

FOR 1 1054 **Relli Technology Inc.**

1200 So. Rogers Circle
Boca Raton, FL 33487-5703

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ADVANCED MACHINE CO, INC.

4450 WEST BELMONT AVE
CHICAGO IL 60641
ATTN: BENJAMIN GRAMA

TEL: 773-545-9790
FAX: 208-545-9767

SHIPPING ADDRESS
1200 SO. ROGERS CIRCLE, BOCA RATON, FL 33487

PURCHASE ORDER

405022-X1572-1

DATE PAGE

03/09/11

1

YOUR REFERENCE NUMBER

30911-RE

SHIPPING INSTRUCTIONS

NO TRANSIT INSURANCE REQUIRED

**ALL SHIPPING DOCUMENTS MUST REFERENCE
RELLI'S PURCHASE ORDER NUMBER**

UP TO 150 LBS SHIP VIA:

UPS GROUND FREIGHT COLLECT
BLUE OR RED MUST BE PRE-APPROVED
USE OUR UPS ACCOUNT #327-67E

OVER 150 LBS SHIP VIA
YRC FREIGHT COLLECT

ITEM NO.	QUANTITY	U M	PART NUMBER	DESCRIPTION/F.S.N.	UNIT PRICE	U C	EXTENSION	DELIVERY DATE
20	13	EA	12484425	SPACER, PLATE (REV.A) 5365-01-521-8944	32.96	E	428.48	04/28/11
			COMPLETE PER PRINT	SEE NOTE NO. 1				
			NOTE 1)	MFG 'CERTIFICATE OF CONFORMANCE' MUST ACCOMPANY SHIPMENT PAYMENT WILL NOT BE MADE WITHOUT PROPER C.O.C. AND SHIPMENT WILL BE RETURNED FREIGHT COLLECT WITHIN 7 DAYS				
				TOTAL ORDER			428.48	
				PLEASE CONFIRM BY RETURN FAX WITHIN 48 HOURS.				

• U
M = UNIT MEASURE

• U
C = UNIT CODE (E-EACH C-PER 100 M-PER 1000)

TERMS OF PAYMENTS	REMARKS
NET 30	
F.O.B.	

THIS PURCHASE ORDER IS SUBJECT TO THE TERMS AND CONDITIONS ON THE REVERSE SIDE.

NOTE	BUYER'S NAME	SIGNATURE
PLEASE REFER TO OUR PURCHASE ORDER NO. IN ALL FURTHER CORRESPONDENCE	GIDEON KLEIN EXT 124	S. JACOBS

PA 12484425 DRAW: 1 REV: A STATUS: RELEASED
CGM DATE: OCT/03/2003 09:33:57

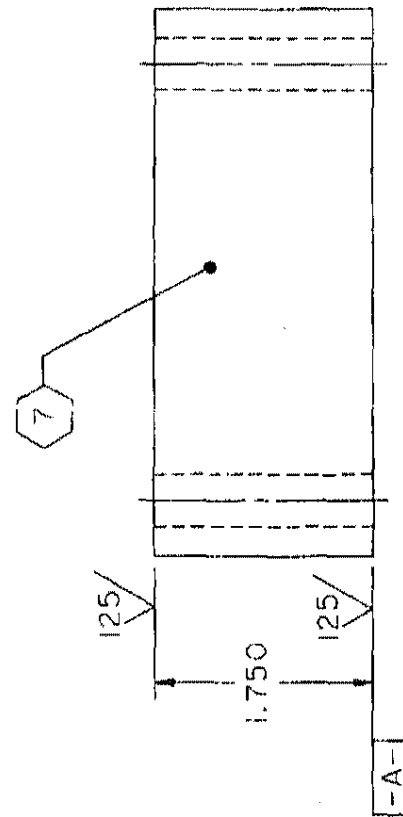
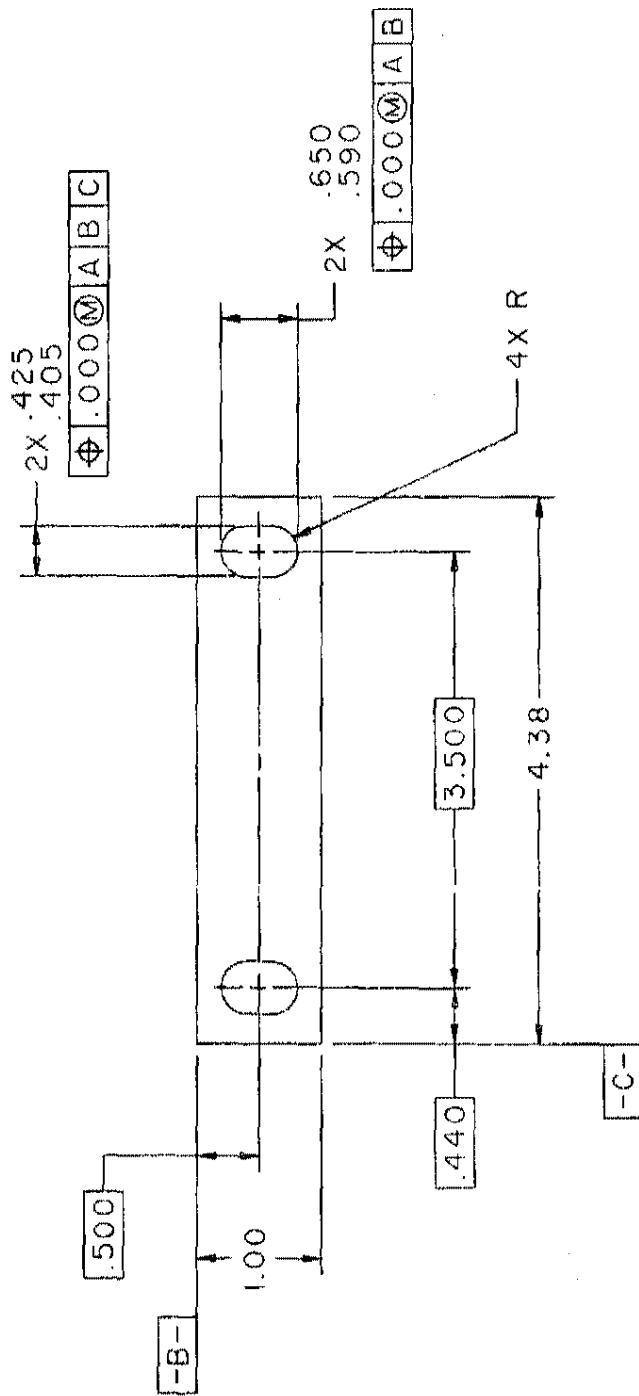
NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
 - A. DOD-STD-CO100D(AR)
 - B. ANSI Y14.5M-1982
2. MATERIAL: STEEL, CARBON, SPEC ASTM A36
OPTIONAL MATERIAL: STEEL, CARBON, 1010
THRU 1030, SPEC ASTM A576 OR A108 OR
INVESTMENT CASTING, STEEL, IC-1020
OR IC-1030, NORMALIZED, SPEC ASTM A732
3. DRAFT ANGLE TO BE 5° MAX. MUST NOT
EXCEED FEATURE LIMITS OF SIZE
4. ZINC PLATE, TYPE II, 0.3 MILS THK MIN, SC 2,
SPEC ASTM B633
5. DIMENSIONAL LIMITS APPLY AFTER PLATING
6. BREAK SHARP EDGES
7. METAL STAMP, ENGRAVE, OR ELECTRIC ARC PENCIL
ON THIS SURFACE IN .10-.19 HIGH CHARACTERS PER
MIL-STD-130:
19207-12484425
MFR-XXXXX (CAGE CODE-SEE NOTE)

