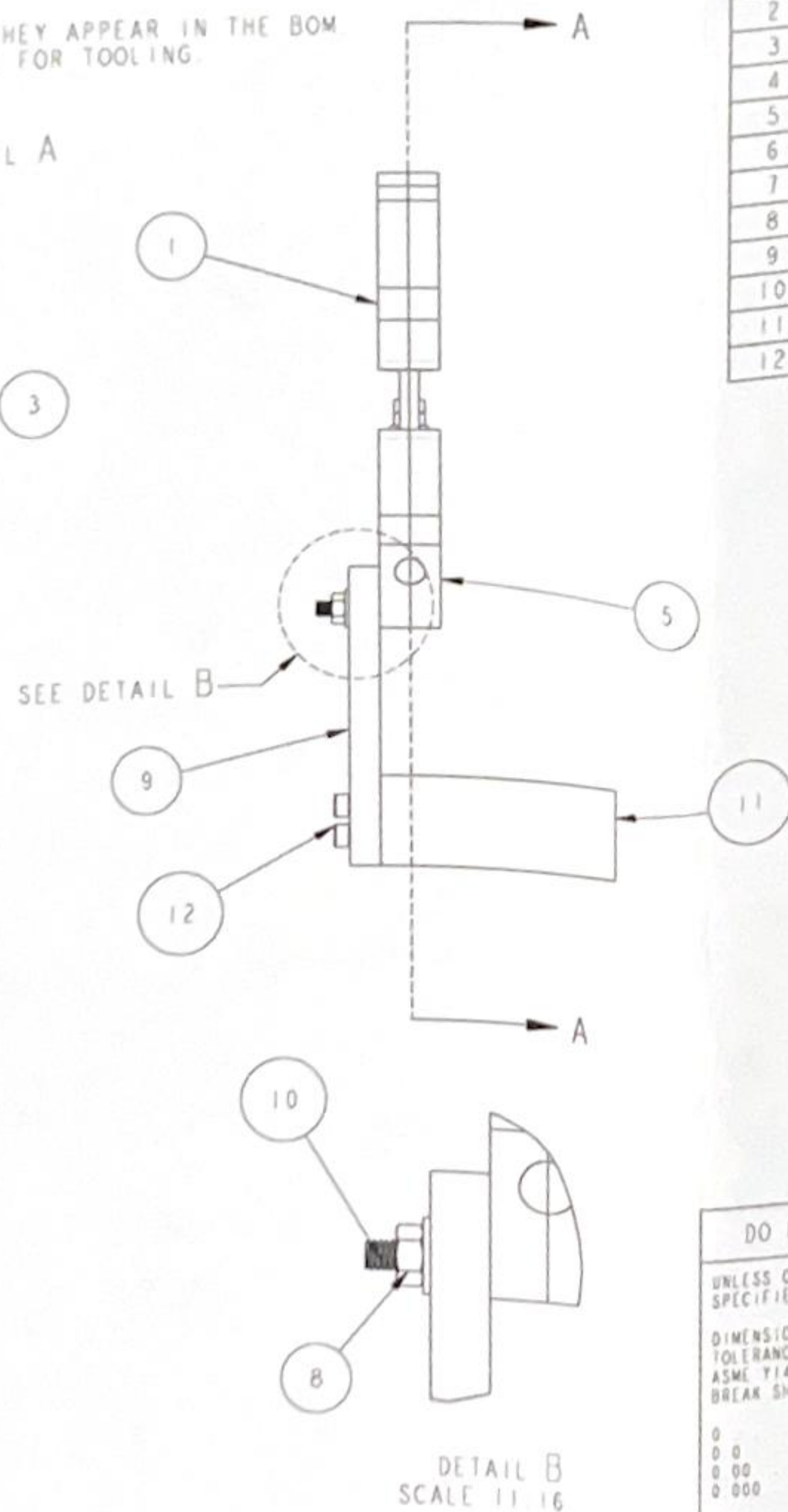
