1 Vorbereitung

1.1 benötigte Bibliotheken

Universal Robots stellt mehrere Bibliotheken zur verfügung.

- libcollision.a
- libconfiguration.a
- libdev.a
- libkinematics.a
- libmath.a
- librobotcomm.a

Die Lib "librobotcomm.a" bietet die Funktionen, die nötig sind um mit dem Controller zu kommunizieren. Die dazugehörige Header Datei ist "robotinterface.h".

1.1.1 Funktionen der Lib librobotcomm.a

 ${\tt inputencoding} input {\tt encoding}$

```
3 /* robot modes */
4 #define ROBOT_RUNNING_MODE 0
5 #define ROBOT_FREEDRIVE_MODE 1
6 #define ROBOT_READY_MODE 2
7 #define ROBOT_INITIALIZING_MODE 3
8 #define ROBOT_SECURITY_STOPPED_MODE 4
9 #define ROBOT_EMERGENCY_STOPPED_MODE 5
10 #define ROBOT_FATAL_ERROR_MODE 6
11 #define ROBOT_NO_POWER_MODE 7
12 #define ROBOT_NOT_CONNECTED_MODE 8
13 #define ROBOT_SHUTDOWN_MODE 9
```

```
#define ROBOT_SAFEGUARD_STOP_MODE 10
        #ifdef __cplusplus
         extern "C" {
17
18
         #endif
20
              uint64_t robotinterface_get_step();
21
               double robotinterface_get_time();
              double robotinterface_get_time_per_step();
22
24
              /**
                * \name Robot commands
25
                 \star This is where the robot command methods start.
26
                 * @ {
27
                */
28
29
               void robotinterface_command_position_velocity_acceleration(const double *q,
30
                                                                                                                                                                                         const double *qd,
31
                                                                                                                                                                                          const double
                                                                                                                                                                         *qdd);
32
               /**
34
35
                 * \name Robot commands
                  * This is where the robot command methods start.
36
                 * @ {
37
                 */
38
39
               void robotinterface_command_velocity_acceleration(const double *q,  
40
                                                                                                                                                                                          const double *qd,
41
                                                                                                                                                                                          const double
                                                                                                                                                                                           *qdd);
42
               void robotinterface_command_velocity(const double *qd);
43
               void robotinterface_command_joint_position_velocity_acceleration(int joint,
44
45
46
                                                                                                                                                                                                            double qd,
                                                                                                                                                                                                            double
47
                                                                                                                                                                                                            qdd);
48
50
               \verb|void robotinterface_command_velocity_security_torque_control_torque||(construction of the construction of the construction
                          double *qd,
51
                                                                                                                                                                                          const double *
                                                                                                                                                                                                    security_torque
                                                                                                                                                                                          const double \star
52
                                                                                                                                                                                                    control_torque
                                                                                                                                                                                          const double *
53
                                                                                                                                                                                                      softness
54
                                                                                                                                                                                          );
               void robotinterface_command_empty_command();
              void robotinterface_master_goto_bootloader_mode();
58
```

```
/* @{ */
      /** Value must be 0 or 1, port can be 0..9 */
61
     void robotinterface_command_digital_out_port(int port, int value);
62
      void robotinterface_command_digital_out_bits(unsigned short bits);
63
