TTK4530

AUV Pipeline following and inspection

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Abstract

Abstract goes here. Remember to make it good.

Preface and Acknowledgments

This is the final report of the fall project at the Norwegian Univursity of Science and Technology (NTNU). This project are meant to preaper the undertaker for the master thesis, which is the last semester in the masters degree education at NTNU. This is a project on how to write a project, and in my opinion have clear signs of this.

This project is also a pre-project to the masters thesis, an apetizer for the student to continue the project and really make it worth the time of a possible future employer. For me this project has been a project to get to know all the problems associated with having an Autonomous Vehicle roaming the sea depths. We as humans, sentient beeings are perfectly capable of taking the numerous descisions where to go and what to do next. An Autonomous Vehicle need to be programmed, and for every single, descision it needs to make, there must be some kind of rule. This is why the project quicklye gets huge and out of hand for the designer working with it.

I like to thank Bjrn Gjelstad and ystein Engelhardsen at AUV R&D department, Kongsberg Maritime.

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Abbreviations

AUV	Autonomus Underwater Vehicle
CB	Center of Bouyancy
CG	Center of Gravity
DOF	Degree of Freedom
DVZ	Deformable Virtual Zones
ECEF	Earth-Centered Earth-Fixed
LOS	Line-of-Sight
MPC	Model Predictive Control
MPG	Model Predictive Guidance
NED	North-East-Down
PNG	Proportional Navigation Guidance
ROV	Remotely Operated Vheicle

Introduction

Today there are over 3.5 million km of transmission pipelines in the world. 231 900 km of pipelines are planned or under construction [DNV]. The pipelines currently in place need to continue operating, many of them far longer than they were initially intended. Great effort are taken to inspect and maintain the pipelines to keep them in satisfying order. The pipeline needs to be in working order to be operational. Potential leaks might cause irreversible environmental damages, and companies looses money when the flow of oil or gas are stopped.

There are two ways of carrying out pipeline inspections; internal and external inspection. The internal inspection methods, includes stopping the flow of whatever is in the pipeline, open it an insert a Pipeline Inspection Gauge (PIG) which travels the inside the pipeline and uses various sensors to determine the state of the pipeline. The other method, exterior pipeline inspections are today mostly done using Remotely Operated Vehicles, ROVs. The ROVs are unterhered unmanned underwater vehicles, and are the work horse of the offshore industry. They are versatile tools capable of accomplishing most missions associated with pipeline inspections and repair. However, they need well-equipped, expensive support vessels and a large crew to accompany the inspection mission. The fact that this is a tethered vessel, it has a very limited operating radius.

An Autonomous Underwater Vehicle (AUV) is a suiting tool for pipeline inspection. An AUV is a untethered unmanned underwater vehicle. For the AUV to be able to perform an inspection mission it should be able to navigate and make decisions for itself. Opposed to the ROVs the operation radius of the AUV are limited by power and battery life. An AUV can be small enough to be launched form, shore or small ships. It usually does not require the large support crew needed for an ROV mission.

The speed of the inspections might also be of importance. A typical ROV has cruise speeds from 1-2 knots (0.5-1 m/s), while an AUV has cruise speeds in the regime 2-6 knots (1-3 m/s). This inclines that an AUV might cover larger area of pipelines than an ROV.

British Petroleum estimates that they can save up to 30 % by using AUVs for pipeline inspections instead of ROVs.[B08]

The technology needed for such a mission are present, and there are a number of companies developing AUVs for pipeline following. SeaByte and Subsea7 have conducted a successfull pipeline inspection mission using the Geosub AUV. They claimed the world record in the longest uninterrupted pipeline inspection mission. The AUV inspected 22.2 km of pipeline at 4 knots without being interrupted. [Sea]

This report will look at the possibility to give the Kongsberg Maritime

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HUGIN 1000 AUV the given abilities to track and follow a subsea pipeline. The AUV is controllable in 5 degrees of freedom (DOF) and assumed stable in the roll degree of freedom, which gives it hovering capabilities, although this will not be used when designing the guidance system.

The pipeline detection equipment is a downward looking camera with sufficient lighting to operate at about 3-5 meters above the seabottom. Of course the visibility conditions will change according to depth and amount of particles in the water(naval snow).

This report considers how to automate the pipeline inspections process. It will consider the possibility that the pipeline is buried under mud and not visible to the camera or buried on purpose to make it more robust towards environment forces and erosion, in both cases the important thing is to reacquire the pipeline on the other side of the buried stretch. In that case some kind of an estimator will be used to predict where the pipeline is headed.

A pipeline inspection mission can be divided into 4 parts:

- 1. Initialisation and initial descent
- 2. Search for and Acquire pipeline
- 3. Track and Inspect pipeline
- 4. Ascent to the surface and deliver the acquired data

The Search and Acquire part will need the vessel to move in some kind of search pattern if the pipeline is not located exactly where the initial position data states it to be. This search pattern should also be used if the pipeline is lost during tracking.

The *Track and Inspect* part needs a guidance system which is capable of keeping the vessel on top of the pipeline independent of the current in the area and other possible disturbances. This is necessary because the primary mission for the AUV is to provide video of the pipeline which can be used to determine the state and well-being of the pipeline.

This report is divided into four chapters;

- 1. Theory. Describes the necessary theory needed to understand the problem, and contains a summary of literature on the pipeline following subject.
- 2. Modeling, assumptions about the model and how it is modeled.
- 3. The simulation and implementation of the model.
- 4. Discussion of the results given by the simulations.

Last, this report will consider the simulation, and document on the results given by the implemented guidance system. There will be a discussion on how well the guidance system preformed and how accurate the data from the simulation is.

Chapter 1

Theory

The problem of pipeline following and inspection are a complex problem and will need much work and study. This chapter introduces some of the basics about pipeline inspections and other aspects when designing a guidance system capable of pipeline inspection. Basics on the mathematical model for UGIN 1000 will treated, together with some theory on how to model a camera view and how movement of points are described in the camera view. In the last section of this chapter a brief overview of guidance schemes and how various literature describes and solves the problem of pipeline inspections.

1.1 Pipeline Inspection Fundamentals

There are many problems associated with pipeline inspection and guidance of Autonomous Vehicles. The main problem is that the AUV need to act reasonable in every situation. The problem is to make the system robust enough to counter every situation encountered by the vessel.

There are a number of conditions the vessel must handle in order to be practical.

To include the right sensors are an important aspect of making an AUV follow a pipeline. There are different sensors available which can be suited for this purpose. First the Multibeam Echosounder (MBE). Usually a Echosounder emits one beam of sound and measures the time of travel of the sound beam. A multibeam echosounder emits a fan of sound beams which can be used to map a larger area around the vessel.

A Side Scan Sonar are another practical sensor which could be useful. The Side Scan Sonar sends sound waves in the horizontal direction and provides good sensor data of the bottom around 200-300 meters in the horizontal direction. This sensor are usefull for initially finding the pipeline. A side scan sonar picture of a pipeline gives very distinct shadows and are easily detected.

1.2 Reference systems

Reference systems is an important part of analysis of moving dynamical systems. When one derive the motion of a system one will need some reference frame to calculate the motion relative too. There are a couple of different reference systems used today. One is the ECEF-frame (Earth-Centred, Earth-

Fixed), which has the centre of the earth as the origin of the frame. The frame rotates with the earth, but when the speed of the vessel is low, this frame can be considered inertial. [FB98]

Another common reference frame are the NED frame (North-East-Down). It is defined as the tangential plane at the earth's surface moving with the vessel. It assumes that the Earth's rotation can be neglected, and this means that frame is not valid for inter-continental travel, because it is not strictly inertial. It is defined with the x-axis pointing towards the Earth's true north, the y-axis pointing towards the east, and the z-axis pointing downwards toward Earth's centre. The NED-frame is defined relative to the ECEF-frame by the means of two angles, *longitude* and *latitude*. This is the global reference system that will be used in this report. [Fos02]

The last reference system used is the Body-frame, which all forces, moments, linear velocities and angular velocities will be expressed in. This frame has it's centre in the Centre of Gravity (CG) of the vessel. The x-axis is defined in the longitudinal axis of the vessel, y-axis to the right, and the z-axis is directed downwards to complete the right hand-system. The body-frame values are transformed to the NED-frame by the means of a Rotation matrix.

