POS80 Thermal Printer

Command Set

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1 List of Commands

LF	Print and line feed	**Print and feed command**
CR	Print and carriage return	
ESC J	Print and feed n points	
ESC d	Print and feed n lines	
ESC 3	Set n points line spacing	**Character command**
ESC 2	Select default line spacing	
ESC $ nL nH	Set absolute print position	
GS L nL nH	Set left space	
ESC SP n	Set right-side character spacing	
ESC M n	Select character font	
ESC ! n	Select print mode(s)	
GS ! n	Select character size	
GS B n	Turn white/black reverse printing mode	
ESC - n	Turn underline mode on/off	
ESC V n	Turn 90° clockwise rotation mode on/off	
ESC E n	Turn emphasized mode on/off	
ESC G n	Turn double-strike mode on/off	
ESC { n	Turn upside-down print mode on/off	
ESC a n	Select justification	
FS &	Select Chinese character mode	
FS .	Cancel Chinese character mode	
FS ! n	Select print mode(s) for Chinese characters	
ESC % n	Select/cancel user-defined character set	
ESC &	Define user-defined characters	
ESC ? n	Cancel user-defined characters	
FS 2	Define user-defined Chinese characters (POS83x/POS82x support)	
ESC R n	Select an international character set	
ESC t n	Select character code table	
DC2 V	Printer MSB Bitmap	**Bit image command**
DC2 v	Printer LSB Bitmap	
ESC *	Select bit-image mode	
GS *	Define downloaded bit image	
GS / m	Print downloaded bit image	
FS q	Define NV bit image	
FS p n m	Print NV bit image	
GS v 0 m	Print raster bit image	
HT	Horizontal tab	**Tab command**
ESC D	Set horizontal tab positions	

GS H	Select printing position for HRI characters	**Bar code command**
GS h	Select bar code height	
GS w	Set bar code width	
GS k	Print bar code	
GS (k pL pH cn fn n (fn=67)	Set the module type	**QR code command**
GS (k pL pH cn fn n (fn=69)	Set the QR code error correction level error (ECC)	
GS (k pL pH cn fn m d1…dk (fn=80)	Set the QR code graphic data	
GS (k pL pH cn fn m (fn=81)	Print store QR codes graphics	
GS (k pL pH cn fn n	PDF417: Print the symbol data in the symbol storage area(POS83x/POS82x support)	
GS r n	Transmit status	**STATUS command**
DLE EOT n	Real-time transmission status	
DLE ENQ n	Send real-time request to printer	
GS a n	Enable/Disable Automatic Status Back (ASB)	
GS a n	Set the process ID response	
ESC @	Initialize printer	**Other command**
DC2 T	Printing test paper	
GS V	Select cut mode and cut paper	
ESC i	Partial cut (one point left uncut)	
ESC m	Partial cut (three points left uncut)	
ESC p m	Produce a cash drawer impulse	
ESC 7	Set the print concentration	
FF	Print and return to standard mode (in page mode)	**Page code command** (POS83x/POS82x support)
CAN	Cancel print data in page mode	
ESC FF	Print data in page mode	
ESC L	Select page mode	
ESC S	Select standard mode	
ESC T n	Select print direction in page mode	
ESC W	Set print area in page mode	
GS $ n	Set absolute vertical print position in page mode	
GS \ n	Set relative vertical print position in page mode	

2 Command in details

①Print and feed command

Print and line feed

Name	Print and line feed
Format	ASCII : LF Decimal : 10 Hex : 0A
Description	Prints the data in the print buffer and feeds one line, based on the current line spacing.
Range	
Default	
Support model	All the printers
Note	
For Example	1B 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1b 4a 10 1B 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1b 4a 30 1B 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

Print and carriage return

Name	Print and carriage return
Format	ASCII : CR Decimal : 13 Hex : 0D
Description	When automatic line feed is enabled, this command functions the same as **LF**; when automatic line feed is disabled, this command is ignored.
Range	
Default	
Support model	All the printers
Note	This command line feed is ignored with a serial interface model. Sets the print starting position to the beginning of the line.
For Example	

Print and feed paper

Name	Print and feed paper
Format	ASCII ： ESC J n Decimal ： 27 74 n Hex ： 1B 4A n
Description	Prints the data in the print buffer and feeds the paper [n×□0.125 mm (0.0049")].
Range	0 ≤ n ≤ 255
Default	
Support modal	All the printers
Note	□□After printing is completed, this command sets the print starting position to the beginning of the line. □□The paper feed amount set by this command does not affect the values set by **ESC 2** or **ESC 3**. □□In standard mode, the printer uses the vertical motion unit (y).
For example	1b 40 30 31 32 1b 4a 10

Print and feed n lines

Name	Print and feed n lines
Format	ASCII ： ESC d n Decimal ： 27 100 n Hex ： 1B 64 n
Description	Prints the data in the print buffer and feeds n lines.
Range	0 ≤ n ≤ 255
Default	
Support modal	All the printers
Note	□□This command sets the print starting position to the beginning of the line. □□This command does not affect the line spacing set by **ESC 2** or **ESC 3**. □□The maximum paper feed amount is 1016 mm (40 inches). If the paper feed amount (n □□line spacing) of more than 1016 mm (40 inches) is specified, the printer feeds the paper only 1016 mm (40 inches).
For example	1b 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 1b 64 01 1b 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 1b 64 02 1b 40 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 1b 64 00

②Character command

Set line spacing

Name	Set line spacing
Format	ASCII ： ESC 3 n Decimal ： 27 51 n Hex ： 1B 33 n
Description	Sets the line spacing to [n×0.125 mm].
Range	0 ≤ n ≤ 255
Default	n = 33
Support modal	All the printers
Note	 □□ If set the line spacing is less than the maximum character height in a line, so the bank line spacing is equal to the maximum character level. □□The line spacing can be set default values,when appear ESC 2,ESC @, reset the printer and printer power
For example	1b 40 1b 33 30 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1b 32 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

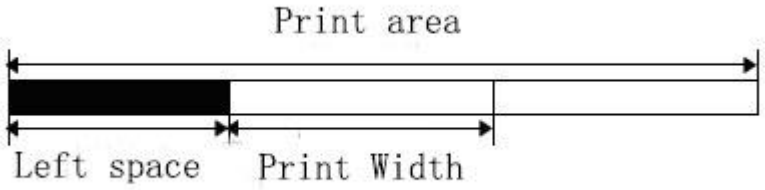
Select default line spacing

Name	Select default line spacing
Format	ASCII ： ESC 2 Decimal ： 27 50 Hex ： 1B 32
Description	Selects 4.125mm (33×□0.125 mm) line spacing.
Range	0 □□n □□255
Default	33 Dots
Support modal	All the printers
Note	With reference to ESC 3 command. If set the line spacing is less than the maximum character height in a line, so the bank line spacing is equal to the maximum character level.
For example	

Set absolute print position

Name	Set absolute print position
Format	ASCII ： ESC $ nL nH Decimal ： 27 36 nL nH Hex ： 1B 24 nL nH
Description	The distance from the beginning of the line to the print position is[(nL + nH×256)×0.125 mm].
Range	0 ≤ nL ≤ 255，0 ≤ nH ≤ 255
Default	
Support modal	All the printers
Note	□□Settings outside the specified printable area are ignored. □□In standard mode, the horizontal motion unit (x) is used.
For example	1b 40 1b 24 20 00 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

Set left space

Name	Set left space
Format	ASCII ： GS L nL nH Decimal ： 29 76 nL nH Hex ： 1D 4C nL nH
Description	Set left space（nL + nH × 256) dots.
Range	0 ≤ nL ≤ 255，0 ≤ nH ≤ 255
Default	
Support modal	All the printers
Note	This command is only effective in a line of the starting position of the treatment. As shown in the figure：  If set outside the printable area, use the maximum printing unit.
For example	1b 40 1d 4c 50 00 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1C 26 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

Set horizontal and vertical movement unit

Name	Set horizontal and vertical movement unit
Format	ASCII ： GS P x y Decimal ： 29 80 x y HEX ： 1D 50 x y
Description	• Set approximation horizontal movement unit 25.4/ x mm（ 1/ x inch）; set approximation vertical movement unit 25.4/ y mm（1/ y inch). •When x and y is 0,the x and y is set to default.
Range	0 ≤ x ≤ 255, 0 ≤ y ≤ 255
Default	x = 200, y = 380，a movement unit is the point of a print. The horizontal distance is about 1/8mm ; the vertical distance is about 1/15mm.
Support modal	80XXX
Note	
For example	1d 50 c8 c8 1B 4C 1B 57 30 00 00 00 78 00 30 00 1B 33 18 1B 57 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 30 31 32 0C

Set right-side character spacing

[Name] Set right-side character spacing
[Format] ASCII ESC SP n
Hex 1B 20 n
Decimal 27 32 n
[Range] 0 ≤ n ≤ 255
[Default] n = 0
[Description] • Sets the right-side character spacing to [n × (horizontal or vertical motion unit)].
[Note] • The maximum right-side spacing is 35.98 mm {255/180"}.

Select character font

[Name] Select character font
[Format] ASCII ESC M n
Hex 1B 4D n
Decimal 27 77 n
[Range] n = 0, 1, 48, 49
[Default] n = 0

[Description] • Selects a character font.

n	Character font
0, 48	Character font A (12 × 24)
1, 49	Character font B (9×24) 。
2，50	Character font C (9×17)
3，51	Character font D (8×16)

[Note] • When auto replacement of the font with the customized value, ESC ! is set for the selected font, the font to be replaced is enabled.

Select print mode(s)

Name	Select print mode(s)
Format	ASCII ： ESC ! n Decimal ： 27 33 n Hex ： 1B 21 n
Description	Selects print mode(s) using n as follows:（Font、white/black reverse、Inversion、Bold、double-height、double-width、underline） **bit function value** **0 1** 0 font normal small 1 inverse cancel set 2 inversion cancel set 3 bold cancel set 4 double-height cancel set 5 double-width cancel set 6 underline cancel set 7 undefined
Range	
Default	n = 0
Supprot modal	All the printers
Note	The command for Chinese fonts and foreign fonts are effective ESC @,dump and restart,Reset the printer,This command setting failure
For example	1B 40 1B 21 01 30 31 32 0D 0A 1B 40 1B 21 02 30 31 32 0D 0A 1B 40 1B 21 04 30 31 32 0D 0A 1B 40 1B 21 08 30 31 32 0D 0A 1B 40 1B 21 10 30 31 32 0D 0A 1B 40 1B 21 20 30 31 32 0D 0A 1B 40 1B 21 40 30 31 32 0D 0A 1B 40 1B 21 80 30 31 32 0D 0A