      /** Value must be 0 or 1, port can be 0..9 */
      void robotinterface_command_analog_out_port(int port, double value);
67
      * Value must be 0 or 1, port can be 0..9
68
69
       * For port 0 and 1, the controller box analog inputs;
       \star - Range must be 0,1,2,3
       * For port 2 and 3, the tool board analog inputs;
71
72
       * - Range 0 is 0..5 Volt
       * - Range 1 is 0..10 Volts
73
       * - Range 4 is 4..20 mA
74
75
76
     void robotinterface_command_analog_input_range_port(int port, int range);
     void robotinterface_command_analog_output_domain(int port, int type);
77
     void robotinterface_command_tool_output_voltage(unsigned char value);
78
80
      /\star The TCP is regarded as part of the robot
      * Get and set methods for TCP and TCP payload are as follows
81
82
      */
     void robotinterface_set_tcp(const double *tcp_pose);
83
     void robotinterface_set_tcp_payload(double tcp_payload);
84
      void robotinterface_get_tcp(double *tcp_pose);
     double robotinterface_get_tcp_payload();
     /* @} */
      /* @} */
88
90
     /\star Funtions to set/get force and torque (wrench) at the TCP \star/
     void robotinterface_set_tcp_wrench(const double *new_tcp_wrench, const int
91
          in_base_coord);
92
     void robotinterface_get_tcp_wrench(double *gotten_tcp_wrench);
     int robotinterface_is_tcp_wrench_in_base_coord();
93
      /**
97
       * \name Communication
       \star This is where the robot communcation methods start.
98
99
      * \{
100
       \star \brief Initialize connection to the robot.
101
102
       * If robot is directly connected, it returns TRUE,
103
       * otherwise it will return false and enter simulation mode.
104
105
106
       * simulation mode can also be simulated by setting argument
       * simulated = 1.
107
       */
108
      int robotinterface_open(int open_simulated);
109
    int robotinterface_do_open(int open_simulated);
110
```

```
int robotinterface_open_allow_bootloader(int open_simulated);
112
      void robotinterface_read_state_blocking();
      void robotinterface_send();
113
115
      /\star ! physical robot connected? (Ethernet talking to coldfire) \star/
      int robotinterface_is_robot_connected();
      /\star ! Shuts down the communication channel to the robot. \star/
119
120
      int robotinterface_close();
      /**
123
      \star Returns robot mode, which \underline{\textbf{is}} one of the following:
124
125
       * - ROBOT_RUNNING_MODE
126
127
       * - ROBOT_READY_MODE
       * - ROBOT_INITIALIZING_MODE
128
       * - ROBOT_STOPPED_MODE
129
       * - ROBOT_SECURITY_STOPPED_MODE
130
       * - ROBOT_FATAL_ERROR_MODE
131
132
       * - ROBOT_NOT_CONNECTED_MODE
       */
133
      uint8_t robotinterface_get_robot_mode();
134
136
137
      * Sets the robot in ROBOT_READY_MODE if current mode is ROBOT_RUNNING_MODE
138
      void robotinterface_set_robot_ready_mode();
139
141
142
      * Sets the robot in ROBOT_RUNNING_MODE if current mode is
      * ROBOT_READY_MODE or ROBOT_FREEDRIVE_MODE
144
       */
145
      void robotinterface_set_robot_running_mode();
146
149
       * Sets the robot in ROBOT_FREEDRIVE_MODE if current mode is
       * ROBOT_RUNNING_MODE
150
151
      */
152
153
      void robotinterface_set_robot_freedrive_mode();
      /**
156
       * Returns the state of one joint.
157
158
       * Each joint can be in one of the
159
       * following states.
160
161
     * - JOINT_MOTOR_INITIALISATION_MODE
162
```

```
* - JOINT_BOOTING_MODE
163
       * - JOINT_DEAD_COMMUTATION_MODE
164
       * - JOINT_BOOTLOADER_MODE
165
       * - JOINT_CALIBRATION_MODE
166
       * - JOINT_STOPPED_MODE
167
       * - JOINT_FAULT_MODE
168
       * - JOINT_RUNNING_MODE
169
       * - JOINT_INITIALISATION_MODE
170
       * - JOINT_IDLE_MODE
171
       */
172
      uint8_t robotinterface_get_joint_mode(int joint);
173
175
      /**
       \star Returns the state of the tool
176
       * Either:
177
       * - JOINT_IDLE_MODE
178
179
       * - JOINT_BOOTLOADER_MODE
       * - JOINT_RUNNING_MODE
180
       */
181
182
      uint8_t robotinterface_get_tool_mode();
184
185
       * Returns number_of_message that needs to be read by
       * #robotinterface_get_next_message().
186
       */
187
188
      uint8_t robotinterface_get_message_count();
      /\star Revisit this <code>list</code> when making a new logger system \star/
190
      /* Source is:
191
       69: Safety sys 2
192
       68: Euromap67 2
193
194
       67: Euromap67 1
       66: Teach Pendant 2
       65: Teach Pendant 1
196
       6: Tool
197
       5: Wrist 3
198
       4: Wrist 2
199
200
       3: Wrist 1
201
       2: Elbow
       1: Shoulder
202
       0: Base
203
      -1: Safetysys (errors reported by masterboard code
204
205
      -2: Controller
      -3: RTMachine
206
      -4: Simulated Robot
207
      -5: GUI
208
      -6: ControlBox (not used, was used in a Version mismatch check in the
209
           controller, the source for that message has been replaced with -2)
210
      struct message_t {
212
    uint64_t timestamp;
```

```
char source;
214
215
       char *text;
      };
216
218
       * Returns length of message copied to the char*
219
       */
220
      int robotinterface_get_message(struct message_t *message);
221
223
       * Takes a message as error codes rathern than text
224
225
      int robotinterface_get_message_codes(struct message_t *msg, int *error_code,
226
                                             int *error_argument);
227
      /*@}*/
229
      /**
231
       * \name Security stops
232
233
234
       \star This is where the robot security stop methods start.
