Homework 7

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7.21

Given generators I = ABCD, I = ACE, I = ABEF we create a data frame of the factor combinations and produce the aliases below.

```
mtx <- data.matrix(fac.design(2,6))

## creating full factorial with 64 runs ...

dx <- scale(mtx, scale=F)
dx <- sign(dx)
df <- as.data.frame(dx)</pre>
```

Block1	Block2	Block3	Block4	Block5	Block6
ef	ad	acf	bcef	bcdf	cf
ace	bc	bce	cde	be	a
cd	abcde	abef	abcdf	acde	abce
bde	cdf	(1)	adef	af	bef
bcf	abf	bdf	bd	abd	acdef
abcdef	acef	cdef	ac	def	abdf
adf	bdef	ade	abe	abcef	bcde
ab	e	abcd	$\int f$	c	de

8.11

```
#df <- read_excel("/Users/Earle/Documents/Stats 101B Datasets/CH 8 (P11).xlsx")
df <- read_excel("~/vmshare/stats 101b datasets/CH 8 (P11).xlsx")
```

 \mathbf{a}

If the design generators are I = ACE and I = BDE. Then the individual products of the columns must produce the identity.

```
colnames(df)[1:5] <- c(LETTERS[1:5]);
df$A*df$C*df$E</pre>
```

```
## [1] 1 1 1 1 1 1 1 1
```

df\$B*df\$D*df\$E

```
## [1] 1 1 1 1 1 1 1 1
```

b

Complete Defining Relation:

```
I = ACE = BDE = ABCD
```

```
g <- lm(Yield ~ (A+B+C+D+E)^5, df)
alias(g)
```

```
## Model :
## Yield \sim (A + B + C + D + E)^5
## Complete :
##
           (Intercept) A B C D E A:B A:D
## A:E
         0
                      0 0 1 0 0 0
## B:C
                      0 0 0 0 0 0
         0
                                  1
## B:D
          0
                      0 0 0 0 1 0
         0
## B:E
                      0 0 0 1 0 0
                                  0
## C:D
         0
                      0 0 0 0 0 1
## C:E
         0
                     1 0 0 0 0 0
## D:E
                     0 1 0 0 0 0
         0
## A:B:C 0
                     0 0 0 1 0 0
                                  0
## A:B:D
                     0 0 1 0 0 0
## A:B:E
                     0 0 0 0 0 0
           0
                                  1
## A:C:D
           0
                     0 1 0 0 0 0
                                  0
## A:C:E
                     0 0 0 0 0 0
           1
                                  0
## A:D:E
         0
                     0 0 0 0 0 1
## B:C:D
                     1 0 0 0 0 0
          0
                                  0
## B:C:E
          0
                     0 0 0 0 0 1
                                  0
## B:D:E
                     0 0 0 0 0 0
         1
                                  0
## C:D:E
          0
                      0 0 0 0 0 0
                                  1
## A:B:C:D 1
                      0 0 0 0 0 0
                                  0
## A:B:C:E 0
                      0 1 0 0 0 0
                                  0
## A:B:D:E 0
                     1 0 0 0 0 0
## A:C:D:E
                    000100
                                  0
         0
## B:C:D:E 0
                     0 0 1 0 0 0
                                  0
## A:B:C:D:E O
                   000010
                                  0
## A:C
       0
                    0 0 0 0 1 0
```

Effect	Aliases
A	A + CE + BCD + ABDE
B	B + DE + ACD + ABCE
C	C + AE + ABD + BCDE
D	D + BE + ABC + ACDE
E	E + BD + AC + ABCDE
AB	AB + CD + ADE + BCE
AD	AD + BC + ABE + CDE

