

Relli Technology Inc.

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Relli

ADVANCED MACHINE CO., INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641

ATTN: BEN

TEL: 773-545-9790

FAX: 208-545-9767

SHIPPING ADDRESS

1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

208280-X1572-1

DATE	PAGE
09/09/08	1
YOUR REFERENCE NUMBER	

1110

SHIPPING INSTRUCTIONS

UP TO 150 LBS SHIP VIA:
UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACC #327-67E

OVER 150 LBS SHIP VIA:
ROADWAY EXPRESS FREIGHT COLLECT
NO TRANSIT INSURANCE REQUIRED
REFERENCE RELLIS PURCHASE ORDER NO.

ITEM NO.	QUANTITY	U.M.	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U.C.	EXTENSION	DELIVERY DATE
0052	1000	EA	12296902	PIN, HEADLESS - REV D 5315-01-105-8776 ONE LOT SHIPMENT ONLY. SEE NOTE NO. 1	2.11E		2110.00	10/30/08
0124	1000	EA	2623048	NUT, PLAIN - REV D 5310-00-153-8760 ONE LOT SHIPMENT ONLY. SEE NOTE NO. 1	3.25E		3250.00	10/30/08
NOTE 1) MFG. "CERTIFICATE OF CONFORMANCE" MUST ACCOMPANY SHIPMENT PAYMENT WILL NOT BE MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS								
NO TRANSIT INSURANCE REQUIRED								
TOTAL ORDER 5360.00								
PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.								

* = UNIT MEASURE

* = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	AS PER YOUR PRICE QUOTE. PLEASE CONFIRM ASAP. THANK YOU.
F.O.B.	

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE

PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE

BUYER'S NAME

EMANUEL SOARE X 135

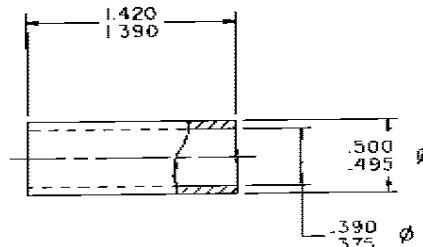
SIGNATURE

S. JACOBS

NOTES:

1. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-STD-100
2. MATERIAL: TUBE, STEEL, CARBON, SMLS. MT1010 THRU MTX1020, 1022 OR 1025, CD, SPEC ASTM A519
OPTIONAL MATERIAL: STEEL, CARBON, 12L14, H117, H117, OR 12H1 THRU 12H5, SPEC ASTM A108
3. ZINC-NICKEL COAT, TYPE II, CLASS 2, PER DRAWING 12369857
OPTIONAL: ZINC COAT, TYPE II, 0.3 MILS THICK MINIMUM, SC2, SPEC ASTM B633
4. DIMENSIONAL LIMITS APPLY AFTER PLATING
5. BREAK SHARP EDGES
6. APPLY IDENT MARKING PER MIL-STD-130

REVISED			
REV.	DESCRIPTION	DATE/STR-MD-DAY	APPROVED
C	REDRAWN FROM MANUAL TO CADD W/O CHANGE, ERR R4033.	92-07-01	
D	ECP/ERR FORM-T1193 INC NOR 00504	94-09-15	BP RB AD DY



12296902 -

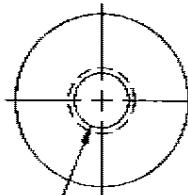
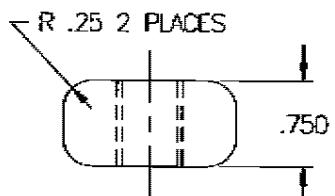
PART NO. 12296902

DRAWING NUMBER	12296902		SIZE	CAGE CODE	19207	12296902
	12296902	REV. D				
DATE DRAWN	04/21/2008	DATE CHECKED	04/21/2008	DATE APPROVED	04/21/2008	DATE RELEASED
MECHANICAL PROPERTIES	PMIC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWINGS		CONTRACT NUMBER	
TP			TOLERANCES ON		DAAK30-18-C-0069	
TS			2 PLACE	3 PLACE	CONTRACTOR	
EL2			±	±	FMC Corporation	
RM			JHM	JHM	Ground Systems Division	
BH					Code: 90316	
RMS					DATE ISSUED	
	12294729	W2	MANUFACTURER	PART ASSISTANT	79-05-07	
	12294726	W2	FUNCTION	DESIGNER	DIR. OF MFG.	
ITEM ASSY	USED ON	ATERIALS	DESIGNER	DESIGNER	DESIGNER	
APPLICATION	FPR	6.000	6.000	6.000	6.000	
E1 FORM 10-5000 EDITION 10-86		6.000	6.000	6.000	6.000	

NOTES:

1. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-STD-100.
- 2 STEEL, CARBON, 1010 THRU 1025, SPEC ASTM-A576 OR STEEL, CARBON, 1010 THRU 1025 OR 1109 THRU 1119, SPEC ASTM-A108, 1.500 DIA
3. ZINC PLATE, TYPE II, SC 3, PER SPEC ASTM B633.
4. ATTACH TAG TO PART, APPLY PART IDENTIFICATION TO TAG PER MIL-STD-130: 80064-2623048

5) CODE IDENT
53711-DEPARTMENT OF THE NAVY
NAVAL SEA SYSTEMS COMMAND
WASHINGTON DC 20362



9/16 12 UNC 2B

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ECP ED0964-24 SEE NOR 8269	82-01-12	D.R.B. PC W.H
B	ECP M31362 SEE NOR 71540	85-09-12	M.B. XXX RMC
C	ECP 802178R2, SEE NOR 81181	89-10-26	D.M.R. XXX L.E.B. XXX
	REDRAWN WITHOUT CHANGE TO CONVERT DRAWING FROM MANUAL MAINTENANCE TO CAD MAINTENANCE. REVISION LEVEL NOT ADVANCED. APPROVAL RECORD AND REVISION HISTORY EXISTING BEFORE CONVERSION ARE ON FILE AT THE U.S. MARINE CORPS TECHNICAL DATA REPOSITORY.	97-12-30	
D	ECP 5466, NOR 5466-47	04-09-03	A.L. M.S

CAD MAINTAINED. MANUAL CHANGES NOT PERMITTED.

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	CONTACT NUMBER N00024-89-C-0227	NAVAL SHIP SYSTEMS COMMAND DEPT. OF THE NAVY
		TOLERANCES ON FRACTIONS DECIMALS	FMC CORPORATION ORDNANCE ENGRG. DIV. SAN JOSE, CALIFORNIA	
±		X ±	DRAWN BY JS	
±		XX ±0.06	REVIEWED BY ENGR. MGR 89-01-27	
±		XX ±0.015	CHECKED BY JUS/DM	
MATERIAL			APPROVED W.B.WY PROJECT ENGINEER	NUT, PLAIN, BARREL
MATERIAL CODE			APPROVED LA BECHIN XXX BY STOCK NUMBER, P/N, OR TRADE NAME	
53711-6227600 AAW7A1			SIZE CODE IDENT NO B 80064	DRAWING NO 2623048
NEXT ASSY USED ON			SCALE 1/1	UNIT MM - LB SHEET 1 OF 1
APPLICATION			/XEO-071-624(e)/	
5			2623048-A BARREL	

FMC CODE IDENT 80212