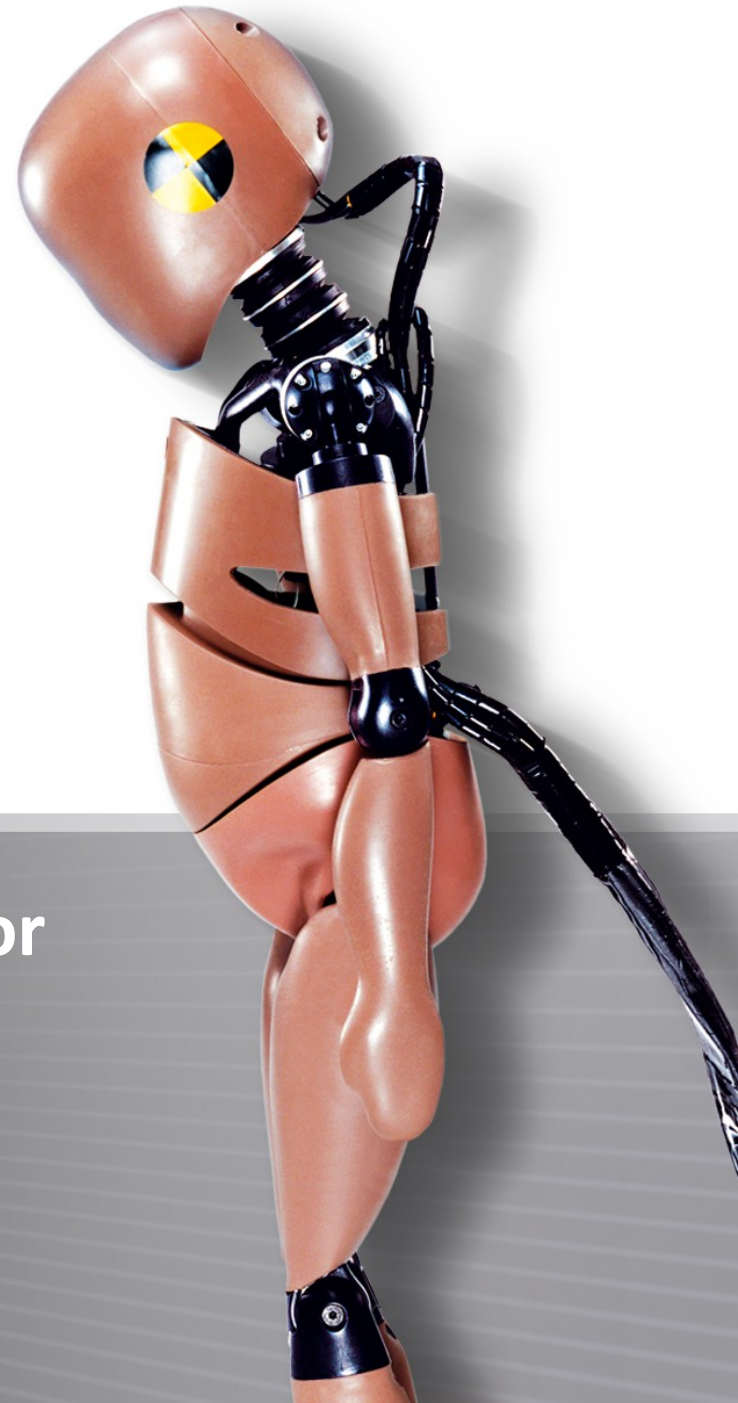




Unique code scanning program for
steering wheels Plant 31 (Russia)



Operator should type in username RUSSIA6 (program is installed only for this user) and password (same RUSSIA6) and press Enter.

```
Anmelden

System . . . . . : TPIS04A
Subsystem . . . . . : PINTER
Bildschirm . . . . . : W31L005A

Benutzer . . . . . : RUSSIA6
Kennwort . . . . . :

Programm/Prozedur . . . . . : _____
Menü . . . . . : _____
Aktuelle Bibliothek . . . . . : _____
```

Operator should choose and type in “1”, then press Enter.