Select character size

<table>
<tr><td>Name</td><td>Select character size</td></tr>
<tr><td>Formal</td><td>ASCII ： GS ! n
Decimal ： 29 33 n
HEX ： 1d 21 n</td></tr>
<tr><td>Description</td><td>1 □□vertical number of times □□8, 1 □□horizontal number of times □□8
Selects the character height using bits 0 to 2 and selects the character width using bits 4 to 7, as follows:
Table 1
Set the width of character
<table>
<tr><th>HEX</th><th>Decimal</th><th>width</th></tr>
<tr><td>00</td><td>0</td><td>1(normal)</td></tr>
<tr><td>10</td><td>16</td><td>2(double-width)</td></tr>
<tr><td>20</td><td>32</td><td>3</td></tr>
<tr><td>30</td><td>48</td><td>4</td></tr>
<tr><td>40</td><td>64</td><td>5</td></tr>
<tr><td>50</td><td>80</td><td>6</td></tr>
<tr><td>60</td><td>96</td><td>7</td></tr>
<tr><td>70</td><td>112</td><td>8</td></tr>
</table>
Table 2
Set the height of character
<table>
<tr><th>HEX</th><th>Decimal</th><th>width</th></tr>
<tr><td>00</td><td>0</td><td>1(normal)</td></tr>
<tr><td>01</td><td>1</td><td>2(double-height)</td></tr>
<tr><td>02</td><td>2</td><td>3</td></tr>
<tr><td>03</td><td>3</td><td>4</td></tr>
<tr><td>04</td><td>4</td><td>5</td></tr>
<tr><td>05</td><td>5</td><td>6</td></tr>
<tr><td>06</td><td>6</td><td>7</td></tr>
<tr><td>07</td><td>7</td><td>8</td></tr>
</table></td></tr>
<tr><td>Range</td><td></td></tr>
<tr><td>Default</td><td>n = 0</td></tr>
<tr><td>Suuport modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>This command is effective for all characters (alphanumeric and Chinese), except for HRI characters.
ESC @,dump and restart,Reset the printer,This command setting failure.</td></tr>
<tr><td>For example</td><td>1b 40 1c 26
1d 21 10
30 31 32 B0 AE CE D2 D6 D0 BB AA 0d 0a
1B 40 1c 26
1d 21 01
30 31 32 B0 AE CE D2 D6 D0 BB AA 0d 0a
1B 40 1c 26
1d 21 11
30 31 32 B0 AE CE D2 D6 D0 BB AA 0d 0a</td></tr>
</table>

Turn white/black reverse printing mode

Name	Turn white/black reverse printing mode

Format	ASCII ： GS B n Decimal ： 29 66 n HEX ： 1d 42 n
Description	Turns on or off white/black reverse printing mode. □□When the LSB of n is 0, white/black reverse mode is turned off. □□When the LSB of n is 1, white/black reverse mode is turned on.
Range	
Default	n = 0
Support modal	All the printers
Note	□□Only the lowest bit of n is valid. □□This command is available for built-in characters and user-defined characters. □□When white/black reverse printing mode is on, it also applies to character spacing set by **ESC SP**. □□This command does not affect bit images, user-defined bit images, bar codes,HRI characters, and spacing skipped by **HT**, **ESC $**. □□This command does not affect the space between lines. □□White/black reverse mode has a higher priority than underline mode. Even if underline mode is on, it is disabled (but not canceled) when white/black reverse mode is selected.
For example	1b 40 1c 26 1d 42 00 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1b 40 1c 26 1d 42 01 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

Turn underline mode on/off

Name	Turn underline mode on/off
Format	ASCII ： ESC - n Decimal ： 27 45 n HEX ： 1B 2D n
Description	Turns underline mode on or off, based on the following values n: **n** / **Function** 0, 48 / Turns off underline mode 1, 49 / Turns on underline mode (1 dot thick) 2, 50 / Turns on underline mode (2 dots thick)
Range	0 ≤ n ≤ 2, 48 ≤ n ≤ 50
Default	n = 0
Support modal	All the printers
Note	□□The printer can underline all characters (including right-side character spacing), but cannot underline the space set by **HT.** □□The printer cannot underline 90□□clockwise rotated characters and white/black inverted characters.

	□□When underline mode is turned off by setting the value of n to 0 or 48, the following data is not underlined, and the underline thickness set before the mode is turned off does not change. The default underline thickness is 1 dot. □□Changing the character size does not affect the current underline thickness. □□Underline mode can also be turned on or off by using **ESC !**. Note,
For example	1b 40 1c 26 1b 2d 01 30 31 32 41 42 43 B0 AE CE D2 D6 D0 BB AA 0D 0A 1b 40 1c 26 1b 2d 02 30 31 32 41 42 43 B0 AE CE D2 D6 D0 BB AA 0D 0A 1b 40 1c 26 1b 2d 00 30 31 32 41 42 43 B0 AE CE D2 D6 D0 BB AA 0D 0A

Turn 90° clockwise rotation mode on/off

Name	Turn 90□□clockwise rotation mode on/off
Format	ASCII ： ESC V n Decimal ： 27 86 n HEX ： 1B 56 n
Description	Turns 90□□clockwise rotation mode on/off n is used as follows: **n** | **Function** 0,48 | Turns off 90□□clockwise rotation mode 1,49 | Turns on 90□□clockwise rotation mode
Range	0 ≤ n ≤ 1， 48 ≤ n ≤ 49
Default	n = 0
Support modal	All the printers
Note	□□This command affects printing in standard mode. However, the setting is always effective. □□When underline mode is turned on, the printer does not underline 90□ clockwise-rotated characters. □□Double-width and double-height commands in 90□□rotation mode enlarge characters in the opposite directions from double-height and double- width commands in normal mode.
For example	1b 40 1c 26 1b 56 01 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a 1b 40 1c 26 1b 56 00 30 31 32 41 42 43 CFC3C3C5BFAAB4CFB5E7D7D3 0d 0a

Turn emphasized mode on/off

[Name] Turn emphasized mode on/off
[Format] ASCII ESC E n
Hex 1B 45 n

Decimal 27 69 n

[Range] 0 ≤ n ≤ 255

[Default] n = 0

[Description] • Turns emphasized mode on or off.

• When the LSB of n is 0, turns off emphasized mode.

• When the LSB of n is 1, turns on emphasized mode.

Turn double-strike mode on/off

[Name] Turn double-strike mode on/off

[Format] ASCII ESC G n

Hex 1B 47 n

Decimal 27 71 n

[Range] 0 ≤ n ≤ 255

[Default] n = 0

[Description] • Turns double-strike mode on or off.

• When the LSB of n is 0, turns off double-strike mode.

• When the LSB of n is 1, turns on double-strike mode.

Turn upside-down print mode on/off

[Name] Turn upside-down print mode on/off

[Format] ASCII ESC { n

Hex 1B 7B n

Decimal 27 123 n

[Range] 0 ≤ n ≤ 255

[Default] n = 0

[Description] • In standard mode, turns upside-down print mode on or off.

• When the LSB of n is 0, turns off upside-down print mode.

• When the LSB of n is 1, turns on upside-down print mode.

Select justification（Left justification、centering、Right justification）

<table>
<tr><td>Name</td><td>Select justification（left、center、right）</td></tr>
<tr><td>Format</td><td>ASCII ： ESC a n
Decimal ： 27 97 n
HEX ： 1B 61 n</td></tr>
<tr><td>Description</td><td>Aligns all the data in one line to the specified position.n selects the justification as follows:
<table>
<tr><th>n</th><th>Justification</th></tr>
<tr><td>0,48</td><td>Left justification</td></tr>
<tr><td>1, 49</td><td>Centering</td></tr>
</table>
</td></tr>
</table>

		2, 50	Right justification	
Range	0 ≤ n ≤ 2 or 48 ≤ n ≤ 50			
Default	n = 0			
Support modal	All the printers			
Note	ESC @,dump and restart,Reset the printer,This command setting failure.			
Example	1B 40 1B 61 02 30 31 32 0D 0A 1B 40 1B 61 01 30 31 32 0D 0A 1B 40 1B 61 00 30 31 32 0D 0A			

Select Chinese character mode

Name	Select Chinese character mode
Format	ASCII ： FS & Decimal ： 28 38 HEX ： 1C 26
Description	Selects Chinese character mode.
Range	
Default	
Support modal	All the printers
Note	For Chinese model: □□When the Chinese character mode is selected, the printer processes all Chinese code as two bytes each. □□Chinese codes are processed in the order of the first byte and second byte. □□Chinese character mode is not selected when the power is turned on.
For example	1b 40 1C 26 B0 AE C9 CF D7 D4 BC BA 0d 0a 1C 2E B0 AE C9 CF D7 D4 BC BA 0d 0a

Cancel Chinese character mode

Name	Cancel Chinese character mode
Format	ASCII ： FS . Decimal ： 28 46 HEX ： 1C 2E
Description	Cancel Chinese character mode
Range	
Default	
Support modal	All the printers
Note	For Chinese model: □□When the Chinese character mode is not selected, all character codes are

	processed one byte at a time as ASCII code. □□Chinese character mode is not selected when the power is turned on.
For example	

Select print mode(s) for Chinese characters

[Name] Select print mode(s) for Chinese characters
[Format] ASCII FS ! n
Hex 1C 21 n
Decimal 28 33 n
[Range] $0 \le n \le 255$
[Default] n = 0
[Description] • Selects the character styles (double-height, double-width, and Chinese-underlined) together for multi-byte code character.

(n) Bit	Off/On	Hex	Decimal	Function
0	—	—	—	Reserved.
1	—	—	—	Reserved.
2	Off	00	0	Double-width canceled.
	On	04	4	Double-width selected.
3	Off	00	0	Double-height canceled.
	On	08	8	Double-height selected.
4	—	—	—	Reserved.
5	—	—	—	Reserved.
6	—	—	—	Reserved.
7	Off	00	0	Underline mode is turned off.
	On	80	128	Underline mode is turned on.

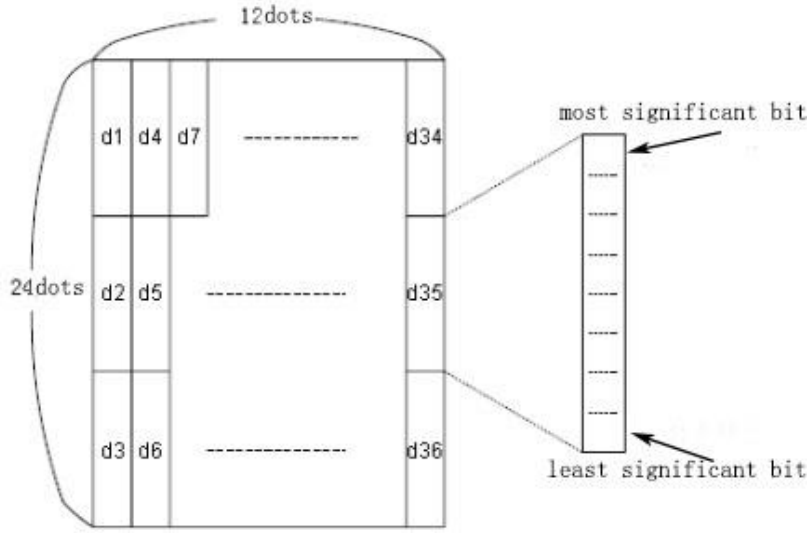
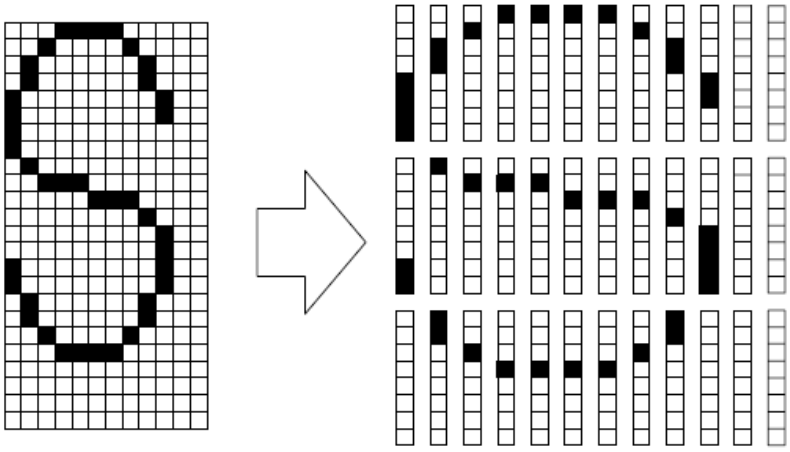
Select/cancel user-defined character set

