

High Altitude Low Cost Configurable Jet Engine Trade Study

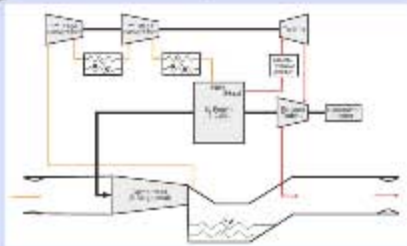
STATUS QUO



Current UAV High Altitude Record for Air-Breathing Power Plants is 65,381 feet, Combined with High SFC's and Lower On-Station Persistence



NEW INSIGHTS



Recent Research on Turbocharged Compound 2-Stroke IC Engines at High Altitude Combined with Low Pressure Ratio Jet Propulsion, has Demonstrated High Power Density & Substantial Reductions in SFC's up to 100 kft



TRADE STUDY ACHIEVEMENT

MAIN ACHIEVEMENT:

- Qualitative & Quantitative Assessment of Propulsion Concept and Air Vehicle Configuration Compromises and Performance Benefits
- Major Trades to be Assessed: Adiabatic Expansion Chamber and Port Area Time, 3-Wheel High Pressure Ratio Turbocharger, Primary Shaft-Driven Compressor, Compound Power Recovery Turbine, ICE Compression Ratio, 2-Stream Droplet Heat Exchanger, Thermal Management, Mass Properties, Scaling, & Performance
- Configuration & Performance in Subsonic Airframes & Flow Regimes to be Assessed