1.3 Hydrodynamic Model

An Autonomous Underwater Vehicle is a complex, non-linear and coupled process. The model which is used in this report uses the 6 DOF model described in [Fos02].

$$\dot{\boldsymbol{\eta}} = \mathbf{J}(\boldsymbol{\eta})\nu$$

$$\mathbf{M}\dot{\boldsymbol{\nu}} + \mathbf{C}(\boldsymbol{\nu})\boldsymbol{\nu} + \mathbf{D}(\boldsymbol{\nu})\boldsymbol{\nu} + \mathbf{G}(\boldsymbol{\eta}) = \tau$$
(1.1)

where

$$\eta = [N E D \phi \theta \psi]^T$$

$$\nu = [u v w p q r]^T$$

$$\tau \in \mathbb{R}^6$$

The Equation (1.1) describes the kinematics and kinetics for the model. It is in the mathematical sense just a Mass-damper-spring system. The Coriolis term, $\mathbf{C}(\nu)$, is a skew-symmetric matrix.

The $\mathbf{J}(\eta)$ matrix is the rotation matrix of Euler coordinates which relates the velocity of the vessel to actual movement in the global reference system.

1.4 Camera theory

Using camera for control is not a straight forward problem. Calculations are needed to relate the data discovered by the camera to the real world which the vessel is operating in. This imply that coordinates of a 2D point in the camera have to be transformed into a 3D point which can be used by the control system on board the AUV. Since we are going from less knowledge about a point to more knowledge about a point, some things are needed to be estimated or measured to gain the ability to solve the 2D to 3D problem exactly.

The camera properties or parameters can be divided into two categories; the intrinsic parameters and extrinsic parameters. The intrinsic parameters are constant parameters and vary from camera to camera. It is the focus distance and image distortion of the pixels away from the centre of the camera. The extrinsic parameters relate the position of the point relative to camera coordinates. These parameters are of course dependant on the position of the camera and change with time. [SHV06]

Suppose a point in the world reference system, denoted by, $P_w \in \mathbb{R}^3$. The same point represented in the camera frame, P_c are related to P_w by a rotation matrix, $\mathbf{R} \in SO(3)$. This gives the following equation:

$$P_w = \mathbf{R}P_c + O(t) \tag{1.2}$$

where O(t) is the origin of the camera frame. This means that the point in the camera view is described by the equation

$$P_c = \mathbf{R}^T (P_w - O(t)) \tag{1.3}$$

A pinhole camera model are used to capture P_c to image coordinates, $P_i \in \mathbb{R}^2$. The principle behind a pinehole camera is that all lightbeams passes through a infinitesmall hole, or point, located in the origin of the camera frame.

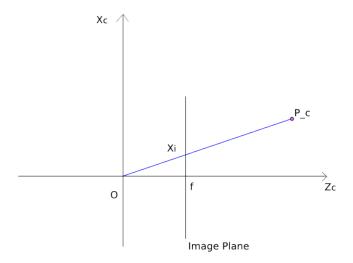


Figure 1.1: Pinhole Camera Model

As seen from Figure 1.1 the image plane is located a distance f from the image plane. The point is projected through the hole an onto the image plane. The principal axis of the camere is located in the direction of the observed point. For simplicity the image plane are located in the front of the pinhole, this is just in theory and is not possible in real camera application. From this the perspective equations are derived. [SHV06]

$$P_i = \begin{bmatrix} \frac{f}{z_c} & 0\\ 0 & \frac{f}{z_c} \end{bmatrix} \begin{bmatrix} x_c\\ y_c \end{bmatrix}$$
 (1.4)

This are the perspective equations which gives the observed point in screen coordinates.

1.5 Kalman filter

Kalman filtering a powerful and versatile tool in estimation and sensor fusion. A Kalman filter is usually employed in navigation applications to fuse GPS and INS together. By this way one will have the speed and resolution of an INS system and the precision of the GPS system.

The Kalman Filter is as stated before a very versatile tool which can be employed allmost in any application. The downside with the Kalman filter is that it is a Linear system, and can only guarantee optimality for linear systems. The system considered in this report is nonlinear and one can not use the Kalman filter directly on this system. There is a nonlinear version of the Kalman filter, the Extended Kalman Filter, which uses the same assumptions as the linear version but uses the nonlinear model to predict the state forward. When updating the Covariance matrix the system equations are linearised around the current estimate and updated according to certain update laws. This introduces some significant problems. First the filter might converge towards wrong values, because of a non-positive-definite covariance matrix. This is mostly due to poor linearisation of the state equations. [BH97]

1.6 Guidance Algorithms

The guidance algorithm is one of the most important part of an autonomous vehicles control system. It needs to be robust and be able to handle most situations. A guidance system should be able to give feasible commands to the lower level control system which controls the actuators, and should be able to handle most situations with care. The guidance system should decide the best trajectory to be followed based on the target location and physical capabilities of the system. [NSAB03]

Most of the guidance algorithms originates from airborne missile systems. This have been well documented and proven to work in numerous cases. Common guidance schemes such as Line-of-sight (LOS) and Proportional Navigation Guidance (PNG) and various implementations of these are employed in numerous guidance systems.

The Figure 1.2 shows the variables which are important for linear path following. The cross-track error, e are an important aspect here. It is the lateral position error decomposed in the desired path reference frame. Another variable worth noting is Δ which is the look-ahead distance. This is analogous to when you drive a car you look farther down the road to better maneuver the car. A great look-ahead distance yields smooth heading reference but slower convergence of the cross-track error. A lower look-ahead distance gives an aggressive heading reference and fast convergence of the cross-track error. The s-variable are called the along-track distance from point P_k .

Line-of-Sight Guidance Law

Line-of-sight-guidance are the most common principle used. The LOS-algorithm computes the line-of-sight angle from the present location to the target location, and uses this angle as a reference heading.

The LOS-angle is fed directly into the heading controller as a reference. When ocean currents and disturbances are present, a modified guidance law is

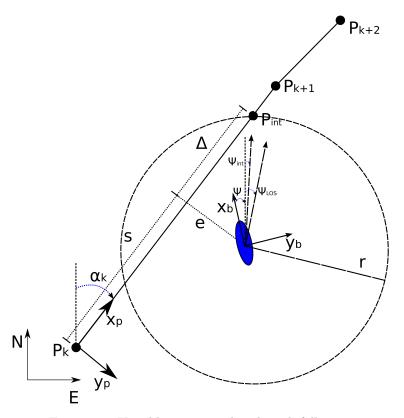


Figure 1.2: Variables associated with path following

presented. This uses the Side Slip angle, defined as:

$$\beta = \sin^{-1}(\frac{v}{\sqrt{u^2 + v^2 + w^2}})\tag{1.5}$$

The new heading reference is then taken as

$$\psi_d = \psi_{LOS} - \beta \tag{1.6}$$

Where ψ_{LOS} is the LOS-angle from the current position to the next waypoint.

Radius-based Guidance

Radius-based guidance uses the point where the radius around the current location intersects with the path, denoted on Figure 1.2 as P_{int} . This means assigning the desired heading as

$$\psi_d = \tan^{-1}\left(\frac{y_{int} - y}{x_{int} - y}\right) \tag{1.7}$$

where

$$(x_{int} - x)^{2} + (y_{int} - y)^{2} = r^{2}$$
(1.8)

If r is chosen sufficiently large the equations above will have a solution, i.e r>|e| otherwise there will exist no intersection point on the track line. [Bre08]

Lookahead-based Guidance

Here the lookahead distance are utilised when calculating the desired heading. If ψ_d are chosen as:

$$\psi_d = \alpha_k + \psi_r \tag{1.9}$$

where α_k is the angle of the path and

$$\psi_r = \tan^{-1}(\frac{-e}{\Lambda}) \tag{1.10}$$

By choosing ψ_r in this way the heading is always directed towards the lookahead point at the path. It is then easily seen that the cross-track error will converge to zero. This method is easier and less computationally intensive than the previously stated Radius-based guidance. [Bre08]

This method are implemented in the guidance system, because of it simplicity and robustness. This method are chosen because pipelines are mostly made up of linear segments.