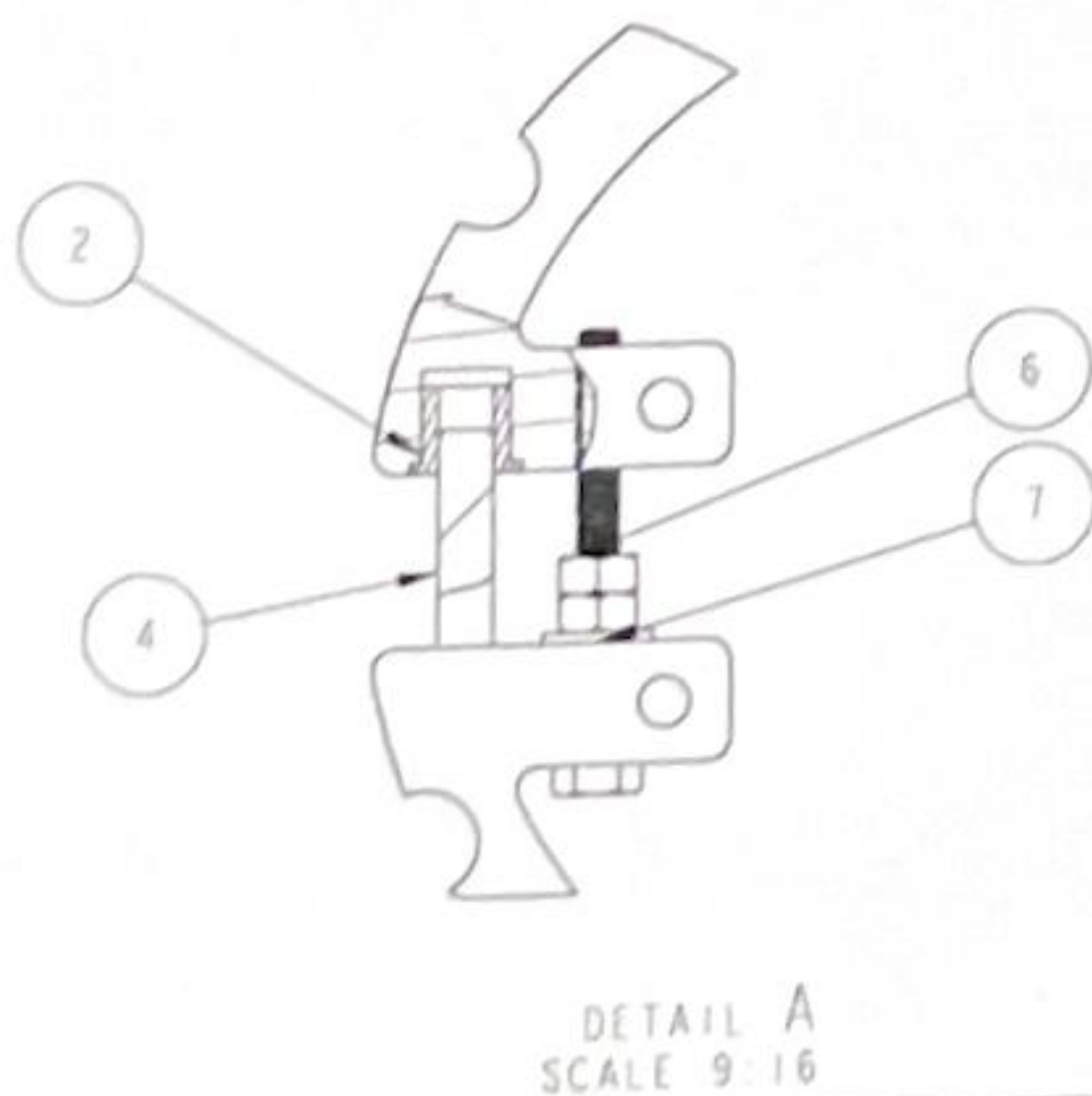
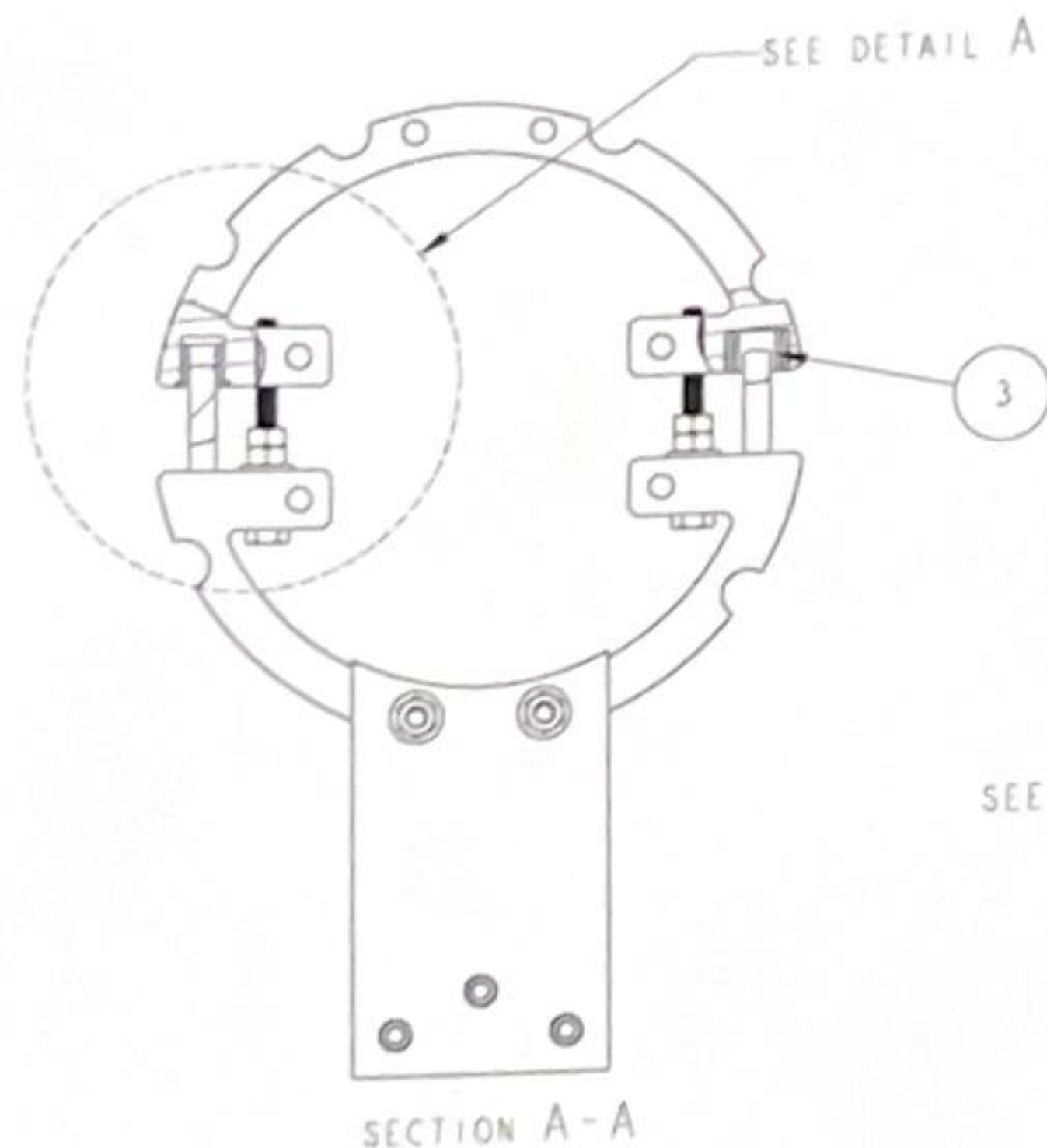
