

== BAUMER ==			
= STERILIZA =			
DATA: 07/05/2025 HORA: 20:34:51			
NUMERO DE CICLOS: 001512			
CODIGO DE CARGA: 89			
MANUTENCAO PERIODICA PENDENTE			
PROGRAMA 01: 134 C			
TEMPERATURA: 134.0 oC			
TEMPO DE ESTERILIZACAO: 7 min.			
PULSOS DE VACUO: 4			
TEMPO DE SECAGEM: 30 min.			
HORA	PT1 barA	TE1 oC	TE2 oC
20:34:56 OPERACAO 1: PULSOS DE VACUO			
PULSO DE VACUO			
20:42:04	0.30	62.1	63.2
PULSO DE VAPOR			
20:44:40	1.15	92.6	88.0
PULSO DE VACUO			
20:48:00	0.30	72.3	74.2
PULSO DE VAPOR			
20:49:53	1.15	99.3	98.9
PULSO DE VACUO			
20:53:50	0.30	82.6	84.3
PULSO DE VAPOR			
20:55:38	1.15	99.8	99.5
PULSO DE VACUO			
20:59:27	0.30	84.1	86.6
PULSO DE VAPOR			
21:01:11	1.15	99.8	99.6
21:01:41 OPERACAO 2: ESTERILIZACAO			
21:01:50	1.24	103.2	103.2
F0: 000:00			
21:02:50	1.69	112.3	112.0
F0: 000:00			
21:03:50	2.14	120.5	120.1
F0: 000:00			
21:04:50	2.25	123.5	123.3
F0: 000:00			
21:05:50	2.42	125.7	125.6
F0: 000:00			
21:06:50	2.53	127.5	127.4
F0: 000:00			
21:07:50	2.61	129.1	129.1
F0: 000:00			
21:08:50	2.75	130.4	130.4
F0: 000:00			
21:09:50	2.70	130.5	130.5
F0: 000:00			
21:10:50	2.76	130.7	130.8
F0: 000:00			
21:11:50	2.88	132.3	132.3
F0: 000:00			
21:12:50	3.03	134.0	134.0
F0: 000:00			
INICIO TEMPO DE ESTERILIZACAO			
21:13:19	3.05	134.6	134.6
21:13:50	3.06	134.6	134.6
F0: 000:00			
21:14:50	3.06	134.5	134.6
F0: 001:00			
21:15:50	3.04	134.4	134.5
F0: 002:00			
21:16:50	3.02	134.4	134.5
F0: 003:00			
21:17:50	3.02	134.6	134.7
F0: 004:00			
21:18:50	3.03	134.6	134.7
F0: 005:00			
21:19:50	3.04	134.6	134.7
F0: 006:00			
21:20:21 OPERACAO 3: SECAGEM			
21:20:50	2.40	130.0	130.5
F0: 007:00			
21:21:50	1.70	118.4	119.2
F0: 007:00			
21:22:50	1.32	110.4	112.5
F0: 007:00			

21:23:50	0.79	108.6	109.6
F0: 007:00			
21:24:50	0.50	103.7	105.4
F0: 007:00			
21:25:50	0.33	99.4	101.4
F0: 007:00			
INICIO TEMPO DE SECAGEM			
21:26:14	0.30	98.1	100.3
21:26:50	0.24	96.1	98.3
F0: 007:00			
21:27:50	0.19	93.4	95.8
F0: 007:00			
21:28:50	0.16	91.4	93.8
F0: 007:00			
21:29:50	0.15	89.0	91.4
F0: 007:00			
21:30:50	0.13	87.0	88.8
F0: 007:00			
21:31:50	0.13	85.3	86.4
F0: 007:00			
21:32:50	0.12	83.6	84.1
F0: 007:00			
21:33:50	0.12	82.1	82.0
F0: 007:00			
21:34:50	0.12	80.3	79.6
F0: 007:00			
21:35:50	0.11	79.1	78.0
F0: 007:00			
21:36:50	0.11	77.9	76.6
F0: 007:00			
21:37:50	0.11	76.6	75.3
F0: 007:00			
21:38:50	0.11	75.4	74.2
F0: 007:00			
21:39:50	0.11	74.4	73.2
F0: 007:00			
21:40:50	0.11	73.6	72.3
F0: 007:00			
21:41:50	0.11	72.7	71.5
F0: 007:00			
21:42:50	0.11	72.1	70.8
F0: 007:00			
21:43:50	0.11	71.4	70.0
F0: 007:00			
21:44:50	0.11	70.8	69.4
F0: 007:00			
21:45:50	0.11	70.1	68.7
F0: 007:00			
21:46:50	0.11	69.6	68.1
F0: 007:00			
21:47:50	0.11	69.0	67.6
F0: 007:00			
21:48:50	0.11	68.6	67.1
F0: 007:00			
21:49:50	0.11	68.0	66.6
F0: 007:00			
21:50:50	0.11	67.5	66.1
F0: 007:00			
21:51:50	0.11	67.1	65.6
F0: 007:00			
21:52:50	0.11	66.7	65.2
F0: 007:00			
21:53:50	0.11	66.3	64.8
F0: 007:00			
21:54:50	0.11	65.9	64.3
F0: 007:00			
21:55:50	0.11	65.7	64.1
F0: 007:00			

21:56:13 OPERACAO 4: AERACAO

21:56:50	0.62	62.2	61.7
F0: 007:00			
21:57:50	0.99	58.7	59.0
F0: 007:00			

FIM DE CICLO 21:58:00

ESTERILIZACAO - INICIO:	21:13:19
ESTERILIZACAO - FIM:	21:20:18
T. MIN. ESTER.: 134.4 oC	21:13:33
T. MAX. ESTER.: 134.6 oC	12:10:43

DURAÇÃO TOTAL: 83 min.

OPER.:_____

SUP.:_____

