

== BAUMER ==			
= STERILIZA =			
DATA: 24/04/2025 HORA: 16:49:04			
NUMERO DE CICLOS: 001443			
CODIGO DE CARGA: 89			
MANUTENCAO PERIODICA PENDENTE			
PROGRAMA 06: Bowie&Dick			
TEMPERATURA: 134.0 oC			
TEMPO DE ESTERILIZACAO: 210 seg.			
PULSOS DE VACUO: 4			
TEMPO DE SECAGEM: 1 min.			
HORA	PT1 barA	TE1 oC	TE2 oC
16:49:09 OPERACAO 1: PULSOS DE VACUO			
PULSO DE VACUO			
16:54:09	0.30	69.4	70.3
PULSO DE VAPOR			
16:54:44	1.15	82.9	79.9
PULSO DE VACUO			
16:56:22	0.30	75.8	77.7
PULSO DE VAPOR			
16:56:49	1.15	92.0	91.3
PULSO DE VACUO			
16:58:25	0.30	77.3	79.6
PULSO DE VAPOR			
16:58:51	1.15	92.5	92.3
PULSO DE VACUO			
17:00:25	0.30	78.1	80.7
PULSO DE VAPOR			
17:00:49	1.15	92.4	92.5
17:01:19 OPERACAO 2: ESTERILIZACAO			
17:02:03	2.06	115.9	115.1
F0: 000:00			
17:03:03	2.25	123.5	123.3
F0: 000:00			
17:04:03	2.49	126.2	126.0
F0: 000:00			
17:05:03	2.54	128.3	128.1
F0: 000:00			
17:06:03	2.74	129.8	129.7
F0: 000:00			
17:07:03	2.70	131.1	130.7
F0: 000:00			
17:08:03	2.77	130.2	130.1
F0: 000:00			
17:09:03	2.81	132.4	132.2
F0: 000:00			
17:10:03	2.97	134.5	134.3
F0: 000:00			
INICIO TEMPO DE ESTERILIZACAO			
17:10:09	3.01	134.3	134.1
17:11:03	3.07	134.6	134.6
F0: 057:00			
17:12:03	3.07	134.3	134.4
F0: 117:00			
17:13:03	3.03	134.3	134.3
F0: 176:00			
17:13:40 OPERACAO 3: SECAGEM			
17:14:03	1.93	126.4	127.3
F0: 210:00			
17:15:03	0.72	102.9	105.2
F0: 210:00			
INICIO TEMPO DE SECAGEM			
17:15:35	0.30	83.2	91.2
17:16:03	0.14	81.2	89.9
F0: 210:00			
17:16:34 OPERACAO 4: AERACAO			
17:17:03	0.57	85.5	93.3
F0: 210:00			
17:18:03	0.96	86.5	91.7
F0: 210:00			
FIM DE CICLO 17:18:32			
ESTERILIZACAO - INICIO: 17:10:09			
ESTERILIZACAO - FIM: 17:13:37			

T. MIN. ESTER.: 134.2 oC 17:10:10
T. MAX. ESTER.: 134.7 oC 17:10:31

DURAÇÃO TOTAL: 29 min.

OPER.:_____

SUP.:_____