

Examples for 12/01/15, Part 1Two-Way ANOVA without Replication

The cutting speeds of four types of tools are being compared in an experiment. Five materials of varying degree of hardness are to be used as experimental blocks. Measurements of cutting time (in seconds) according to types of tool (Factor A) and Hardness of Material (Factor B) are given in the table below.

I Factor A levels, J Factor B levels

Factor A	Factor B					Factor A Means
	1	2	3	4	5	
1	12	2	8	1	7	$\bar{y}_{1\bullet} =$
2	20	14	17	12	17	$\bar{y}_{2\bullet} =$
3	13	7	13	8	14	$\bar{y}_{3\bullet} =$
4	11	5	10	3	6	$\bar{y}_{4\bullet} =$
Factor B Means	$\bar{y}_{\bullet 1} =$	$\bar{y}_{\bullet 2} =$	$\bar{y}_{\bullet 3} =$	$\bar{y}_{\bullet 4} =$	$\bar{y}_{\bullet 5} =$	$\bar{y}_{\bullet\bullet} =$

$$\sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{\bullet\bullet})^2 = J \sum_{i=1}^I (\bar{y}_{i\bullet} - \bar{y}_{\bullet\bullet})^2 + I \sum_{j=1}^J (\bar{y}_{\bullet j} - \bar{y}_{\bullet\bullet})^2 + \sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{i\bullet} - \bar{y}_{\bullet j} + \bar{y}_{\bullet\bullet})^2$$

SST	SSA	SSB	SSR
$IJ - 1$	$I - 1$	$J - 1$	$(I - 1)(J - 1)$

ANOVA table:

Source	SS	DF	MS	F
Factor A				
Factor B				
Residuals				
Total				

```
Time <- c(12,2,8,1,7,20,14,17,12,17,13,7,13,8,14,11,5,10,3,6)
A <- c(1,1,1,1,1,2,2,2,2,2,3,3,3,3,3,4,4,4,4,4)
B <- c(1,2,3,4,5,1,2,3,4,5,1,2,3,4,5,1,2,3,4,5)
results <- lm(Time ~ factor(A) + factor(B))
summary(aov(results))
```

```
##              Df Sum Sq Mean Sq F value    Pr(>F)
## factor(A)      3    310    103.3    51.67 3.91e-07 ***
## factor(B)      4    184     46.0    23.00 1.49e-05 ***
## Residuals     12      24      2.0
## ---
## Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

$$Y_{ij} = \mu + \alpha_i + \beta_j + \varepsilon_{ij}, \quad i = 1, 2, 3, 4, \quad j = 1, 2, 3, 4, 5,$$

ε_{ij} are independent $N(0, \sigma^2)$ random variables.

$$\alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 = 0, \quad \beta_1 + \beta_2 + \beta_3 + \beta_4 + \beta_5 = 0,$$

$$H_0: \alpha_1 = \alpha_2 = \alpha_3 = \alpha_4 = 0$$

```
qf(0.95,3,12)
```

```
## [1] 3.490295
```

```
qf(0.99,3,12)
```

```
## [1] 5.952545
```

$$H_0: \beta_1 = \beta_2 = \beta_3 = \beta_4 = \beta_5 = 0$$

```
qf(0.95,4,12)
```

```
## [1] 3.259167
```

```
qf(0.99,4,12)
```

```
## [1] 5.411951
```