

== BAUMER ==			
= STERILIZA =			
DATA: 25/04/2025 HORA: 10:47:56			
NUMERO DE CICLOS: 001450			
CODIGO DE CARGA: 89			
MANUTENCAO PERIODICA PENDENTE			
PROGRAMA 06: Bowie&Dick			
TEMPERATURA: 134.0 oC			
TEMPO DE ESTERILIZACAO: 210 seg.			
PULSOS DE VACUO: 4			
TEMPO DE SECAGEM: 1 min.			
HORA	PT1 barA	TE1 oC	TE2 oC
10:48:01 OPERACAO 1: PULSOS DE VACUO			
PULSO DE VACUO			
10:50:20	0.30	74.0	80.0
PULSO DE VAPOR			
10:50:38	1.15	82.8	84.5
PULSO DE VACUO			
10:52:03	0.30	80.7	87.4
PULSO DE VAPOR			
10:52:21	1.15	87.6	89.8
PULSO DE VACUO			
10:53:44	0.30	81.7	88.3
PULSO DE VAPOR			
10:54:03	1.15	89.2	91.2
PULSO DE VACUO			
10:55:30	0.30	82.9	87.0
PULSO DE VAPOR			
10:55:49	1.15	90.6	91.5
10:56:19 OPERACAO 2: ESTERILIZACAO			
10:56:55	2.06	116.1	115.2
F0: 000:00			
10:57:55	2.26	123.8	123.3
F0: 000:00			
10:58:55	2.41	126.6	126.0
F0: 000:00			
10:59:55	2.64	128.4	128.1
F0: 000:00			
11:00:55	2.81	130.6	130.3
F0: 000:00			
11:01:55	2.83	130.5	130.4
F0: 000:00			
11:02:55	2.65	129.9	130.0
F0: 000:00			
11:03:55	2.93	132.2	132.2
F0: 000:00			
INICIO TEMPO DE ESTERILIZACAO			
11:04:55	3.04	134.3	134.3
11:04:55	3.05	134.3	134.3
F0: 003:00			
11:05:55	3.05	134.3	134.4
F0: 063:00			
11:06:55	3.08	134.5	134.5
F0: 123:00			
11:07:55	3.04	134.7	134.7
F0: 183:00			
11:08:25 OPERACAO 3: SECAGEM			
11:08:55	1.74	123.3	124.3
F0: 210:00			
11:09:55	0.53	96.6	102.5
F0: 210:00			
INICIO TEMPO DE SECAGEM			
11:10:16	0.29	89.1	97.2
11:10:55	0.12	95.1	98.4
F0: 210:00			
11:11:14 OPERACAO 4: AERACAO			
11:11:55	0.69	92.9	97.3
F0: 210:00			
11:12:55	0.98	89.2	93.6
F0: 210:00			
FIM DE CICLO 11:13:09			
ESTERILIZACAO - INICIO: 11:04:55			
ESTERILIZACAO - FIM: 11:08:23			

T. MIN. ESTER.: 134.3 oC11:04:55

T. MAX. ESTER.: 134.7 oC11:05:15

DURAÇÃO TOTAL:25 min.

OPER.:_____

SUP.:_____