Proportional Navigation

Proportional Navigation Guidance is more effective that LOS-guidance in case of a non-maneuvering target. It gives less interception time than LOS. The PNG-law can be stated as the following: [NSAB03]

$$\eta_c = N' V_c \dot{\lambda} \tag{1.11}$$

where η_c is the acceleration command, N' is the navigation ratio, V_c is the closing velocity, and $\dot{\lambda}$ is the line of sight angular velocity. The navigation ratio is a tuning parameter which will give higher demanded acceleration and thereby reaching the target in less time.

The guidance laws mentioned above does not work so well with maneuvering targets and lots of solutions have been proposed to make these laws more effective when dealing with moving targets. In this case the targets will be non-moving waypoints and the maneuvering laws will not be discussed here.

Various Guidance Concepts

A unified path following controller are derived in [BF06]. The authors proposes a singel control structure which will work for the entire velocity regime. The controller is derived using backstepping. The concept are shown to be Uniform Global Exponentially Stable under some assumptions about the guidance signals. The controller will not work without properly generated references. The AUV considered here are fully actuated for low speeds but becomes underactuated for higher speeds. The controller guarantees that the AUV converges towards the desired path regardless of if it is underactuated or fully actuated.

In [BPP06] an optimal cross-track guidance scheme are proposed. It seeks to minimise the crosstrack-error, depth, pitch and yaw by using the pitch rate and yaw rate, this is called Model Predictive Guidance. Damping and can be added to reduce the commanded pitch and yaw rates which can cause overshoot. The guidance scheme are compared against a LOS guidance system and gives good results.

1.7 Different Methods for Pipeline Following Discussed in Literature

A literature study was performed to see what other people have accomplished on the subject on AUV and pipeline following.

[Hal91] describes briefly a prototype AUV equipped with a camera and sonar to carry out pipeline inspection missions. The AUV uses controllers for heading, speed and depth and visual guidance to follow the pipeline.

[NSAB03] proposes a 2-stage guidance problem. When submerging and ascending to the surface, the AUV uses a LOS guidance law at full speed. When the pipeline is acquired the guidance law is switched to a visual guidance scheme, which allows for a precise guidance over the subsea cable or pipeline.

In [NRS04] a guidance system using Model Predictive Control (MPC) and PNG law was used to make a guidance system able to track cables and pipelines on the sea bed using Doppler Velocity Log and Electro- Magnetic sensors to find the cable/pipeline. The report utilises the pure pursuit scheme, similar to what predators do when they are hunting the pray. The cable/pipeline and AUV is formulated as moving points with mass. The engages in a tail chase with the pipeline "point", but the AUV never catches up with it. This method is robust to model uncertainties and handles constraints of the vessel in a systematic way. The controller however shows problems when a current is introduced in the system. The AUV drifts of the pipeline, but catches up with the waypoints in the end.

In [For01] a visual guidance system for inspection of underwater structures is presented. The visual system uses an Extended Kalman Filter to smooth and predict where the structure i.e. pipeline will move in the next sample interval of for the image processing software. A 3 dimensional model of the scene is constructed which then allows the guidance system to calculate an input to the controllers.

[PJL05] proposes a reactive control approach to pipeline tracking together with a profiling sonar. Reactive control originated from the field of obstacle avoidance in autonomous land and air vehicles. It uses *Deformed Virtual Zones* (DVZ) which describes the interaction between the AUV and the pipeline. The controller tries to minimise the deformation of the DVZ and calculates a feasible control input. The DVZ in this case is a prism with a cylindrical cavity directly underneath the AUV. If the AUV moves away from the pipeline the DVZ will be deformed and the controller will try to counteract the motion. This is a computational inexpensive way of achieving a good pipeline following. This method shows promising results but has yet to be implemented and tested in real-life scenarios.

In [KU03] a fuel-optimal tracking controller is derived to minimise the fuel consumption of the AUV. It uses the fact that the least fuel consuming path is the shortest one. This paper derives a fuel optimal controller using the estimated fuel consumption as a minimisation index.

[PRB02] describes two techniques for detecting and tracking pipelines using Side Scan Sonar and Multi-Beam Echosounders. Prior knowledge about the pipeline are utilised for the recognition of the pipeline. A pipeline creates very distinct shadows in a side scan sonar image and are easy to separate from the sea bottom.

Chapter 2

Modelling

This chapter summarizes the problem and assumtions taken considering the pipeline following problem. A controller will be derived used for tracking and maneuvering of the AUV vehicle. A Kalman filter will be derived for the smothing and predictions of the pipeline and a guidance algorithm will be presented. Last, some basic behavior of the AUV to certain situations are threated.

2.1 Problem Outline

To solve the pipeline following problem it is important to have a clear formulation of the problem. This is really a path following problem, since the pipeline can be represented as a continous path in space. The geometric convergence to the path is the primary objective. There can be dynamical constraints along the path, i.e velocity constraints but these are considered secondary to the goal of geometric convergence. When there are dynamic constraints the problem is a Trajectory Tracking Problem. If only geometric convergence are considered the problem is called a Path Following Problem. [BF05]

In this report the pipeline will be formulated as a two dimentional path. This because the pipeline are layed on the sea bottom, and are assumed to follow the bottom signature. Then the path following are reduced to a two dimentional problem and the heave state can be decoupled and in the controller design. The depth controller then needs to keep a constant height above the sea bottom.

In order to limit the problem and ease the implementation, the pipeline are assumed to be a stright or nearly strigth, peice-wise continous line segment. The pipeline can only change direction at defined places called junctions. The application of this guidance system are only for long, continous streches of piplines.

An AUV carrying out a pipeline inspection mission is in most cases a low speed assumtion is valid. The *HUGIN 1000* AUV are designed for speeds from 0-3 m/s. The inspection speed assumed in the rest of the report are around 1 m/s. This are realtively low speed, and the quadratic terms in the Coriolis/centripetal or Damping matices can be neglected. Later simulations verify this assumtion.

As outlined in Figure 2.1 the building stones of the pipeline following con-

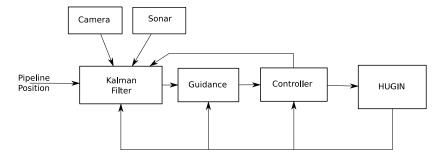


Figure 2.1: Block diagram the path following controller

trol system are the control system are the cruising controller, guidance system and the filter which fuses the known data about the pipeline and the measured pipeline data. To recreate the pipeline coordinates in three dimentions the distance to the sea bottom is measured by a sonar. The filter uses prior knowledge about the pipeline to-be-followd which can be inaccurate. The filter then uses this together with the altitude information and camera output to estimate the position of the pipeline. If the pipeline should be lost at any time the filter will try to predict where the pipeline are and serve as input to the guidance system.

The system should be able to handle sections where the pipeline are burried and not visible to the camera. To too some extent eliminate this problem other sensors can be included to which uses other sensing methods than vision. Suiting sensors are magnetic anomalities sensors which can detect ferretic alloys and materials. Multi-beam echosounders and side scan sonar are other possible sensors to help detecting a burried pipeline.

2.2 Controller Design

The model discussed in Section 1.3 is used to derive the controller equations for the AUV control system.

The control system which supply the lower-level control system with forces and moments references, is divided into 3 sub systems:

- Speed control
- Depth control
- Heading control

This is called the flightmode controller, which is used for normal pipeline tracking, descent and ascent. This type of controller where chosen because it will be more energy efficient than other more actuated controllers. The second reason is even if the AUV is almost fully actuated, i.e controllable in 5 DOF, the tunnel thrusters which have to be present for this degree of actuation are almost usless for higher velocities. This renders just control in 3 DOF, surge, pitch and yaw. This will give the most energy efficient pipeline following.

The *HUGIN*-type AUV is a slender-body type AUV. This makes it possible to neglect the some coupling effects in between the states in the dynamic model.

