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|--------------------------------------|-------------|-----------|-----------|
| == BAUMER == | | | |
| = STERILIZA = | | | |
| DATA: 25/04/2025 HORA: 09:52:46 | | | |
| NUMERO DE CICLOS: 001449 | | | |
| CODIGO DE CARGA: 89 | | | |
| MANUTENCAO PERIODICA PENDENTE | | | |
| PROGRAMA 06: Bowie&Dick | | | |
| TEMPERATURA: 134.0 oC | | | |
| TEMPO DE ESTERILIZACAO: 210 seg. | | | |
| PULSOS DE VACUO: 4 | | | |
| TEMPO DE SECAGEM: 1 min. | | | |
| HORA | PT1 barA | TE1 oC | TE2 oC |
| 09:52:52 OPERACAO 1: PULSOS DE VACUO | | | |
| PULSO DE VACUO | | | |
| 10:00:45 | 0.30 | 68.7 | 69.4 |
| PULSO DE VAPOR | | | |
| 10:01:29 | 1.15 | 80.2 | 71.6 |
| PULSO DE VACUO | | | |
| 10:03:12 | 0.30 | 75.0 | 76.4 |
| PULSO DE VAPOR | | | |
| 10:03:43 | 1.15 | 92.9 | 91.9 |
| PULSO DE VACUO | | | |
| 10:05:20 | 0.30 | 76.9 | 79.1 |
| PULSO DE VAPOR | | | |
| 10:05:48 | 1.15 | 93.2 | 92.8 |
| PULSO DE VACUO | | | |
| 10:07:24 | 0.30 | 77.4 | 79.5 |
| PULSO DE VAPOR | | | |
| 10:07:51 | 1.15 | 93.0 | 92.9 |
| 10:08:20 OPERACAO 2: ESTERILIZACAO | | | |
| 10:08:45 | 1.67 | 108.4 | 107.9 |
| F0: 000:00 | | | |
| 10:09:45 | 2.14 | 122.0 | 121.7 |
| F0: 000:00 | | | |
| 10:10:45 | 2.43 | 125.1 | 124.8 |
| F0: 000:00 | | | |
| 10:11:45 | 2.48 | 127.3 | 127.1 |
| F0: 000:00 | | | |
| 10:12:45 | 2.59 | 129.2 | 129.1 |
| F0: 000:00 | | | |
| 10:13:45 | 2.69 | 130.7 | 130.6 |
| F0: 000:00 | | | |
| 10:14:45 | 2.66 | 130.7 | 130.7 |
| F0: 000:00 | | | |
| 10:15:45 | 2.83 | 130.5 | 130.4 |
| F0: 000:00 | | | |
| 10:16:45 | 3.00 | 132.9 | 132.8 |
| F0: 000:00 | | | |
| INICIO TEMPO DE ESTERILIZACAO | | | |
| 10:17:34 | 3.04 | 134.3 | 134.4 |
| 10:17:45 | 3.09 | 134.5 | 134.5 |
| F0: 012:00 | | | |
| 10:18:45 | 3.08 | 134.5 | 134.5 |
| F0: 072:00 | | | |
| 10:19:45 | 3.09 | 134.5 | 134.6 |
| F0: 133:00 | | | |
| 10:20:45 | 3.03 | 134.7 | 134.7 |
| F0: 193:00 | | | |
| 10:21:05 OPERACAO 3: SECAGEM | | | |
| 10:21:45 | 1.55 | 119.0 | 120.3 |
| F0: 210:00 | | | |
| 10:22:45 | 0.44 | 90.9 | 97.1 |
| F0: 210:00 | | | |
| INICIO TEMPO DE SECAGEM | | | |
| 10:22:58 | 0.33 | 83.1 | 91.4 |
| 10:23:45 | 0.12 | 69.9 | 83.6 |
| F0: 210:00 | | | |
| 10:23:57 OPERACAO 4: AERACAO | | | |
| 10:24:45 | 0.77 | 72.5 | 87.8 |
| F0: 210:00 | | | |
| 10:25:45 | 0.99 | 76.9 | 87.6 |
| F0: 210:00 | | | |
| FIM DE CICLO | | | |
| 10:25:50 | | | |

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| ESTERILIZACAO - INICIO: | 10:17:34 |
| ESTERILIZACAO - FIM: | 10:21:03 |
| T. MIN. ESTER.: 134.3 oC | 10:17:35 |
| T. MAX. ESTER.: 134.7 oC | 10:19:50 |

DURAÇÃO TOTAL: 33 min.

OPER.:_____

SUP.:_____