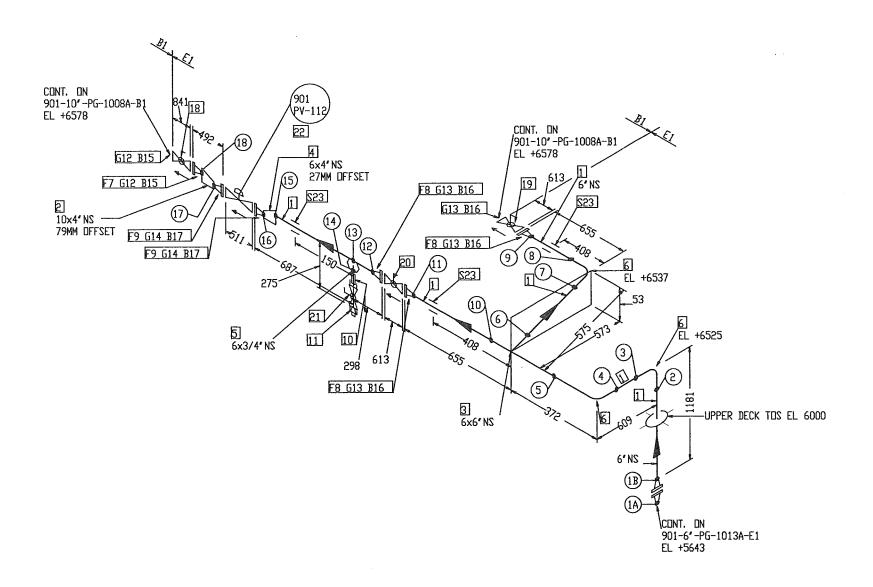
N.M.



"AS - BUKT"

NOTES:

- 1. CONTRACTOR TO DECIDE ON FIELD WELDS AND EXTRA SPOOL LENGTH WHEREVER NECESSARY.
- 2. WELD NO. (1) TO (18)

DESIGN DATA

- 1. DESIGN PRESSURE : 95 BARG 2. OPERATING TEMPERATURE : 100° C 3. HYDROSTATIC TEST PRESSURE : 142.5 BARG
- 4. CORROSION ALLOWANCE : 1/8" 5. RADIOGRAPHY : 100% 6. INSULATION : PP
- 7. INSPECTION BY 8. PWHT

: GSI (QC) : NO

BILL OF MATERIAL

FABRICATION	MATERIALS

COMPONENT DESCRIPTION

		(SNI)	SPEC.	
1	PIPE SMLS BE SCH 120 A106 GR. B, NACE	6	E1	2. 4M
2	ECC RED BW SCH 120 A234 GR. WPB, NACE	10×4	E1	1
3	EQUAL TEE BY SCH 120 A234 GR. VPB, NACE	6 x 6	E1	1
4	ECC RED BW SCH 120 A234 GR. WPB, NACE	6 x 4	E1	1
5	WELDDLET SCH 120 x SCH 160 A105, NACE	6 x 3/4	E1	1
6	90 DEG LR ELBOW SMLS BW SCH 120 A234 GR. VPB, NACE	6	E1	3
7	FLANGE 900LB WN RTJ SCH 120 A105, NACE	10	E1	1
8	FLANGE 900LB WN RTJ SCH 120 A105, NACE	6	E1	5
9	FLANGE 900LB WN RTJ SCH 120 A105, NACE	4	E1	2

N. S.

PIPE

QTY

ERECTION MATERIALS

PT 10	COMPONENT DESCRIPTION	N. S. (INS)	PIPE SPEC.	QTY
10	75mm LG PIPE NIPPLE TOE SCH 160 A106 GR. B, NACE	3/4	E1	1
11	PLUG SCRD 6000LB A105, NACE	3/4	E1	1
12	R53 DVAL RING SOFT IRON BHN90 ZINC COATED	10	E1	5
13	R45 OVAL RING SOFT IRON BHN90 ZINC COATED	6	E1	5
14	R37 DVAL RING SOFT IRON BHN90 ZINC COATED	4	E1	2
15	240 MM LG STUD BOLTS C/W NUTS A193 GR. B7/A194 GR. 2H HOT-DIP GALV, COATED	1. 3/8	E1	32
16	205 MM LG STUD BOLTS C/W NUTS A193 GR. B7/A194 GR. 2H HOT-DIP GALV. COATED	1. 1/8	E1	60
17	180 MM LG STUD BOLTS C/W NUTS A193 GR. B7/A194 GR. 2H HOT-DIP GALV. COATED	1. 1/8	E1	16
18	BALL VALVE 900LB RTJ, BV-34 (FB)	10	E1	1
19	BALL VALVE 900LB RTJ, BV-34 (LC)	6	E1	1
20	BALL VALVE 900LB RTJ, BV-34 (FB)	6	E1	1
21	BALL VALVE THREADED (LC) PER PIPING SPEC, E1	3/4	E1	1
22	901 PV-112	4		1
	SUPPERTS			

		9 n.			
		1	(00L	1/V	
XO XO	AS BUILT	AR	RAGU	SD	09.04.12
3	AS BUILT	FT	BS	SD	07.06.10
2	REVISED DUE TO INTERFERENCE WITH MONORAIL	EC	CG	SD	28.07.08
1	REVISED PER GSI'S COMMENTS	NN	CG	SD	12.05.08
0	APPROVED FOR CONSTRUCTION	NN	CG	SD	17.04.08
REV. NO	DESCRIPTION OF REVISION	BY	CHKD	APP'D	DATE
			•	•	*

COG K

PROJECT:			JIB NO.
	EC	PSO CIDADE DEITAJAÍ	21-9791
	l f	30 CIDADE DETTAJAI	ELANTITY - 1
TITLE:		LDE NO	CLASS I ABS
DIDINO	ICOMETRIO	901-6"-PG-1007A-E1	ABS
PIPING	ISOMETRIC	901-6"-PG-1007A-E1 901-6"-PG-1007B-E1	7000-04-L-26-XN-05121
	ADDRESS BY		•

STD TTI CLAMP

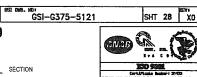
MICH SCALE N.T.S AK ACAD DES 1 EG 6575-5121-28_XXX PROJECT

K375

Wasco Gas Services International (S) Pte Ltd

JURONG SHIPYARD PTE LTD JSL

ENGINEERING DEPARTMENT XXX SECTION



E1

3