HOW IT WORKS:

- Adiabatic Expansion Chamber Operates Choked at High Power Density Level
- Leverages Choked Characteristic to Reduce SFC via Compound Power Recovery Turbine
- Leverages Remaining ICE Exhaust Stream Energy to Increase Jet Pipe Stream Enthalpy
- Low Pressure Ratio Jet Propulsion Provides Lower SFC's at Higher Altitudes with Low Plume Temps

ASSUMPTIONS AND LIMITATIONS:

- ICE Derived From Rotax FR125 Max COTS Engine
- Breadth & Depth of Study Analyses will be Dependent on DARPA Program Schedule & Funding

QUANTITATIVE IMPACT

Trade Study Reduces Technical Risks Associated with Airframe Integration of Propulsion Concept while Narrowing the Design & Development Space Toward Optimal Configurations & Technology



END-OF-PHASE GOAL

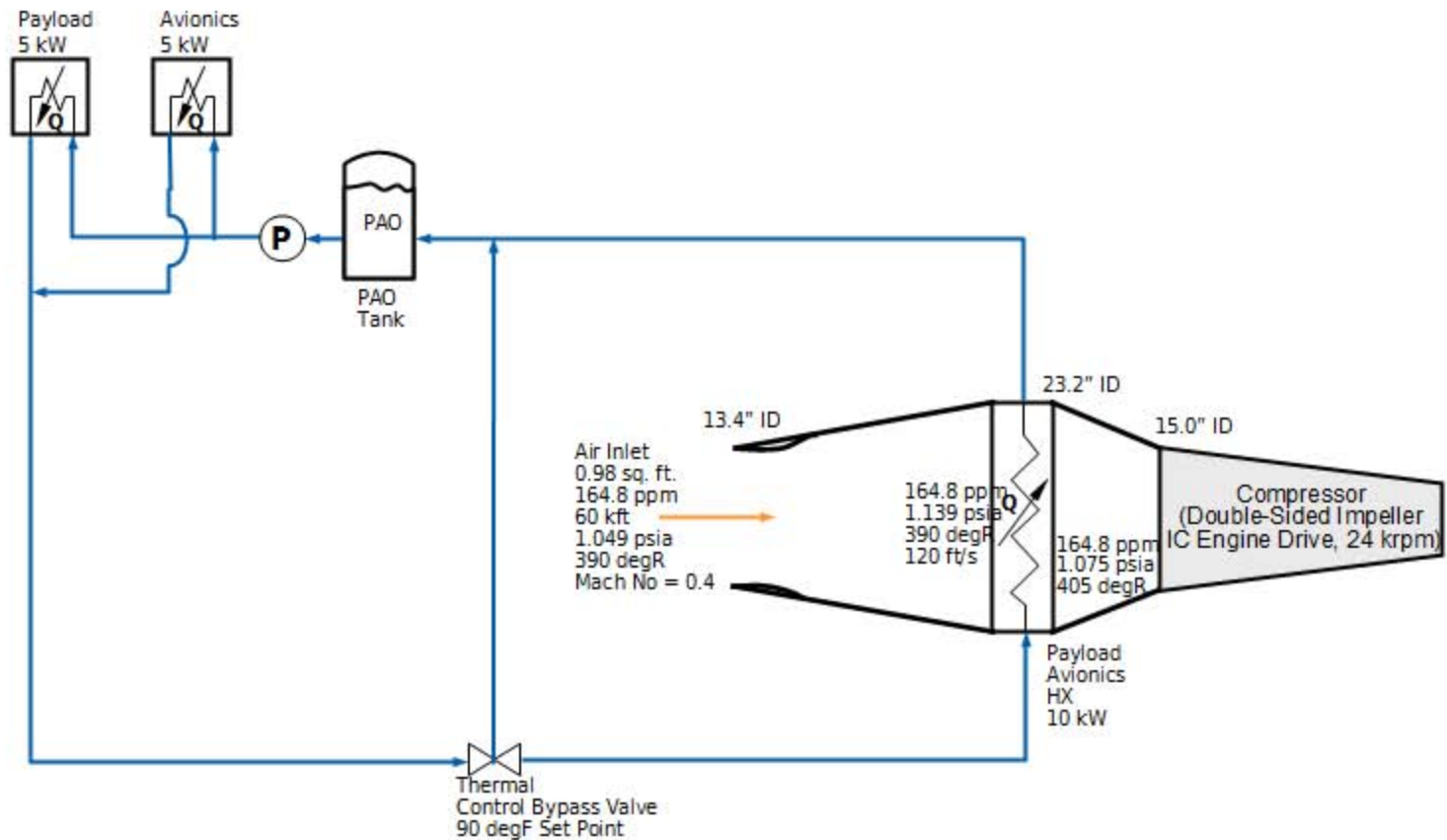
- Qualitative & Quantitative Description of Relationships Between Major Trade Parameters and Air Vehicle Performance
- Parameter Ranges for Optimal Performance & Endurance
- Identification of Component Sizing to Maximize Performance and Flight Envelope