 \mathbf{c}

 \mathbf{e}

```
m <- lm(Yield ~ A + B + C + D + E, df)
effects <- 2*m$coefficients[2:6]; effects

## A B C D E
## -1.525 -5.175 2.275 -0.675 2.275

d

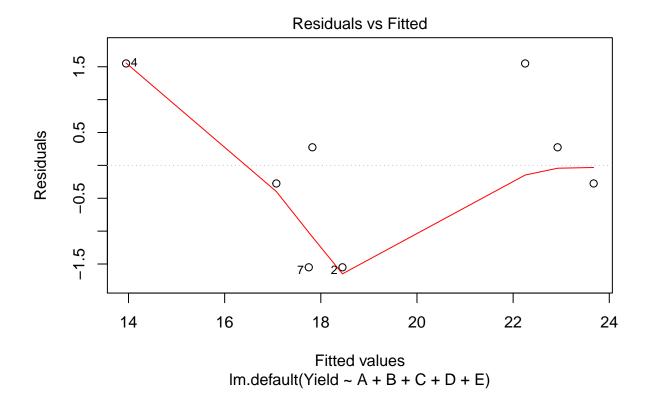
From both of these ANOVA tables we can see that the sum of the sum of squares for AB = 6.661 and AD = 3.251 are equal to the residual sum of squares 9.913
anova(lm(Yield ~ (A + B + C + D + E)^2, df))</pre>
```

```
## Warning in anova.lm(lm(Yield ~ (A + B + C + D + E)^2, df)): ANOVA F-tests
## on an essentially perfect fit are unreliable
## Analysis of Variance Table
##
## Response: Yield
##
             Df Sum Sq Mean Sq F value Pr(>F)
## A
              1 4.651
                         4.651
## B
              1 53.561 53.561
## C
              1 10.351
                        10.351
## D
                0.911
                         0.911
## E
              1 10.351
                        10.351
## A:B
              1 6.661
                         6.661
              1 3.251
                         3.251
## A:D
## Residuals 0 0.000
anova(lm(Yield \sim (A + B + C + D + E), df))
```

```
## Analysis of Variance Table
##
## Response: Yield
##
            Df Sum Sq Mean Sq F value Pr(>F)
## A
             1 4.651
                        4.651 0.9385 0.4349
                       53.561 10.8068 0.0814 .
## B
             1 53.561
             1 10.351
                       10.351 2.0885 0.2853
## C
## D
             1 0.911
                        0.911 0.1839 0.7098
             1 10.351
                       10.351
                               2.0885 0.2853
## Residuals 2 9.913
                        4.956
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
```

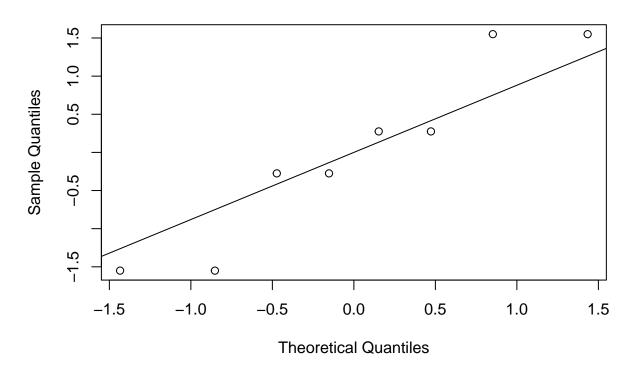
The residual plot is satisfactory. The Normal QQ plot of residuals shows that they are approximately normal.

plot(m, 1)



qqnorm(m\$residuals)
qqline(m\$residuals)

Normal Q-Q Plot



8.23

```
df <- read_excel("~/vmshare/stats 101b datasets/CH 8 (P 23).xlsx")
colnames(df)[1:5] <- c(LETTERS[1:5])</pre>
```

 \mathbf{a}

Given generators I = ABD and I = BCE then the product of the columns must be the identity. In addition the complete defining relation is I = ABD = BCE = ACDE