       * <em>Implemented in sequritycheck.c</em>
235
236
       *@{
       */
237
239
240
       * \ensuremath{\backslash} \mathbf{return} 0 if there is no error in the robot, true otherwise.
       */
241
      void robotinterface_power_on_robot();
242
      void robotinterface_power_off_robot();
243
244
      void robotinterface_security_stop(char joint_code, int error_state,
245
                                          int error_argument);
      int robotinterface_is_power_on_robot();
246
247
      int robotinterface_is_security_stopped();
      int robotinterface_is_emergency_stopped();
248
      int robotinterface_is_extra_button_pressed(); /* The button on the back side
249
          of the screen */
250
      int robotinterface_is_power_button_pressed(); /* The big green button on the
           controller box */
      int robotinterface_is_safety_signal_such_that_we_should_stop(); /* This is
251
          from the safety stop interface */
      int robotinterface_unlock_security_stop();
252
253
      int robotinterface_has_security_message();
254
      int robotinterface_get_security_message(struct message_t *message,
255
                                                int *error_state,
256
                                                int *error_argument);
      uint32_t robotinterface_get_master_control_bits();
257
      /*@}*/
      /**
261
    * \name Robot methods
```

```
263
       * This is where actual robot methods start.
264
265
       * Each function copies the resulting joint values of the
266
       * robot to the supplied array.
267
268
       *@{
       */
269
      void robotinterface_get_actual(double *q, double *qd);
270
      void robotinterface_get_actual_position(double *q);
271
272
      void robotinterface_get_actual_velocity(double *qd);
      void robotinterface_get_actual_current(double *I);
273
      void robotinterface_get_actual_accelerometers(double *ax, double *ay,
274
                                                      double *az);
275
      double robotinterface_get_tcp_force_scalar();
276
277
      void robotinterface_get_tcp_force(double *F);
278
      void robotinterface_get_tcp_speed(double *V);
279
      double robotinterface_get_tcp_power();
      double robotinterface_get_power();
280
      /*@}*/
282
      int robotinterface_get_actual_digital_input(int port);
284
285
      int robotinterface_get_actual_digital_output(int port);
      unsigned short robotinterface_get_actual_digital_input_bits();
286
      unsigned short robotinterface_get_actual_digital_output_bits();
287
288
      double robotinterface_get_actual_analog_input(int port);
      double robotinterface_get_actual_analog_output(int port);
289
      unsigned char robotinterface_get_actual_analog_input_range(int port);
290
      unsigned char robotinterface_get_actual_analog_output_domain(int port);
291
293
      /** \name Ideal methods
       * This is where target (ideal) methods start.
294
       */
295
      /*@{*/
296
      void robotinterface_get_target(double *q, double *qd, double *qdd);
297
      void robotinterface_get_target_position(double *q);
298
299
      void robotinterface_get_target_velocity(double *qd);
      void robotinterface_get_target_acceleration(double *qdd);
301
      void robotinterface_get_target_current(double *I);
      void robotinterface_get_target_moment(double *m);
302
      unsigned short robotinterface_get_target_digital_output_bits();
304
305
      double robotinterface_get_target_analog_output(int port);
      unsigned char robotinterface_qet_target_analog_input_range(int port);
306
      unsigned char robotinterface_get_target_analog_output_domain(int port);
307
      /*@}*/
309
      /**
312
313
       * \name Temperature, Voltage and Current Methods
```

```
315
      /*@{*/
316
      /* master */
318
      float robotinterface_get_master_temperature(); /* new */
319
      float robotinterface_get_robot_voltage_48V(); /* new */
      float robotinterface_get_robot_current(); /* new */
321
      float robotinterface_get_master_io_current(); /* new */
322
      unsigned char robotinterface_get_master_safety_state();
323
324
      unsigned char robotinterface_get_master_on_off_state();
      void robotinterface_safely_remove_euromap67_hardware();
325
      void robotinterface_disable_teach_pendant_safety();
326
      /* joint */
328
      void robotinterface_get_motor_temperature(float *T);
329
330
      void robotinterface_get_micro_temperature(float *T);
      void robotinterface_get_joint_voltage(float *V);
331
      /* tool */
333
      float robotinterface_get_tool_temperature();
334
335
      float robotinterface_get_tool_voltage_48V();
      unsigned char robotinterface_get_tool_output_voltage();
336
337
      float robotinterface_get_tool_current();
      /* Euromap for CB2.0*/
339
340
      uint8_t robotinterface_is_euromap_hardware_installed();
      uint8_t robotinterface_get_euromap_input(uint8_t input_bit_number);
341
      uint8_t robotinterface_get_euromap_output(uint8_t output_bit_number);
342
      void robotinterface_set_euromap_output(uint8_t output_bit_number, uint8_t
343
          desired_value);
344
      uint32_t robotinterface_get_euromap_input_bits();
      uint32_t robotinterface_get_euromap_output_bits();
345
      uint16_t robotinterface_get_euromap_24V_voltage();
346
347
      uint16_t robotinterface_get_euromap_24V_current();
      /* General purpose registers */
349
350
      uint16_t robotinterface_get_general_purpose_register(int address);
351
      void robotinterface_set_general_purpose_register(int address, uint16_t value)
      /*@}*/
353
```