Specific Fuel Consumption of Less Than 0.6 pph/lbf is Attainable at 100 kft and Mach 0.4

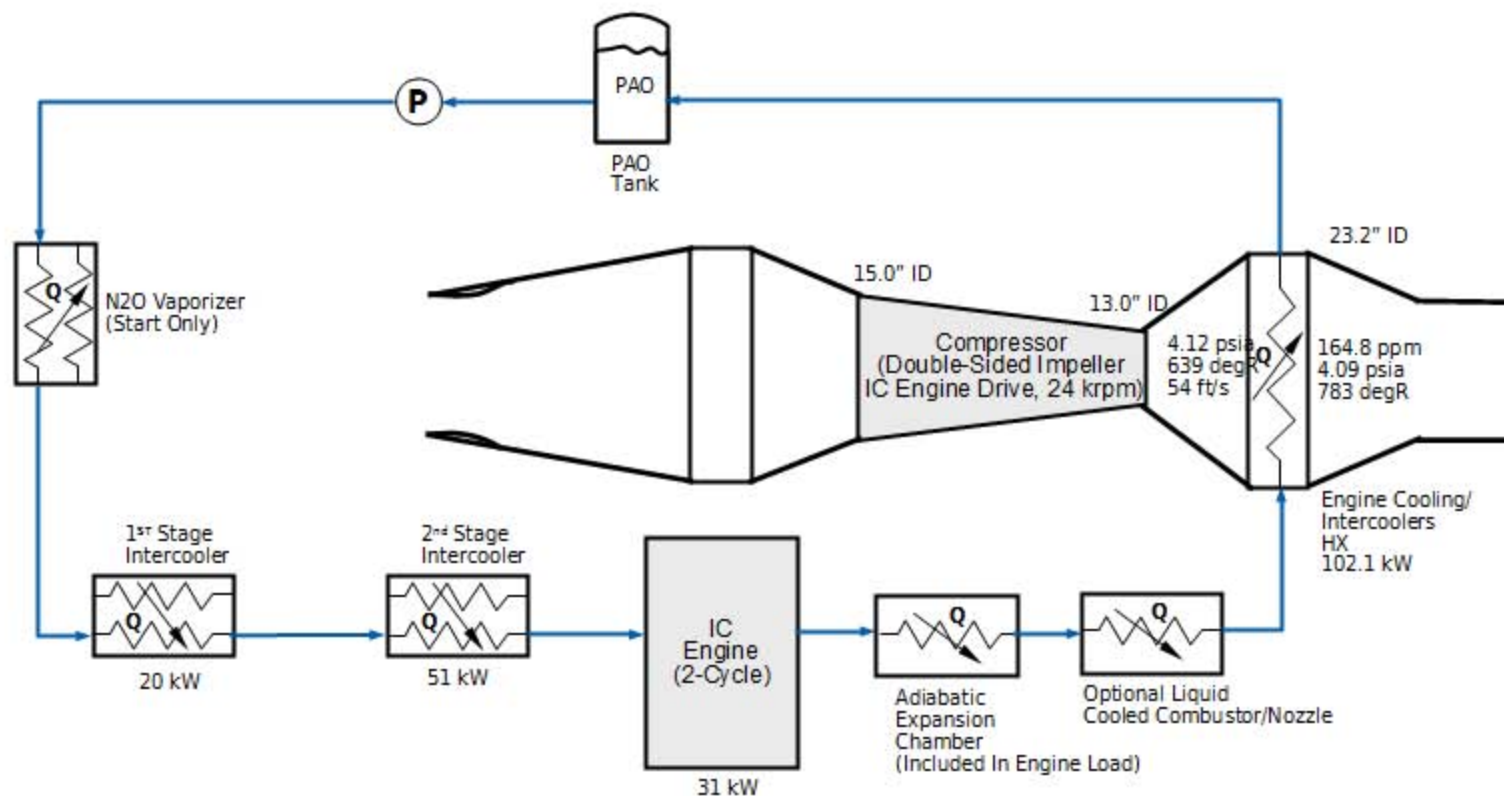
Proposed Jet Engine System Overview

- 150 lbf Net Thrust @ 60 kft & SFC of 0.69 lbm/hr-lbf
- Turbo-Shaft Configuration with IC Engine Driven Compressor Stage
- Double-Sided Radial Impeller Shaft-Driven Compressor, Pr of 3.87 @ 24 krpm
- 3-Wheel/2-Stage High Pressure Ratio Turbocharger (Pr_max = 8.5 per stage) w/ Gaseous N2O Compressor Injection for Engine Start Sequence
- (2) Part-Time Catalytic Combustors, Pre- and Post-Turbocharger, for Hyper bar and Gas Turbine Operation Modes
- Modified COTS Rotax FR125 Max 125cc Liquid Cooled 2-Stroke Cycle Engine (Stock 28 bhp @ 11,500 RPM, Redline @ 13,500 RPM) Compressor Drive
- Liquid Cooled Adiabatic Expansion Chamber Exhaust System Design for Turbo-Shaft/Turbocharger Operation
- Combustion Gas Power Recovery Turbine Attached To IC Engine Shaft

