

1200 So. Rogers Circle
Boca Raton, FL 33487-5703

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ADVANCED MACHINE CO., INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790
FAX: 208-545-9767

SHIPPING ADDRESS

1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

102328-X1572-1

DATE	PAGE
09/13/18	1

YOUR REFERENCE NUMBER

EMAIL 09/13/2018

SHIPPING INSTRUCTIONS**NO TRANSIT INSURANCE REQUIRED****ALL SHIPPING DOCUMENTS MUST REFERENCE RELLI'S PURCHASE ORDER NUMBER**

UP TO 150 LBS SHIP VIA:
UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACCOUNT #327-67E

OVER 150 LBS SHIP VIA:
YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	• U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	• U C	EXTENSION	DELIVERY DATE
1	90	EA	7710781	VALVE 4820-01-345-7050 ALL CERTS REQUIRED US GOVERNMENT CONTRACT NO: W56HZV18AJ019 DPAS AND COUNTERFEIT PARTS STATEMENT ATTACHED COC MUST HAVE HANDWRITTEN/DIGITAL SIGNATURE TO BE ACCEPTED SEE NOTE NO. 1	14.64	E	1317.60	2/13/18
				MATL, HARDNESS, CHROME WITH YOUR COFC				
				CONFORMITY MUST ACCOMPANY SHIPMENT MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS				
				TOTAL ORDER				
				PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.				1317.60

• U = UNIT MEASURE• C = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS

REMARKS

NET 30

EARLY DELIVERY ACCEPTABLE--PARTIAL DELAY OF 36 PCS ACCEPTABLE*

F.O.B.

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE

PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE

BUYER'S NAME

GIDEON KLEIN X 124

SIGNATURE

S. JACOBS

B7710781

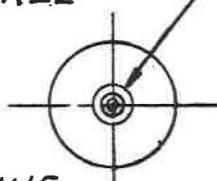
NOTICE -- THIS DRAWING, SPECIFICATIONS, OR OTHER DATA ARE
USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFECTIVE
RELATED GOVERNMENT PROCUREMENT CONTRACT, THE UNITED STATES GOVERN-
MENT AND THE UNITED STATES ARMY ASSUMES NO RESPONSIBILITY FOR THE USE OF THIS DRAWING, SPECIFICATIONS, OR OTHER DATA.
NOT THE FACT THAT THEY ARE PUBLISHED BY THE UNITED STATES GOVERN-
MENT OR THAT THEY MAY HAVE BEEN APPROVED AS BEING Satisfactory, BUT
THE FACT THAT THEY ARE PUBLISHED AS AN OFFICIAL DRAWING OR SPECIFICATION, AND
THEIR PREFERENCE AS TO MANUFACTURE, USE, OR OTHER APPLICATIONS,
THAT THEY MAY IN ANY WAY BE RELATED.

7710781

(B)

OPTIONAL CENTER DRILL .088 MAX
DIA X .173 MAX DIA
BELL TYPE OPTIONAL TO .198
MAX END DIA

MUST BE CLEAN AND FREE
FROM BURRS



MATERIAL

CARBON STEEL

(D₁) COMP 1141 THRU 1145
SPEC QQ-S-637

COND MECH WORKED AT ELEVATED
TEMPERATURE TO PRODUCE
HARDNESS OF R_c 22-33

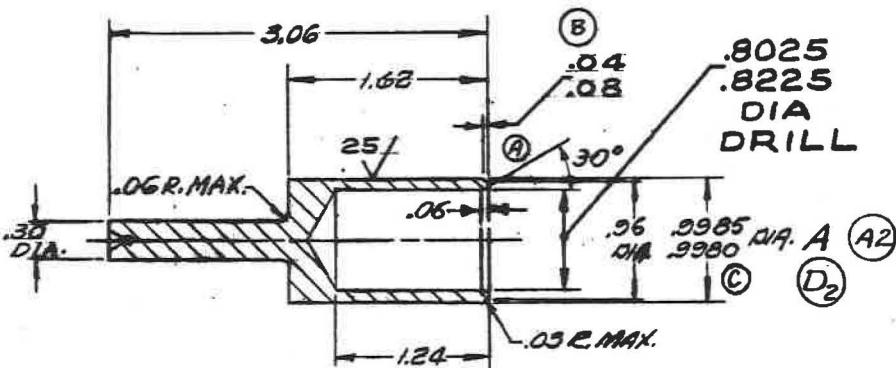
(D₂) CHROME FLASH CLASS 2, TYPE I DIA A
OTHER SURFACES OPTIONAL

SPEC QQ-C-320

(E) .00005-.00020 THICK

(E) WAIVE SHOT PEEN REQUIREMENTS
ALTERNATE ALLISON TPS 10140

IN ADDITION THE REQUIREMENTS OF THIS DRAWING,
SUPPLEMENTARY QUALITY ASSURANCE PROVISIONS
(SQAPS) ARE REQUIRED.
SQAP NO. 7710781



SYM	DESCRIPTION	DATE	APPROVAL
P	E (1) SEE REV NOTICE	10-2-70	SA EK
	D2 SEE REV. NOT RE 7710781	10-28-66	RW RH
C	WAS .9980-.9985 DIA.	6-19-61	WF ERD
B	REVISED	2-2-61	J.B ERD
A	ADDED CHAMFER	6-22-59	TR BLH

PART NO. 7710781

PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING DEC. 16, 1964	DRAFTSMAN CLEN CHECKER C.O.L.
YP		TOLERANCES ON DECIMALS $\pm .01$ ANGLES $\pm 10^\circ$ FRACTIONS —			
TS		MATERIAL		TRACER	CHECKER R.T.S
EL ₂	SEE ENGINEERING RECORDS	SEE NOTE		ENGINEER MACI	ENGINEER M.E.P.
RA		HEAT TREATMENT		SUBMITTED	
BN	NEXT ASSY	SEE NOTE			
RH	SEE NOTE	APPLICATION			
	DO NOT	APPLY PART NO.	FINAL PROTECTIVE FINISH	APPROVED BY ORDER OF THE CHIEF OF PRODUCTION	DEPT
			SEE NOTE		

VALUE - LUBE REGULATOR		ORDNANCE DEPT DEPT OF THE ARMY DETROIT ARSENAL	
CODE IDENT NO. 19207		DWG SIZE B	
SCALE 1/1	UNIT W/	SHEET — OF —	
CUSTOMER ALLISON DIVISION-GENERAL MOTORS CORP.		ECP-D8424	

CL-1004-6

XTG-411-2A