df\$A*df\$B*df\$D

[1] 1 1 1 1 1 1 1 1

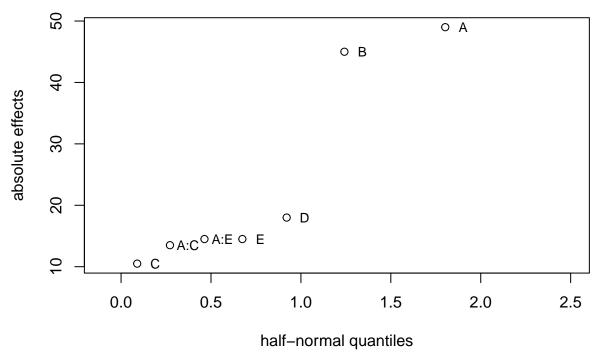
df\$B*df\$C*df\$E

[1] 1 1 1 1 1 1 1 1

Effect Estimates up to second order

```
m <- lm(`Avg Annual Cost` ~ (A+B+C+D+E)^2, df)
summary(m)</pre>
```

```
##
## Call:
## lm.default(formula = `Avg Annual Cost` ~ (A + B + C + D + E)^2,
       data = df)
## Residuals:
## ALL 8 residuals are 0: no residual degrees of freedom!
## Coefficients: (8 not defined because of singularities)
##
               Estimate Std. Error t value Pr(>|t|)
## (Intercept)
                 149.50
                                NA
                  24.50
                                        NA
                                                  NA
## A
                                NA
## B
                  22.50
                                        NΑ
                                                  NA
                                NΑ
## C
                  5.25
                                NA
                                        NA
                                                  NA
## D
                  -9.00
                                NA
                                        NA
                                                  NA
## E
                  -7.25
                                NA
                                        NA
                                                  NA
## A:B
                                NA
                                        NA
                                                  NA
                     NA
## A:C
                   6.75
                                NA
                                        NA
                                                  NA
## A:D
                     NA
                                NA
                                        NA
                                                  NA
## A:E
                  -7.25
                                NA
                                        NA
                                                  NA
## B:C
                     NA
                                NA
                                        NA
                                                  NA
## B:D
                     NA
                                NA
                                        NA
                                                  NA
## B:E
                     NA
                                NA
                                        NA
                                                  NA
## C:D
                     NA
                                NA
                                        NA
                                                  NA
## C:E
                     NA
                                NA
                                        NA
                                                  NA
## D:E
                     NA
                                NA
                                        NA
                                                  NA
## Residual standard error: NaN on O degrees of freedom
## Multiple R-squared:
                            1, Adjusted R-squared:
## F-statistic: NaN on 7 and 0 DF, p-value: NA
effects <- coef(m)[!is.na(coef(m))]
effects <- 2*effects[-1]; effects</pre>
##
                   С
                         D
                               E A:C
                                        A:E
             В
## 49.0 45.0 10.5 -18.0 -14.5 13.5 -14.5
halfnormalplot(effects, label = T)
```



Effects A and B seem to be significant.

b

E

This design was created by reversing the signs of column A.

-4.125

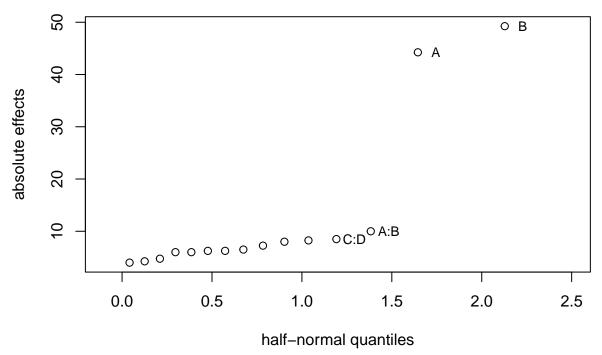
NA

```
df <- read_excel("~/vmshare/stats 101b datasets/CH8 (P.23b).xlsx")</pre>
colnames(df)[1:6] <- c("Block Order", LETTERS[1:5])</pre>
m <- lm(`Avg Annual Cost` ~ (A+B+C+D+E)^3, df)</pre>
summary(m)
##
## Call:
## lm.default(formula = `Avg Annual Cost` ~ (A + B + C + D + E)^3,
##
       data = df)
##
## Residuals:
## ALL 16 residuals are 0: no residual degrees of freedom!
##
## Coefficients: (10 not defined because of singularities)
##
                Estimate Std. Error t value Pr(>|t|)
## (Intercept) 146.500
                                  NA
                                           NA
                                                    NA
                  22.125
                                           NA
## A
                                  NA
                                                    NA
## B
                  24.625
                                  NA
                                           NA
                                                    NA
## C
                   3.250
                                           NA
                                  NA
                                                    NA
## D
                  -4.000
                                  NA
                                           NA
                                                    NA
```

NA

NA

```
## A:B
                 -5.000
                                 NA
                                         NA
                                                  NA
## A:C
                  3.625
                                 NA
                                         NA
                                                  NA
## A:D
                 -2.125
                                 NA
                                         NA
                                                  NA
## A:E
                 -3.000
                                 NA
                                         NA
                                                  NA
## B:C
                     NA
                                 NA
                                         NA
                                                  NA
## B:D
                  2.375
                                 NA
                                         NA
                                                  NA
## B:E
                     NA
                                 NA
                                         NA
                                                  NA
## C:D
                 -4.250
                                 NA
                                         NA
                                                  NA
## C:E
                     NA
                                 NA
                                         NA
                                                  NA
## D:E
                  3.125
                                 NA
                                         NA
                                                  NA
## A:B:C
                     NA
                                 NA
                                         NA
                                                  NA
## A:B:D
                  3.000
                                         NA
                                 NA
                                                  NA
## A:B:E
                                         NA
                     NA
                                 NA
                                                  NA
## A:C:D
                 -3.125
                                 NA
                                         NA
                                                  NA
## A:C:E
                     NA
                                 NA
                                         NA
                                                  NA
## A:D:E
                  2.000
                                 NA
                                         NA
                                                  NA
## B:C:D
                     NA
                                 NA
                                         NA
                                                  NA
## B:C:E
                     NA
                                 NA
                                         NA
                                                  NA
## B:D:E
                     NA
                                 NA
                                         NA
                                                  NA
## C:D:E
                                 NA
                                         NA
                     NA
                                                  NA
##
## Residual standard error: NaN on O degrees of freedom
## Multiple R-squared:
                            1, Adjusted R-squared:
## F-statistic: NaN on 15 and 0 DF, p-value: NA
effects <- coef(m)[!is.na(coef(m))]</pre>
effects <- 2*effects[-1]; effects</pre>
##
                      С
                             D
                                          A:B
                                                 A:C
                                                        A:D
                                                                A:E
                                                                       B:D
               В
                                     Ε
        A
##
   44.25 49.25
                   6.50 -8.00 -8.25 -10.00
                                                7.25 -4.25 -6.00
                                                                      4.75
             D:E A:B:D A:C:D A:D:E
##
      C:D
   -8.50
            6.25
                   6.00 -6.25
                                 4.00
halfnormalplot(effects, label = T, n=4)
```