This means that one can decopuple the *longitudinal* states (*surge*, *heave*, *pitch*) from the *lateral* states (*sway*, *roll*, *yaw*).

The goal of the AUV is to inspect pipelines. This includes get good pictures of the pipeline for inspection by a human opperator. Since the AUV might be affected by ocean currents and might drift of the pipeline, it is convenient to define a over the pipeline controller whose goal is to keep the vessel directly over the pipeline.

All coefficient next are defined in accordance with [SNA50].

Speed Controller

The speed controller is derived form the *surge*-subsystem, called *surge*-model [Fos02]. Under the slow speed assumption, the coriolis/centripetal-matrix is assumed zero, $\mathbf{C}(\nu)\nu\approx 0$

$$(m - X_{\dot{u}})\dot{u} - X_{u}u - X_{|u|u}|u|u = \tau_{1}$$
(2.1)

Setting $\tau_1 = -K_p\tilde{u} - K_i\int \tilde{u}dt - K_d\dot{u}$ the error in the velocity reference will go to zeros. The velocity reference is assumed constant and the PID controller guarantees that the error will go to zero.

Depth Controller

To derive the depth controller in the crusing control system the *longitudinal*-subsystem is used as the control model [Fos02]. By assuming that the lateral states are small, i.e v, p, r, ϕ , the kinematics can be derived as follows:

$$\begin{bmatrix} \dot{d} \\ \dot{\theta} \end{bmatrix} = \begin{bmatrix} \cos \theta & 0 \\ 0 & 1 \end{bmatrix} \begin{bmatrix} w \\ q \end{bmatrix} + \begin{bmatrix} -\sin \theta \\ 0 \end{bmatrix} u \tag{2.2}$$

The dynamics of the system then becomes

$$\begin{bmatrix} m - X_{\dot{u}} & X_{\dot{w}} & mz_g - X_{\dot{q}} \\ X_{\dot{w}} & m - Z_{\dot{w}} & mx_g - Z_{\dot{q}} \\ mz_g - X_{\dot{q}} & mx_g - Z_{\dot{q}} & I_y - M_{\dot{q}} \end{bmatrix} \begin{bmatrix} \dot{u} \\ \dot{w} \\ \dot{q} \end{bmatrix} + \begin{bmatrix} -X_u & -X_w & -X_q \\ -Z_u & -Z_w & -Z_q \\ -M_u & -M_w & -M_q \end{bmatrix} \begin{bmatrix} u \\ w \\ q \end{bmatrix} + \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & -(m - X_{\dot{u}})u \\ 0 & (Z_{\dot{w}} - X_{\dot{u}})u & mx_gu \end{bmatrix} \begin{bmatrix} u \\ w \\ q \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ Wz_b \sin \theta \end{bmatrix} = \begin{bmatrix} \tau_1 \\ \tau_3 \\ \tau_5 \end{bmatrix}$$

$$(2.3)$$

Since the *surge*-speed are stabilized with the controller derived in the previous section, the surge equation can be removed from the system under the assumption $u=u_0$. Also by assuming that the *heave*-velocity and θ are small the control model becomes:

$$\begin{bmatrix} \dot{d} \\ \dot{\theta} \\ \dot{q} \end{bmatrix} = \begin{bmatrix} 0 & -u_0 & 0 \\ 0 & 0 & 1 \\ 0 & -\frac{1}{\gamma}W & -\frac{1}{\gamma}M_w(m - Z_{\dot{w}}) - M_w Z_q \end{bmatrix} \begin{bmatrix} d \\ \theta \\ q \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \frac{1}{\gamma} \end{bmatrix} \tau_5$$
 (2.4)

where $\gamma = mI_y - mM_{\dot{q}} - I_y Z_{\dot{w}} + Z_{\dot{w}} M_{\dot{q}}$.

When closing the loop the following is proposed PID-like controller

$$\tau_{5} = -K_{dp}\tilde{d} + K_{dd}\theta + K_{dd2}q
\tilde{d} = d - d_{d} \quad \dot{\tilde{d}} = -u_{0}\theta \quad \ddot{\tilde{d}} = -u_{0}q$$
(2.5)

A similar controller are implemented in [Jav94].

Heading Controller

Using the *lateral*-subsystem representation from [Fos02]. Under the assumtions that w, p, q, r, ϕ , and θ from the longitudinal subsystem are small, the kinematics are reduced to:

$$\dot{\phi} = p \tag{2.6}$$

$$\dot{\psi} = r \tag{2.7}$$

The low-speed assumtion is utilized, higher order velocity terms are neglected, and constant surge-velocity $u=u_0$ are—assumed. This gives the following system:

$$\begin{bmatrix} m - Y_{\dot{v}} & -mz_g - Y_{\dot{p}} & mx_g - Y_{\dot{r}} \\ -mz_g - Y_{\dot{p}} & I_x - K_{\dot{p}} & I_{zx} - K_{\dot{r}} \\ mx_g - Y_{\dot{r}} & I_{zg} - K_{\dot{r}} & I_z - N_{\dot{r}} \end{bmatrix} \begin{bmatrix} \dot{v} \\ \dot{p} \\ \dot{r} \end{bmatrix} + \begin{bmatrix} -Y_v & -Y_p & -Y_r \\ -M_v & -M_p & -M_r \\ -N_v & -N_P & -N_r \end{bmatrix} \begin{bmatrix} v \\ p \\ r \end{bmatrix} + \begin{bmatrix} 0 & 0 & (m - X_{\dot{u}})u \\ 0 & 0 & 0 & 0 \\ (X_{\dot{u}} - Y_{\dot{v}})u & 0 & mx_g u \end{bmatrix} \begin{bmatrix} v \\ p \\ r \end{bmatrix} + \begin{bmatrix} 0 \\ Wz_b \sin \phi \\ 0 \end{bmatrix} = \begin{bmatrix} \tau_2 \\ \tau_4 \\ \tau_6 \end{bmatrix}$$

$$(2.8)$$

The roll-state can be removed from the equations because of the assumtions of small \dot{p}, p and that the sway-velocity can be neglected, the sway subsystem can be removed as well. This can be done because the vessel are considered stabel in roll because of the offset in the bouyancy point. This can be seen from the simulations later in the report as well.

The following control model are used to derive the heading controller. The model is really the 1st order Nomoto model, and have become famous for it simplicity yet prove to give good results.

$$\begin{bmatrix} \dot{\psi} \\ \dot{r} \end{bmatrix} = \begin{bmatrix} 0 & 1 \\ 0 & \frac{N_r - mx_g u_0}{I_z - N_{\dot{r}}} \end{bmatrix} \begin{bmatrix} \psi \\ r \end{bmatrix} + \begin{bmatrix} 0 \\ \frac{1}{I_z - N_{\dot{r}}} \end{bmatrix} \tau_6$$
 (2.9)

The following heading controller are proposed:

$$\tau_6 = T\dot{r_d} + r_d - K_{hp}\tilde{\psi} - K_{hi} \int \tilde{\psi}dt - K_{hd}\dot{\tilde{\psi}}$$
 (2.10)

The terms $T\dot{r_d} + r_d$ are reference feed forward terms which will guarantee perfect tracking during course-changing maneuvers according to [Fos02].

Over-Pipeline Tracking Controller

When the AUV is over the pipeline the need to keep the AUV on top of the pipeline to get deecent pictures for the pipeline inspection, presents itself. To solve this problem a second controller have been created just for this purpose. Since the vessel is controllable in 5 DOF the ability to create a good controller for this purpose is good.

The controller uses input form the camera to get the position of the AUV relative to the pipeline and give a suitable input to the controller.

2.3 Pipeline representation

The representation of the pipeline is important because it is used in the Kalman filter to predict where the pipeline is going. The pipeline is parametrized by $\varpi \in \mathbb{R}$ to get a continuous and smooth pipeline.

In this report the pipeline are parameterized as:

$$P_w(\varpi) = \begin{bmatrix} \varpi \\ k_y \varpi \\ z(\eta) \end{bmatrix} \quad \varpi \in (0, \infty)$$
 (2.11)

where k_y are constant and $z(\eta)$ is some function described by the sea bottom and are assumed known.

