

Unnamed Project

Replications: 1 Time Units: Minutes

Key Performance Indicators

System	Average
Number Out	996

Unnamed Project

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Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	23.7172	(Insufficient)	16.7128	30.7138
Part 2	36.6668	(Insufficient)	27.2901	45.7802
Part 3	21.4762	(Insufficient)	15.9219	26.9653
Part 4	23.8813	(Insufficient)	19.3887	28.6565
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	0.00	(Insufficient)	0.00	0.00
Part 2	0.00	(Insufficient)	0.00	0.00
Part 3	0.00	(Insufficient)	0.00	0.00
Part 4	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	20.3015	(Insufficient)	0.00	71.8530
Part 2	35.9984	(Insufficient)	0.00	142.77
Part 3	27.5163	(Insufficient)	0.00	101.09
Part 4	40.3035	(Insufficient)	0.00	135.24
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	9.0000	(Insufficient)	9.0000	9.0000
Part 2	12.0000	(Insufficient)	12.0000	12.0000
Part 3	9.0000	(Insufficient)	9.0000	9.0000
Part 4	9.0000	(Insufficient)	9.0000	9.0000
Other Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	0.00	(Insufficient)	0.00	0.00
Part 2	0.00	(Insufficient)	0.00	0.00
Part 3	0.00	(Insufficient)	0.00	0.00
Part 4	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Part 1	53.0187	(Insufficient)	29.7443	103.37
Part 2	84.6652	(Insufficient)	43.0501	182.06
Part 3	57.9926	(Insufficient)	27.9049	128.97
Part 4	73.1849	(Insufficient)	31.0231	168.32

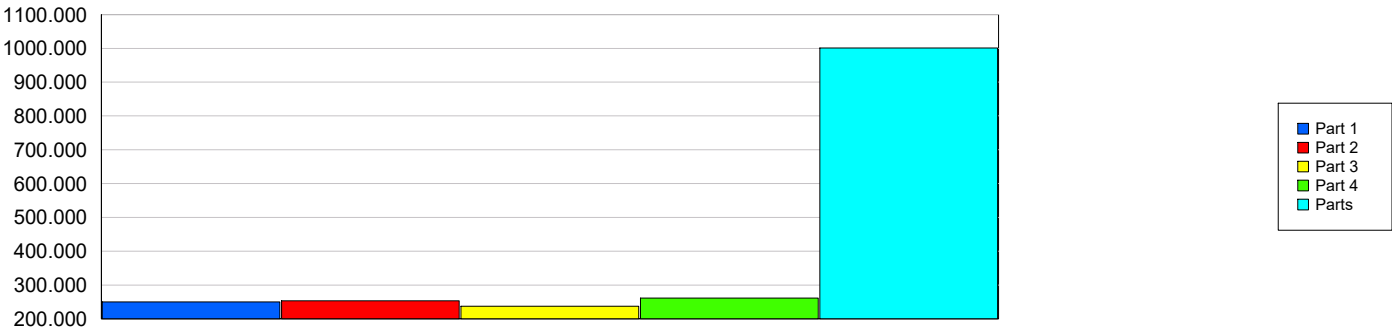
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Replications: 1 Time Units: Minutes

Entity

Other

Number In	Value
Part 1	250.00
Part 2	253.00
Part 3	237.00
Part 4	261.00
Parts	1001.00



Number Out	Value
Part 1	249.00
Part 2	252.00
Part 3	236.00
Part 4	259.00
Parts	1001.00

WIP	Average	Half Width	Minimum Value	Maximum Value
Part 1	1.3212	0.171043199	0.00	5.0000
Part 2	2.1366	0.267845622	0.00	6.0000
Part 3	1.3686	0.194945089	0.00	6.0000
Part 4	1.9035	(Correlated)	0.00	8.0000
Parts	0.00	(Insufficient)	0.00	1.0000

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Replications: 1

Time Units: Minutes

Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Workstation A Process.Queue	6.8049	2.35700	0.00	44.5351
Workstation B Process.Queue	22.1621	(Correlated)	0.00	105.44
Workstation C Process.Queue	12.4548	3.41704	0.00	69.0776

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Workstation A Process.Queue	0.5029	0.146243031	0.00	4.0000
Workstation B Process.Queue	1.6608	(Correlated)	0.00	10.0000
Workstation C Process.Queue	0.9478	0.258708705	0.00	6.0000

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Replications: 1 Time Units: Minutes

Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Workstation C Machine	0.8618	0.036282332	0.00	1.0000
Workstation A Machine	0.8535	0.029075334	0.00	1.0000
Workstation B Machine	0.9293	(Insufficient)	0.00	1.0000
Number Busy	Average	Half Width	Minimum Value	Maximum Value
Workstation C Machine	0.8618	0.036282332	0.00	1.0000
Workstation A Machine	0.8535	0.029075334	0.00	1.0000
Workstation B Machine	0.9293	(Insufficient)	0.00	1.0000
Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Workstation C Machine	1.0000	(Insufficient)	1.0000	1.0000
Workstation A Machine	1.0000	(Insufficient)	1.0000	1.0000
Workstation B Machine	1.0000	(Insufficient)	1.0000	1.0000
Scheduled Utilization	Value			
Workstation C Machine	0.8618			
Workstation A Machine	0.8535			
Workstation B Machine	0.9293			



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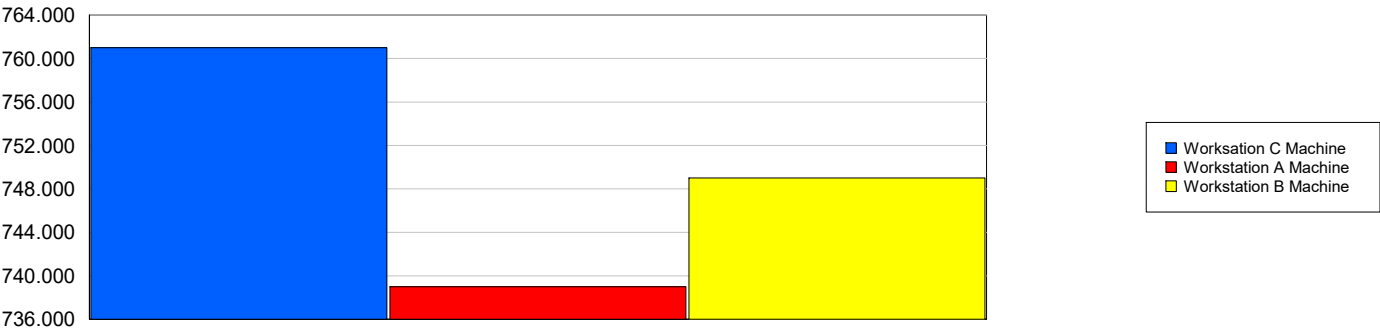
Replications: 1 Time Units: Minutes

Resource

Usage

Total Number Seized Value

Workstation C Machine	761.00
Workstation A Machine	739.00
Workstation B Machine	749.00



User Specified

Tally

Interval	Average	Half Width	Minimum Value	Maximum Value
Part 1 Cycle Time	3764.29	(Correlated)	29.7443	9994.29
Part 2 Cycle Time	3806.29	(Correlated)	43.0360	9997.71
Part 3 Cycle Time	3839.37	(Correlated)	27.9049	9997.71
Part 4 Cycle Time	3784.91	(Correlated)	31.0231	9997.71