

1200 So. Rogers Circle
Boca Raton, FL 33487-5703TEL: (561) 886-0200
FAX: (561) 886-0201E-mail: relli@relli.com
Website: <http://www.relli.com>

ADVANCED MACHINE CO., INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641
ATTN: BENJAMIN GRAMATEL: 773-545-9790
FAX: 208-545-9767

SHIPPING ADDRESS

1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

102328-X1572-1

DATE	PAGE
09/13/18	1
YOUR REFERENCE NUMBER	
EMAIL 09/13/2018	

SHIPPING INSTRUCTIONS**NO TRANSIT INSURANCE REQUIRED****ALL SHIPPING DOCUMENTS MUST REFERENCE
RELLI'S PURCHASE ORDER NUMBER****UP TO 150 LBS SHIP VIA:**UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACCOUNT #327-67E**OVER 150 LBS SHIP VIA**
YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	• U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	• U C	EXTENSION	DELIVERY DATE
1	90	EA	7710781	VALVE 4820-01-345-7050 ALL CERTS REQUIRED MATL, HARDNESS, CHROME WITH YOUR COFC US GOVERNMENT CONTRACT NO: W56HZV18AJ019 DPAS AND COUNTERFEIT PARTS STATEMENT ATTACHED COC MUST HAVE HANDWRITTEN/DIGITAL SIGNATURE TO BE ACCEPTED SEE NOTE NO. 1 NOTE 1) MFG 'CERTIFICATE OF CONFORMANCE' MUST ACCOMPANY SHIPMENT PAYMENT WILL NOT BE MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS	14.64E		1317.60	12/13/18
				TOTAL ORDER			1317.60	
				PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.				

• U
M = UNIT MEASURE• U
C = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS

NET 30

F.O.B.

REMARKS

* EARLY DELIVERY ACCEPTABLE -- PARTIAL DELY OF 36 PCS ACCEPTABLE *

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE

PLEASE REFER TO OUR PURCHASE ORDER
NO. IN ALL FURTHER CORRESPONDENCE

BUYER'S NAME

GIDEON KLEIN X 124

SIGNATURE

S. JACOBS

B 7710781

NOTES: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN AS COMBINED WITH A SPECIFIED RELATED GOVERNMENT REQUIREMENT, THE USER SHALL OBTAIN THE NECESSARY PERMISSIONS FROM THE GOVERNMENT AND THE USER SHALL BE RESPONSIBLE FOR ANY DELAY OR DAMAGE TO THE GOVERNMENT OR TO THE USER THAT MAY BE CAUSED BY THE USER'S FAILURE TO OBTAIN THE NECESSARY PERMISSIONS. THE USER SHALL BE RESPONSIBLE FOR ANY DELAY OR DAMAGE TO THE GOVERNMENT OR TO THE USER THAT MAY BE CAUSED BY THE USER'S FAILURE TO OBTAIN THE NECESSARY PERMISSIONS.

7710781

IN ADDITION THE REQUIREMENTS OF THIS DRAWING,
SUPPLEMENTARY QUALITY ASSURANCE PROVISIONS
(SQAPS) ARE REQUIRED.
SQAP NO. 7710781

(B)

OPTIONAL CENTER DRILL .088 MAX
DIA X .173 MAX DIA
BELL TYPE OPTIONAL TO .198
MAX END DIA

MUST BE CLEAN AND FREE
FROM BURRS

MATERIAL

CARBON STEEL

(D1) COMP 1141 THRU 1145

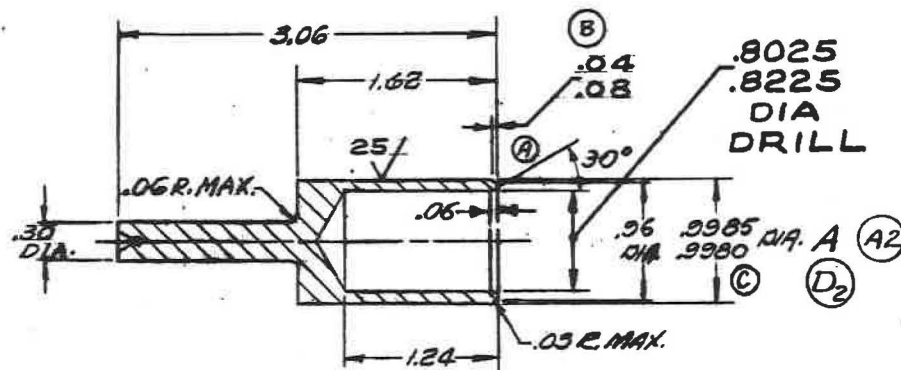
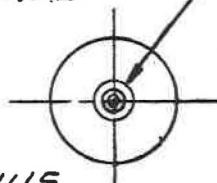
SPEC QQ-S-637

COND MECH WORKED AT ELEVATED
TEMPERATURE TO PRODUCE
HARDNESS OF Rc 22-33

(D2) CHROME FLASH CLASS 2, TYPE I DIA A

OTHER SURFACES OPTIONAL
SPEC QQ-C-320

(E) .00005-.00020 THICK
WAIVE SHOT PEEN REQUIREMENTS
ALTERNATE ALLISON TPS 10140



SYN	DESCRIPTION	DATE	APPROVAL
E	(1) SEE REV NOTICE	10-2-70	SA BK
D2	SEE REV. NOTICE 7710781	10-28-66	RW RH
C	WAS .9990-.9985 DIA.	6-19-61	WF ERD
B	REVISED	2-27-61	J.B. ERD
A	ADDED CHAMFER	6-22-59	TR LN

PART NO. 7710781

PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING DEC. 16, 1964		ORDNANCE DEPT DEPT OF THE ARMY DETROIT REGULAR	
TP		TOLERANCES ON DECIMALS $\pm .01$		DRAFTSMAN JEN	CHECKER C.D.L.	CODE IDENT NO. 19207	
TS		ANGLES ± 10 FRACTIONS —		TRACER	CHECKER R.T.S.		
EL 2		MATERIAL	SEE NOTE	ENGINEER MACI	ENGINEER M.E.P.	DWG SIZE B 7710781	
RA		HEAT TREATMENT	SEE NOTE	SUBMITTED			
BN		APPLICATION		APPROVED BY ORDER OF THE CHIEF OF		SCALE 1/1 UNIT WT	
RH		DO NOT APPLY PART NO.					
SEE ENGINEERING RECORDS		FINAL PROTECTIVE FINISH		SEE NOTE		SHEET — OF — V	

CL-1004-6

XTG-411-2A

CUSTOMER ALLISON DIVISION-GENERAL MOTORS CORP. ECP-D8424