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Boca Raton, FL 33487-5703

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**Relli**

ADVANCED MACHINE CO, INC.

4450 WEST BELMONT AVE  
CHICAGO IL 60641  
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790  
FAX: 208-545-9767

**SHIPPING ADDRESS**

**1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487**

**PURCHASE ORDER**

351918-X1572-1

DATE	PAGE
04/26/13	1
YOUR REFERENCE NUMBER	
*****	

**SHIPPING INSTRUCTIONS**

**NO TRANSIT INSURANCE REQUIRED**

**ALL SHIPPING DOCUMENTS MUST REFERENCE  
RELLI'S PURCHASE ORDER NUMBER**

**UP TO 150 LBS SHIP VIA:**

UPS GROUND FREIGHT COLLECT  
BLUE OR RED MUST BE PRE-APPROVED  
USE OUR UPS ACCOUNT #327-67E

**OVER 150 LBS SHIP VIA**  
YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U C	EXTENSION	DELIVERY DATE
33	55	EA	8351214	PIN 5315-00-738-1644 COMPLETE PER PRINT INCL. PLATING SEE NOTE NO. 1	6.69E		367.95	07/01/1
34	45	EA	8351208	PIN 5315-00-733-8904 COMPLETE PER PRINT INCL. PLATING SEE NOTE NO. 1	6.80E		306.00	06/15/1
35	45	EA	8351209	PIN 5315-00-733-8905 COMPLETE PER PRINT INCL. PLATING SEE NOTE NO. 1	6.98E		314.10	06/15/1
NOTE 1) MFG 'CERTIFICATE OF CONFORMANCE' MUST ACCOMPANY SHIPMENT PAYMENT WILL NOT BE MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS								
TOTAL ORDER							988.05	
PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.								

•  $\frac{U}{M}$  = UNIT MEASURE

•  $\frac{U}{C}$  = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	GIDEON KLEIN EXT. 124
F.O.B.	

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE	BUYER'S NAME	SIGNATURE
PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE	GIDEON KLEIN EXT. 124 JORDY NEWMAN	S. JACOBS

B 8351214

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8351214

REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVAL
A	(1) WAS QO-S-624(2) ADD CIN 19207(3) ADD MIL-STD-100(4) REV HEAT TREAT NOTE (ALD G5067)	7/13/77	97 HC

MUST BE CENTRAL  
WITH OD WITHIN  
.005

5. FINISH <sup>130</sup> ALL OVER

4. MUST BE CLEAN AND  
FREE FROM BURRS

3. STEEL ALLOY

CMPSN 8620, 8720, 4620, 4820  
COND TN OPTL  
PER ASTM A322 OR A331 (A1)

2. CASE HARDEN ALL OVER

QUENCH AND TEMPER, RH 15N90  
AT A DEPTH OF .010 ± .005  
SURFACE HARDNESS RH15 90 TO 92 (A4)

1. PHYSICALLY APPLY PART NO  
ACCORDING TO MIL-STD-130

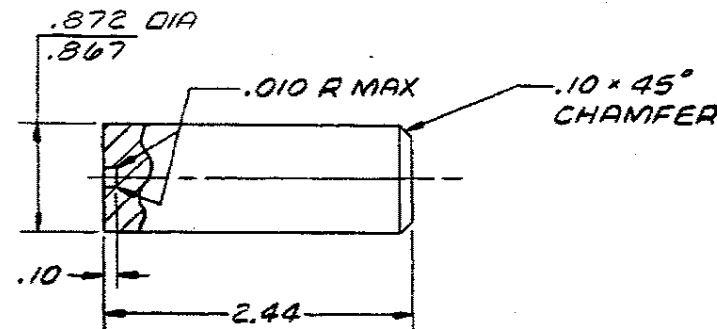
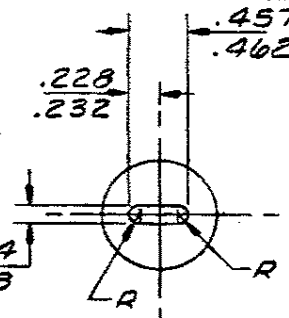
INTERPRET DRAWING IN ACCORDANCE WITH  
STANDARDS PRESCRIBED BY MIL-STD-100 (A3)

7. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232

6. ALL DIMENSIONS BEFORE  
PHOSPHATE COATING

CURRENT DESIGN ACTIVITY  
CODE IDENT NO. 19207

CODE IDENT No. 00000  
ORDNANCE PART No. 8351214



SPECIAL 8351266 TOOLS		PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE OF DRAWING OCT 25 1960		PIN-ALIGNING		ORDNANCE CORPS DEPT OF THE ARMY DETROIT ARSENAL	
SEE ENGINEERING RECORDS		YF TS EL 2 RA BK RH		DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ±.01 ±.01 ±1°		DRAFTSMAN TRACER ENGINEER SUBMITTED					
NEXT ASSY		USED ON		MATERIAL SEE NOTE		CHECKED CORR		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		DWG SIZE B	
APPLICATION		APPLY PART NO.		HEAT TREATMENT SEE NOTE		CHECKED CORR		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		SHEET 1/1	
DO				FINAL PROTECTIVE FINISH SEE NOTE		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		UNIT WT		SHEET 1/1	

CONTINUING - MILLING DIVISION - GENERAL MOTORS CORP.

Run LWS

REF DAX-1806, DAX-2047

0 0001607

8351209

REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVAL
A	(1) WAS 00-S-624 (2) ADD CIN 19207 (3) ADD MIL-STD-100 (4) REV HEAT TREAT NOTE (ALD 65067)	7-12-77	RM HC

MUST BE CENTRAL  
WITH OD WITHIN  
.005

5. FINISH  $\sqrt{}$  ALL OVER

4. MUST BE CLEAN AND  
FREE FROM BURRS

3. STEEL, ALLOY  
CMPN 8620, 8720, 4620, 4820  
CONDN OPTL  
PER ASTM A322 OR A331 (A1)

2. CASE HARDEN ALL OVER  
QUENCH AND TEMPER RH 15N 90 (A4)  
AT A DEPTH OF .010  $\pm$  .005  
SURFACE HARDNESS RH 15N 90 TO 92

1. PHYSICALLY APPLY PART NO.  
ACCORDING TO MIL-STD-130

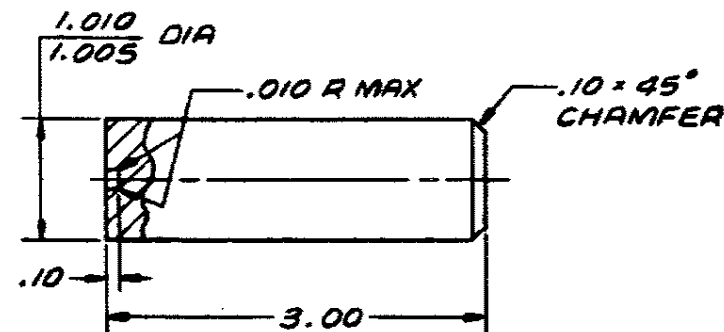
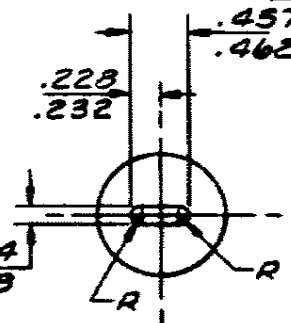
8. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232

7. ALL DIMENSIONS BEFORE  
PHOSPHATE COATING

6. CURRENT DESIGN ACTIVITY  
CODE IDENT NO. 19207

CODE IDENT NO. 00000  
PART NO. 8351209

INTERPRET DWG IN ACCORDANCE WITH  
STANDARDS PRESCRIBED BY MIL-STD-100 (A3)