2.4 Kalman filter

The Kalman filters purpose is to smooth the camera output and predict forward where the pipeline will be in the future to supply a better heading reference for the guidance controller.

The position of the pipeline are given some uncertanty because the pipeline may have moved after it was layed or the position might be erronous. This gives:

$$P_w(\varpi) = \begin{bmatrix} \varpi \\ k_y \varpi \\ z(\eta) \end{bmatrix} + \mathbf{B}\delta \tag{2.12}$$

The function δ are a slowly varying disturbance which can be modeled as a 1st order Markov Process, and **B** is some 2x3 matrix.

$$\dot{\delta} = -\mathbf{T}\delta + w \tag{2.13}$$

where $w \in \mathbb{R}^2$, are a zero mean unity variance white noise process. This describes the error in the position. The matrix **T** specifies how the error evolves. Time differentianting the position estimate with regard to time gives

$$\dot{P}_{w}(\varpi) = \begin{bmatrix} \dot{\varpi} \\ k_{y}\dot{\varpi} \\ \dot{z}(\eta) \end{bmatrix} + \dot{\delta}$$
 (2.14)

By setting $\varpi = N(t)$, i.e the North position and completely disregarding the depth coordinate. gives the following

$$\dot{P'_w} = \left[\begin{array}{c} n \\ k_y n \end{array} \right] + \dot{\delta} \tag{2.15}$$

Choseing the state vector and input as:

$$x = [P_w^{\prime T} \quad \delta^T]^T \quad \Rightarrow \quad \dot{x} = [\dot{P_w^{\prime T}} \quad \dot{\delta^T}]^T \quad u = n \tag{2.16}$$

This calls for the following state space representation

$$\dot{x} = \begin{bmatrix} 0 & -T \\ 0 & -T \end{bmatrix} x + \begin{bmatrix} 1 \\ k_y \\ 0 \\ 0 \end{bmatrix} u + \begin{bmatrix} \mathbf{0}_{2x2} \\ \mathbf{I}_{2x2} \end{bmatrix} w \tag{2.17}$$

The measurement model are more complex. To be able to compare the measurement from the camera with the state space model, the perspective equations from Section 1.4 are needed. By using Equations (1.3) and (1.4), we can transform the point from World coordinates to image coordinates. We want $y = P_i$

$$y = P_i = \mathbf{H}P_c = \mathbf{H}\mathbf{R}^T(P_w - O(t))$$

O(t) is the origin of the camera frame and is equal to the position vector $\eta' = [N(t), E(t)]^T$ of the AUV in the NED frame. By including the position vector in the input to the filter and using $P_w = \mathbf{C}x$, the measurement model are concluded.

$$y = \mathbf{H}\mathbf{R}^{T}\mathbf{C}x - \mathbf{H}\mathbf{R}^{T}O(t) = \mathbf{C}'x + \mathbf{D}u$$
 (2.18)

where \mathbf{C}' and \mathbf{D} are appropriate matrices for selecting the right states. \mathbf{R} are the Rotation Matrix from World coordinates to Camera coordinates. This gives the following model for the Kalman filter

$$x = \mathbf{A}x + \mathbf{B}u + \mathbf{E}w \tag{2.19}$$

$$y = \mathbf{C}'x + \mathbf{D}u + v \tag{2.20}$$

$$\mathbf{A} = \begin{bmatrix} 0 & 0 & -T_1 & 0 \\ 0 & 0 & 0 & -T_2 \\ 0 & 0 & -T_1 & 0 \\ 0 & 0 & 0 & -T_2 \end{bmatrix} \quad \mathbf{B} = \begin{bmatrix} 1 & 0 & 0 \\ k_y & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix}$$
 (2.21)

$$\mathbf{E} = \begin{bmatrix} 0 & 0 \\ 0 & 0 \\ 1 & 0 \\ 0 & 1 \end{bmatrix} \quad \mathbf{C}' = \begin{bmatrix} \frac{f}{z_c} \cos \psi & \frac{f}{z_c} \sin \psi & 0 & 0 \\ -\frac{f}{z_c} \sin \psi & \frac{f}{z_c} \cos \psi & 0 & 0 \end{bmatrix}$$
(2.22)

$$\mathbf{D} = \begin{bmatrix} 0 & -\frac{f}{z_c} \cos \psi & -\frac{f}{z_c} \sin \psi \\ 0 & \frac{f}{z_c} \sin \psi & -\frac{f}{z_c} \cos \psi \end{bmatrix}$$
(2.23)

w,v are a vectors of unity white noise and have covariance $E(ww^T)=\mathbf{Q}$ and $E(vv^T)=\mathbf{W}$

2.5 Summary of Assumtions

A summary of the assumtions are given here:

1. The pipeline is layed on the sea bottom, which gives the pipeline the same height signature as the sea bottom. The guidance problem is then reduced to a two-dimentional problem.

- 2. Pitch- and roll angles, are assumed small together with the corresponding pitch- and roll rates. In the vicinity of $\pm 5^{\circ}$ and ± 0.05 rad/s
- 3. sway and heave velocities are small compared to surge velocity and any cross-coupling terms may be neglected.
- 4. The full state are assumed perfectly known.
- 5. The exact position of the are known.

2.6 Guidance system

The guidance block are one of the most important building stones of an Autonomous system. It needs some guidance for what it needs to do. Figure 2.2 shows a proposal of a guidance and descision system for the *HUGIN* vehicle.

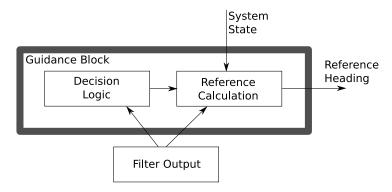


Figure 2.2: Guidance System Block

The AUV control system are assumed to have three modes, searching, tracking and initialize/finalize. The initialize/finalize-mode are the beginning and end of a mission and will not be considered in this report.

The searching-mode are when the AUV are looking for the pipeline. When the pipeline are layed on the sea floor, the position may be more or less inexact. Both because of sometimes the great distance from the sea level and to the sea bottom, and sometimes because the pipeline have "sagged", i.e moved away from the initial position because of movement in the sea bottom. In most cases the pipeline will not have moved that much away from the initial position.

The search procedure will be different depending on if it is the initial acquisition or reacquisition. If inital acquisition, the area that have to be searched are greater than the search area for reacquisition.

Decision Logic

The descision block of the guidance system needs to deal with problems that arise under a pipeline inspection mission, such as when the pipeline are lost from the camera field-of-view. What is the appropriate action? When should it start searching for the pipeline?

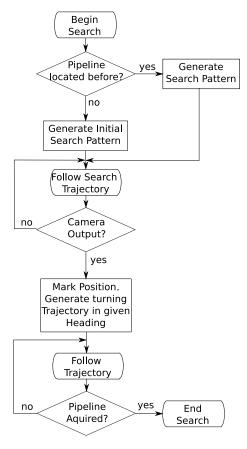


Figure 2.3: Flow diagram of the search procedure in the searching-mode

The idea is that the pipeline should not be able to take sudden turns. There are limited curvature, i.e the pipeline can only turn so much, over a limited distance. The posibility of pipeline junctions are not considered. The assumtion is that the pipeline are a long continuous straight segment. If the pipeline is lost the filter will continue to predict where the pipeline should have been. The AUV follows the predicted path for some time. If the pipeline are not reaquired after that time, the AUV have to go back to the pipelines last known position, and start some search pattern.

Reference Calculation

A look-ahead based guidance algorithm is chosen for it's simplicity and robustness. All together a pipeline are made up of mostly linear segments, and the general direction of the pipeline are known to be very exact. This algoritms should provide good results and keep the cross-track error to a minimum.

In the presence of ocean current it will cause the heading to "lean" towards the current if the look-ahead distance is not chosen too far away.

Search Patterns

It is obvious that some kind of search pattern must be implemented for this kind of application. This might be customized for every mission or it might be selected from a library of suiting search patterns. This section will look at some search patterns which might be suiting for the pipeline search application.

