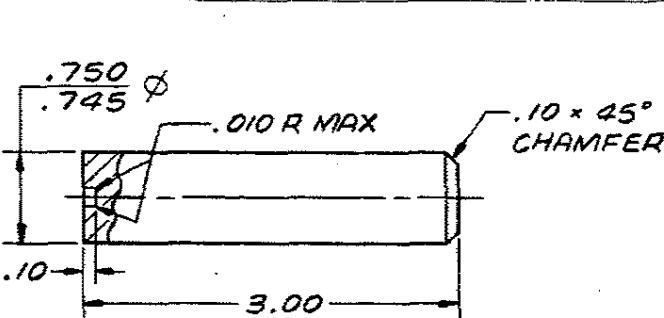
SPECIAL <b>8351206 TOOLS</b>	PHYSICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES <b>.01</b> <b>.01</b>	ORIGINAL DATE OF DRAWING <b>OCT 25 1960</b>	<b>PIN-ALIGNING</b>	DRAWN BY <b>MALE</b>	CHECKED BY <b>MALE</b>	APPROVED BY CHIEF OF ENGINEERING <b>MALE</b>	SUBMITTED BY <b>MALE</b>	APPROVED BY CHIEF OF ORDNANCE <b>MALE</b>	APPROVED BY CHIEF OF ORDNANCE <b>MALE</b>	ORDNANCE CORPS
SEE ENGINEERING RECORDS	NEXT ASSY USED ON	HEAT TREATMENT <b>SEE NOTE</b>	RECALLED BY <b>MALE</b>								RECALLED BY <b>MALE</b>
APPLICATION <b>SEE NOTE</b>	APPLY PART NO. <b>SEE NOTE</b>		SCALE <b>1/1</b>	UNIT WT	DWG SIZE <b>B</b>	SHEET - - -	<b>8351209</b>				

B 8351208

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8351208

REVISIONS		
REV	DESCRIPTION	DATE APPROVAL
A	(1) MATERIAL WAS SPEC QQ-S-624(2)ADDED (2) CODE IDENT NOTE(3)ADDED MIL-STD 100 NOTE (4) REV. HEAT TREAT NOTE (ALD G5067)	7-20-77 JB HC



MUST BE CENTRAL  
WITH OD WITHIN  
.005

4.  $\text{.130}^{\vee}$  ALL OVER
3. MUST BE CLEAN & FREE FROM BURRS

## 2. MATERIAL

- (A1) STEEL, ALLOY  
CMLS 8620, 8720, 4620, 4820,  
CONDN OPTL PER ASTM-A322 OR A331

## 1. HEAT TREAT

CASE HARDEN ALL OVER  
QUENCH AND TEMPER TO

- (A4) ROCKWELL 15N 90  
.005-.015 DEEP  
SURFACE HARDNESS ROCKWELL  
15N 90-92

7. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232

## 6. ALL DIMENSIONS BEFORE PHOSPHATE COATING

## 5. PHYSICALLY APPLY PART NO. ACCORDING TO MIL-STD-130

CURRENT DESIGN ACTIVITY CODE IDENT. NO. 19207

INTERPRET DWG IN ACCORDANCE WITH  
STANDARDS PRESCRIBED BY MIL-STD 100.

CODE IDENT NO. 00000  
PART NO. 8351208

AZ

(A3)	SPECIAL 8351208 TOOLS		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES $\pm .01$ $\pm 1^\circ$	ORIGINAL DATE OF DRAWING OCT 25 1960 DRAWN BY BROWN TRACER ENGR PEALE SUBMITTED BY CHECKER GAT RTS ENG URBAN	PIN-ALIGNING	ORDNANCE CORPS DEPT OF THE ARMY DETROIT ARSENAL
	SEE ENGINEERING RECORDS	SEE NOTE 2				
NEXT ASSY APPLICATION	USED ON APPLICATION	SEE NOTE 1	HEAT TREATMENT	APPROVED BY ORDER OF THE CHIEF OF ORDNANCE G. H. Hampton ORD CORPS	SCALE 1/1	UNIT WT
DO	APPLY PART NO.	SEE NOTE 5	FINAL PROTECTIVE FINISH		DWG SIZE B	8351208 SHEET - OF - ✓