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Q1 Explain in brief various tools used in welding with diagram -

The various tools used in welding are

a) Welding Torch : This is a tool for mixing oxygen and acetylene or any other gas in contact proportion. These are available commercially in two generally types -

① equal pressure

② Injector type.

b) Welding tip - It is that portion of the welding apparatus through which the gas pass first prior to their ignition and burning. There is a great variety of interchangeable welding tips differing in size, shape and construction.

c) Pressure regulator - The function of pressure regulator is to reduce the cylindrical pressure to the cylinder pressure and to maintain steady flow of gases.

d) Goggles, gloves and spark lighters - These are safety instruments used to protect the welder from hazardous effect

- goggles - eyes

- gloves - from any hand injury

- spark lighter - convenient for lighting

e) Gas cylinder - Oxygen gas in cylinders are cylinder usually charged with about 400 kg of oxygen at pressure about 154 kg/cm<sup>2</sup> at 21°C

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State classification of welding

- gas welding      a) solid state welding
- Arc welding      b) Neutron welding
- i) Thermite welding
- ii) Resistance welding

Q3 State basic principle of arc welding

The basic principle of arc welding are :-  
and the source of heat is an electric arc.

This arc column is generated between an  
anode which is the positive pole of  
dc power supply and the cathode, the  
negative pole.

- => When these two conductors of electric current  
are brought together and separated for a  
small distance such that the current.
- => The heat of the arc raises the temperature of  
the parent metal which is melted, forming  
a pool of molten metal. The electrode metal
- => The distance through the centre of the arc  
from the electrode to the bottom of crater  
is termed as arc length.

Q4 How the metal being welded is prevented  
from oxidation?

Hotter weld metal may be protected by  
using a long arc which produce a carbon  
monoxide gas envelope. In addition a  
flame may be used and welding rods  
usually incorporate

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Q5 What is electrode and function of flux?

Electrode are of two types. Anode which is positive pole of DC power supply and the negative pole the cathode. These electrodes are used for welding purpose through electric current.

Q6 What is the principle of gas welding?

Gas welding is done by burning a combustion gas with air or oxygen in a concentrated flame of high temperature. As in other welding methods, the purpose of the flame is to heat and melt the parent metal and fixed rod of a joint. It can weld most common materials. Equipment is inexpensive, versatile and serves adequately.

Q7 How many different flames are produced in gas welding and what are their names?

The different flames produced in gas welding are -

- 1) Oxy-acetylene
- 2) Air-acetylene
- 3) Oxy-Hydrogen

Q8 What is the temperature range in gas welding?

The temperature range in gas welding are -

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1) Acetylene gas	1700°C
2) Hydrogen gas	1900°C
3) Methane gas	2000°C
4) Water gas	2300°C
5) Acetylene	3200°C

Q9 How many rays coming out of arc welding? Which rays effect which part of the body. How one should protect their body from these rays?

The different rays coming out of arc welding are large quantity of visible light, ultraviolet and infrared.

- They also need efficient eye protection which is usually supplied in the form of protective shield
- Welders need to wear clothing to protect their bodies and arms
- The precise choice of the shade of glass filter in these shield depend

Q10 Give the Job description of welding since welds are made at the junction of the various pieces that make up the weldment. The junctions of parts or joint are defined as the location where two or more number of

The five basic types of joints are -

- |                 |              |
|-----------------|--------------|
| a) Butt Joint   | d) Lap Joint |
| b) Corner Joint | e) Edge      |
| c) Tee Joint    |              |