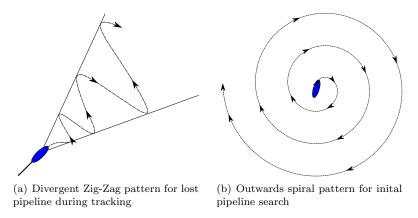


Figure 2.4: Differnet search pattern

The first case is when the pipeline are not in its predetermined position or the position sensors gives out erronous readings, some kind of search need to be initiated to find the pipeline. This could be something like the depicted case in Figure 2.4(b). Spiral pattern going outwards to try to find the pipeline in the visinity of the AUV position. This should be aided with other sensors for example with a Side Scan Sonar which provides good sensor data in the horizontal directions around the AUV.

The other case is when the pipeline are lost during tracking. Since the general direction of the pipeline are assumed known, the other pattern are a divergent zig-zag pattern around the assumed pipeline trajectory, from the last known position. This should work well to reacuire the pipeline after loosing it.

2.7 Overall System

The system flow are depicted in Figure 2.5. This is how the overall system behaves during a pipeline inspection mission.

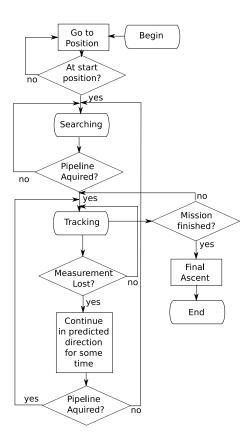


Figure 2.5: Flow diagram of pipeline inspection mission

Chapter 3

Simulations and Results

To test the performance of the guidance system, it is implemented in matlab/simulink. A number of scenarios are used to test how it performes in various conditions.

The proposed system are greatly simplyfied and there are a number of situations that it will not work well. This situations are also threated and discussed in the next chapter.

3.1 Matlab

The mathematical model of the *HUGIN 1000* AUV are implemented in simulink using the *GNC* toolbox available from *www.marinecontrol.org* with slight modifications to the 6DOF model.

The Camera output simulator were programmed in matlab. It inputs the position of the AUV and transposes it to body coordinates to calculate the field of view of the camera. The camera are based on the pinhole camera model with unity focus distance, and a view angle of about 45 degrees. The program then calculates the field of view of the camera and checks if there are any part of the pipeline inside the field of view. The output of the camera are three points taken out at the top, the middle and the bottom of the field of view.

A sonar which determines the altitude are implemented using a look-up table with a predefined bottom profile.

The descision logic is implemented as a state machine with three states, and gives out the desired heading dependent on what state the system is in. Figure 2.5 shows the flow of this logic.

The filter was created using a m-file and global variables for the filter parameters. The filter parameters are as follows:

$$P_0 = \begin{bmatrix} 10 & 0 & 0 & 0 \\ 0 & 10 & 0 & 0 \\ 0 & 0 & 0.1 & 0 \\ 0 & 0 & 0 & 0.1 \end{bmatrix} \quad W = 0.1 \mathbf{I}_{2x2} \quad Q = 10 \mathbf{I}_{2x2}$$
 (3.1)

The final simulink diagram are shown in figure 3.1.

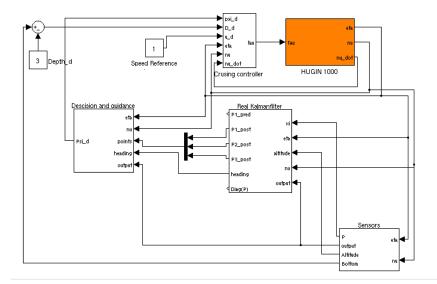


Figure 3.1: The Simulink Diagram of the implemented Guidance System

3.2 Simulation Scenarios

To test the performance of the guidance system some scenarios are proposed. In all the scenarios the pipeline are located at the sea bottom around 10 meters below the surface. The AUV will start at the surface and submerge towards the starting point of the pipeline or the mission.

- 1st Scenario. The pipeline are at the exact location acording to predefined data. Environmental disturbances such as currents are turned off. The pipelien are continiously visible for the camera the whole inspection distance. Reference simulation.
- $2^{\rm nd}$ Scenario. Exact as over but with environmental forces turned on.
- 3rd Scenario. The pipeline are at the exact location where it initially was layed. A section is burried, and not visible for the camera. Environmental forces are turned on.
- 4th Scenario. The á priori information about the pipeline are offset about 20 meteres to test the ability of the guidance system to search for the pipeline.

3.3 Results

Some of the results for the simulations scenarios are given here. But first a test of the low-speed assumptions made for the controller design for the AUV.

Test of the low-speed assumtion

In figures 3.2 and 3.3 the forces and moments created by the Coriolis/centripetal and damping matrices are recorded. In Figure 3.2 the sway degree of free-

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dom are dominant, and peaking about -400N during the turning maneuvers of the AUV. The forces and moments created by the coriolis terms are partially counteracted by the damping terms, that also have greated magnitude than the coriolis terms. This suggests that the coriolis/centripetal forces can be

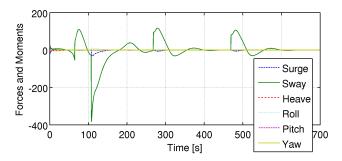


Figure 3.2: Plot of the Coriolis Forces Associated with the AUV Model

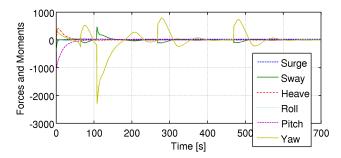


Figure 3.3: The Dampering Forces Associated with the AUV when Maneuvering

neglected and compensated for as model errors in the controller using integral terms.

1st Scenario

This is mostly a reference test to see how the guidance system performs on the ideal case. This can show how sensitive the guidance system are with regard to current disturbances. The result of this test is purly for reference but it might be an idea to notice some things about the simulations.

It can be seen from both Fiugre 3.4 and the third plot on Figure 3.5 that the heading reference, ψ_d have some oscilatory nature. This is because of the relatively low look-ahead distance defined in the guidance algorithm. This can be analogus to when driving a car and you fix your gaze on the road not very far ahead of the car, and you will get more uneasy driving and not so smooth motion.

The depth reference are given by the bottom which are constructed using a look-up table created by a sinusoidal plane. The reference are followed pretty well. The delay on the action by the controller are created because the heave

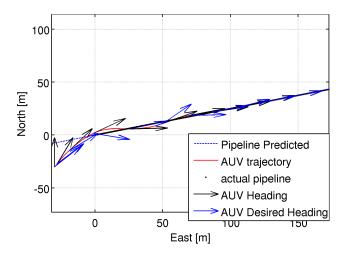


Figure 3.4: North East path of AUV without Current

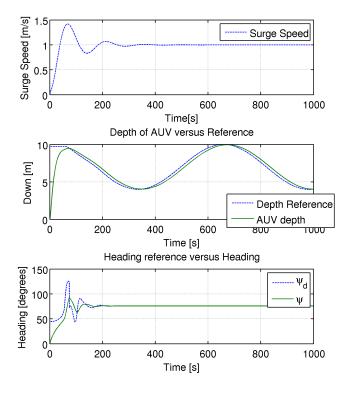


Figure 3.5: Surge-, Depth- and Heading- Reference vs. Actual Values

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direction are not directley controlled, but are relayed through the *pitch* degree of freedom. This could probably have been reduced by feeding the reference into the controller as well. This will help the controller predict the motion and compensate for it when it happens.

2nd Scenario

The environmental forces are now turned. The current is assumed only effective in the North East plane and has no effect in the *heave*-direction. The current is moving from north-west to south-east, heading -45° and have a strength of 0.3 m/s.

