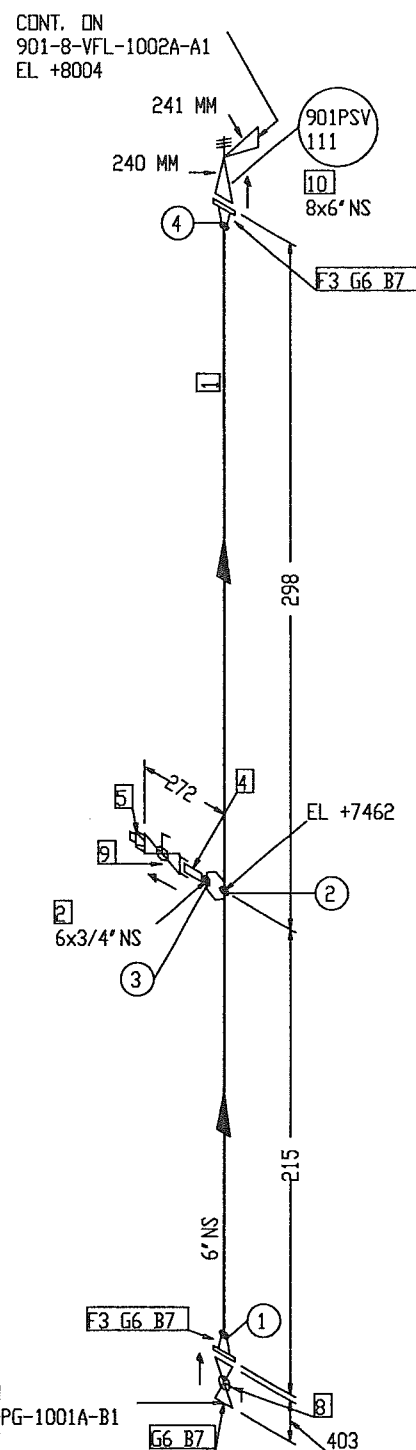


N



"AS - BUILT"

#### NOTES:

- CONTRACTOR TO DECIDE ON FIELD WELDS AND EXTRA SPOOL LENGTH WHEREVER NECESSARY.
- WELD NO. ① TO ⑤

#### DESIGN DATA

- |                              |            |
|------------------------------|------------|
| 1. DESIGN PRESSURE           | : XX Barg  |
| 2. OPERATING TEMPERATURE     | : XX° C    |
| 3. HYDROSTATIC TEST PRESSURE | : XX Barg  |
| 4. CORROSION ALLOWANCE       | : 1/8"     |
| 5. RADIOGRAPHY               | : 100%     |
| 6. INSULATION                | : NO       |
| 7. INSPECTION BY             | : GSI (QC) |
| 8. PWHT                      | : NO       |

#### BILL OF MATERIAL

##### FABRICATION MATERIALS

PT NO	COMPONENT DESCRIPTION	N. S. (INS)	PIPE SPEC.	QTY
1	PIPE SMLS BE SCH 80 A106 GR. B, NACE	6	B1	0.4M
2	WELDOLET SCH 80 x SCH 160 A105, NACE	6 x 3/4	B1	1
3	FLANGE 300LB WN RF SCH 80 A105, NACE	6	B1	2

##### ERECTION MATERIALS

PT NO	COMPONENT DESCRIPTION	N. S. (INS)	PIPE SPEC.	QTY
4	75mm LG PIPE NIPPLE TDE SCH 160 A106 GR. B, NACE	3/4	B1	1
5	PLUG SCRD 3000LB A105, NACE	3/4	B1	1
6	SPIRAL WOUND GASKET 300LB RF 4.5mm THK SS316 WINDING/GRAPHITE FILLER W/3mm THK CS CENTERING RING, ZINC COATED	6	B1	3
7	125 MM LG STUD BOLTS C/W NUTS A193 GR. B7/A194 GR. 2H HOT-DIP GALV. COATED	3/4	B1	36
8	BALL VALVE 300LB RF, BV-26 (FB) (CSD)	6	B1	1
9	BALL VALVE THREADED PER PIPING SPEC. B1	3/4	B1	1
10	901PSV 111	8 x 6		1

XO	AS BUILT	AR	RAGU	SD	09.04.12
1	AS BUILT	FT	BS	SD	07.06.10
0	APPROVED FOR CONSTRUCTION	SHU	CG	SD	14.05.08
REV. NO	DESCRIPTION OF REVISION	BY	CHKD	APPD	DATE

CLIENT :

OOG TK  
FPSO

PROJECT :	FPSO CIDADE DEITAJÁ	JOB NO.	21-9791
TITLE :	PIPING ISOMETRIC	QUANTITY :	1
LINE NO	901-6"-PG-1006A-B1 901-6"-PG-1006B-B1	CLASS :	ABS
PROJECT	EG	7000-04-L-26-XN-05121	

GS1 DISCIPLINE SIGN	APPROVED BY	SD
PROCESS	AK	SD
MECHANICAL	VC	CG
PIPING	WJ	SHU
STRUCTURAL	WJH	N.T.S
E & I	AK	
PROJECT	EG	

U  
wasco

Gas Services International (S) Pte Ltd

JSL  
JURONG SHIPYARD PTE LTD  
(A subsidiary of SembCorp Marine Ltd)

ENGINEERING DEPARTMENT XXX SECTION