Name	Select/cancel user-defined character set
Format	ASCII ： ESC % n Decimal ： 27 37 n HEX ： 1B 25 n
Description	Selects or cancels the user-defined character set. □□When the LSB of n is 0, the user-defined character set is canceled. □□When the LSB of n is 1, the user-defined character set is selected.
Range	$0 \le n \le 255$
Default	0
Support modal	All the printers
Note	□□When the user-defined character set is canceled, the built-in character set is

	automatically selected.
For example	1B 40 1b 26 03 20 20 0C 0F 03 00 30 80 00 40 40 20 80 40 10 80 40 10 80 20 10 80 20 10 40 20 20 30 10 C0 0C 00 00 00 00 00 00 00 00 1b 25 01 20 0D 0A 1b 3f 20 30 20 30 20 0d 0a

Define user-defined characters

Name	Define user-defined characters
Format	ASCII ： ESC & y c1 c2 [x1 d1 ... d (yx1)] ... [xk d1 ... d(y x k)] Decimal ： 27 38 y c1 c2 [x1 d1 ... d(yx1)] ...[xk d1 ... d(yxk)] HEX ： 1B 26 y c1 c2 [x1 d1...d(y x1)]...[xk d1...d(yxk)]
Description	Defines user-defined characters. □□y specifies the number of bytes in the vertical direction. □□c1 specifies the beginning character code for the definition, and c2 specifies the final code. □□x specifies the number of dots in the horizontal direction.
Range	y = 2 0 □□x □□6 (when Font A (6×12) is selected) y = 3 32 □□c1 □□c2 □□126 0 □□x □□12 (when Font A (12×24) is selected) 0 □□d1 ... d(y×xk) □□255
Default	
Support modal	All the printers
Note	□□The allowable character code range is from ASCII code <20>H to <7E>H (95 characters). □□It is possible to define multiple characters for consecutive character codes. If only one character is desired, use c1 = c2. □□d is the dot data for the characters. The dot pattern is in the horizontal direction from the left side. Any remaining dots on the right side are blank. □□The data to define user-defined characters is (y×x) bytes. □□Set a corresponding bit to 1 to print a dot or 0 not to print a dot. □□This command can define different user-defined character patterns for each font. To select a font, use **ESC !** □□User-defined characters and a downloaded bit image cannot be defined simultaneously. When this command is executed, the downloaded bit image is cleared. □□The user-defined character definition is cleared when: 1） ESC @ is executed.

	2）GS □□is executed. 3）ESC ? is executed. 4）The power is turned off. □□When Font A (12×□24) is selected.   d1= <0F>H d4 = <30>H d7 = <40>H . . . . d2 = <03>H d5 = <80>H d8 = <40>H . . . . d3 = <00>H d6 =<00>H d9 = <20>H . . . .
For example	①y = 2 1B 40 1b 26 02 20 20 06 FF FF FF FF FF FF FF FF FF FF FF FF 1b 25 01 20 20 0D 0A 1b 3f 20 30 20 30 20 0d 0a ②y = 3 1B 40

	1b 26 03 20 20 0C 0F 03 00 30 80 00 40 40 20 80 40 10 80 40 10 80 20 10 80 20 10 40 20 20 30 10 C0 0C 00 00 00 00 00 00 00 00 1b 25 01 20 0D 0A 1b 3f 20 30 20 30 20 0d 0a

Cancel user-defined characters

Name	Cancel user-defined characters
Format	ASCII ： ESC ? n Decimal ： 27 63 n HEX ： 1B 3F n
Description	Cancels user-defined characters.
Range	32 ≤ n ≤ 126
Default	
Support modal	All the printers
Note	□□This command cancels the patterns defined for the character codes specified by n. After the user-defined characters are canceled, the corresponding patterns for the internal characters are printed. □□This command deletes the pattern defined for the specified code in the font selected by **ESC !**. □□If a user-defined characters have not been defined, the printer ignores this command.
For example	

Define user-defined Chinese characters(POS83x/POS82x support)

[Name] Define user-defined Chinese characters

[Format] ASCII FS 2 c1 c2 d1...dk
Hex 1C 32 c1 c2 d1...dk
Decimal 28 50 c1 c2 d1...dk

[Range] The ranges of c1 and c2 differ, depending on the models and the character code system used.

	Hexadecimal	
Model	c1	c2
Japanese (JIS code)	c1 = 77	21 ⩽ c2 ⩽ 7E
Japanese (SHIFT JIS code)	c1 = EC	40 ⩽ c2 ⩽ 7E 80 ⩽ c2 ⩽ 9E
Simplified Chinese (GB18030)	c1 = FE	A1 ⩽ c2 ⩽ FE
Traditional Chinese		

0 ⩽ d ⩽ 255

k = 72

[Description] • Defines the user-defined Chinese character pattern (d1...dk) specified by the character codes (c1 and c2).

[For example] 1C 32 FE A1

FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF

FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF

FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF

FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF

FF FF FF FF FF FF FF FF

FE A1 C1 C1 0D 0A

Select an international character set

<table>
<tr><td>Name</td><td>Select an international character set</td></tr>
<tr><td>Format</td><td>ASCII ： ESC R n
Decimal ： 27 82 n
HEX ： 1B 52 n</td></tr>
<tr><td>Description</td><td>Selects international character set n from the following table:
<table>
<tr><th>n</th><th>Character set</th></tr>
<tr><td>0</td><td>U.S.A</td></tr>
<tr><td>1</td><td>France</td></tr>
<tr><td>2</td><td>Germany</td></tr>
<tr><td>3</td><td>U.K</td></tr>
<tr><td>4</td><td>Denmark I</td></tr>
<tr><td>5</td><td>Sweden</td></tr>
<tr><td>6</td><td>Italy</td></tr>
<tr><td>7</td><td>Spain I</td></tr>
<tr><td>8</td><td>Japan</td></tr>
<tr><td>9</td><td>Norway</td></tr>
<tr><td>10</td><td>Denmark II</td></tr>
<tr><td>11</td><td>Spain II</td></tr>
<tr><td>12</td><td>Latin America</td></tr>
<tr><td>13</td><td>Korea</td></tr>
<tr><td>14</td><td>Slovenia/Croatia</td></tr>
<tr><td>15</td><td>China</td></tr>
</table></td></tr>
<tr><td>Range</td><td>0 ≤ n ≤ 15</td></tr>
<tr><td>Default</td><td>0</td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td></td></tr>
<tr><td>For example</td><td>1B 40 1C 26 c3 c0 b9 fa 0d 0a
1B 40 1B 52 00
7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a</td></tr>
</table>

	1B 40 1C 26 B7 A8 B9 FA 0d 0a 1B 40 1B 52 01 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 B5 C2 B9 FA 0d 0a 1B 40 1B 52 02 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 D3 A2 B9 FA 0d 0a 1B 40 1B 52 03 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 B5 A4 C2 F3 0d 0a 1B 40 1B 52 04 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 C8 F0 B5 E4 0d 0a 1B 40 1B 52 05 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 D2 E2 B4 F3 C0 FB 0d 0a 1B 40 1B 52 06 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 CE F7 B0 E0 D1 C0 0d 0a 1B 40 1B 52 07 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 C8 D5 B1 BE 0d 0a 1B 40 1B 52 08 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 C5 B2 CD FE 0d 0a 1B 40 1B 52 09 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 B5 A4 C2 F3 32 0d 0a 1B 40 1B 52 0A 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 CE F7 B0 E0 D1 C0 32 0d 0a 1B 40 1B 52 0B 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 C0 AD B6 A1 C3 C0 D6 DE 0d 0a 1B 40 1B 52 0C 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 BA AB B9 FA 0d 0a 1B 40 1B 52 0D 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 CB B9 C2 E5 CE C4 C4 E1 D1 C7 0d 0a 1B 40 1B 52 0E 7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a 1B 40 1C 26 D6 D0 B9 FA 0d 0a 1B 40 1B 52 0F

	7b 23 24 40 5b 5c 5c 5d 5e 60 7b 7c 7d 7e 7d 0d 0a

Select character code table

Name	Select character code table
Format	ASCII ： ESC t n Decimal ： 27 116 n HEX ： 1B 74 n
Description	n :select code page.

N	Code Page	N	Code Page
0	CP437 [U.S.A., Standard Europe]	26	Thai
1	KataKana	27	CP720[Arabic]
2	CP850 [Multilingual]	28	CP855
3	CP860 [Portuguese]	29	CP857[Turkish]
4	CP863 [Canadian-French]	30	WCP1250[Central Europe]
5	CP865 [Nordic]	31	CP775
6	WCP1251 [Cyrillic]	32	WCP1254[Turkish]
7	CP866 Cyrilliec #2	33	WCP1255[Hebrew]
8	MIK[Cyrillic /Bulgarian]	34	WCP1256[Arabic]
9	CP755 [East Europe，Latvian 2]	35	WCP1258[Vietnam]
10	Iran	36	ISO-8859-2[Latin 2]
11	reserve	37	ISO-8859-3[Latin 3]
12	reserve	38	ISO-8859-4[Baltic]
13	reserve	39	ISO-8859-5[Cyrillic]
14	reserve	40	ISO-8859-6[Arabic]
15	CP862 [Hebrew]	41	ISO-8859-7[Greek]
16	WCP1252 Latin I	42	ISO-8859-8[Hebrew]
17	WCP1253 [Greek]	43	ISO-8859-9[Turkish]
18	CP852 [Latina 2]	44	ISO-8859-15 [Latin 3]
19	CP858 Multilingual Latin I+Euro)	45	Thai2
20	Iran II	46	CP856
21	Latvian	47	Cp874
22	CP864 [Arabic]	255	GBK2312
23	ISO-8859-1 [West Europe]		
24	CP737 [Greek]		
25	WCP1257 [Baltic]		

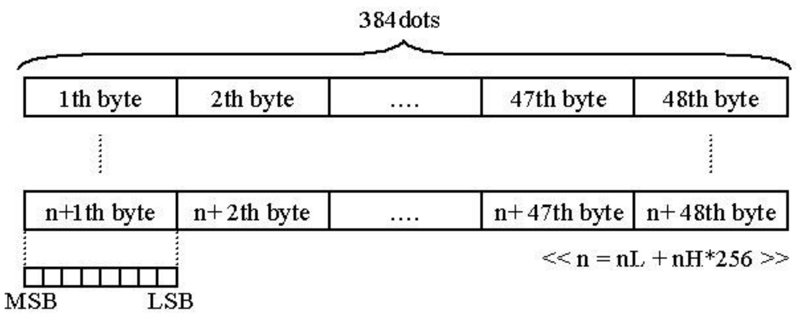
Range	0 ≤ n ≤ 255
Default	0
Support modal	All the printers

Note	
For example	1B 40 1C 2E 1B 74 00 80 81 82 83 84 85 86 87 88 89 8A 8B 8C 8D 8E 8F 90 91 92 93 94 95 96 97 98 9A 9B 9C 9D 9E 9F A0 A1 A2 A3 A4 A5 A6 A7 A8 A9 AA AB AC AD AE AF B0 B1 B2 B3 B4 B5 B6 B7 B8 B9 BA BB BC BD BE BF C0 C1 C2 C3 C4 C5 C6 C7 C8 C9 CA CB CC CD CE CF D0 D1 D2 D3 D4 D5 D6 D7 D8 D9 DA DB DC DD DE DF E0 E1 E2 E3 E4 E5 E6 E7 E8 E9 EA EB EC ED EE EF F0 F1 F2 F3 F4 F5 F6 F7 F8 F9 FA FB FC FD FE FF 0D 0A

