

Relli Technology Inc.

1200 So. Rogers Circle
Boca Raton, FL 33487-5703

TEL: (561) 886-0200
FAX: (561) 886-0201

E-mail: relli@relli.com
Website: http://www.relli.com



ADVANCED MACHINE CO., INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790
FAX: 208-545-9767

SHIPPING ADDRESS
1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

405022-X1572-1

DATE PAGE

03/09/11 1

YOUR REFERENCE NUMBER

30911-RE

SHIPPING INSTRUCTIONS**NO TRANSIT INSURANCE REQUIRED****ALL SHIPPING DOCUMENTS MUST REFERENCE
RELLI'S PURCHASE ORDER NUMBER****UP TO 150 LBS SHIP VIA:**UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACCOUNT #327-67E**OVER 150 LBS SHIP VIA:**

YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	U/M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U/C	EXTENSION	DELIVERY DATE
20	13	EA	12484425	SPACER, PLATE (REV.A) 5365-01-521-6944	32.96	E	428.48	04/28/11
			COMPLETE PER PRINT	SEE NOTE NO. 1				
NOTE 1)			MFG 'CERTIFICATE OF PAYMENT WILL NOT BE SHIPMENT	CONFORMANCE' MUST ACCOMPANY SHIPMENT				
			SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS					
				TOTAL ORDER			428.48	
			PLEASE CONFIRM BY	RETURN FAX WITHIN 48 HOURS.				

• U = UNIT MEASURE

• E = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	
F.O.B.	

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE	BUYER'S NAME GTIDEON KLETN EXT 124	SIGNATURE S. JACOBS

8	7	6	5	4	3	2	1
				▼			

NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
A. QCD-STD-QC1000(DAR)
B. ANSI Y14.5M-1982
2. MATERIAL: STEEL, CARBON, SPEC ASTM A36
OPTIONAL MATERIAL: STEEL, CARBON, 1010
THRU 1030, SPEC ASTM A572 OR A106 OR
INVESTMENT CASTING, STEEL IC-1020
OR IC-1030, NORMALIZED, SPEC ASTM A732
3. DRAFT ANGLE TO BE 5° MAX. MUST NOT
EXCEED FEATURE LIMITS OF SIZE
4. ZINC PLATE, TYPE II, 0.3 MILS THK MIN, SC 2,
SPEC ASTM B633
5. DIMENSIONAL LIMITS APPLY AFTER PLATING
6. BREAK SHARP EDGES
7. METAL STAMP, ENGRAVE, OR ELECTRIC ARC PENCIL
ON THIS SURFACE IN 10-19 HIGH CHARACTERS PER
MIL-STD-130:

10207-2484425
MFR-XXXXX (CAGE CODE-SEE NOTE)

NOTE: THE MFR CAGE CODE SHALL BE THAT OF THE
MFR CONTRACTUALLY RESPONSIBLE FOR FURNISHING
THIS ITEM TO THE GOVERNMENT

8. INSPECT CASTING IN ACCORDANCE WITH DRAWING 12569930.
FINAL SURFACE INSPECTION SHALL BE PERFORMED IN THE
AS-CAST CONDITION. SAMPLING PLAN AND INSPECTING METHODS
SHALL BE PER CATEGORY III. MAXIMUM ALLOWABLE SURFACE
DISCONTINUITIES SHALL BE:

LINEAR (TYPE 1A) .020 INCH
NO THROUGH WALL DISCONTINUITIES ALLOWED

PLNSH: FSC: AMRC: DATE: ?

FNC: DOR: ACT.CD: PCC(S): / / /

A

B

C

D

E

F

G

H

I

J

K

L

M

N

O

P

Q

R

S

T

U

V

W

X

Y

Z

PART NO. 12484425

8	7	6	5	4	3	2	1
				▲			

REVISIONS

REV	CHG	DESCRIPTION	DATE	APPROVED
A		PRODUCT BASELINE ECP/VER FOM-U6502R1	03-09-26	JF WS SL VB
3D		WAS 2X .420 .405 .000 @ A B C		
3C		WAS 2X .650 .590 THRU .000 @ A B C		
4C		MARKING MOVED TO UNFINISHED SURFACE		