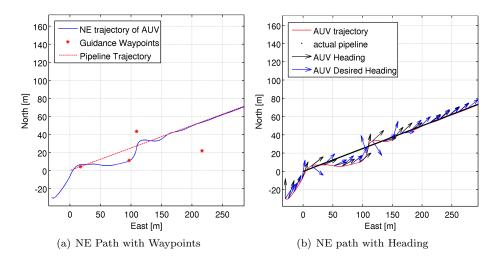


Figure 3.6: Plots of the AUV Showing Trajectory, Guidance Waypoints and Heading of AUV

In Figure 3.6(a) the search waypoints are shown. The reason for the extra "de-tour" away from the pipeline are because of the short time delay befor considering the pipeline lost. As seen in the First Scenario there are oscilations in the heading reference. This cuases the AUV to drift off the pipeline trajectory and therefor loose visual contact with it. The system considers the pipeline as lost and generates a search pattern, the "divergent zig-zag" spoken of in Chapter 2.6. The time before going into search mode are set to 25 seconds. This is a design parameter set by the operator.

When current are introduced the AUV heading are "leaned" toward the current. In Figure 3.6(b) the current are coming from the north-west corder, corresponding to the upper right corner in the figure. This current will try to push the AUV off the pipeline. The guidance system answers this disturbance by adjusting the heading reference towards the current. This is one of the reasons why the lookahead distance are chosen small, because of this the AUV will no drift far away from the pipeline. Since the current are constant, a equilibrium will be achieved between the desired heading and the current. The heading converges towards around 60° instead of the pipeline direction of 75°.

The AUV are not directly on top of the pipeline anymore, but it is not desirable to be exactly over the pipeline all the time. To strictly control the

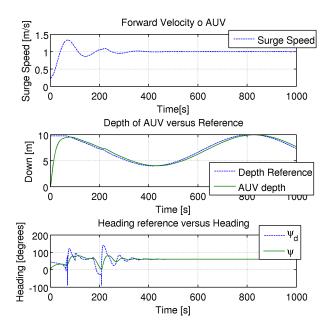


Figure 3.7: Surge-, Depth- and Heading- Reference with Current influence

AUV to lay exactly over the pipeline would use up much of the limited power supply. The objective of the AUV are not to stay exactly over the pipeline but to provide good pictures and sensor data for later inspections by humans.

3rd Scenario

The setup for this scenario, is a simulated burrial of the pipeline at apporximtley 50 meters North and 200 meters East. At this point the camera looses track of the pipeline. The guidance system will command the AUV to continue following the predicted pipeline until some time limit are reached. This time limit are set to 60 seconds. From Figure 3.8 it can be seen that the AUV follows the predicted pipeline for about 50 meters and then engages in the predetermined search pattern.

The objective to follow the predicted pipeline is of course to get back on track at the end of the burried strech. Sometimes pipelines are burried on purpose to seal them from environmental erotion, that shorten the lifetime of the pipeline. Sometimes this happens unintended. In either case the need for more sensors which can penetrate the sea bottom and locate the pipeline are needed.

4th Scenario

The fourth Scenario is to demonstrate the capabilities for the AUV to aquiere the pipeline when it is offset from where it was ment to be.

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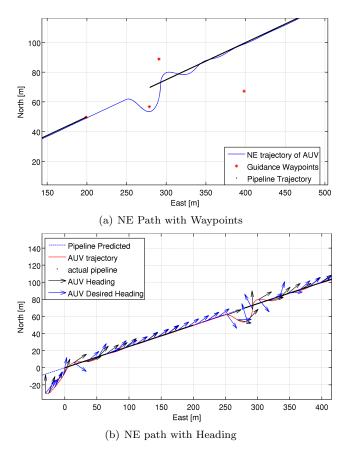


Figure 3.8: Plots of the AUV Showing Trajectory, Guidance Waypoints and Heading of AUV for the 3rd Scenario

The AUV reaches the initial position where the pipeline were ment to be. It does not make contact with it there, then engages in a spiral search pattern. This search pattern are administered by waypoints and the guidance uses the straight lines between the waypoints as the track to follow. This causes the more polygonal look than spiral.

From Figure 3.9 it can be seen that the AUV sometimes take an extra turn when switching between waypoint four and five. This is due to the calculation of the dersired heading angle. The matlab-fucntion, atan2() are used which outputs the angle in the domain $(-\pi,\pi)$. Since the output from the AUV model are defined for all values, and this are fed back to the controller a heading reference of 0 means that it must "unwinde" all turns it has done, because this acumulate the yaw value beyond 2π .

The large overshoot when the AUV have located the pipeline are due to the current. This pushes the AUV away from the trajectory. The current increases the velocity in a direction and causes the turning in that direction to be more difficult than turning the other way. This is a problem that is present in all applications involving measurement of heading. One cannot measure more than one 360° and care must be taken when choseing the reference. This is

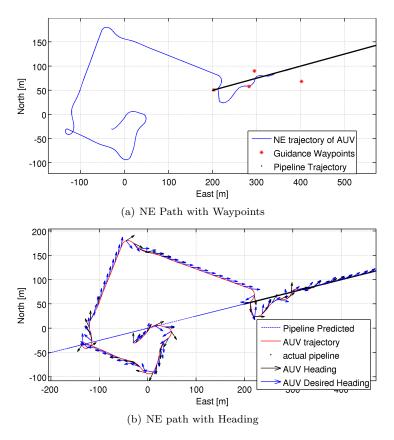


Figure 3.9: Plots of the AUV Showing Trajectory, Guidance Waypoints and Heading of AUV for the $4^{\rm th}$ Scenario

also a topic in the heading controller. The turn should be taken in the direction that is the shortes or free of obstacles. This is an important part of the control system, but has not been implemented in the current test environment. It becomes an important issue when the turn involves a whole revolution around the z-axis. For a human it is quite obvious which way to turn, but for a non-sentient machine dependent on rules, this becomes an important issue.

The overshoot discussed above is also a product of the relatively large course-changing maneuver. This can somewhat be reduces by using a turn trajectory to get the AUV on the right track and the same direction as the pipeline. This trajectory generation need to handle the problem discussed above regarding the revolution problem.

The plots from the velocity, depth and heading references for the fourth scenario, shown in Figure 3.10, are worth noting. It can be seen from the first plot in the figure that during large course-changing maneuvers the surge velocity first gets a overshoot and then decreases under the set point of 1 m/s. This is probably because of the how the current are included in the simulations. We see that the course changes from around 90° to -200° over short time. The surge speed changes correspondingly in the same area. This is because when the course angle are about 45° the velocity vector are paralell to the current,

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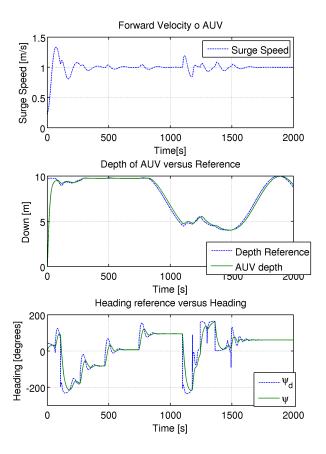


Figure 3.10: Surge-, Depth- and Heading- Reference with Current influence for the fourth scenario $\,$

and at -45° the velocity vector are still parallel but in the oposite direction of the current. this causes the marked changes in the surge speed seen in Figure 3.10. The speed controller cannot anticipate this, and therfore does not ease up on the throttle.

Chapter 4

Discussion

This chapter will summarize and discuss the results in the previous chapter.

4.1 Guidance System

The guidacen system are greately simplified. In this section these simplifications will be addressed and other possible errors and shorcomings will be treated.

This Guidance system are designed for long, straight pipeline streches. It will not be able to handle sudden turns in the pipeline direction, without specifying this in the guidance system. This can be included as waypoints where the pipeline are changing, and be included as a condition; when the AUV reaches certain position the direction of the pipeline changes. This requiers very exact knowledge about the pipeline and are rearly the case. TThis is why there should be a more autonomous way of doing this. This motivates the use of more sensors than just a camera to follow the pipeline. The camera have a very limited field of view, usually restricted to less than 3 meters. A Side Scan Sonar comined wiht a Forward Looking Sonar, which provides sensor data of the pipeline in front of the AUV will give the guidance system some data to descide and predict what it will do if there is a sharp turn in the pipeline.