A and B are still significant according to the half-normal probability plot.

 \mathbf{c}

E

This design was obtained by reversing the sign of all columns.

-3.750

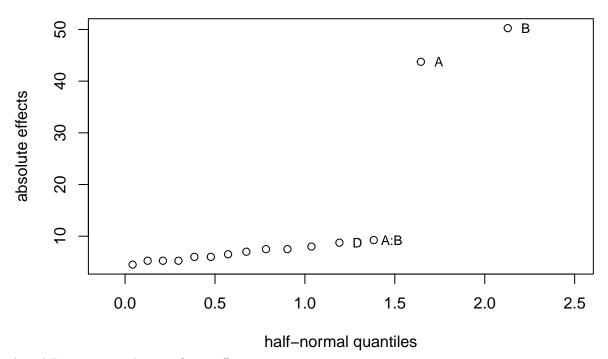
NA

```
df <- read_excel("~/vmshare/Stats 101B Datasets/CH 8 (P.23c).xlsx")
colnames(df)[1:6] <- c("Block Order", LETTERS[1:5])</pre>
m <- lm(`Avg Annual Cost` ~ (A+B+C+D+E)^3, df)</pre>
summary(m)
##
## Call:
## lm.default(formula = `Avg Annual Cost` ~ (A + B + C + D + E)^3,
##
       data = df)
## Residuals:
## ALL 16 residuals are 0: no residual degrees of freedom!
##
## Coefficients: (10 not defined because of singularities)
##
                Estimate Std. Error t value Pr(>|t|)
## (Intercept) 146.875
                                  NA
                                          NA
                                                    NA
                                          NA
## A
                  21.875
                                  NA
                                                    NA
## B
                  25.125
                                  NA
                                          NA
                                                    NA
## C
                   2.250
                                  NA
                                          NA
                                                    NA
## D
                  -4.375
                                  NA
                                          NA
                                                    NA
```

NA

NA

```
## A:B
                 -4.625
                                 NA
                                         NA
                                                   NA
## A:C
                  3.000
                                 NA
                                         NA
                                                   NA
## A:D
                 -2.625
                                 NA
                                         NA
                                                   NA
## A:E
                 -3.250
                                 NA
                                         NA
                                                   NA
## B:C
                 -3.500
                                 NA
                                         NA
                                                   NA
## B:D
                  2.625
                                 NA
                                         NA
                                                   NA
## B:E
                  3.000
                                 NA
                                         NA
                                                   NA
## C:D
                                 NA
                                         NA
                                                   NA
                      NA
## C:E
                      NA
                                 NA
                                         NA
                                                   NA
## D:E
                      NA
                                 NA
                                         NA
                                                   NA
## A:B:C
                 -4.000
                                 NA
                                         NA
                                                   NA
## A:B:D
                  2.625
                                         NA
                                 NA
                                                   NA
## A:B:E
                  3.750
                                         NA
                                 NA
                                                   NA
## A:C:D
                                 NA
                                         NA
                                                   NA
                      NA
## A:C:E
                      NA
                                 NA
                                         NA
                                                   NA
## A:D:E
                      NA
                                 NA
                                          NA
                                                   NA
## B:C:D
                      NA
                                 NA
                                         NA
                                                   NA
## B:C:E
                      NA
                                 NA
                                          NA
                                                   NA
## B:D:E
                      NA
                                 NA
                                         NA
                                                   NA
## C:D:E
                      NA
                                 NA
                                          NA
                                                   NA
##
## Residual standard error: NaN on O degrees of freedom
## Multiple R-squared:
                            1, Adjusted R-squared:
## F-statistic: NaN on 15 and 0 DF, p-value: NA
effects <- coef(m)[!is.na(coef(m))]</pre>
effects <- 2*effects[-1]; effects</pre>
##
                    С
                                E A:B
                                          A:C
                                                 \mathtt{A}:\mathtt{D}
                                                       A:E
                                                             B:C
                                                                    B:D
                                                                          B:E
       Α
                          D
## 43.75 50.25 4.50 -8.75 -7.50 -9.25 6.00 -5.25 -6.50 -7.00 5.25 6.00
## A:B:C A:B:D A:B:E
## -8.00 5.25 7.50
halfnormalplot(effects, label = T, n=4)
```



A and B continue to be significant effects.

