



Plausibility scanning Seatbelts

- *Stocktransfer 31PRODS -> 31OUT*
- *Stocktransfer 31OUT -> VL31*



Table of contents

- 1. Specification for new program „Stocktransfer SB: 31PRODS -> 31OUT”**
 - *Screen 01*
 - *Screen 02*
- 2. Specification for new program „Stocktransfer SB: 31OUT -> VL31”**
 - *Screen 01*

Screen 01

SB: 31PRODS -> 31OUT

Prod. Batch No.

F3=Exit

Input

Scan batch number on master-label printed from seatbelts booking program installed to user SCANSB

Customer Part (P)	2190-8217022-10		Customer name	Autovaz (Russia)	
Quantity (Q)	50	Description	SBOU-AVT-2206-FTR-CBST-B		
Supplier Code (V)	80043	Supplier Part-no. (30S)	307732299001-AI		
Production Date	06.07.17	CW	27	Supplier name	
Lot no. (H)	31644590010	TAKATA RUSSIA		MASTER LABEL	
Label no (S)	644590010				

Check

- Check Production Batch Number
- Retrieve Takata Part-No. from PRODAS
- If possible retrieve Quantity from PRODAS (without input)

Action

If Production Batch Number is accepted -> show Screen 02
 If Production Batch Number is not accepted -> show Error message

Screen 02

SB: 31PRODS -> 31OUT

Prod. Batch No.

644590**010**

Part-No:

307732299001-AI

Qty: 50

To: 31OUT

Shelf: _____

F3=Exit

31OUT as default

If possible retrieve Quantity automatically from PRODAS (without manual input and without scan from TAKATA label)

Input

Scan warehouse shelf barcode:



A10	
A11	
A12	
A13	
A14	

Check

- Check quantity with stock level of 31PRODS
- Check shelf location

Action

If stock level is lower than input-quantity -> Error message
 If location is not available -> Error message
 If no errors -> show "OK" and create a transfer-booking (30U) from 31PRODS to 31OUT (save PB-No. (PRODAS) in MLB012 (Belegnr.) ranged right)

If PRODAS is not available for seatbelts, can the program take qty of boxes from last 3 symbols of Prod.Batch No on TAKATA master-label and multiply it on GTS987 Stueckz./Verpack? This will be exact qty for transfer.

Screen 01

SB: 31OUT -> VL31

Prod. Batch No.
644590010

Part-No Customer:
2190-8217022-10

Qty: 50

From: 31OUT

Shelf: A10

F3=Exit

Shelf should be defined automatically according to previous 30U movement 31PRODS-> 31OUT [shelf]

Screen 02 is not necessary!

Input

Customer Part (P)	2190-8217022-10	Customer name	Autovaz (Russia)
Quantity (Q)	50	Description	SBOU-AVT-2206-FTR-CBST-B
Supplier Code (V)	80043	Supplier Part-no. (30S)	307732299001-AI
Production Date	06.07.17	CW	27
Lot no. (H)	31644590010	Supplier name	TAKATA RUSSIA
Label no (S)	644590010	MASTER LABEL	

Scan **Batch number** on master-label printed from seatbelts booking program installed to user SCANSB

Scan **Part-No Customer** and **Quantity** barcodes on customer-label printed from customer portal

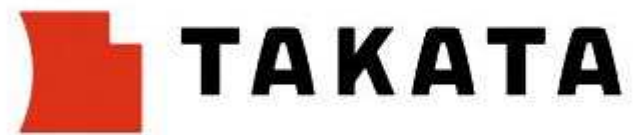
Part-No Customer with or without identifier „P“

Check

- Check Production Batch Number
- Retrieve TAKATA Part-No. from PRODA5
- Check Customer Part-No. in table GPTN00
- Check quantity from PRODA5 Prod.-Batch-No with stocklevel of 31OUT/shelf

Action

- If the 2 part-no's are not matching -> Error message
- If stocklevel is lower than scanned Quantity -> Error message
- If no error message -> show OK and create a transfer-booking (30U) from stock 31OUT to VL31



Thank you for your attention!