③Bit image command

Print MSB BITMAP

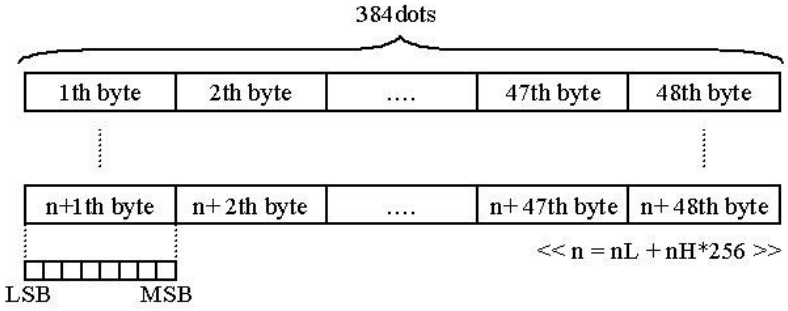
Name	Print MSB Bitmap
Format	ASCII : DC2 V nL nH [d1 … d48] Hex : 12 56 nL nH [d1 … d48] Decimal : 18 86 nL nH [d1 … d48]
Description	This command use to print MSB format bitmap, The width of bitmap must the same as the printer mechanism Bitmap height: nL+nH*256 Bitmap format:



Range	
Default	
Support modal	All the printers
Note	
For example	12 56 01 00 FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF

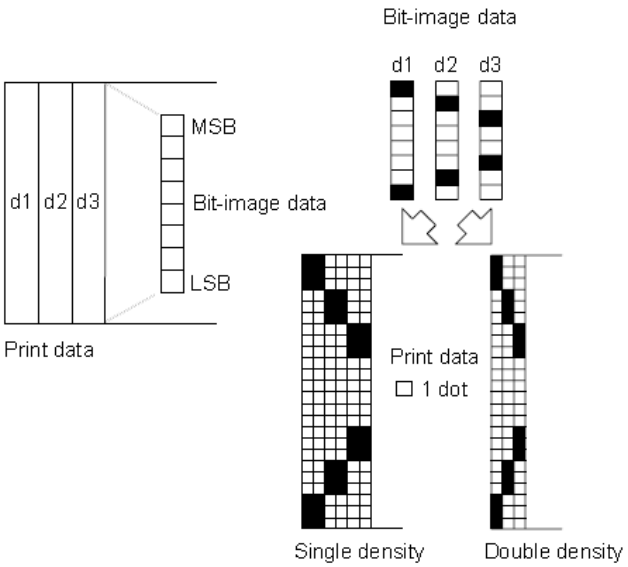
Print LSB bitmap

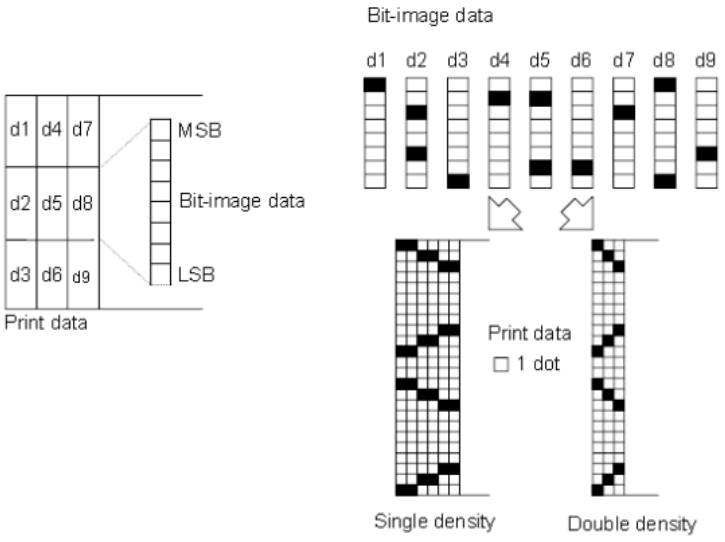
Name	Print LSB Bitmap
Format	ASCII : DC2 v nL nH [d1 … d48]

	Hex : 12 76 nL nH [d1 … d48] Decimal : 18 118 nL nH [d1 … d48]
Description	This command use to print LSB format bitmap, The width of bitmap must the same as the printer mechanism Bitmap height: nL+nH*256 Bitmap format: 
Range	
Default	
Support modal	All the printers
Note	
For example	

Select bit-image mode

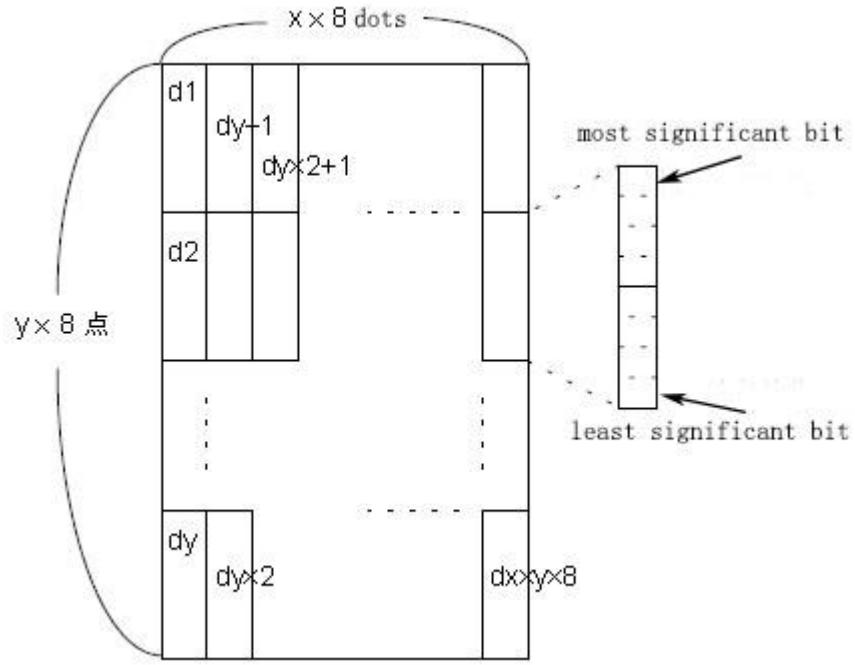
Name	Select bit-image mode
Format	ASCII ： ESC * m Hl Hh [d]k Decimal ： 27 42 m Hl Hh [d]k HEX ： 1B 2A m Hl Hh [d]k
Description	Selects a bit-image mode using m for the number of dots specified by nL and nH, as follows: m mode **Horizontal Scale** **Vertical Scale** 0 8-dot single-density ×2 ×3 1 8-dot double-density ×1 ×3 32 24-dot single-density ×2 ×1 33 24-dot double-density ×1 ×1 Hl、Hh specifies the number of dots in the horizontal direction. （Hl＋256×Hh） [d]k is bit-image mode datas
Range	XX58： m = 0、1、32、33 1 ≤ Hl + Hh × 256 ≤ 384 0 ≤ d ≤ 255 k = Hl + Hh × 256（当 m = 0、1）

	k = (Hl + Hh × 256) × 3（当 m = 32、33） XX80： m = 0、1、32、33 1 ≤ Hl + Hh × 256 ≤ 576 0 ≤ d ≤ 255 k = Hl + Hh × 256（当 m = 0、1） k = (Hl + Hh × 256) × 3（当 m = 32、33）
Default	
Support modal	All the printers
Note	□□If the value of m is out of the specified range, nL and nH the data following are processed as normal data. □□The nL and nH indicate the number of dots in the bit image in the horizontal direction. The number of dots is calculated by nL + nH □□256. □□If the bit-image data input exceeds the number of dots to be printed on a line, the excess data is ignored. □□d indicates the bit-image data. Set a corresponding bit to 1 to print a dot or to 0 not to print a dot. □□After printing a bit image, the printer returns to normal data processing mode. □□This command is not affected by print modes (emphasized, double-strike, underline, character size, or white/black reverse printing), except upside-down printing mode. □□The relationship between the image data and the dots to be printed is described in Figure 3.11.3. □□When 8-dot bit image is selected:  3.11.3 □□When 24-dot bit image is selected:

	 3.11.3
For example	1B 40 1b 2a 00 0C 00 FF FF FF FF FF FF FF FF FF FF FF FF 1B 33 00 0A

Define downloaded bit image

Name	Define downloaded bit image
Format	ASCII ： GS * x y d1...d(x×y×8) Decimal ： 29 42 x y d1 ...d(x×y×8) HEX ： 1D 2A x y d1...d(x×y×8)
Description	Defines a downloaded bit image using the number of dots specified by x and y. □□x specifies the number of dots in the horizontal direction. □□y specifies the number of dots in the vertical direction.
Range	1 ≤ x ≤ 255 1 ≤ y ≤ 48 x*y ≤ 1536 0 ≤ d ≤ 255
Default	
Support modal	All the printers
Note	□□If x×y is out of the specified range, this command is disabled. □□The d indicates bit-image data. Data (d) specifies a bit printed as 1 and not printed as 0. □□The downloaded bit image definition is cleared when: 1) ESC @ is executed. 2) ESC & is executed. 3) Printer is reset or the power is turned off.

	The following figure shows the relationship between the downloaded bit image and the printed data. 
For example	1B 40 1D 2A 0a 08 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 ff ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 ff ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 ff ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 ff ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00

	00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 00 00 00 00 00 00 ff 1D 2F 03

Print downloaded bit image

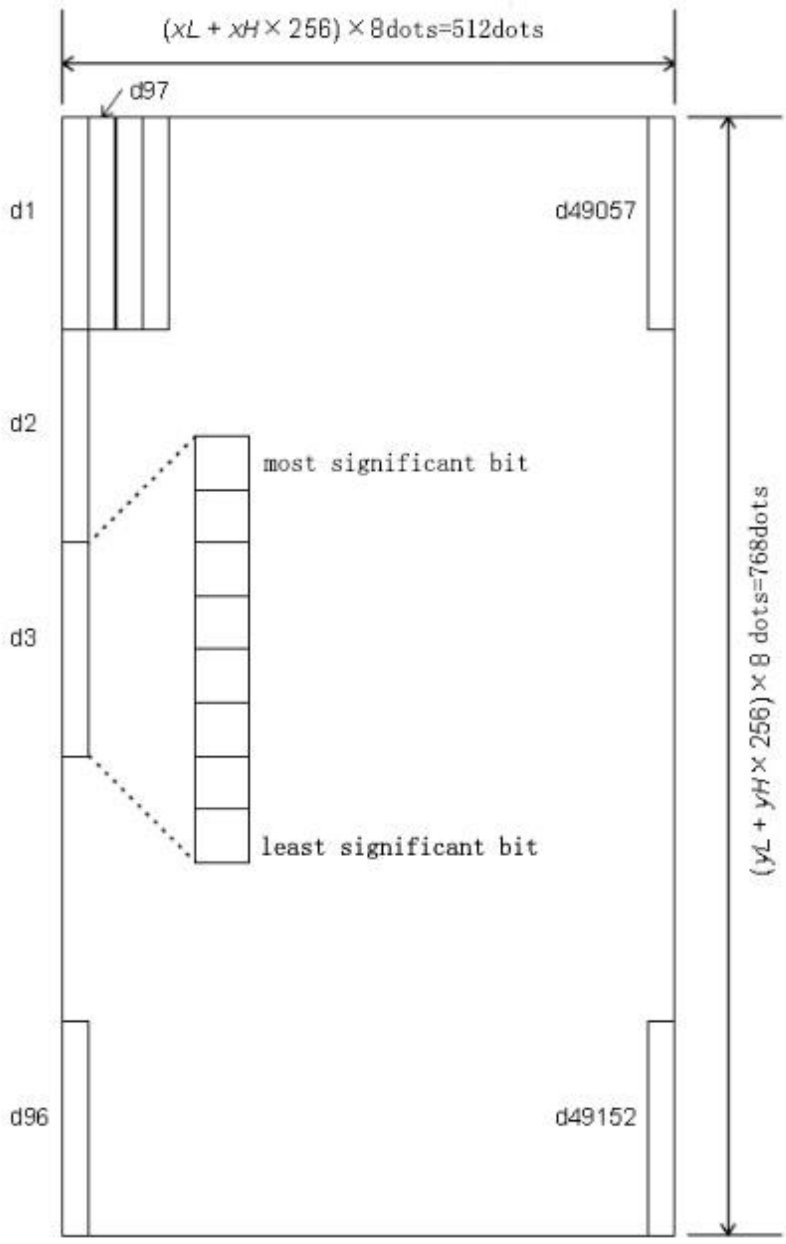
Name	Print downloaded bit image
Format	ASCII ： GS / m Decimal ： 29 47 m HEX ： 1D 2F m
Description	Prints a downloaded bit image using the mode specified by m. m selects a mode from the table below: **n** | **Mode** 0, 48 | Normal 1, 49 | Double-width 2, 50 | Double-height 3, 51 | Quadruple
Range	0 ≤ m ≤ 3 48 ≤ m ≤ 51
Default	
Support modal	All the printers
Note	This command is ignored if a downloaded bit image has not been defined. In standard mode, this command is effective only when there is no data in the print buffer. This command has no effect in the print modes (emphasized, double-strike, underline, character size, or white/black reverse printing), except for upsidedown printing mode. If the downloaded bit-image to be printed exceeds the printable area, the excess data is not printed.
For example	