Sharp turns are rare, and are a product of T-junctions and other couplings of pipelines. These junctions are usually well documented, and given good and exact locations. But if the navigation sensors of the AUV have large uncertanties, and from the AUV it might look as they are in the wrong place. This suggests that information about the pipeline should be treated with care. Because the errors in an AUV navigation system might be substantial and provide that á priori information about the pipeline will be unusable.

The navigation system of *HUGIN 1000* are a Velocity Aided Inertial Navigation System. This utilises a Doppler Velocity Log to measure the velocity relatively to the sea bottom and input this to the INS system. The INS systems usually installed on the *HUGIN* are in the 1 nmi/h class, i.e the INS system drifts less than 1 nmi/h. This results in a drift in the navigation system equal to 0.11 % of the traveled distance along the track, and about 0.03 % error in the across distance of a stright line track. [JGHV03]. This can be enough to throw the guidance system off course, because the field of view of the camera are relatively small.

There are ways of improving the INS drift, one is to use GPS update fixes, but this requiers to surface the AUV once in a while. This is of course not a good idea when the AUV are at great depths. There are posibilities to use sea bottom anchored position bouys, which exact position are known and the AUV might use these bouys by pinging them and getting a updated position estimate. This is a good idea if the pipeline infrastructure admints this. Say that this position bouys are placed at the same time as the pipeline are layed, but this is a costly affair.

Too use a Ultra Short Base Line (USBL) are another posibility. A USBL transducer are mounted on a ship, which has a GPS location fix. The AUV then pings the USBL transducer regularily and the position are determined exactly. This requiers a ship stationed in the area where the AUV are carrying out the mision. The autonomicity of the AUV are the reduced, and the vehicle are not capable of operating on its own.

The problem regarding when $\psi \to 2\pi$ problem, there are a number of solutions for this. The first is to limit the sensor output, which are the case in the real world, since a compass measuring yaw only are defined for $(0, 2\pi)$. The controller can handle this by including a chech wheter if its heading are larger than π , the given command will be to the right, and opposite if the measured heading are smaller than π .

Increasing the inspection speed

What happens when the inspection speed are increased beyond 1 m/s? Say if the surge velocity were to be increased to 2 m/s.

4.2 Roll Stabilization

The mission of the AUV are to provide good data for later use, i.e good pictures to be analyzed later. The camera on the AUV are mounted downwards and the field of view are affected by roll and pitch. Pitch are a contorl angle, but the Roll motion have no direct control measures. The roll angle need to be as close to 0 as possible to provide best pictures of the current sea bottom. Imagine if the AUV were to move upside-down above the sea bottom. The plots in Figure 4.1 are taken from the $4^{\rm th}$ Scenario described in Chapter 3, to look at HUGIN~1000's stability in roll.

Figure 4.1 shows the relation between commanded yaw moment and the roll angle. Clearly there are coupling effects which causes the roll angle to change a few degrees. The roll angle magnitude are about 2° when the *surge*-velocity are 2 m/s. But the roll angle are not of greate concern when carrying out this kind of inspection missions, as these simulations show.

The main propeller gives a moment in roll. This moment are disregarded in the simulations, but might become important. The main propeller are described by the followin relations

$$\tau_1 = T_{nn}n^2 + T_{un}nu$$

$$\tau_4 = Q_{nn}n^2 + Q_{un}nu$$
(4.1)

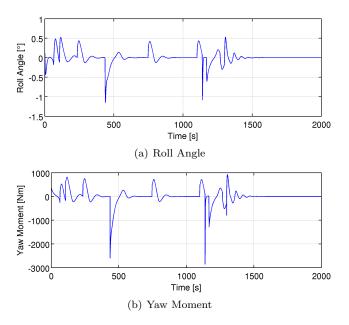


Figure 4.1: Plots describing the close relation of yaw moment and roll angle

where n are the angular speed of the main propeller in Revolutions per minute, and u are again the surge velocity. The second terms in the equation above are terms describing loss-of-force due to forward speed. The moment in roll are actually countered by weightin the AUV down on one side so that when the it reaches cruice velocity the AUV have zero roll angle. [Gje08]

This is due to some of the design features of *HUGIN* AUV. It is designed to be asymptotically stable in roll, due to the centre of bouyancy (CB) are located not exactly in the centre of gravity (CG). The AUV would not need roll stabilisation because it shows to be very stable in roll. Another case is that if roll stabilisation were to be implemented it would be done by using the rudders, and this would cause an increase in power consumption that would not be advisable.

4.3 Energy Consumption

The energy consumption of an AUV are of extreme importance. When a customer are buying this type of vessel one of the criteria are operation time. For an AUV which are untethered and have limited power supply the operation time might vary greatly due to installed sensors and operating conditions.

The standard sensor suite on the *HUGIN 1000* AUV are a Side Scan Sonar, Doppler Velocity Log, Depth meter, Multibeam Echosounder, and the INS navigation system. The operation time would be around 10-20 houres, dependent on velocity and sensor use. The main objective of the guidance system after the inpsection part is to maximise the operating time. This can be done in numerous ways, and should be a part of the design procedure when designing the guidance system for the real thing.

The actuator set-up of *HUGIN 1000* are with 4 rudders, one main propeller and 4 thurusters. This renders the AUV controllable in 5 DOFs. The thrusters demand more power than the main propeller and rudders, and have been completely disregarded throughout this report. The most energy efficient way of moving is using the main propeller and the rudders to navigate the AUV.

The most energy efficient way of guiding an AUV is to use its main propeller and rudders. But there might be different ways of optimising the power consumption with regard to how the AUV are searching for and tracking the pipeline. The forces produced by for instance the vertical rudders, the moment produced by this rudders are proportional to the surge velocity squared.

$$\tau_6 = Y_{u\psi} \delta u^2 \tag{4.2}$$

where δ are the angle of the rudder, and $Y_{u\psi}$ are some constant describing the rudder areal. This means that the effect of the rudders are greatly dependent on the forward speed. This is not taken into account in the designed controller and have to be compensated in a more advanced controller, or it can be taken care of in the control allocation problem not considered in this report.

The energy consumption are very dependent on how the AUV moves. If it are taking unnescecary turns the movemente pattern are not optimal. In this sense the shortest distance traveled is the most optimal movement pattern. The guidance system should always take the shortes path to the goal, if the environment allows it.

[KU03] proposes an optimal guidance scheme. Using the fuel consumption as a performance index and optimize with regard to the current forces in the area of interest. It requiers knowledge of the currents in the area á priori and utilizes this to calculate the otimal trajectory from one point to the next. This gives good theoretical results but the downside is that knowledge about the current forces in an area are rarely konwn, and if they are known they are probably not very exact. But this scheme might help to save energy, but are only aplicable to a pipeline inspection mission when the AUV are moving to or from the pipeline, not when tracking or searching.

Either way, it is important to chose the right way to go when you have limited power capability. This motivates the use of more sensors, to increase the chances of not giving bad and erronous sensor data to the guidance system. The guidance system needs to be robust and take the right descision. Too maximise the operation time it can not afford to take wrong decisions. This is almost impossible to achieve and can only be done through extencive testing of the complete syste, it is important tto chose the right way to go when you have limited power capability. This motivates the use of more sensors, to increase the chances of not giving bad and erronous sensor data to the guidance system. IThe guidance system needs to be robust and take the right descisio. Too maximise the operation time it can not afford to take wrong decisions. This is almost impossible to achieve and mcan only be done through extencive testing of the complete system.

4.4 Optimal Search Pattern

As discussed above, the need for efficient search pattern are crucial to maximising the operation time. Search patterns might vary form case to case. The

search patten should be dependent on how well the mission area are known and how sure one can be about the á priori data about the pipeline condition, sea bottom obstacles and features. Are there obstacles in the area which might be used for position identification and navigation. Or are there obstacles in the area that the AUV should avoid completely, such as mines.

4.5 How valid are the results?

The analysis done in this report are ment to be a pre-study of the problems associated with this complex pipeline inspection problem.

5 Conclusions

5.1 Further Work

Topics for further work and testing:

- Obstacle aviodence
- Roll Stabilization
- $\bullet\,$ Optimal guidance and path planning
- Learing algoritmes, Generic algoritms for obstacle aviodance and advanced path planning.

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