DRAWING

MECHANICAL PROPERTIES

10%	12488164	M593A1	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON ALL FEATURES ARE AS STATED UNLESS NOTED	CONTRACT NUMBER DAAE07-93-C-X030	U.S. Army Transportation and Deployment Command Warren, MI 48097-5000
TS	12462785	M593A1	3 PLACE	CONTRACTOR Dynamac Corporation Systems Division Baltimore, Maryland 21209	
EL2	12569236	M593	3 PLACE		
RA	12384701	M593	3 PLACE	DRAWN BY JAD DATE ISSUED 03-05-06	
IM	12359349	M593	3 PLACE	SUPERVISOR J. TALON J. FARRELUGH	
PM	12239100	M593	3 PLACE	DESIGNED BY S. KERR A. PAQUIN	
NOT ASY				APPROVED BY S. KERR A. PAQUIN	SIZE CASE CODE
					D 19207 12484425
APPLICATION				MATERIALS KWA	SCALE 1/1 UNIT WT — SHEET —

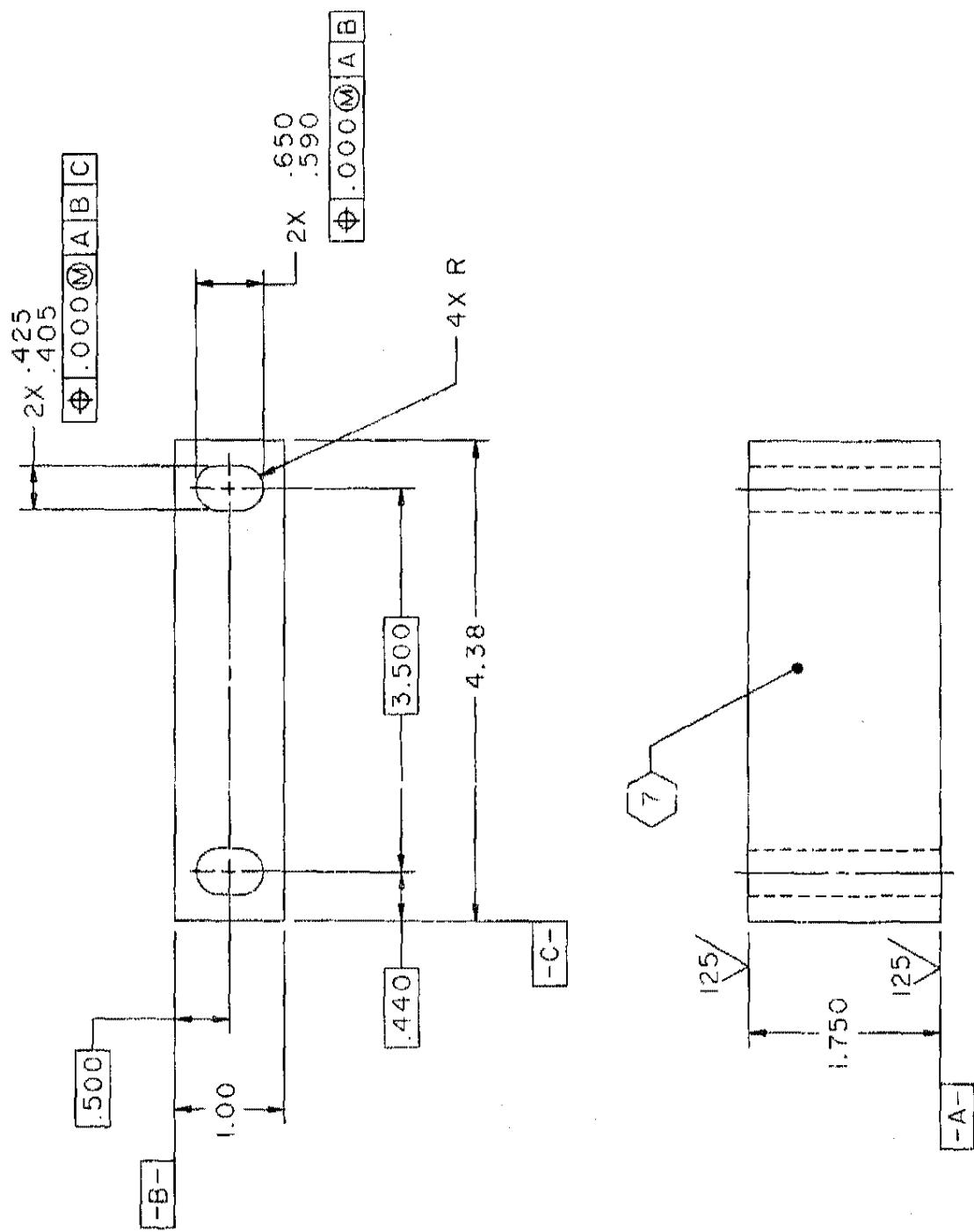
NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
 - A. DOD-STD-C0100D(AR)
 - B. ANSI Y14.5M-1982
- D 2. MATERIAL: STEEL, CARBON, SPEC ASTM A36
OPTIONAL MATERIAL: STEEL, CARBON, 1010
THRU 1030, SPEC ASTM A576 OR A108 OR
INVESTMENT CASTING, STEEL, IC-1020
OR IC-1030, NORMALIZED, SPEC ASTM A732
3. DRAFT ANGLE TO BE 5° MAX. MUST NOT
EXCEED FEATURE LIMITS OF SIZE
4. ZINC PLATE, TYPE II, 0.3 MILS THK MIN, SC 2,
SPEC ASTM B633
5. DIMENSIONAL LIMITS APPLY AFTER PLATING
6. BREAK SHARP EDGES
7. METAL STAMP, ENGRAVE, OR ELECTRIC ARC PENCIL
ON THIS SURFACE IN .10-.19 HIGH CHARACTERS PER
MIL-STD-130:

19207-I2484425
MFR-XXXXX (CAGE CODE-SEE NOTE)

NOTE: THE MFR CAGE CODE SHALL BE THAT OF THE
MFR CONTRACTUALLY RESPONSIBLE FOR FURNISHING
THIS ITEM TO THE GOVERNMENT
8. INSPECT CASTING IN ACCORDANCE WITH DRAWING I2369930.
FINAL SURFACE INSPECTION SHALL BE PERFORMED IN THE
AS-CAST CONDITION. SAMPLING PLAN AND INSPECTING METHODS
SHALL BE PER CATEGORY III. MAXIMUM ALLOWABLE SURFACE
DISCONTINUITIES SHALL BE:

LINEAR (TYPE IA) .020 INCH
NO THROUGH WALL DISCONTINUITIES ALLOWED



PART NO. 11

MECHANICAL PROPERTIES		PMIC A		UNLESS OTHERWISE SPECIFIED- DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING		CONTRACT NUMBER DAAE07-95-C-X030 CONTRACTOR United Defense, L.P. Ground Systems Division Arlington Virginia 22209		U.S. Army Tank-a WARRE	
YP		12488164	M993AI	TOLERANCES ON 2 PLACE 3 PLACE $\pm .06$ $\pm .030$		DRAWN BY DMD		DATE (YR-MO-DA) 02-06-06	
TS		12462785	M993AI	DESIGN ASSUR S. KERR		CONF MGR G. JEWETT			
EL2		12369236	M993	MANUFACTURING R. FAIRCLOUGH		PROD ASSUR A. PAQUIN			
RA		12384710	M993	FUNCTION R. FAIRCLOUGH		DESIGN R. FAIRCLOUGH		DRAWING APPROVAL-GOVERNMENT	
BH		12359349	M993	MATERIALS KWA		WELDING		DESIGN APPROVAL-GOVERNMENT	
RH		12299100	M993						
NEXT ASSY		USED ON							
APPLICATION				KWA					
4		3						2	

3	CWS NO 12484425		SH 1	
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE(YR-MO-DA)	APPROVED
3D	A	PRODUCT BASELINE ECP/ERR FOM-U6502RI	03-09-25	JF WS SL VB
		WAS 2X .420 .385 THRU ⊕ .060 M A B C ⊕ .010 M A		
3C		WAS 2X .650 .590 THRU ⊕ .060 M A B C ⊕ .010 M A		
4C		MARKING MOVED TO UNFINISHED SURFACE		

5
5
⊕ .000 M A B

2X .650
.590
⊕ .000 M A B

4X R