REF DAX-1891

<b>SPECIAL</b> <b>8351206 TOOLS</b> SEE ENGINEERING RECORDS NEXT ASSY USED ON APPLICATION APPLY PART NO. DO		<b>PHYSICAL PROPERTIES</b> YP TS RL 2 RA BH RH <b>SEE NOTE</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES .01 .01 1/16 MATERIAL <b>SEE NOTE</b> HEAT TREATMENT <b>SEE NOTE</b> FINAL PREP. BY	ORIGINAL DATE OF DRAWING OCT 25 1964 DESIGNED BY CHECKED BY TRACED BY SUBMITTED BY APPROVED BY CHIEF OF ARSENAL	<b>PIN-ALIGNING</b> SCALE 1/1 UNIT WT	ORDNANCE CORPS DEPT OF THE ARMY DETROIT ARSENAL DWG SIZE <b>8351209</b> B SHEET - 0 -
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HARSHBORN ENG. SUPPLY - 806714

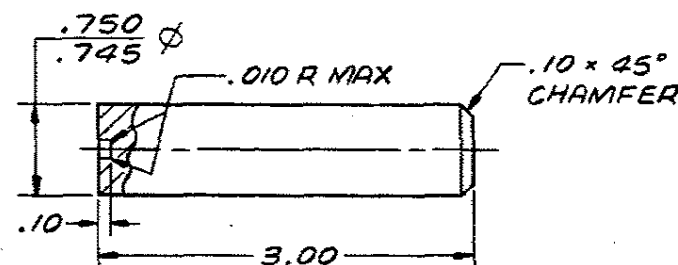
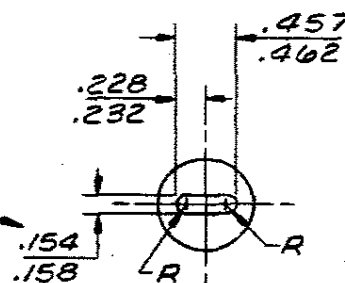
B 8351208

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8351208

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	(1) MATERIAL WAS SPEC QQ-S-624 (2) ADDED CODE IDENT NOTE (3) ADDED MIL-STD 100 NOTE (4) REV. HEAT TREAT NOTE (ALD G5067)	7-20-77 JB	HC

MUST BE CENTRAL  
WITH OD WITHIN  
.005



4. 130/ ALL OVER

3. MUST BE CLEAN &amp; FREE FROM BURRS

2. MATERIAL

(A1) STEEL, ALLOY  
CMPSN 8620, 8720, 4620, 4820,  
COND TN OPTL PER ASTM-A322 OR A331

1. HEAT TREAT

CASE HARDEN ALL OVER

QUENCH AND TEMPER TO

(A4) ROCKWELL 15N 90

.005-.015 DEEP

SURFACE HARDNESS ROCKWELL  
15N 90-92

7. PHOSPHATE COAT  
TYPE M, CLASS 2  
SPEC MIL-P-16232

6. ALL DIMENSIONS BEFORE  
PHOSPHATE COATING5. PHYSICALLY AFFLY PART NO.  
ACCORDING TO MIL-STD-130

CURRENT DESIGN ACTIVITY CODE IDENT. NO. 19207

INTERPRET DWG IN ACCORDANCE WITH  
STANDARDS PRESCRIBED BY MIL-STD 100.

CODE IDENT NO. 00000

PART NO. 8351208

(A3)

<b>SPECIAL</b> <b>8351266 TOOLS</b> SEE ENGINEERING RECORDS NEXT ASSY USED ON APPLICATION APPLY PART NO. DO		<b>PHYSICAL PROPERTIES</b> YP TS EL 2 RA BM RH <b>SEE NOTE</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES $\pm .01$ $\pm .005$ $\pm 1^\circ$ MATERIAL <b>SEE NOTE 2</b> HEAT TREATMENT <b>SEE NOTE 1</b> FINAL PROTECTIVE FINISH <b>SEE NOTE 5</b>	ORIGINAL DATE OF DRAWING <b>OCT 25, 1960</b> DRAWN BY <b>BROWN</b> CHECKER <b>RTS</b> TRACER <b>PEALE</b> ENGR <b>URBAN</b> SUBMITTED APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <b>P. H. Thompson</b> ORDN CORPS	<b>PIN-ALIGNING</b> SCALE 1/1 UNIT WT	ORDNANCE CORPS DEPT OF THE ARMY DETROIT ARSENAL DWG SIZE <b>8351208</b> B SHEET - OF - <b>1</b>
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REF DAX-1890