Define NV bit image

Name	Define NV bit image
Format	ASCII ： FS q n [xL xH yL yH d1...dk]1...[xL xH yL yH d1...dk]n Decimal ： 28 113 n [xL xH yL yH d1...dk]1...[xL xH yL yH d1...dk]n HEX ： 1C 71 n [xL xH yL yH d1...dk]1...[xL xH yL yH d1...dk]n
Description	Define the NV bit image specified by n. n specifies the number of the defined NV bit image. xL, xH specifies (xL xH 256) 8 dots in the horizontal direction for the NV bit

	image you are defining. □□yL, yH specifies (yL yH 256)　8 dots in the vertical direction for the NV bit image you are defining.
Range	1 ≤ n ≤ 255 0 ≤ xL ≤ 255 0 ≤ xH ≤ 3 (1 ≤ (xL+xH*256) ≤ 1023) 0 ≤ yL ≤ 255） 0 ≤ yH ≤ 1 (1 ≤ (yL+yH*256) ≤ 288) 0 ≤ d ≤ 255） k = (xL+xH*256)*(yL+yH*256)*8 Total defined data area = 64K Bytes
Default	
Support modal	All the printers
Note	□□Frequent write command executions may damage the NV memory. Therefore, it is recommended to write the NV memory 10 times or less a day. □□The printer performs a hardware reset after the procedure to place the image into the NV memory. Therefore, user-defined characters, downloaded bit images should be defined only after completing this command. The printer clears the receive and print buffers and resets the mode to the mode that was in effect at power on. (this version is not support hardware reset) □□This command cancels all NV bit images that have already been defined by this command. □□From the beginning of the processing of this command till the finish of hardware reset, mechanical operations (including initializing the position of the print head when the cover is open, paper feeding using the FEED button, etc.) cannot be performed. □□During processing of this command, the printer is BUSY when writing data to the user NV memory and stops receiving data. Therefore it is prohibited to transmit the data, including real-time commands, during the execution of this command. □□NV bit image is a bit image defined in non-volatile memory by FS q and printed by FS p. □□In standard mode, this command is effective only when processed at thebeginning of the line. □□This command is effective when 7 bytes <FS□yH> of the command areprocessed normally. □□When the amount of data exceeds the capacity left in the range defined by xL, xH, yL, yH, the printer processes xL, xH, yL, yH out of the defined range. □□In the first group of NV bit images, when any of the parameters xL, xH, yL, yH is out of the definition range, this command is disabled. □□In groups of NV bit images other than the first one, when the printer encounters xL, xH, yL, yH out of the defined range, it stops processing this

	command and starts writing into the NV images. At this time, NV bit images that haven't been defined are disabled (undefined), but any NV bit images before that are enabled. □□The d indicates the definition data. In data (d) a 1 bit specifies a dot to be printed and a 0 bit specifies a dot not to be printed. □□This command defines n as the number of a NV bit image. Numbers rise in order from NV bit image 01H. Therefore, the first data group [xL xH yL yH d1...dk] is NV bit image 01H, and the last data group [xL xH yL yH d1...dk] is NV bit image n. The total agrees with the number of NV bit images specified by the command FS p. □□The definition data for an NV bit image consists of [xL xH yL yH d1...dk]. Therefore, when only one NV bit image is defined n=1, the printer processes a data group [xL xH yL yH d1...dk] once. The printer uses ([data: (xL □□xH×□256)×(yL □□yH×□256)×8] □□[header :4]) bytes of NV memory. □□The definition area in this printer is a maximum of 192K bytes. This command can define several NV bit images, but cannot define bit image data whose total capacity [bit image data □□header] exceeds 192K bytes. □□The printer does not transmit ASB status or perform status detection during processing of this command even when ASB is specified. □□Once an NV bit image is defined, it is not erased by performing ESC @, reset, and power off. □□This command performs only definition of an NV bit image and does not perform printing. Printing of the NV bit image is performed by the FS pcommand. **For example :** xL = 64, xH = 0, yL = 96, yH = 0

	
For example	1B 40 1C 71 01 10 00 08 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff

	ff 00 00 00 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff 00 00 00 00 ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff ff 1C 70 01 00

Print NV bit image

Name	Print NV bit image
Format	ASCII ： FS p n m Decimal ： 28 112 n m HEX ： 1C 70 n m
Description	Prints NV bit image n using the mode specified by m. <table><tr><td>m</td><td>Mode</td></tr><tr><td>0，48</td><td>Normal</td></tr><tr><td>1，49</td><td>Double-width</td></tr><tr><td>2，50</td><td>Double-height</td></tr><tr><td>3，51</td><td>Quadruple</td></tr></table>
Range	$0 \leq m \leq 3$ $48 \leq m \leq 51$ $1 \leq n \leq 255$
Default	
Support modal	All the printers
Note	NV bit image is a bit image defined in non-volatile memory by **FS q** and printed by **FS p**. This command is not effective when the specified NV bit image has not been

	defined. □□In standard mode, this command is effective only when there is no data in the print buffer. □□This command is not affected by print modes (emphasized, underline, character size, white/black reverse printing, or 90□□rotated characters, etc.), except upside-down printing mode. □□If the downloaded bit-image to be printed exceeds one line, the excess data is not printed. □□This command feeds dots (for the height n of the NV bit image) in normal and double-width modes, and (for the height n □□2 of the NV bit image) in doubleheight and quadruple modes, regardless of the line spacing specified by **ESC 2** or **ESC 3**. □□After printing the bit image, this command sets the print position to the beginning of the line and processes the data that follows as normal data.
For example	

Print raster bit image

[Name] Print raster bit image

[Format] ASCII GS v 0 m x L x H y L y H d1...dk

Hex 1D 76 30 m x L x H y L y H d1...dk

Decimal 29 118 48 m x L x H y L y H d1...dk

[Range] $0 \le m \le 3, 48 \le m \le 51$

$1 \le (x L + x H \times 256) \le 65535 (0 \le x L \le 255, 0 \le x H \le 255)$

$1 \le (y L + y H \times 256) \le 2303 (0 \le y L \le 255, 0 \le y H \le 8)$

$0 \le d \le 255$

$k = (x L + x H \times 256) \times (y L + y H \times 256)$

[Description] • Prints a raster bit image using the mode specified by m.

m	Mode	Vertical direction（DPI）	Horizontal direction（DPI）
0,48	Normal	200	200
1,49	Double-width	200	100
2,50	Double-height	100	200
3,51	Quadruple	100	100

• x L , x H specify the number of bytes in the horizontal direction as (x L + x H × 256).

• y L , y H specify the number of dots in the vertical direction as (y L + y H × 256).

• d specifies the defined data (raster format).

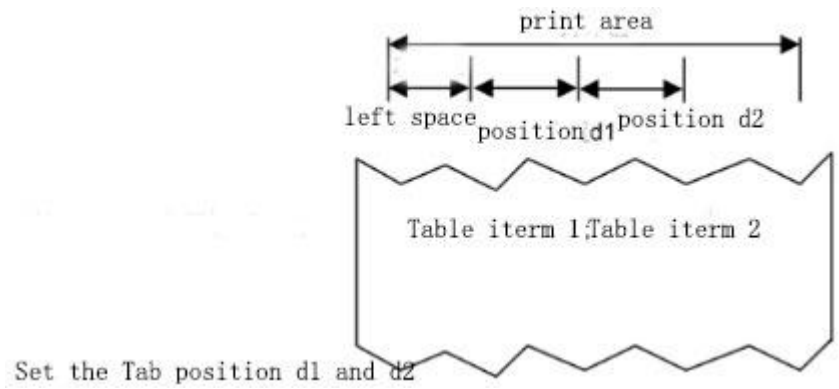
④Tab command

Horizontal tab

Name	Horizontal tab
Format	ASCII ： HT Decimal ： 9 HEX ： 09
Description	Moves the print position to the next horizontal tab position.
Range	
Default	
Support modal	All the printers
Note	□ This command is ignored unless the next horizontal tab position has been set. □ If the next horizontal tab position exceeds the printing area, the printer sets the printing position to [printing area width + 1]. □ Horizontal tab positions are set with ESC D. □ If this command is received when the printing position is at [printing area width + 1], the printer executes print buffer-full printing of the current line and horizontal tab processing from the beginning of the next line.
For example	

Set horizontal tab positions

Name	Set horizontal tab positions
Format	ASCII ： ESC D [d]k NUL Decimal ： 27 68 [d]k 0 HEX ： 1B 44 [d]k 00
Description	Sets horizontal tab positions. □□d[k] specifies the column number for setting a horizontal tab position from the beginning of the line. □□ k indicates the total number of horizontal tab positions to be set. □□ NULL is end mark.
	XX58：1 ≤ d ≤ 46（d1 <d2 < …… dk ， 1 ≤ k ≤ 16） XX80：1 ≤ d ≤ 70（d1 < d2 < …… dk ， 1 ≤ k ≤ 16）
Default	[d]k = 0
Support modal	All the printers
Note	Set the Tab position:

	 □ The horizontal tab position is stored as a value of [character width n] measured from the beginning of the line. The character width includes the right-side character spacing, and double-width characters are set with twice the width of normal characters. □□This command cancels the previous horizontal tab settings. □□When setting n = 8, the print position is moved to column 9 by sending HT. □□Up to 16 tab positions (k = 16) can be set. Data exceeding 16 tab positions is processed as normal data. □□Transmit [n]k in ascending order and place a NUL code 0 at the end. When [n]k is less than or equal to the preceding value [n]k-1, tab setting is finished and the following data is processed as normal data. □□ESC D NUL cancels all horizontal tab positions. □□The previously specified horizontal tab positions do not change, even if the character width changes. □□The character width is memorized for each standard mode.
For example	1B 40 1C 26 1B 44 10 18 00 B1 E0 BA C5 09 C3 FB B3 C6 09 BC DB B8 F1 28 D4 AA 29 0D 0A 1B 44 10 18 00 31 09 B0 D7 B2 CB 09 31 2E 35 0D 0A 1B 44 10 18 00 32 09 C7 D1 D7 D3 09 32 0D 0A 1B 44 10 18 00 33 09 B6 B9 D1 BF 09 31 0D 0A

⑤Bar code command

Select printing position for HRI characters

Name	Select printing position for HRI characters
Format	ASCII：GS H n

<table>
<tr><td></td><td>Decimal：29 72 n
HEX：1D 48 n</td></tr>
<tr><td>Description</td><td>Selects the printing position of HRI characters when printing a bar code. n selects the printing position as follows:
<table>
<tr><th>n</th><th>Printing position</th></tr>
<tr><td>0, 48</td><td>Not printed</td></tr>
<tr><td>1, 49</td><td>Above the bar code</td></tr>
<tr><td>2, 50</td><td>Below the bar code</td></tr>
<tr><td>3, 51</td><td>Both above and below the bar code</td></tr>
</table></td></tr>
<tr><td>Range</td><td>0 ≤ n ≤ 3 or 48 ≤ n ≤ 51</td></tr>
<tr><td>Default</td><td>n = 0</td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>ESC @,dump and restart,Reset the printer,This command setting failure.</td></tr>
<tr><td>For example</td><td></td></tr>
</table>