8.37

```
#df <- read_excel("~/Stats 101B Datasets/CH 8 (p.37).xlsx")

df <- read_excel("~/vmshare/stats 101b datasets/CH 8 (p.37).xlsx")

colnames(df)[1:8] <- c(LETTERS[1:8])

dx <- scale(df[1:8], scale = F)

dx <- sign(dx)

df[,1:8] <- dx</pre>
```

 \mathbf{a}

Given I = ABCF, I = ABDG, and I = BCDEH for this design. We multiply the respective columns and expect for them to equal the identity.

```
df$B*df$C*df$D*df$E*df$H
```

b

C:F:G O

```
m \leftarrow lm(PVM \sim (A+B+C+D+E+F+G+H)^3,df)
alias(m)
## Model :
## PVM \sim (A + B + C + D + E + F + G + H)^3
## Complete :
        (Intercept) A B C D E F G H A:B A:C A:D A:E A:F A:G A:H B:E B:H C:D
##
                                                     0
## A:C:E O
                  0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 0
                                   0
                                       0
                                          0
                                              0
                                                 0
                                                        0
                                                            0
                                                               0
## A:C:F O
                  0 1 0 0 0 0 0 0 0
                                       0
                                          0
                                              0
                                                 0
                                                     0
                                                        0
                                                               0
## A:C:G O
                  0 0 0 0 0 0 0 0
                                                        0
                                   0
                                       0
                                          0
                                              0
                                                 0
                                                     0
                                                            0
                                                               0
## A:C:H O
                  0 0 0 0 0 0 0 0
                                  0
                                       0
                                          0 0
                                                 0
                                                     0
                                                        0
                                                            0
                                                               0
## A:D:E O
                  0 0 0 0 0 0 0 0
                                      0
                                          0 0
                                                 0
                                                     0
                                                       0
                                                            0
                                                               0
## A:D:F O
                  0 0 0 0 0 0 0 0
                                  0 0 0 0
                                                 0
                                                     0 0 0
                                                               0
## A:D:G O
                  0 1 0 0 0 0 0 0 0
                                   0
                                       0
                                          0
                                            0
                                                 0
                                                     0
                                                       0
                                                           0
                                                               0
## A:D:H O
                  0 0 0 0 0 0 0 0
                                      0
                                        0 0
                                                 0
                                                     0 0 0
                                                               0
                                  Ω
                                                     0 0 0
## A:E:F O
                  0 0 0 0 0 0 0 0
                                      0
                                          0 0
                                                 0
                                                               0
## A:E:G O
                  0 0 0 0 0 0 0 0
                                  Ω
                                       0
                                          0 0
                                                 0
                                                     0
                                                       0 0
                                                               0
## A:E:H O
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0
                                             0
                                                 0
                                                     0
                                                        0
                                                           0
                                                               0
                                                       0 0
## A:F:G O
                  0 0 0 0 0 0 0 0
                                  Ω
                                       Ω
                                          0 0
                                                 0
                                                     0
                                                               Λ
## A:F:H O
                  0 0 0 0 0 0 0 0
                                          0 0
                                                 0
                                                     0
                                                       0 0
## A:G:H O
                  0 0 0 0 0 0 0 0
                                                       0 0
                                   0
                                       0
                                          0 0
                                                 0
                                                     0
                                                               0
## B:C:D 0
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0
                                             0
                                                 0
                                                     0
                                                       0
                                                           0
                                                               0
## B:C:E 0
                  0 0 0 0 0 0 0 0
                                       Ω
                                          0 0
                                                 0
                                                     0 0 0
                                                               0
## B:C:F 0
                  1 0 0 0 0 0 0 0 0
                                         0 0
                                                 0
                                                     0 0 0
                                       0
                                                               0
## B:C:G 0
                                          0 0
                                                       0 0
                  0 0 0 0 0 0 0 0
                                       0
                                                 0
                                                     0
                                                               0
                                   0
                                                       0
## B:C:H O
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0
                                            0
                                                 0
                                                     0
                                                           0
                                                               0
## B:D:E 0
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0 0
                                                 0
                                                     0
                                                       0 0
                                                               0
## B:D:F 0
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0 0
                                                 0
                                                     0
                                                       0 0
                                                               0
## B:D:G O
                  1 0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0
                                            0
                                                 0
                                                     0
                                                       0
                                                           0
                                                               0
## B:D:H O
                  0 0 0 0 0 0 0 0
                                       0
                                         0 0
                                                 0
                                                     0 0 0
                                                               0
                                  Ω
                                                     0 0 0
## B:E:F 0
                  0 0 0 0 0 0 0 0
                                       0
                                         0 0
                                                 0