User-Menu: RUSSIA6

1. Confirmation of Production
2. Confirmation of Production

Selection

1

F3=Exit

Ende

Program displays the username (User), assembly line connected to the user (P-Line) and the field requiring input of the customer reference part-number with 5-unique digits from the barcode (Barcode or MABES-Id)

```
User   : RUSSIA6  
P-Line: ASSEMBLY7
```

```
Barcode or MABES-Id
```

```
F3=Exit
```

3. Input stage – Step 1

5



1. Operator should read out 2d-barcode stacked to assembled steering wheel
2. Program should display the code containing customer reference number and 5-digits unique code
3. Confirmation with Enter.

User : RUSSIA6
P-Line: ASSEMBLY7

Barcode or MABES-Id

3086078006NR-AF46LPK

5-digits
unique code

customer reference
part- number

F3=Exit

3. Input stage – Step 2

6

To proceed operator should type in Ersteller-ID and press Enter:

```
User : RUSSIA6
P-Line: ASSEMBLY7

Barcode or MABES-Id
Orig ID 6LPK
F3=Exit
```

```
User: RUSSIA6
Prod Line:
    ASSEMBLY7

Part 308607899GNR-AF
STW-NI-L12F-PUR-DC-A
UDIO/TEL

Pieces per box
Target: 63
Actual 63

F3=Exit
```

The following menu displays:

**TAKATA part-
number and part-
name**

Quantity that should
be packed

Operator should
check and confirm
with Enter

3. Input stage – Step 3

7

Then system will display the counter:

62

01 / 63

B-Cod 308607899GNR-AF

F1=Help

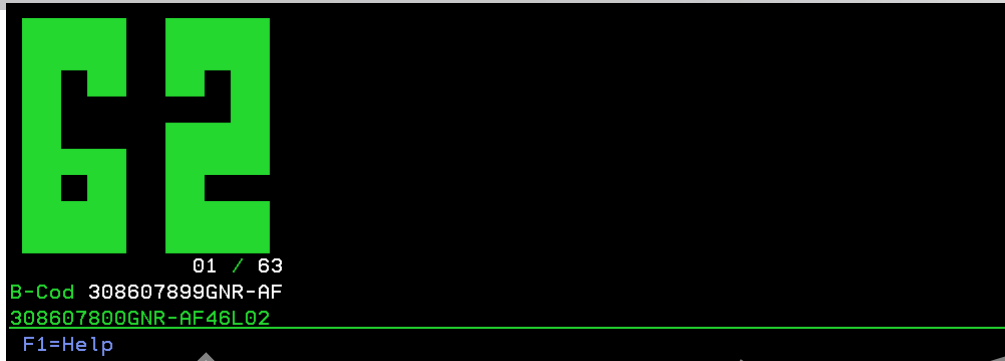
Operator should take another assembled steering wheel of the same model, read in the stacked barcode and press Enter:



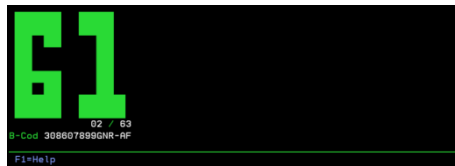
3. Input stage – OK and NOK

Click on the images
to zoom them

8



OK



User: RUSS1A6
Prod Line:
ASSEMBLY7

Part 308607899GNR-AF
STM-NI-L12F-PUR-DC-A
UD10/TEL

Pieces per box
63 of 63

Press Enter to
confirm entry.
F12=Cancel



NOK

Msg-ID: CPF9898
Barcode already
scanned in this Job.
Ende

F11=Weiterer Text
F12=Abbrechen

If the same
barcode was
scanned again

Msg-ID: CPF9898
Invalid Partnumber.
Ende

F11=Weiterer Text
F12=Abbrechen

If operator
took the wrong
steering wheel
of another
model

Here we will need
a long beep noise
signal when error
messages appear
on the screen



Thank you for your attention!