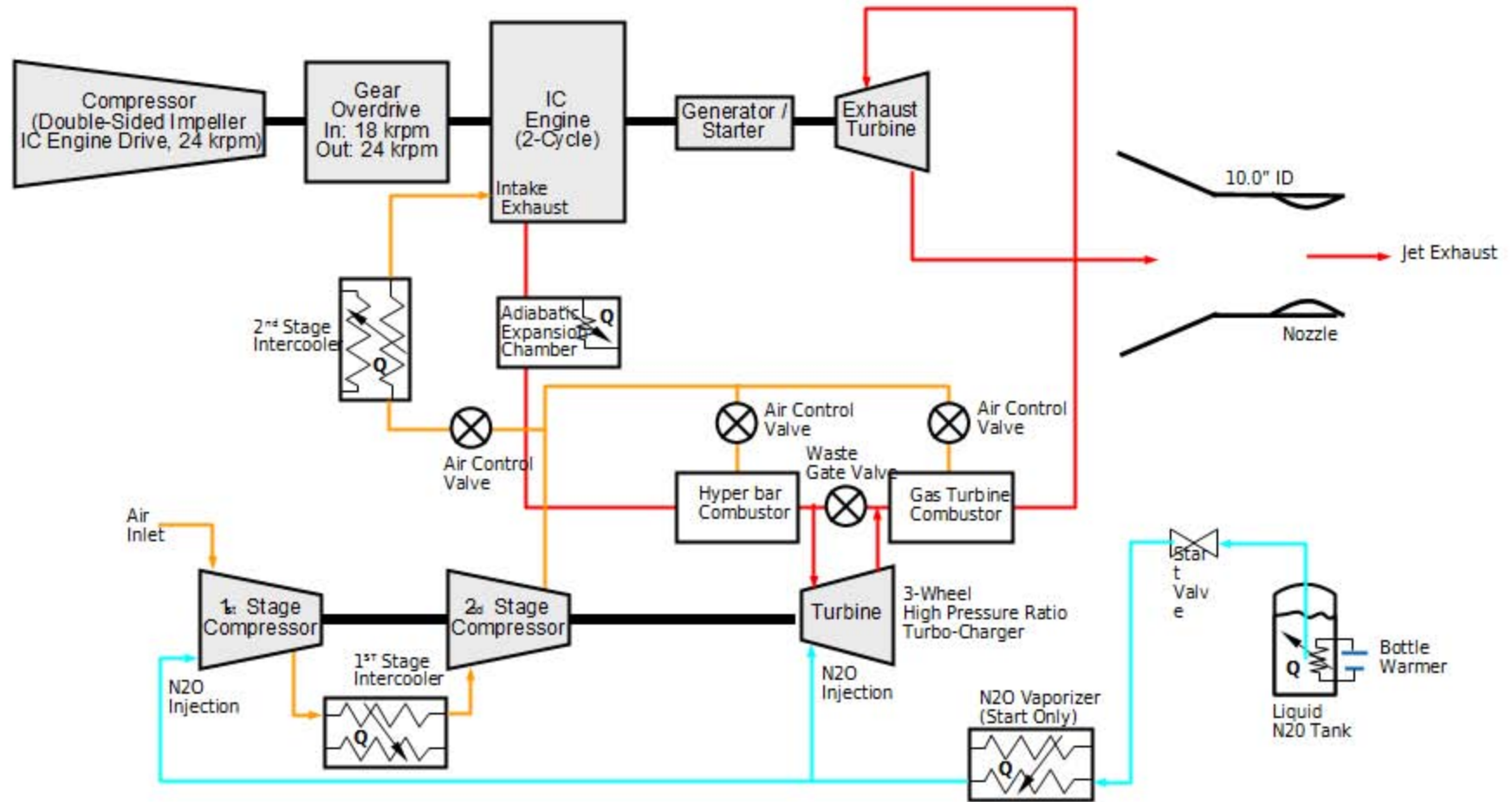
Payload/Avionics Thermal System Schematic Overview



Propulsion/Thermal System Schematic Overview



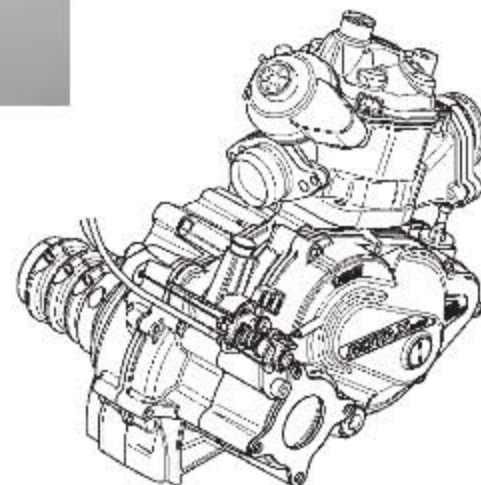
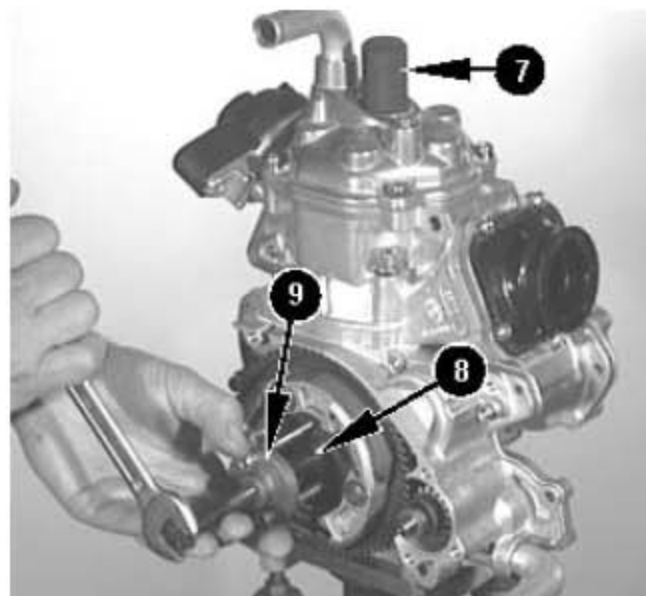
Propulsion System Schematic Overview