                                                               0
## B:E:G O
                  0 0 0 0 0 0 0 0
                                       0
                                        0 0
                                                 0
                                                     0 0 0
                                                               0
                                  0
## B:E:H O
                  0 0 0 0 0 0 0 0
                                   0
                                       0
                                          0 0
                                                 0
                                                     0
                                                        0
                                                           0
                                                               1
## B:F:G 0
                  0 0 0 0 0 0 0 0
                                   Ω
                                       Λ
                                          0 0
                                                 0
                                                     0
                                                        Ω
                                                           0
                                                               Λ
## B:F:H O
                  0 0 0 0 0 0 0 0
                                       0
                                          0
                                              0
                                                 0
                                                     0
                                                       0
                                                               0
## B:G:H O
                  0 0 0 0 0 0 0 0
                                       0
                                          0 0
                                                 0
                                                     0
                                                       0 0
                                                               0
                                   0
## C:D:E 0
                  0 0 0 0 0 0 0 0
                                       0
                                              0
                                                 0
                                                     0
                                                        0
                                                               0
                                          0
                                                       0 0
## C:D:F 0
                  0 0 0 0 0 0 1 0 0
                                   0
                                       0
                                          0 0
                                                 0
                                                     0
                                                               0
## C:D:G 0
                                        0 0
                  0 0 0 0 0 1 0 0 0
                                       0
                                                 0
                                                     0
                                                       0 0
                                                               0
                                                       1 0
## C:D:H O
                  0 0 0 0 0 0 0 0
                                          0 0
                                                 0
                                                     0
                                   0
                                       0
                                                               0
## C:E:F 0
                  0 0 0 0 0 0 0 0
                                             0
                                                 0
                                                     0
                                                        0
                                                           0
                                       0
                                          0
                                                               0
                                       0
                                         0 0
                                                 0
                                                    1 0 0
                                                               0
## C:E:G O
                  0 0 0 0 0 0 0 0
                                   0
                                                     0 0 0
## C:E:H O
                  0 0 0 0 0 0 0 0 0
                                       0 0 0 1
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```

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```
## C:F:H O
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                                                           0
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## C:G:H O
                       0 0 0 0 0 0 0 0 0
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                                                           0
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                                                       1
## D:E:F 0
                       0 0 0 0 0 0 0 0
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                                                       0
                                                           0
                                                                0
                                                                    1
                                                                         0
                                                                                  0
                       0 0 0 0 0 0 0 0
                                                           0
                                                                0
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## D:E:G O
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                                                                             0
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                                              0
## D:E:H O
                       0 0 0 0 0 0 0 0 0
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## D:F:G O
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## D:F:H O
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## D:G:H O
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## E:F:G O
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## E:F:H O
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## E:G:H O
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## F:G:H O
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## B:C
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## B:D
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## B:F
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## B:G
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## C:F
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## D:F
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                                                           0
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                                                                        0
                                                                                  0
## D:G
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## F:G
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## A:B:C 0
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## A:B:D O
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## A:B:F 0
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## A:B:G O
          C:E C:G C:H D:E D:H E:F E:G E:H F:H G:H A:B:E A:B:H A:C:D
##
## A:C:E O
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## A:C:F O
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## A:C:G O
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## A:C:H O
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## A:D:E O
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## A:D:F O
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## A:E:F O
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## A:E:G O
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## A:E:H O
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## A:F:G O
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## A:F:H O
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## A:G:H 1
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## B:C:D 0
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## B:C:E 0
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## B:C:F 0
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              0
## B:C:G 0
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## B:C:H O
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## B:D:E 0
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## B:D:F 0
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## B:D:G O
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## B:D:H 1
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## B:E:F 0
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## B:E:G O
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## B:E:H O
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## B:F:G 0
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## B:F:H O
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## B:G:H O
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                                                             0
                                                                    0
```