NOTE: THE MFR CAGE CODE SHALL BE THAT OF THE
MFR CONTRACTUALLY RESPONSIBLE FOR FURNISHING
THIS ITEM TO THE GOVERNMENT
8. INSPECT CASTING IN ACCORDANCE WITH DRAWING 12369930.
FINAL SURFACE INSPECTION SHALL BE PERFORMED IN THE
AS-CAST CONDITION. SAMPLING PLAN AND INSPECTING METHODS
SHALL BE PER CATEGORY III. MAXIMUM ALLOWABLE SURFACE
DISCONTINUITIES SHALL BE:

LINEAR (TYPE 1A) .020 INCH
NO THROUGH WALL DISCONTINUITIES ALLOWED

-B



1000

PART NO. 1

MECHANICAL PROPERTIES YP TS EL2 RA BH RH	PMIC A		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING TOLERANCES ON 2 PLACE 3 PLACE ± .06 ± .030		CONTRACT NUMBER DAAE07-95-C-X030		U.S. Army Tank-a	
					CONTRACTOR United Defense, L.P. Ground Systems Division Arlington Virginia 22209		WARRE	
	12488164		M993AI	DESIGN ASSUR CONF MGR G. JEWETT MANUFACTURING S. KERR FUNCTION R. FAIRCLOUGH MATERIALS KWA	DRAWN BY DMD	DATE (YR-MO-DA) 02-06-06	SIZE D CAGE CODE 19207	SCALE 1/1 UNIT
	12462785		M993AI		CHECKER J. FALLON	ENGINEER R. FAIRCLOUGH		
	12369236		M993		DRAWING APPROVAL-GOVERNMENT			
	12384710		M993		DESIGN APPROVAL-GOVERNMENT			
12359349		M993						
12299100		M993						
NEXT ASSY		USED ON						
APPLICATION								

4


3

2

3		JOWE NO 12484425		SW 1		1	
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE(YR-MO-DA)	APPROVED			
	A	PRODUCT BASELINE ECP/ERR FOM-U6502R1	03-09-25	JF	WS		
3D		WAS 2X .420 .385 THRU		SL	VB		
		<div style="border: 1px solid black; padding: 2px; display: inline-block;"> Φ .060 (M) A B C </div> <div style="border: 1px solid black; padding: 2px; display: inline-block;"> Φ .010 (M) A </div>					
3C		WAS 2X .650 .590 THRU					
		<div style="border: 1px solid black; padding: 2px; display: inline-block;"> Φ .060 (M) A B C </div> <div style="border: 1px solid black; padding: 2px; display: inline-block;"> Φ .010 (M) A </div>					
4C		MARKING MOVED TO UNFINISHED SURFACE					

5
5

Φ .000 (M) A B C


 2X .650
.590

Φ .000 (M) A B

4X R

D

C