1.2 Compilieren

Universal Robots bietet eine Beispielapplikation an. Diese Wird mit Scons Compiliert. Scons ist ein Python Programm Folgend der Code zum Compilieren der main Dabei und das Linken dre Libs

inputencodinginputencoding

1 Vorbereitung

```
# Import construction environment
2 Import('env')
  # cppath and libpath has to be adjusted to match the library directory of
      librobotcomm
4 cpppath = ['../libs']
  libpath = ['../libs']
  libs = ['robotcomm', 'kinematics', 'configuration', 'dev', 'collision', 'm', '
      math', 'pthread']
  ccflags = ['-02', '-Wall', '-g']
7
  env = Environment(CC = 'g++',
       CPPPATH = cpppath,
       LIBPATH = libpath,
10
       LIBS = libs,
11
        CCFLAGS = ccflags,
12
        CPPDEFINES = 'NDEBUG')
13
base_src = ['../libs/base_utils.c', '../libs/startup_utils.c', '../libs/
      interrupt_utils.c', '../libs/ur5lib.c', '../libs/helper.c', '../libs/
      tcphelper.c', '../libs/ur_kin.c']
  tcp_src = ['main.c'] + base_src
  tcp_prog = env.Program(target='ur5-server', source=tcp_src)
  env.Default(tcp_prog)
```

2 Berechnung einer PTP Bahn

Die Formeln für die Berechnung sind aus der Lektüre "Industrieroboter: Methoden der Steuerung und Regelung" von Wolfgang Weber 2. Auflage, herrausgebracht von Carl Hanser Verlag GmbH & Co. KG.