##	C:D:E	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:F	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:D:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:F	0	0	0	0	0	0	0	0	0	0	1	0	0
##	C:E:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:E:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:F:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:F:H	0	0	0	0	0	0	0	0	0	0	0	1	0
##	C:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:E:F	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:E:G	0	0	0	0	0	0	0	0	0	0	1	0	0
##	D:E:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:F:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:F:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:G:H	0	0	0	0	0	0	0	0	0	0	0	1	0
##	E:F:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	E:F:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	E:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	F:G:H	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:C	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:D	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:F	0	0	0	0	0	0	0	0	0	0	0	0	0
##	B:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	C:F	0	0	0	0	0	0	0	0	0	0	0	0	0
##	D:F	0	1	0	0	0	0	0	0	0	0	0	0	0
##	D:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	F:G	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:C	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:D	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:F	0	0	0	0	0	0	0	0	0	0	0	0	0
##	A:B:G	0	0	0	0	0	0	0	0	0	0	0	0	0

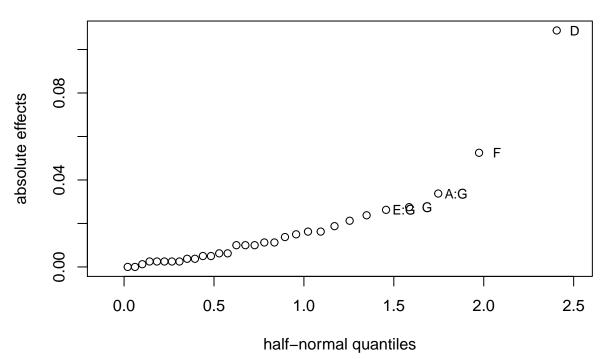
$\begin{array}{ c c c }\hline Effect\\ A\\\hline \end{array}$	Aliases
	A
B	B
C	C
D	D
E	E
F	F
G	G
H	H
AB	AB + CF + DG
AC	AC + BF
AD	AD + BG
AE	AE
AF	AF + BC
AG	AG + BD
AH	AH
BE	BE
BH	BH
CD	CD + FG
CE	CE
CG	CG + DF
CH	CH
DE	DE
DH	DH
EF	EF
EG	EG
EH	EH
FH	FH
GH	GH

 \mathbf{c}

PVM response: D and F are significant responses according to the half-normal probability plot.

```
m_pvn <- lm(PVM ~ (A+B+C+D+E+F+G+H)^3,df)
effects <- coef(m_pvn)[!is.na(coef(m_pvn))]
effects <- 2*effects[-1];effects</pre>
```

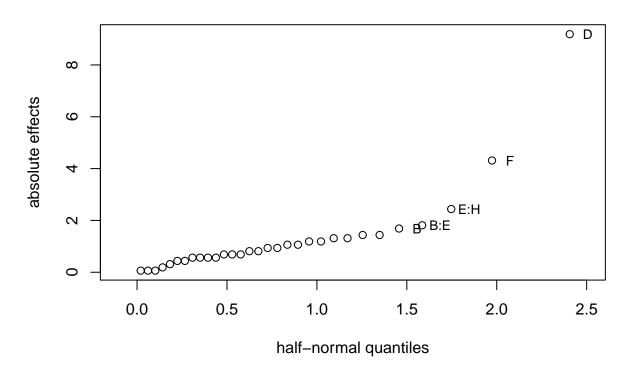
```
С
##
               Α
                              В
                                                           D
                                                                          Ε
##
   -3.750000e-03
                  2.500000e-03 -1.125000e-02
                                                1.087500e-01
                                                               1.875000e-02
##
               F
                              G
                                             Η
                                                                        A:C
                                                         A:B
##
    5.250000e-02
                  2.750000e-02
                                 1.625000e-02 -1.375000e-02
                                                               2.500000e-03
##
             A:D
                            A:E
                                           A:F
                                                         A:G
                                                                        A:H
##
   -2.500000e-03 -1.000000e-02 -1.625000e-02
                                                3.375000e-02 -2.500000e-03
##
                                                         C:E
             B:E
                            B:H
                                           C:D
                                                                        C:G
##
   -1.125000e-02
                  2.125000e-02
                                 5.000000e-03 -2.157528e-16
                                                               2.375000e-02
##
             C:H
                            D:E
                                           D:H
                                                         E:F
                                                                        E:G
    1.500000e-02
                  1.000000e-02
                                 2.185740e-16
                                                1.250000e-03
                                                               2.625000e-02
##
                                                                      A:B:H
##
                            F:H
                                           G:H
                                                       A:B:E
## -1.000000e-02 -3.750000e-03 6.250000e-03 -5.000000e-03 -2.500000e-03
##
           A:C:D
## -6.250000e-03
```