Select bar code height

<table>
<tr><td>Name</td><td>Select bar code height</td></tr>
<tr><td>Format</td><td>ASCII ： GS h n
Decimal ： 29 104 n
HEX ： 1D 68 n</td></tr>
<tr><td>Description</td><td>Selects the height of the bar code.
n specifies the number of dots in the vertical direction.
  height:50
  height:100</td></tr>
<tr><td>Range</td><td>1 ≤ n ≤ 255</td></tr>
<tr><td>Default</td><td>n = 64</td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>ESC @,dump and restart,Reset the printer,This command setting failure.</td></tr>
<tr><td>For example</td><td></td></tr>
</table>

Set bar code width

<table>
<tr><td>Name</td><td>Set bar code width</td></tr>
<tr><td>Format</td><td>ASCII ： GS w n
Decimal ： 29 119 n
HEX ： 1D 77 n</td></tr>
</table>

Description	Set bar code width unit to n，Parameters n meaning as follow： 
Range	1 ≤ n ≤ 6
Default	n = 2
Support modal	All the printers
Note	ESC @,dump and restart,Reset the printer,This command setting failure.
For example	

Print bar code

Name	Print bar code
Format	**(A)** ASCII ： GS k m [d]k NUL Decimal ： 29 107 m [d]k NUL HEX ： 1D 6B m [d]k NUL **(B)** ASCII ： GS k m n [d]k Decimal ： 29 107 m n [d]k HEX ： 1D 6B m n [d]k
Description	Selects a bar code system and prints the bar code. m selects a bar code system as follows:

m		Bar Code System	Number of Characters	Remarks
①	0	UPC-A	11 □□k □□12	48 □□d □□57
	1	UPC-E	11 □□k □□12	48 □□d □□57
	2	JAN13 (EAN13)	12 □□k □□13	48 □□d □□57
	3	JAN 8 (EAN8)	7 □□k □□8	48 □□d □□57
	4	CODE39	1 □□k′	48 □□d □□57, 65 □□d □□90, 32, 36, 37, 43, 45, 46, 47
	5	ITF	1 □□k (even number)	48 □□d □□57
	6	CODABAR	1 □□k′	48 □□d □□57, 65 □□d □□68 , 36, 43, 45, 46, 47, 58
②	65	UPC-A	11 □□n □□12	48 □□d □□57
	66	UPC-E	11 □ n □□12	48 □□d □□57

67	JAN13 (EAN13)	12 □ n□□□13	48 □□d □□57
68	JAN 8 (EAN8)	7 □□n □□8	48 □□d □□57
69	CODE39	1 □□n □□255	48 □□d □□57, 65 □□d □□90, 32, 36, 37, 43, 45, 46, 47
70	ITF	1 □□n □□255 (even number)	48 □□d □□57
71	CODABAR	1 □□n □□255	48 □□d □□57, 65 □□d □□68 , 36, 43, 45, 46, 47, 58
72	CODE93	1 □□n □□255	0 □□d □□127
73	CODE128	2 □□n □□255	0 □□d □□127

[Notes for ①]

□□This command ends with a NUL code.

□When the bar code system used is UPC-A or UPC-E, the printer prints the bar code data after receiving 12 bytes of bar code data and processes the following data as normal data.

□□When the bar code system used is JAN13 (EAN13), the printer prints the bar code after receiving 13 bytes of bar code data and processes the following data as normal data.

□□When the bar code system used is JAN8 (EAN8), the printer prints the bar code after receiving 8 bytes of bar code data and processes the following data as normal data.

□□The number of data for the ITF bar code must be even numbers. When an odd number of bytes of data is input, the printer ignores the last received data.

[Notes for ②]

□□n indicates the number of bar code data bytes, and the printer processes n bytes from the next character data as bar code data.

□□If n is outside the specified range, the printer stops command processing and processes the following data as normal data.

[Notes in standard mode]

□□If d is outside the specified range, the printer only feeds paper and processes the following data as normal data.

□□If the horizontal size exceeds printing area, the printer only feeds the paper.

□□This command feeds as much paper as is required to print the bar code,regardless of the line spacing specified by ESC 2 or ESC 3.

□□This command is enabled only when no data exists in the print buffer.When data exists in the print buffer, the printer processes the data following m as normal data.

□□After printing the bar code, this command sets the print position to the beginning of the line.

□□This command is not affected by print modes (emphasized,

double-strike,underline, character size, white/black reverse printing, or 90□□rotated character, etc.), except for upside-down printing mode.

[Example] Printing GS k 72 7 67 111 100 101 13 57 51

Control character			HRI character	Control character			HRI character
ASCII	**Hex**	**Decimal**		**ASCII**	**Hex**	**Decimal**	
NUL	00	0	■U	DEL	10	16	■P
SOH	01	1	■A	DC1	11	17	■Q
STX	02	2	■B	DC2	12	18	■R
ETX	03	3	■C	DC3	13	19	■S
EOT	04	4	■D	DC4	14	20	■T
ENQ	05	5	■E	NAK	15	21	■U
ACK	06	6	■F	SYN	16	22	■V
BEL	07	7	■G	ETB	17	23	■W
BS	08	8	■H	CAN	18	24	■X
HT	09	9	■I	EM	19	25	■Y
LF	0A	10	■J	SUB	1A	26	■Z
VT	0B	11	■K	ESC	1B	27	■A
FF	0C	12	■L	FS	1C	28	■B
CR	0D	13	■M	GS	1D	29	■C
SO	0E	14	■N	RS	1E	30	■D
SI	0F	15	■O	US	1F	31	■E
				DEL	7F	127	■T

When CODE128 (m = 73) is used:

□□When using CODE128 in this printer, take the following points into account for data transmission:

①The top of the bar code data string must be the code set selection character (CODE A, CODE B, or CODE C), which selects the first code set.

②Special characters are defined by combining two characters "{" and one character. The ASCII character "{" is defined by transmitting "{" twice consecutively.

Specific character	Transmit data		
	ASCII	Hex	Decimal
SHIFT	{S	7B, 53	123,83
CODE A	{A	7B, 41	123,65
CODE B	{B	7B,42	123,66

	CODE C	{C	7B,43	123,67
	FNC1	{1	7B,31	123,49
	FNC2	{2	7B,32	123,50
	FNC3	{3	7B,33	123,51
	FNC4	{4	7B,34	123,52
	"{"	{{	7B,7B	123,123

[Example] Example data for printing "No. 123456"
In this example, the printer first prints "No." using CODE B, then prints the following numbers using CODE C.
GS k 73 10 123 66 78 111 46 123 67 12 34 56

CODE 128:
1b 40 1d 48 02 1d 68 64 1d 77 03
1d 6b 49 0A 7B 42 4E 6F 2E 7B 43 0C 22 38

□□If the top of the bar code data is not the code set selection character, the printer stops command processing and processes the following data as normal data.
□□If the combination of "{" and the following character does not apply any special character, the printer stops command processing and processes the following data as normal data.
□□If the printer receives characters that cannot be used in the special code set, the printer stops command processing and processes the following data as normal data.
□□The printer does not print HRI characters that correspond to the shift characters or code set selection characters.
□□HRI character for the function character is space.
□□HRI characters for the control character (<00>H to <1F>H and <7F>H) are space.

Range	(A) 0 ≤ m ≤ 6 (B) 65 ≤ m ≤ 74
Default	
Support modal	All the printers
Note	
For example	1b 40 1d 48 02 1d 68 64 1d 77 03 30 0D 0A 1d 6b 00 30 31 32 33 34 35 36 37 38 39 31 00 31 0D 0A

	1d 6b 01 30 31 32 33 34 35 36 37 38 39 31 00 32 0D0A 1d 6b 02 30 31 32 33 34 35 36 37 38 39 31 32 00 33 0D 0A 1d 6b 03 30 31 32 33 34 35 36 37 00 34 0D 0A 1D 6B 04 30 31 32 41 42 20 24 25 2B 2D 2E 2F 00 35 0D 0A 1d 6b 05 30 31 32 33 34 35 36 37 38 39 31 32 00 36 0D 0A 1d 6b 06 2D 31 32 42 24 2B 2D 2E 00 1d 6b 06 43 31 32 33 34 35 36 34 38 39 00 36 35 0D 0A 1d 6b 41 0c 31 32 33 34 35 36 37 38 39 30 31 32 36 36 0D 0A 1d 6b 42 0c 30 32 33 34 35 36 30 30 30 30 38 39 36 37 0D 0A 1d 6b 43 0c 30 32 33 34 35 36 30 30 30 30 38 39 36 38 0D 0A 1d 6b 44 08 30 32 33 34 35 36 30 30 36 39 20 20 4e 4f 20 24 25 2b 2d 2e 2f 31 32 33 34 35 36 30 30 0D 0A 1d 6b 45 11 4e 4f 20 24 25 2b 2d 2e 2f 31 32 33 34 35 36 30 30 37 30 20 20 20 30 32 33 34 35 36 30 30 C5 BC CA FD 0D 0A 1d 6b 46 09 30 31 32 33 34 35 36 30 30 37 31 0d 0a 1d 6b 47 05 32 33 34 35 36 37 32 0d 0a 1d 6b 48 0b 32 33 34 35 36 41 42 2e 2f 2b 2c 37 33 0d0a 1d 6b 49 0A 7B 42 4E 6F 2E 7B 43 0C 22 38

⑥QR CODE COMMAND

Set the model type

Name	Set the model type
Format	ASCII ：GS (k pL pH cn fn n Decimal ：29 40 107 pL pH cn fn n HEX ：1D 28 6b pL pH cn fn n
Description	Set the model type

Range	pL=3, pH=0 cn=49 fn=67 0 ≤ n ≤ 16
Default	n=3
Support modal	All the printers
Note	Set the QR code size of the smallest unit of graphics module[n dots×□n dots].
For example	

Set the QR code error correction level error (ECC)

Name	Set the QR code error correction level error (ECC)
Format	ASCII ： GS (k pL pH cn fn n Decimal：29 40 107 pL pH cn fn n HEX ： 1D 28 6b pL pH cn fn n
Description	Set the QR code error correction level error
Range	pL=3, pH=0 cn=49 fn=69 48 ≤ n ≤ 51
Default	n=48
Support modal	All the printers
Note	Set the QR code error correction level error

n	function	The general proportion of recovery (%)
48	Error correction level L	7
49	Error correction level m	15
50	Error correction level q	25
51	Error correction level h	30

For example	

Set the QR code graphic data

Name	Set the QR code graphic data
Format	ASCII ： GS (k pL pH cn fn m d1…dk Decimal ： 29 40 107 pL pH cn fn m d1…dk HEX ： 1D 28 6b pL pH cn fn m d1…dk
Description	Set the QR code graphic data.
Range	4 ≤ (pL + pH×256) ≤ 7092 (0 ≤ pL ≤ 255, 0 ≤ pH ≤ 28) cn=49

	fn=80 m=48 0 ≤ d ≤ 255 k = (pL + pH×256) - 3
Default	
Support modal	All the printers
Note	Set the QR code graphic data(d1...dk)to QR code buffer. (d1...dk) （(pL + pH×256)-3）Byte as a graphic data is processed.
For example	

Print store QR codes graphics

Name	Print store QR codes graphics
Format	ASCII ： GS (k pL pH cn fn m Decimal ： 29 40 107 pL pH cn fn m HEX ： 1D 28 6b pL pH cn fn m
Description	Print store QR codes graphics
Range	pL=3, pH=0 cn=49 fn=81 m=48
Default	
Support modal	All the printers
Note	Print store QR codes graphics. The user must consider QR code graphic space（QR code graphics about spacing and the spacing of up and down）.
For example	1b 40 1d 28 6b 03 00 31 43 03 1d 28 6b 03 00 31 45 30 1d 28 6b 06 00 31 50 30 41 42 43 1b 61 01 1d 28 6b 03 00 31 52 30 1d 28 6b 03 00 31 51 30

PDF417: Set the number of columns in the data region(POS83x/POS82x support)

[Name] PDF417: Set the number of columns in the data region
[Format] ASCII GS (k p L p H cn fn n
Hex 1D 28 6B p L p H cn fn n
Decimal 29 40 107 p L p H cn fn n

[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 65
0 ≤ n ≤ 30
[Default] n = 0
[Description] • Sets the number of columns in the data region for PDF417.
• When n = 0, specifies automatic processing. In this case, the number of columns in the data region is calculated from the number of codewords or the range of the print area.
• When n ≠ 0, sets the number of columns in the data region to n codewords:
[Notes] • The following data is not included in the number of columns.
• Start pattern and stop pattern
• Left-row indicator codewords and right-row indicator codewords

PDF417: Set the number of rows(POS83x/POS82x support)

[Name] PDF417: Set the number of rows
[Format] ASCII GS (k p L p H cn fn n
Hex 1D 28 6B p L p H cn fn n
Decimal 29 40 107 p L p H cn fn n
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 66
n = 0, 3 ≤ n ≤ 90
[Default] n = 0
[Description] • Sets the number of rows for PDF417.
• When n = 0, specifies automatic processing. In this case, the number of rows in the data region is calculated from the number of codewords or the range of the print area.
• When n ≠ 0, sets the number of rows to n rows.