Um die Ergebnisse der Berechnungen zu benutzen, werden die ergebnisse in ein selbst geschriebenes Struct zugewiesen.

```
inputencodinginputencoding
   // Momentan ist nicht die Orientierung des mit einbezogen!!
   typedef struct MoveLinearPacket{
       PVAPacket pva; // struct das für alle Gelenke die position, Geschwindigkeit
            und Beschleunigung enthällt
       double a_max; // maximale beschleunigung des leitjoints
       double v_max; // maximale geschwindigkeit des leitjoints
       double te; // Zielzeitpunkt
       double tv; // bremsphase start
       double tb; // beschleunigungsphase
10
      double qst[3]; // Start Koordinaten im raum(kartesisch) des TCP
11
12
      double qz[3]; // ziel Koordinaten im raum(kartesisch)
13
      double T[16]; // beinhält die 16 möglichen forwärtstransformationen nach
           der interpolation
     double se; // streckenlänge
14
      double acceleration; // beschleunigung des TCP
15
      double velocity; // Geschwindigkeit des TCP
16
       double position; // Aktuelle position des TCP auf der Strecke Nicht
17
           Kartesisch
       double point_in_time; // warend der interpolation enthällt diese variable
18
           die aktuelle interpolationszeit
       int interpolations; // anzahl an interpolationen
19
   } MoveLinearPacket;
   typedef struct MovePTPPacket{
       PVAPacket pva; // struct das für alle Gelenke die position, Geschwindigkeit
23
            und Beschleunigung enthällt
       JointVector a_max; // maximale beschleunigung für die 6 joints
       JointVector v_max; // maximale geschwindigkeiten für die 6 joints
       JointVector te; // Zeitpunkt am ende der interpolation
26
       JointVector tb; // Zeitpunkt für das ende der Beschleunigungsphasen der 6
           joints
```

```
JointVector tv; // Zeitpunkt für den anfang der Bremsphasen der 6 joints
28
29
       JointVector signse; // richtung der joints
       JointVector qst; // Startpositionen der 6. Joints
30
       JointVector se; // streckenlänge der einzelnen joints
31
       JointVector qz; // zielpositionen der 6. Joints
32
       double point_in_time; // wärend der interpolation enthällt diese variable
           die aktuelle interpolationszeit
       int interpolations; // anzahl an interpolationen
34
  } MovePTPPacket;
  inputencodinginputencoding
   // q is actual position of the six joints
   // qz is the target position of the six joints
   // move_pva struct will contain the final calculations for the
       interpolationphase
   // profil determines if the acceleration profil is a sinoidenprofil or eiter a
        rampenprofil
   void calc_ptp_profile(const double * q, double * pz, MovePTPPacket *move_pva,
       int profil) {
            double T[16];
       double factor= (profil == RAMPENPROFIL) ? 1.0 : 2.0;
10
       if (debug)
           printf("factor %f, profil %s\n", factor, profil == RAMPENPROFIL ? "
11
               Rampenprofil" : "Sinoidenprofil");
12
       double se= 0.0;
       int i, l=0;
13
15
       for(i=0; i < 6; i++) {</pre>
   // Berechnung der Benötigten Strecke anhand der vorgegebenen Geschwindigkeits
       und Beschleunigungswerte für jeden einzelnen Joint und ausrechnung des
       Leitjoints um eine Synchrone Bahn zu berechnen.
           move_pva->qst[i]=q[i];
19
20
           move_pva->qz[i] =pz[i];
21
           move_pva->v_max[i] = deg_to_rad(VELOCITY_RAD_MAX);
           move_pva->a_max[i] = deg_to_rad(ACCELERATION_RAD_MAX);
           se = pz[i] - q[i];
23
           move_pva->signse[i] = se < 0.0 ? -1.0 : (se > 0 ? 1.0 : 0.0);
24
           move_pva->se[i] = fabs(se);
25
   // Falls die Strecke so minimal ist, das davon ausgegangen wird,
   // dass der joint schon an der richtigen Position steht, wird für diesen Joint
28
       keine Bahn berechnet
           if (move_pva->se[i] < deg_to_rad(EPS)) {</pre>
29
               move_pva->tb[i]=0.0;
30
               move_pva->te[i]=0.0;
31
               move_pva->tv[i]=0.0;
               move_pva->v_max[i]=0.0;
33
               move_pva->a_max[i]=0.0;
34
           }else{
35
```

```
// anpassung der Geschwindigkeit, falls die Strecke zu kurz ist um auf die
       eigentliche Geschwindigkeit zu kommen.
                if(move_pva->v_max[i] > sqrt((move_pva->se[i]*move_pva->a_max[i])/
38
                    move_pva->v_max[i] = sqrt((move_pva->se[i]*move_pva->a_max[i])/
                        factor);
   // Berechnung anhand der Beschleunigungs und bremsphasen der einzelnen joints
41
42
               move_pva->tb[i] = (factor*move_pva->v_max[i])/move_pva->a_max[i];
               move_pva->te[i] = (move_pva->se[i] / move_pva->v_max[i]) + move_pva
43
               move_pva->tv[i] = move_pva->te[i] - move_pva->tb[i];
44
45
   // l ist der leitjoint, derjenige der am meisten zeit für seine strecke benö
       tigt
           if (move_pva->te[i] > move_pva->te[l]) {
48
               1=i:
49
50
51
       }
   // Falls Joint berechnet wird, anpassen der einznene Phasen an den
       Iterpolationstakt
       if (move_pva->se[l] < deg_to_rad(EPS)) {</pre>
53
           // adapt longest joint to interpolationphase
54
           move_pva->tb[1] = (floor((factor*move_pva->v_max[1])/(move_pva->a_max[1
55
                ] *T_IPO))+1)*T_IPO;
56
           move_pva->tv[1] = (floor(move_pva->se[1]/(move_pva->v_max[1]*T_IPO))+1)
                *T IPO;
           move_pva->te[l] = move_pva->tv[l]+move_pva->tb[l];
57
58
           move_pva->v_max[1] = move_pva->se[1]/move_pva->tv[1];
           move_pva->a_max[1] = (factor*move_pva->se[1])/(move_pva->tv[1]*move_pva
59
                ->tb[1]);
60
          adapt te of all joints to te of longest joint
62
63
       for(i=0;i<6;i++) {</pre>
64
           if(l != i && move_pva->se[i] > deg_to_rad(EPS)){
               move_pva->te[i] = move_pva->te[l];
65
                if(profil == RAMPENPROFIL) {
66
                    move_pva->v_max[i] = (move_pva->a_max[i]*move_pva->te[1])/2 -
67
                        sqrt(((POW(move_pva->a_max[i])*POW(move_pva->te[l]))/4)-(
                        move_pva->se[i]*move_pva->a_max[i]));
68
                    move_pva->v_max[i] = (move_pva->a_max[i]*move_pva->te[l])/4 -
69
                        sqrt(((POW(move_pva->a_max[i])*POW(move_pva->te[1]))-(8*
                        move_pva->se[i]*move_pva->a_max[i]))/16);
70
                if(move_pva->v_max[i] > sqrt((move_pva->se[i]*move_pva->a_max[i])/
72
                    factor))
73
                    move_pva->v_max[i] = sqrt((move_pva->se[i]*move_pva->a_max[i])/
```

```
factor);
75
               move_pva->tv[i] = floor(move_pva->se[i]/(move_pva->v_max[i]*T_IPO))
               move_pva->tb[i] = move_pva->te[i] - move_pva->tv[i];
               move_pva->v_max[i] = move_pva->se[i] / move_pva->tv[i];
               move_pva->a_max[i] = (factor*move_pva->v_max[i]) / move_pva->tb[i
78
                    ];
79
80
       // Wenn mind. Ein joint über die schwelle der 0.2grad hinausgeht, werden
82
           die maximalen intrepolationen berechnet, ansohnsten gibt es {\tt 0}
           Interpolationen, der Roboter steht schon an der Zielstelle.
       \verb|move_pva->interpolations= move_pva->se[l] < \verb|deg_to_rad(EPS)| ? 0 :
83
                                                                       (int) round(
                                                                           move_pva->
                                                                           te[1] /
                                                                           T_IPO);
       if(debug) print_ptp_debug(move_pva, profil);
       return;
89
90
```