NPU response: D and F are significant responses according to the half-normal probability plot.

```
m_npu \leftarrow lm(NPU \sim (A+B+C+D+E+F+G+H)^3,df)
effects <- coef(m_npu)[!is.na(coef(m_npu))]</pre>
effects <- 2*effects[-1]; effects</pre>
##
                           C
                                             Ε
                                                      F
                                                              G
                                                                       Н
                                                                              A:B
                  В
                                    D
## -0.9375
            1.6875 -0.0625
                              9.1875
                                       0.5625
                                                4.3125
                                                         1.3125
                                                                  1.4375
                                                                          1.1875
##
       A:C
                A:D
                         A:E
                                  A:F
                                           A:G
                                                    A:H
                                                            B:E
                                                                     B:H
                                                                              C:D
##
    0.6875 -1.3125
                     0.0625
                              0.8125 -0.9375 -0.0625 -1.8125
                                                                  0.8125 -0.4375
                {\tt C:G}
                                                            E:G
                                                                     E:H
                                                                              F:H
##
       C:E
                         C:H
                                  D:E
                                           D:H
                                                   E:F
##
   -0.5625 -0.3125 -0.6875
                              0.1875
                                       1.0625 -1.1875 -0.6875
                                                                  2.4375
                                                                          0.4375
##
              A:B:E
                       A:B:H
                               A:C:D
    1.4375 -0.5625 0.5625
                             1.0625
```

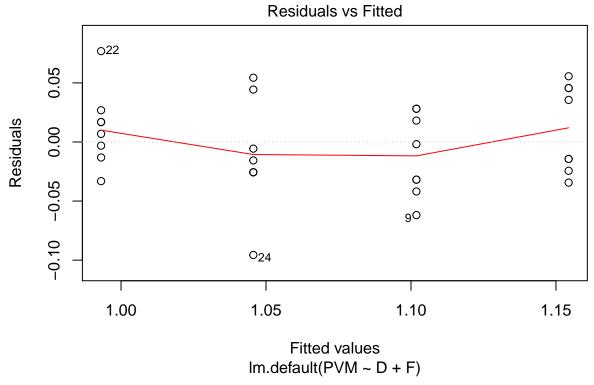
halfnormalplot(effects, label=T, n=5)



d

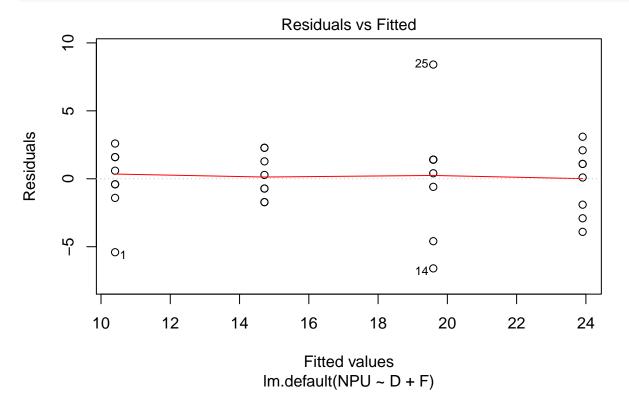
Residuals for PVN: There is nothing evidently wrong with the residuals, there is one point that may be a outlier and its point 25.

```
m_pvn <- lm(PVM ~ D+F, df)
plot(m_pvn, 1)</pre>
```



Residuals for NPU: There is also nothing evidently wrong with the residuals in this model. We do have a outlier which is again point 25.

```
m_npu <- lm(NPU ~ D+F, df)
plot(m_npu, 1)</pre>
```



 \mathbf{e}

The model suggest setting the temperature to 20° and a cleaning interval of 8 strokes.

summary(m_npu)

```
##
## Call:
## lm.default(formula = NPU ~ D + F, data = df)
##
## Residuals:
##
      Min
               1Q Median
                               ЗQ
                                      Max
## -6.5938 -1.4844 0.3438 1.4531 8.4062
##
## Coefficients:
##
              Estimate Std. Error t value Pr(>|t|)
## (Intercept) 17.1562
                           0.5171 33.177 < 2e-16 ***
## D
                4.5938
                           0.5171
                                    8.883 9.02e-10 ***
## F
                2.1563
                           0.5171
                                    4.170 0.000252 ***
## ---
## Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
##
## Residual standard error: 2.925 on 29 degrees of freedom
## Multiple R-squared: 0.7686, Adjusted R-squared: 0.7526
## F-statistic: 48.15 on 2 and 29 DF, p-value: 6.087e-10
```

8.39

```
a 5 factors
b 3 Basic design factors
c I = ABD and I = -ACE
d No
e I = ABD = -ACE = -BCDE
f Resolution 3
```

8.48

```
a D = -ABC

b E = BC

c Resolution 3
```