

FOR **Relli Technology Inc.**

1200 So. Rogers Circle
Boca Raton, FL 33487-5703

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Relli

ADVANCED MACHINE CO, INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790
FAX: 208-545-9767

SHIPPING ADDRESS

1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

404979-X1572-1

DATE

02/01/11

PAGE

1

YOUR REFERENCE NUMBER

20111

SHIPPING INSTRUCTIONS

NO TRANSIT INSURANCE REQUIRED

**ALL SHIPPING DOCUMENTS MUST REFERENCE
RELLI'S PURCHASE ORDER NUMBER**

UP TO 150 LBS SHIP VIA:

UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACCOUNT #327-67E

OVER 150 LBS SHIP VIA

YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U C	EXTENSION	DELIVERY DATE
400	100	EA	10863447	NUT, SLEEVE	4.57E		457.00	03/05/11
			REV.D	5310-00-420-9751				
			PER PRINT OIL PARTS	BEFORE SHIPPING				
				SEE NOTE NO. 1				
			NOTE 1) 'CERTIFICATE OF CONFORMANCE' MUST ACCOMPANY SHIPMENT PAYMENT WILL NOT BE MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS					
			TOTAL ORDER					
			PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.					
							457.00	

• $\frac{U}{M}$ = UNIT MEASURE

• $\frac{U}{C}$ = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	
F.O.B.	

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

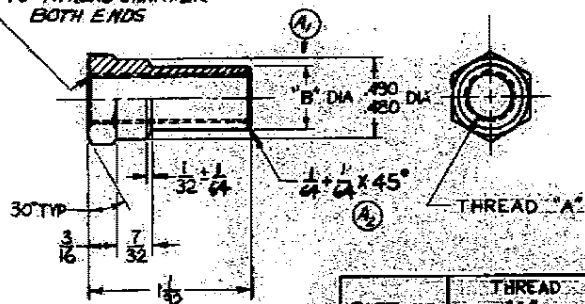
NOTE	BUYER'S NAME	SIGNATURE
PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE	GIDEON KLEIN EXT 124	S. JACOBS

DD FORM 1175-1

B 10863447

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45° THREAD CHAMFER
BOTH ENDS



PART NO.	THREAD "A"	DIA "B"
10863447	5/16-24 UNF-2B	.408 .404
10863447	5/16-24 UNF-2B	.392 .398

MATERIAL NOTE:

STEEL, CARBON, 1010 THRU 1025
(C) SPEC ASTM A108, 1/2 HEX

250/ALL Q'PER

(B2)

B10875087
A8756575
B8756574
A10863454
A10863458
SEE ENGINEERING RECORDS
TEST AREA
APPROVAL
DO NOT APPLY PART NO.

PHYSICAL PROPERTIES
TEMP
STRENGTH
ELONGATION
REDUCTION OF AREA
IMPACT
WELDING
OTHER

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS DECIMALS ANGLES
± 1/32 ± .005 ± .5°
KEYWORD
SEE NOTE
HEAT TREATMENT
FINISH PROTECTIVE FINISH

ORIGINAL DATE OF DRAWING
DATE
BY
FOR
APPROVED BY
DATE

NUT, SLEEVE
SCALE 2/1
UNIT WT

ORDNANCE CORPS DEPT. OF THE ARMY DETROIT ARSENAL
10863447

REV	DESCRIPTION	DATE	APPROVAL
A	1 WAS 10863447 (1) ADDED 1/2 X 45°		
B	2 WAS 10863448 (2) WAS 1/2 X 45°		
C	3 REVISED MATL NOTE	8-24-71	
D	ECP FOM E5505 UPDATED DWG, REVISED MATL NOTE	8-24-71	
	ECP-PPE/ERR FOM-N8794 INC NOR 94090 (1) ADDED COLUMN "B" IN TABULATION (2) "B" DIA WAS .404-.408 DIA (3) REVISED MATERIAL NOTE	6-6-69	

FUOD MACHINERY AND CHEMICAL CORPORATION
MANUFACTURER'S PART NO. 106999T

MATERIAL SPEC. AND
HEAT TREATMENT

DAVID BULL, INC. 1200 ALABAMA

FMC CODE IDENT 80212

VEA FOOD MACH. & CHEM. CORP., SAN JOSE, CALIF.