AS IS (manual on PC)

TIMING RATE	ΞS
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Manual counting (min / item) 0,9
Incoming booking (min / invoice item) 1,2

TIMING VALUES

	AIRBAG COMPON	IENTS SW FRAM	ES SW CHEMICAL	LS SEATBELTS COMPONENTS
Pallets per shipment	140	35	45	45
Average quantity of combined pallets per shipment	0	0	0	5
Quantity of Invoice positions	30	20	20	85
Average quantity of items (boxes) in combined pallet	0	0	0	40
Manual counting (min)	27	18	40,5	240,5
Incoming booking (min)	36	24	24	102
TIMING TOTALS (mi	n / truck): 63	42	64,5	342,5

TO BE (scanning)

TIMING RATES

Manual counting (min / item) 0,9
Scanning and booking (min / label or item) 0,58
Replacing barrels with chemistry to see the labels (min / barrel) (8 barrels on 1 pallet) 0,13
Manual input of Land & Import & customs declaration code (min / item) 0,25

TIMING VALUES

	AIRBAG COMPONEI	NTS SW FRAME	S SW CHEMICALS	S SEATBELTS COMPONENTS
Pallets per shipment	140	35	45	45
Combined pallets per shipment	0	0	0	5
Quantity of Invoice positions	30	20	20	85
Average quantity of items in combined pallet	0	0	0	40
Manual counting (min)	27	18	64,8	36
Incoming booking (min)	81,2	20,3	26,1	142,1
Manual input of customs marks and codes	7,5	5	5	21,25
TIMING TOTAL	S (min / truck): 115,7	43,3	95,9	199,35

1 WH operator hourly salary rate (RUB, incl.taxes):

QUANTITY OF TRUCKS

AB SW CHEMICALS SEATBELTS Per week 4,5 2,5 2 10 Per month 18 8 **EXPENSES (RUB)** AB SW CHEMICALS SEATBELTS RUB/month 4422,6 1638 1006,2

TOTAL (RUB): 17752,8

1 WH operator hourly salary rate (RUB, incl.taxes):

QUANTITY OF TRUCKS

 Per week
 4,5
 2,5
 1
 2

 Per month
 18
 10
 4
 8

 EXPENSES (RUB)
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AB SW CHEMICALS SEATBELTS
RUB/month 8122,14 1688,7 1496,04 6219,72

TOTAL (RUB): 17526,6