PDF417: Set the width of the module(POS83x/POS82x support)

[Name] PDF417: Set the width of the module
[Format] ASCII GS (k p L p H cn fn n
Hex 1D 28 6B p L p H cn fn n
Decimal 29 40 107 p L p H cn fn n
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 67
2 ≤ n ≤ 8
[Default] n = 3
[Description] • Sets the width of the module for PDF417 to n dots.

PDF417: Set the row height(POS83x/POS82x support)

[Name] PDF417: Set the row height
[Format] ASCII GS (k p L p H cn fn n
Hex 1D 28 6B p L p H cn fn n
Decimal 29 40 107 p L p H cn fn n
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 68
2 ≤ n ≤ 8
[Default] n = 3
[Description] • Sets the row height for PDF417 to [n × (the width of the module)].

PDF417: Set the error correction level(POS83x/POS82x support)

[Name] PDF417: Set the error correction level
[Format] ASCII GS (k p L p H cn fn m n
Hex 1D 28 6B p L p H cn fn m n
Decimal 29 40 107 p L p H cn fn m n
[Range] (p L + p H × 256) = 4 (p L = 4, p H = 0)
cn = 48
fn = 69
m = 48, 49
48 ≤ n ≤ 56 [when m = 48]
1 ≤ n ≤ 40 [when m = 49]
[Default] m = 49, n = 1
[Description] • Sets the error correction level for PDF417.

• When m = 48, the error correction level is set by the “Level Setting” and the error correction level set by “Ratio Setting” is canceled. The number of error correction codewords are as follows:

n	Function	Number of error correction codewords
48	Select error correction level 0	2
49	Select error correction level 1	4
50	Select error correction level 2	8
51	Select error correction level 3	16
52	Select error correction level 4	32
53	Select error correction level 5	64
54	Select error correction level 6	128
55	Select error correction level 7	256
56	Select error correction level 8	512

• When m = 49, the error correction level is set by the “Ratio Setting” to the level

indicated by the number for encoded data, and the error correction level set by the "Level Setting" is canceled. The rate is set to [n × 10%].
The error correction levels in the following table are determined by the calculation [Data codeword × n × 0.1 = (A)] (Fractions of 0.5 and over are rounded up, and others are truncated.)
Result (A) Use the error correction level Number of error correction codeword

Result (A)	Use the error correction level	Number of error correction codeword
0 to 3	Error correction level 1	4
4 to 10	Error correction level 2	8
11 to 20	Error correction level 3	16
21 to 45	Error correction level 4	32
46 to 100	Error correction level 5	64
101 to 200	Error correction level 6	128
201 to 400	Error correction level 7	256
401 or more	Error correction level 8	512

PDF417: Select the options(POS83x/POS82x support)

[Name] PDF417: Select the options
[Format] ASCII GS (k p L p H cn fn m
Hex 1D 28 6B p L p H cn fn m
Decimal 29 40 107 p L p H cn fn m
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 70
m = 0, 1
[Default] m = 0
[Description] • Selects the options for PDF417.

m	Function
0	Selects the standard PDF417.
1	Selects the truncated PDF417.

PDF417: Store the data in the symbol storage area(POS83x/POS82x support)

[Name] PDF417: Store the data in the symbol storage area
[Format] ASCII GS (k p L p H cn fn m d1…dk
Hex 1D 28 6B p L p H cn fn m d1…dk
Decimal 29 40 107 p L p H cn fn m d1…dk
[Range] 4 ≤ (p L + p H × 256) ≤ 65535 (0 ≤ p L ≤ 255, 0 ≤ p H ≤ 255)
cn = 48

fn = 80
m = 48
0 ≤ d ≤ 255
k = (p L + p H × 256) – 3

[Description] • Stores the PDF417 symbol data (d1...dk) in the symbol storage area.

PDF417: Print the symbol data in the symbol storage area (POS83x/POS82x support)

[Name] PDF417: Print the symbol data in the symbol storage area
[Format] ASCII GS (k p L p H cn fn m
Hex 1D 28 6B p L p H cn fn m
Decimal 29 40 107 p L p H cn fn m
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 81
m = 48
[Description] • Encodes and prints the PDF417 symbol data in the symbol storage area with GS (k
[Notes] • User must secure the quiet zone (left, right, upward, and downward space areas defined by the PDF417 symbol specifications) for PDF417 printing.
• In standard mode, symbols higher than 831 dots cannot be printed with this printer.

PDF417: Transmit the size information of the symbol data in the symbol storage area(POS83x/POS82x support)

[Name] PDF417: Transmit the size information of the symbol data in the symbol storage area
[Format] ASCII GS (k p L p H cn fn m
Hex 1D 28 6B p L p H cn fn m
Decimal 29 40 107 p L p H cn fn m
[Range] (p L + p H × 256) = 3 (p L = 3, p H = 0)
cn = 48
fn = 82
m = 48
[Description] • Transmits the size information for the encoded PDF417 symbol data in the symbol storage area with GS (k <Function 080>.
[Notes] • This function does not print.
• The size information does not include the quiet zone (left, right, upward, and downward space areas defined by the PDF417 symbol specifications).

⑦STATUS COMMAND

Transmit status

<table>
<tr><td>Name</td><td>Transmit status</td></tr>
<tr><td>Format</td><td>ASCII ： GS r n
Decimal ： 29 114 n
HEX ： 1D 72 n</td></tr>
<tr><td>Description</td><td>Transmits the status specified by n as follows:
<table>
<tr><td>n</td><td>Function</td></tr>
<tr><td>1.49</td><td>Transmits paper sensor status</td></tr>
<tr><td></td><td></td></tr>
<tr><td></td><td></td></tr>
</table></td></tr>
<tr><td>Range</td><td>n = 1, 49</td></tr>
<tr><td>Default</td><td></td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>When using a serial interface
When DTR/DSR control is selected, the printer transmits only 1 byte after confirming the host is ready to receive data (DSR signal is SPACE). If the host computer is not ready to receive data (DSR signal is MARK), the printer waits until the host is ready.
When XON/XOFF control is selected, the printer transmits only 1 byte without confirming the condition of the DSR signal.
This command is executed when the data in the receive buffer is developed. Therefore, there may be a time lag between receiving this command and transmitting the status, depending on the receive buffer status.
When Auto Status Back (ASB) is enabled using GS a, the status transmitted by GS r and the ASB status must be differentiated using.
The status types to be transmitted are shown below:
<table>
<tr><th>Bit</th><th>Off/On</th><th>Hex</th><th>Decimal</th><th>Status for ASB</th><th></th></tr>
<tr><td>0,1</td><td>-</td><td>-</td><td>-</td><td>Undefined.</td><td></td></tr>
<tr><td rowspan="2">2,3</td><td>Off</td><td>00</td><td>0</td><td>Paper roll end sensor: paper adequate.</td><td></td></tr>
<tr><td>On</td><td>(0C)</td><td>(12)</td><td>Paper roll end sensor: paper near end.</td><td></td></tr>
<tr><td>4</td><td>Off</td><td>00</td><td>0</td><td>Not used. Fixed to Off.</td><td></td></tr>
<tr><td>5,6</td><td>-</td><td>-</td><td>-</td><td>Undefined.</td><td></td></tr>
<tr><td>7</td><td>Off</td><td>00</td><td>0</td><td>Not used. Fixed to Off.</td><td></td></tr>
</table>
Paper sensor status (n = 1, 49):
Bits 2 and 3: When the paper end sensor detects a paper end, the printer goes offline and does not execute this command. Therefore, bits 2 and 3 do not transmit the status of paper end.</td></tr>
<tr><td>For example</td><td></td></tr>
</table>

Real-time transmission status

<table>
<tr><td>Name</td><td>Real-time transmission status</td></tr>
<tr><td>Format</td><td>ASCII ： DLE EOT n
Decimal ： 16 4 n
HEX ： 10 04 n</td></tr>
<tr><td>Description</td><td>n = 1：printer status
n = 2：send offline status
n = 3：Transmission error status
n = 4：Transmission paper sensor status</td></tr>
<tr><td>Range</td><td>1 ≤ n ≤ 4</td></tr>
<tr><td>Default</td><td></td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>n=1：printer status
<table>
<tr><td>bit</td><td>0/1</td><td>HEX</td><td>Decimal</td><td>Function</td></tr>
<tr><td>0</td><td>0</td><td>00</td><td>0</td><td>0</td></tr>
<tr><td>1</td><td>1</td><td>02</td><td>2</td><td>1</td></tr>
<tr><td>2</td><td>0</td><td>00</td><td>0</td><td>Open one or two cash drawer
（No cash drawer is fixed to 0）</td></tr>
<tr><td></td><td>1</td><td>04</td><td>4</td><td>Close cash drawer</td></tr>
<tr><td>3</td><td>0</td><td>00</td><td>0</td><td>On-line</td></tr>
<tr><td></td><td>1</td><td>08</td><td>8</td><td>Off-line</td></tr>
<tr><td>4</td><td>1</td><td>10</td><td>16</td><td>1</td></tr>
<tr><td>5,
6</td><td></td><td>--</td><td>--</td><td>Undefined</td></tr>
<tr><td>7</td><td>0</td><td>00</td><td>00</td><td>The paper has been torn away</td></tr>
<tr><td></td><td>1</td><td>80</td><td>96</td><td>Paper not to tear away</td></tr>
</table>
n=2：send offline status
<table>
<tr><td>位</td><td>0/1</td><td>HEX</td><td>Decimal</td><td>function</td></tr>
<tr><td>0</td><td>0</td><td>00</td><td>0</td><td>0</td></tr>
<tr><td>1</td><td>1</td><td>02</td><td>2</td><td>1</td></tr>
<tr><td>2</td><td>0</td><td>00</td><td>0</td><td>Close paper warehouse</td></tr>
<tr><td></td><td>1</td><td>04</td><td>4</td><td>Open paper warehouse</td></tr>
<tr><td>3</td><td>0</td><td>00</td><td>0</td><td>Not push Feed button</td></tr>
<tr><td></td><td>1</td><td>08</td><td>8</td><td>Push feed button</td></tr>
<tr><td>4</td><td>1</td><td>10</td><td>16</td><td>1</td></tr>
<tr><td>5</td><td>0</td><td>00</td><td>0</td><td>Paper normal</td></tr>
<tr><td></td><td>1</td><td>20</td><td>32</td><td>Paper out</td></tr>
<tr><td>6</td><td>0</td><td>00</td><td>00</td><td>Normal status</td></tr>
<tr><td></td><td>1</td><td>40</td><td>64</td><td>Error status</td></tr>
<tr><td>7</td><td>0</td><td>00</td><td>0</td><td>0</td></tr>
</table></td></tr>
</table>

n=3：Transmission error status

bit	0/1	HEX	Decimal	function
0	0	00	0	0
1	1	02	2	1
2		--	--	Undefined
3	0	00	0	cutter normal
	1	08	8	Cutter error
4	1	10	16	1
5	0	00	0	Unrecoverable Error
	1	20	32	Unrecoverable Error
6	0	00	00	Print head temperature and voltage are normal
	1	40	64	Print head temperature and voltage are over range.
7	0	00	0	0

n=4：Transmission paper sensor status

bit	0/1	HEX	Decimal	Function
0	0	00	0	0
1	1	02	2	1
2，3	0	00	0	normal status
	1	0C	12	paper will out
4	1	10	16	1
5，6	0	00	0	normal status
	1	60	96	Paper out
7	0	00	0	0

For example

10 04 01
10 04 02
10 04 03
10 04 04

Send real-time request to printer

[Name] Send real-time request to printer
[Format] ASCII DLE ENQ n
Hex 10 05 n
Decimal 16 5 n
[Range] n = 1, 2
[Description] • Responds to a request in real-time from the host PC.

n	Function

1	Recovers from a recoverable error and restarts printing from the line where the error occurred.
2	Recovers from a recoverable error after clearing the receive and print buffers. • This command is ignored unless a recoverable error has occurred.