Rotax FR125 Max Modified COTS IC Engine

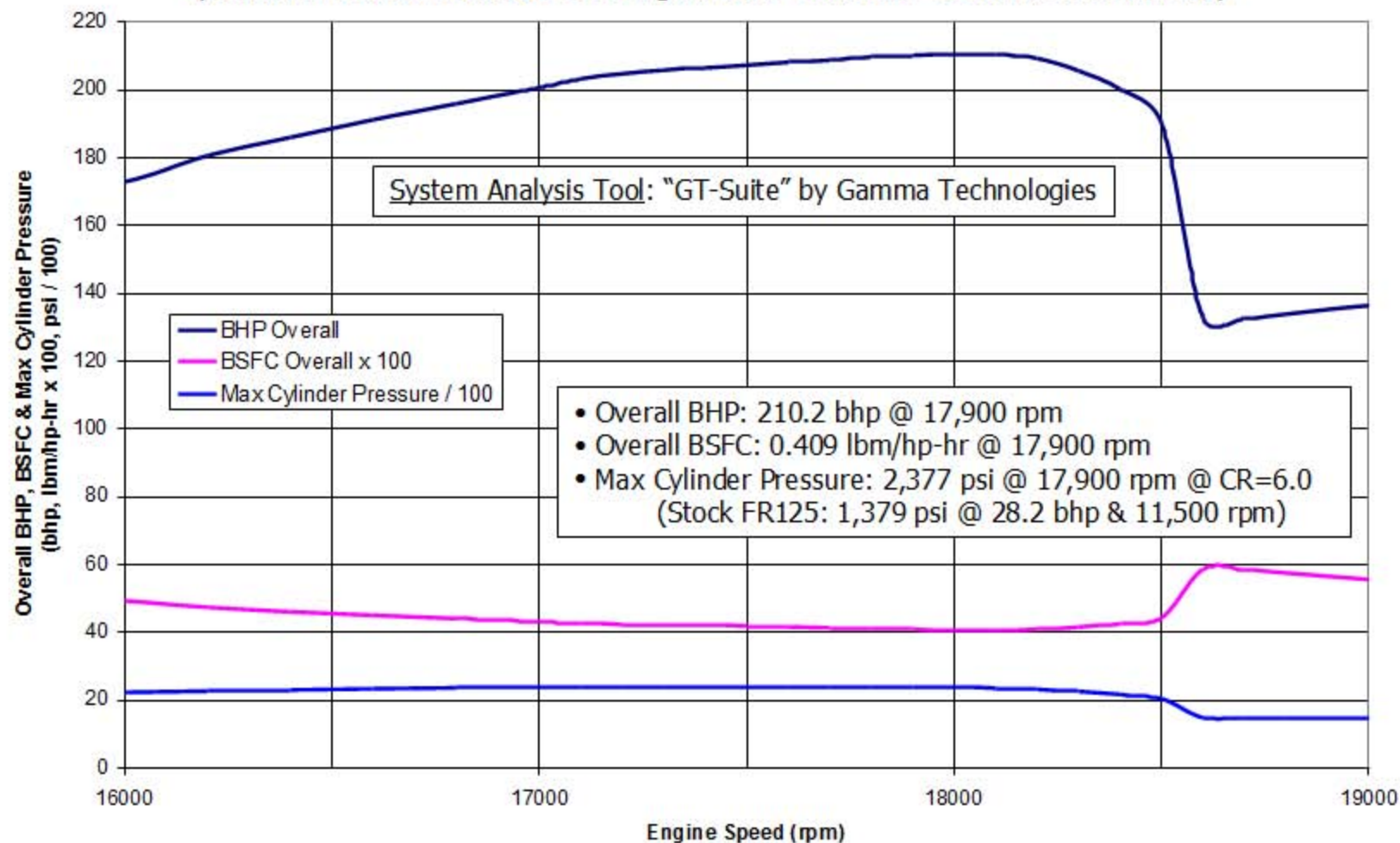


Perfect for people with kart racing experience as well as ambitious leisure karters.

