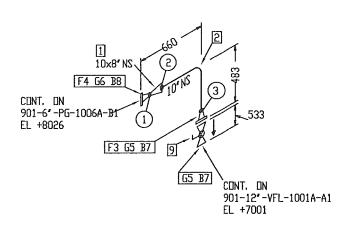
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BILL OF MATERIAL

	FABRICATION MATERIALS			
PT ND	COMPONENT DESCRIPTION	N. S. (INS)	PIPE SPEC.	QTY
1 2	CONC RED BW STD. WT. A234 GR. WPB, NACE 90 DEG LR ELBOW SMLS BW STD. WT. A234 GR. WPB, NACE	10 × 8 10	A1 A1	1
3 4	FLANGE 150LB WN RF STD, WT. A105, NACE FLANGE 150LB WN RF SCH 40 A105, NACE	10 8	A1 A1	1
	ERECTION MATERIALS			
PT NO	COMPONENT DESCRIPTION	N. S. (2NI)	PIPE SPEC.	QTY
5	SPIRAL WOUND GASKET 150LB RF 4.5mm THK SS316 WINDING/GRAPHITE FILLER W/3mm THK CS CENTERING RING, ZINC COATED	10	A1	2
6	SPIRAL WOUND GASKET 150LB RF 4.5mm THK SS316 WINDING/GRAPHITE FILLER W/3mm THK CS CENTERING RING, ZINC COATED	8	A1	1
7	120 MM LG STUD BOLTS C/W NUTS A193 GR, B7/A194 GR, 2H HOT-DIP GALV, COATED	7/8	A1	24
8	115 MM LG STUD BOLTS C/W NUTS A193 GR. B7/A194 GR. 2H HOT-DIP GALV, COATED	3/4	A1	8
9	BALL VALVE 150LB RF, BV-22(FB) (CSC)	10	A1	1

			\cap	In	
		n	Var	N/K>	
X0	AS BUILT	AR	RAGU	'ŚD	09.04.12
1	AS BUILT	fi	BS	SD	07.06.10
0	APPROVED FOR CONSTRUCTION	NN	CG	SD	30.04.08
REV. NO	DESCRIPTION OF REVISION	BY	CHK'D	APP'D	DATE
					·

oog K

21-9791 FPSO CIDADE DEITAJAÍ 901-10"-VFH-1002A-2-A1 7000-04-L-26-XN-05121 PIPING ISOMETRIC 6SI DISCIPLINE SIGN

Wasco Gas Services International (S) Pte Ltd

- 1. CONTRACTOR TO DECIDE ON FIELD WELDS AND EXTRA SPOOL LENGTH WHEREVER NECESSARY.
- 2. WELD NO. 1 TO 3

DESIGN DATA

"AS - BUILT"

- : 5 BARG 1. DESIGN PRESSURE : 65° C 2. OPERATING TEMPERATURE : 7.5 BARG
- 3. HYDROSTATIC TEST PRESSURE
- : 1/8" 4. CORROSION ALLOWANCE : 10%
- 5. RADIOGRAPHY : NO 6. INSULATION
- 7. INSPECTION BY 8. PWHT
- : GSI (QC) : NO

K375 JURONG SHIPYARD PTE LTD

JSL

PROCESS AN CHECKED BY

ENGINEERING DEPARTMENT XXX SECTION

