

Ref No : IR-DC-2018030898	Date : 11-Mar-18	Machine : MFL-09
Buyer : Rex Holm	Order : MBS103500	Batch : B-18030133-6
Colour : Charcoal	C. Group : Extra Dark	Lab-dip : 510020
Weight : 830 Kg	L. Ratio : 1 : 6	Water : 4,980 Liter
Style : 0510	Shift :	Operator : Saifullah

SL #	Fabric Description
1	24/s 100% Cotton Combed Single Jersey 175 GSM
2	24/s 100% Cotton Combed 1x1 RIB 240 GSM

SL	Item Name	Dosing		KG	GM	MG	Rate	Cost	Remarks
Demineralization									
1	KAPPAWET BOS	0.6000	g/L	2	988	0	265	791.82	
2	KAPPATEX R 98	3.0000	g/L	14	940	0	351	5,243.94	
3	SODA ASHLIGHT	4.0000	g/L	19	920	0	26	517.92	
4	ECOPLAGEN-4	1.0000	g/L	4	980	0	67	332.51	
	Total			42 Kg 828 gm 0 mg					
Pre-Treatment									
5	KAPPAWET BOS	0.3000	g/L	1	494	0	265	395.91	
6	OPTAVON 4UD	0.2000	g/L	0	996	0	143	142.43	
7	KAPPAVON FCB	1.0000	g/L	4	980	0	90	447.60	
8	SODA ASHLIGHT	2.0000	g/L	9	960	0	26	258.96	
9	CLARITE CBB	0.2000	g/L	0	996	0	128	127.49	
10	HYDROGEN PEROXIDE 50%	1.0000	g/L	4	980	0	53	264.14	
11	WELNOX 800L	0.1000	g/L	0	498	0	163	81.17	
12	ECOPLAGEN-4	1.0000	g/L	4	980	0	67	332.51	
	Total			28 Kg 884 gm 0 mg					
Dyeing									
13	ALBATEX DBC	1.8072	g/L	9	0	0	163	1,463.76	
14	LEVAFIX AMBER CA-N	1.2080	%	10	26	0	1,696	17,004.10	
15	LEVAFIX FAST RED CA	1.7290	%	14	351	0	1,781	25,559.13	
16	LEVAFIX BLUE CA	1.7090	%	14	185	0	2,162	30,667.97	
17	GLOBER SALT	130.1205	g/L	648	0	0	13	8,100.00	
18	SODA ASHLIGHT	33.9357	g/L	169	0	0	26	4,394.00	
	Total			864 Kg 562 gm 0 mg					
Post-Treatment									
19	ECOPLAGEN-4	2.8112	g/L	14	0	0	67	934.78	
20	ERIOPON R LIQ	0.6024	g/L	3	0	0	167	501.00	
21	KAPPAVON FCB	1.0040	g/L	5	0	0	90	449.40	
22	ABLUSOFT AWS	0.4819	%	4	0	0	180	720.00	
	Total			26 Kg 0 gm 0 mg					
Grand Total				962 Kg 274 gm 274 mg					

Load Time :	Total Cost : Tk. 98,730.55
Unload Time :	Cost/Kg : Tk. 118.95

Instruction:-

Prepared By

Shift Incharge

Dyeing Manager

Head of Dyeing Finishing