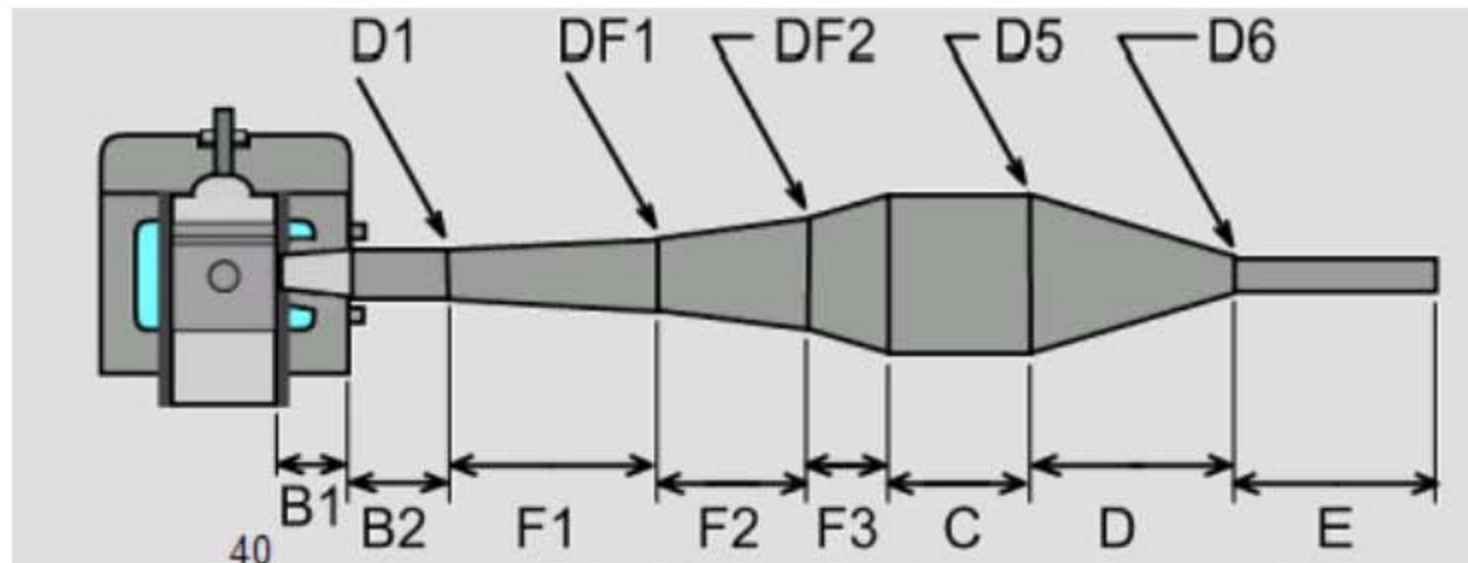


Propulsion System Analysis

**RapidEye Jet Engine w/ IC Engine Driven Compressor Stage:
BHP, BSFC & Max Cylinder Pressure (w/o Cat. Combustors) vs Engine Speed @ 60 kft
(Rotax FR125 Max Modified COTS Engine, C.R. = 6.0, FAR = 0.06618, 4.5 atm Intake)**



3-Stage Adiabatic Expansion Chamber Design



- B1+B2: 31.3 mm
- F1: 200.5 mm
- F2: 138.4 mm
- F3: 104.3 mm
- C: 155.3 mm
- D: 249.2 mm
- E: 224.2 mm
- D1: 36.5 mm
- DF1: 63.5 mm
- DF2: 105.1 mm
- D5: 136.6 mm
- D6: 19.1 mm

- BHP: 156.0 bhp @ 17,900 rpm
- BSFC: 0.55 lbm/hp-hr @ 17,900 rpm
- Max Cylinder Pressure: 2,377 psi @ 17,900 rpm @ CR=6.0
(Stock FR125: 1,379 psi @ 28.2 bhp & 11,500 rpm, CR=14.8)

System Analysis Tool: "GT-Suite" by Gamma Technologies

Rotax FR125 Max Modified COTS IC Engine

- 210.2 bhp Overall @ 17,900 rpm & Overall BSFC of 0.409 lbm/hr-hp
- 156 bhp @ 17,900 rpm & BSFC of 0.55 lbm/hr-hp IC Engine Only
- 54.2 hp Power Recovery via Combustion Gas Power Recovery Turbine Attached To IC Engine Shaft
- IC Engine Piston, Con Rod & Crankshaft Redesigned for Higher Power Output Level & Speed of Operation
- Adiabatic Expansion Chamber Design Provides Higher Power Recovery Prior to Exhaust Stream Injection into Jet Engine Flow Stream
- 3-Wheel/2-Stage High Pressure Ratio Turbocharger ($Pr_{max} = 8.5$ per stage) w/ Gaseous N₂O Compressor Injection for Engine Start Sequence
- (2) Part-Time Catalytic Combustors, Pre- and Post-Turbocharger, for Hyper bar and Gas Turbine Operation Modes