3 Beispielprogramme

3.1 Interpolieren und PTP Bahn abfahren mit der C-API

```
inputencodinginputencoding
       PVAPacket pva;
       MovePTPPacket move_pva_packet;
      bzero(&move_pva_packet, sizeof(move_pva_packet));
      int profil = RAMPENPROFIL;
       // get the actual position so we can be sure where to start calculating the
            ptp profile
       robotinterface_read_state_blocking();
       robotinterface_get_actual_position(pva.position);
       memcpy(&last_pva_packet, &pva_packet, sizeof(pva_packet));
       robotinterface_command_velocity(zero_vector);
10
       robotinterface_send();
11
13
       // calculate ptp profile
14
       calc_ptp_profile(pva.position, qz, &move_pva_packet, profil);
       int i;
16
       for(i=0; i < move_pva_packet.interpolations+1; i++) {</pre>
18
           robotinterface_read_state_blocking();
           // falls ein Sicherheitsstopp erfolgt, bewegung abbrechen
21
           if(robotinterface_is_security_stopped()) {
22
23
               robotinterface_get_actual_current(currents_actual);
               robotinterface_get_target_current(currents_target);
               printf("security stopped at interpolation: %d\n", i);
               robotinterface_command_empty_command();
               robotinterface_send();
27
               break;
28
29
           // Zeitpunkt {\tt in} der Interpolation berechnen
           move_pva_packet.point_in_time= (double) i * T_IPO;
           // Interpoliere mit Sinoidenprofil
33
           interpolation_sin_ptp(&move_pva_packet);
```

3 Beispielprogramme

```
// Werte der Position, Geschwindigkeit und Beschleunigung des aktuellen
36
                 Interpolationsschritts an Roboter übergeben
           \verb|robotinterface_command_position_velocity_acceleration| (\verb|move_pva_packet.||
37
                pva.position,
                                                                      move_pva_packet.
                                                                          pva.velocity,
                                                                     move_pva_packet.
39
                                                                          pva.
                                                                          acceleration)
40
            // befehle an roboter senden
           robotinterface_send();
41
42
       // Zur Sicherheit nochmal Roboter zum Stillstand bringen
43
       for (i=0; i<10; i++) {</pre>
44
45
           robotinterface_read_state_blocking();
46
           robotinterface_command_position_velocity_acceleration(pva.position,
               zero_vector, zero_vector);
           robotinterface_send();
47
48
```