[Notes] • Use this command after removing the cause of the error.

• Take the following into consideration:

• If the received data includes a data string matching this command, the printer performs the command. Users must consider this.

Example: Graphic data might accidentally include a data string matching this command.

• Do not embed this command within another command.

Example: Graphic data might include this command.

Enable/Disable Automatic Status Back (ASB)

Name	Enable/Disable Automatic Status Back (ASB)
Format	ASCII ： GS a n Decimal ： 29 97 n HEX ： 1d 61 n
Description	When ASB is enabled, the printer will send the changed status to PC automatically.

bit	off/on	HEX	Decimal	ASB status
0	-	-	-	Undefined
1	-	-	-	Undefined
2	off	00	0	error status prohibition
	on	04	4	Error status allows
3	off	00	0	Paper sensor status prohibition
	on	08	8	Paper sensor status allows
4-7	-	-	-	Undefined

Range	0≤n≤255
Default	
Support modal	All the printers
Note	
For example	1D 61 08

Set the process ID response

[Name] Set the process ID response

[Format] ASCII GS (H p L p H fn m d1 d2 d3 d4

Hex 1D 28 48 p L p H fn m d1 d2 d3 d4

Decimal 29 40 72 p L p H fn m d1 d2 d3 d4

[Range] (p L + p H × 256) = 6 (p L =6, p H = 0)

fn = 48
m = 48
32 ≤ d ≤ 126

[Description] • Saves the process ID specified by (d1, d2, d3, d4) for the data processed immediately before this function.

⑧Other command

Initialize printer

Name	Initialize printer
Format	ASCII：ESC @ Decimal：27 64 HEX：1B 40
Description	Clears the data in the print buffer and resets the printer mode to the mode that was in effect when the power was turned on.
Range	
Default	
Support modal	All the printers
Note	
For example	

Printing test paper

Name	Printing test paper
Format	ASCII：DC2 T Decimal：18 94 HEX：12 54
Description	Printing test page
Range	
Default	
Support modal	All the printers
Note	
For example	1B 40 12 54

Select cut mode and cut paper

[Name] Select cut mode and cut paper
[Format] <A> ASCII GS V m
Hex 1D 56 m
Decimal 29 86 m

<B> ASCII GS V m n
Hex 1D 56 m n
Decimal 29 86 m n

[Range] <A> m = 0, 1, 48, 49
<B> m = 65, 66, 0 ≤ n ≤ 255

[Description] • Executes paper cutting specified by m.

m		Paper cutting patterns
<A>	0, 48	Full-cut
	1, 49	Semi-cut
<B>	65, 66	Feeds paper to (cutting position + [n × (vertical motion unit)]) and cuts the paper.

[Note] • This printer executes a partial cut (one point left uncut).

Partial cut (one point left uncut)

[Name] Partial cut (one point left uncut)
[Format] ASCII ESC i
Hex 1B 69
Decimal 27 105
[Description] • Executes a partial cut of the roll paper.
[Note] • This printer executes a partial cut (one point left uncut).

Partial cut (three points left uncut)

[Name] Partial cut (three points left uncut)
[Format] ASCII ESC m
Hex 1B 6D
Decimal 27 109
[Description] • Executes a partial cut of the roll paper.
[Note] • This printer executes a partial cut (one point left uncut).

Produce a cash drawer impulse（Only For Drawer）

Name	Produce a cash drawer impulse
Format	ASCII：ESC p m t1 t2 Decimal：27 112 m t1 t2 HEX：1B 70 m t1 t2
Description	Output pulse to the specified pin
Range	m=0,1,48,49 0 ≤ t1 ≤ 255 0 ≤ t2 ≤ 255
Default	

<table>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>1、Cash drawer pin designated by m
<table><tr><th>m</th><th>function</th></tr><tr><td>0,48</td><td>Off / On signal（Connected to pin 2）</td></tr><tr><td>1,49</td><td>Off / On signal (Connected to pin 5）</td></tr></table>2、Open the cash drawer [t1×2ms]，Close the cash drawer [t2×2ms]。
3、If t2 < t1，Close the cash drawer [t1×2ms]。</td></tr>
<tr><td>For example</td><td>1B 40
1B 70 00 60 60
1B 70 01 60 60</td></tr>
</table>

Set the print concentration

<table>
<tr><td>Name</td><td>Set the print concentration</td></tr>
<tr><td>Format</td><td>ASCII：ESC 7 n1 n2 n3
Decimal：27 55 n1 n2 n3
HEX：1B 37 n1 n2 n3</td></tr>
<tr><td>Description</td><td>Set “max heating dots”,”heating time”, “heating interval” ;
• n1 = 0-255 Max printing dots，Unit(8dots)，Default:9(80 dots);
• n2 = 3-255 Heating time，Unit(10us),Default:80(800us);
• n3 = 0-255 Heating interval,Unit(10us)，Default:2(20us);
The more max heating dots, the more peak current will cost when printing, the faster printing speed. The max heating dots is 8*(n1+1);
The more heating time, the more density , but the slower printing speed. If heating time is too short, blank page may occur.
The more heating interval, the more clear, but the slower printing speed.</td></tr>
<tr><td>Range</td><td></td></tr>
<tr><td>Default</td><td></td></tr>
<tr><td>Support modal</td><td>All the printers</td></tr>
<tr><td>Note</td><td>‘heating time’、’heating interval’ PCB will automatically adjust according to the input voltage</td></tr>
<tr><td>For example</td><td>Heating dots：80dots，heating time：800us，heating interval：200us。
1B 40
1B 37 09 50 02
12 54

Heating dots：80dot，heating time：1600us，heating interval：200us。
1B 40
1B 37 09 A0 02
12 54

It is observed that the more heating time,the more printing dark.</td></tr>
</table>

⑨ **Page code command**(POS83x/POS82x support)

Print and return to standard mode (in page mode)

[Name] Print and return to standard mode (in page mode)
[Format] ASCII FF
Hex 0C
Decimal 12
[Description] • Prints all the data in the print buffer collectively and switches from page mode to standard mode.

Cancel print data in page mode

[Name] Cancel print data in page mode
[Format] ASCII CAN
Hex 18
Decimal 24
[Description] • In page mode, deletes all the print data in the current print area.

Print data in page mode

[Name] Print data in page mode
[Format] ASCII ESC FF
Hex 1B 0C
Decimal 27 12
[Description] • In page mode, prints all the data in the print buffer collectively.

Select page mode

[Name] Select page mode
[Format] ASCII ESC L
Hex 1B 4C
Decimal 27 76
[Description] • Switches from standard mode to page mode.

Select standard mode

[Name] Select standard mode
[Format] ASCII ESC S
Hex 1B 53
Decimal 27 83
[Description] • Switches from page mode to standard mode.

Select print direction in page mode

[Name] Select print direction in page mode
[Format] ASCII ESC T n
Hex 1B 54 n
Decimal 27 84 n
[Range] 0 ≤ n ≤ 3, 48 ≤ n ≤ 51
[Default] n = 0
[Description] • In page mode, selects the print direction and starting position.

n	Print direction	Starting position
0, 48	Left to right	Upper left
1, 49	Bottom to top	Lower left
2, 50	Right to left	Lower right
3, 51	Top to bottom	Upper right

Set print area in page mode

[Name] Set print area in page mode
[Format] ASCII ESC W x L x H y L y H dx L dx H dy L dy H
Hex 1B 57 x L x H y L y H dx L dx H dy L dy H
Decimal 27 87 x L x H y L y H dx L dx H dy L dy H
[Range] 0 ≤ (x L + x H × 256) ≤ 65535 (0 ≤ x L ≤ 255, 0 ≤ x H ≤ 255)
0 ≤ (y L + y H × 256) ≤ 65535 (0 ≤ y L ≤ 255, 0 ≤ y H ≤ 255)
1 ≤ (dx L + dx H × 256) ≤ 65535 (0 ≤ dx L ≤ 255, 0 ≤ dx H ≤ 255)
1 ≤ (dy L + dy H × 256) ≤ 65535 (0 ≤ dy L ≤ 255, 0 ≤ dy H ≤ 255)
[Default] (x L + x H × 256) = 0 (x L = 0, x H = 0)
(y L + y H × 256) = 0 (y L = 0, y H = 0)
(dx L + dx H × 256) = 512 (dx L = 0, dx H = 2) [When paper width is set to 80 mm]
(dx L + dx H × 256) = 360 (dx L = 104, dx H = 1) [When paper width is set to 58 mm]
(dy L + dy H × 256) = 1662 (dy L = 126, dy H = 6)
[Description] • In page mode, sets the size and the logical origin of the print area.
• x L , x H specify the horizontal logical origin as [(x L + x H × 256) × (horizontal

motion unit)] from absolute origin.

• y L , y H specify the vertical logical origin as [(y L + y H × 256) × (vertical motion unit)] from absolute origin.

• dx L , dx H specify the horizontal dimension of print area as [(dx L + dx H × 256) × (horizontal motion unit)].

• dy L , dy H specify the vertical dimension of print area as [(dy L + dy H × 256) × (vertical motion unit)].

[Note] • The vertical dimension of the print area can be set to 234.53 mm {3324/360"}

Set absolute vertical print position in page mode

[Name] Set absolute vertical print position in page mode

[Format] ASCII GS $ n L n H

Hex 1D 24 n L n H

Decimal 29 36 n L n H

[Range] 0 ≤ (n L + n H × 256) ≤ 65535 (0 ≤ n L ≤ 255, 0 ≤ n H ≤ 255)

[Description] • In page mode, moves the vertical print position to [(n L + n H × 256) × (vertical or horizontal motion unit)] from the starting position set with ESC T.

Set relative vertical print position in page mode

[Name] Set relative vertical print position in page mode

[Format] ASCII GS \ n L n H

Hex 1D 5C n L n H

Decimal 29 92 n L n H

[Range] -32768 ≤ (n L + n H × 256) ≤ 32767

[Description] • In page mode, moves the vertical print position to [(n L + n H × 256) × (vertical or horizontal motion unit)] from the current position.

• A positive number specifies downward movement, and a negative number specifies upward movement.