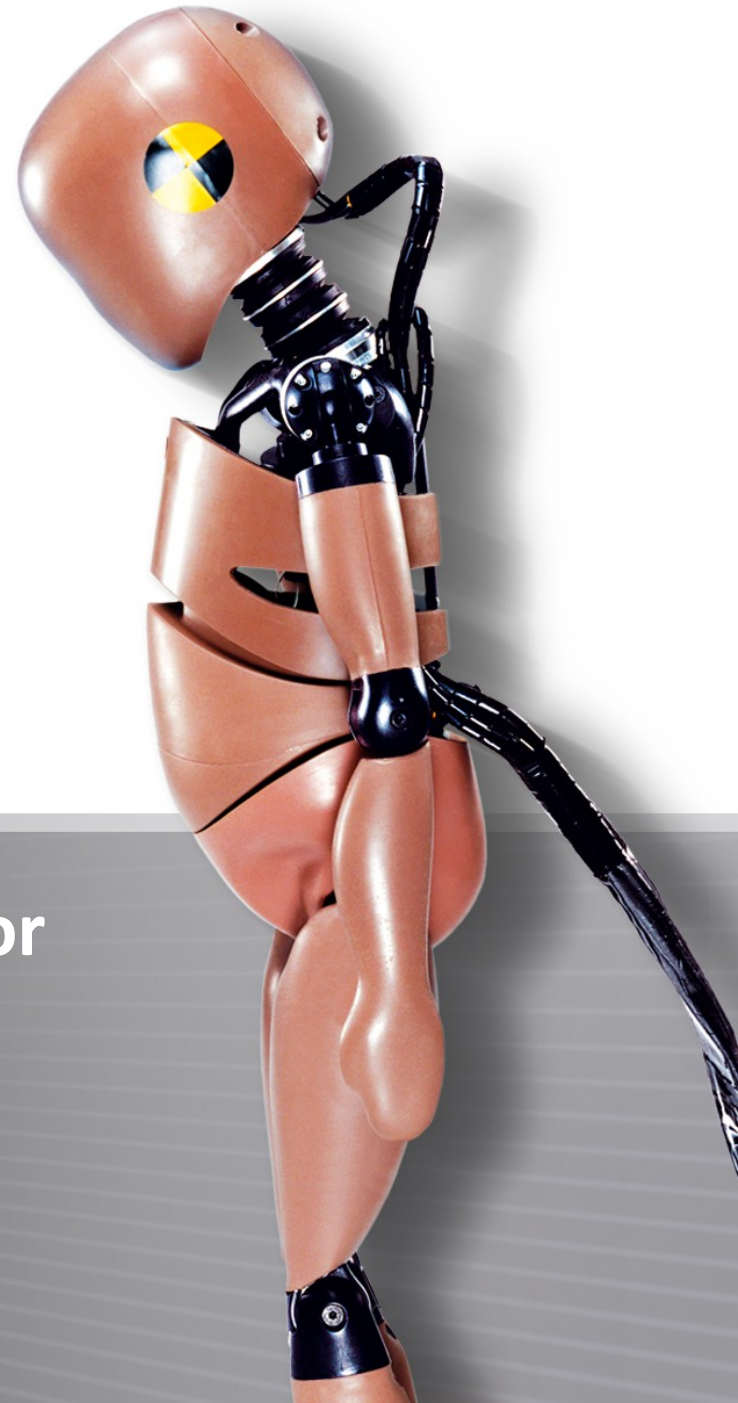**TAKATA**

Unique code scanning program for steering weels Plant 31 (Russia)

Operator should type in username RUSSIA6 (program is installed only for this user) and password (same RUSSIA6) and press Enter.

TAKATA

Operator should choose and type in "1", then press Enter.

TAKATA

Program displays the username (User), assembly line connected to the user (P-Line) and the field requiring input of the customer reference part-number with 5-unique digits from the barcode (Barcode or MABES-Id)

```
User  : RUSSIA6
P-Line: ASSEMBLY7

Barcode or MABES-Id
_____




F3=Exit
```

TAKATA

1. Operator should read out 2d-barcode stacked to assembled steering wheel

2. Program should display the code containing customer reference number and 5-digits unique code

3. Confirmation with Enter.


```
User  : RUSSIA6
P-Line: ASSEMBLY7

Barcode or MABES-Id
308607800GNR-AF46LPK



F3=Exit
```

5-digits unique code

customer reference part- number

TAKATA

To proceed operator should type in Ersteller-ID and press Enter:

```
User  : RUSSIA6
P-Line: ASSEMBLY7

Barcode or MABES-Id
                6LPK
    Orig ID




    F3=Exit
```

```
User: RUSSIA6
Prod Line:
      ASSEMBLY7

Part 308607899GNR-AF
STW-NI-L12F-PUR-DC-A
UDIO/TEL

Pieces per box
Target: 63
Actual  63


F3=Exit
```

The following menu displays:

TAKATA part-number and part-name

Quantity that should be packed

Operator should check and confirm with Enter

TAKATA

Then system will display the counter:
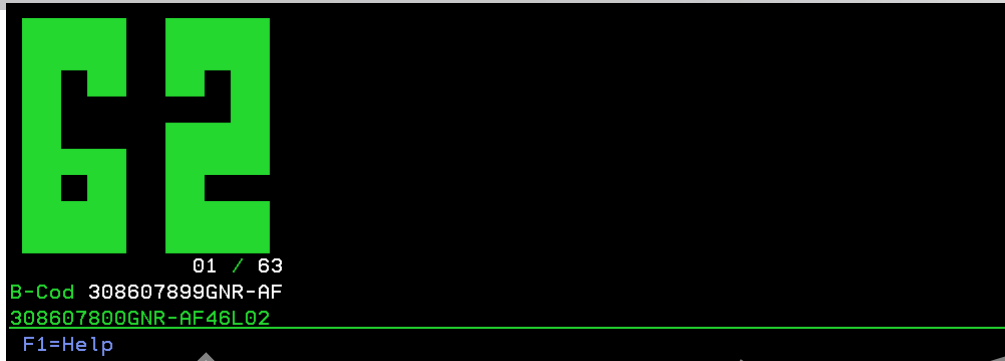


```
         01 / 63
B-Cod 308607899GNR-AF

F1=Help
```

Operator should take another assembled steering wheel of the same model, read in the stacked barcode and press Enter:
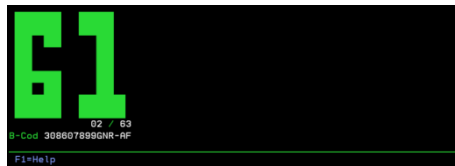
TAKATA

Click on the images to zoom them

OK

NOK

Here we will need **a long beep noise** signal when error messages appear on the screen

If the same barcode was scanned again

If operator took the wrong steering wheel of another model

Presentation topic or department, date

TAKATA

Thank you for your attention!