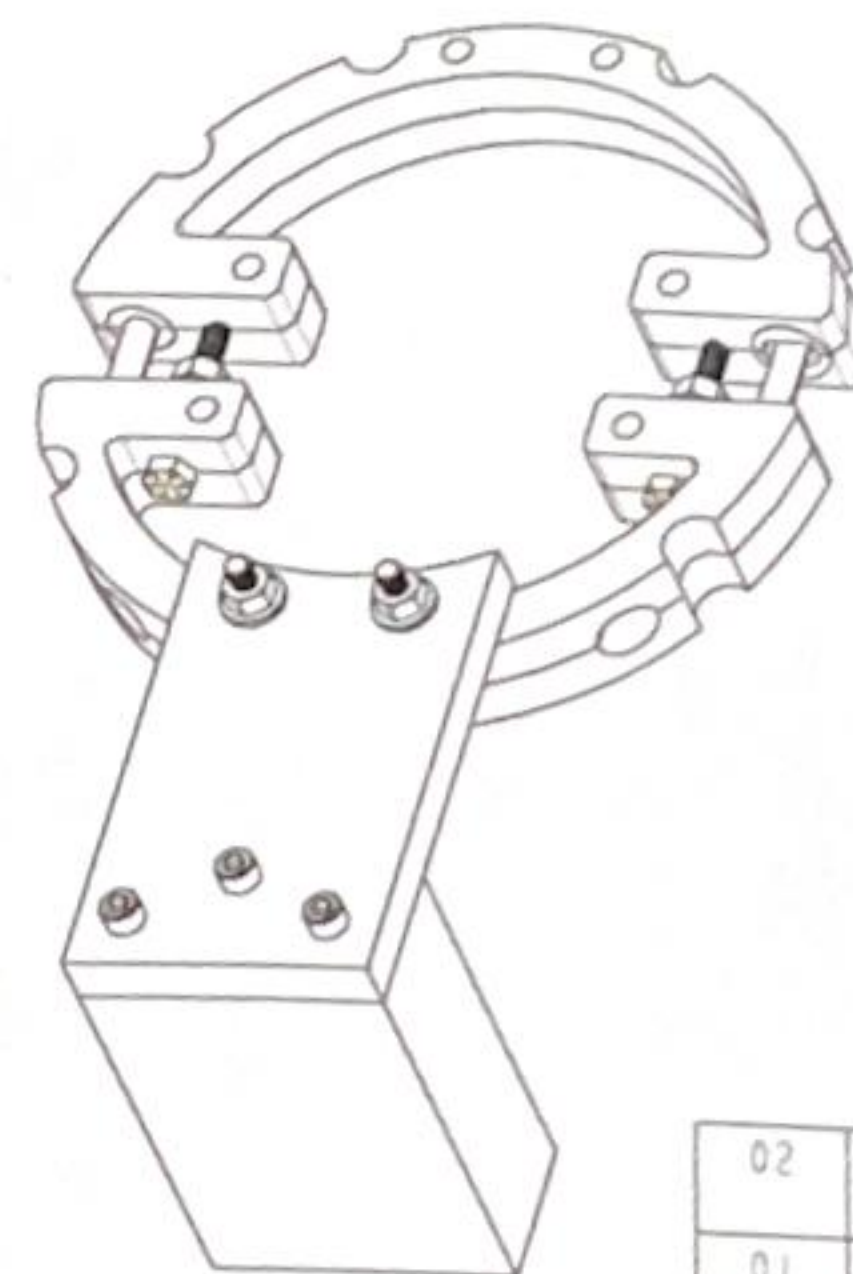


NOTES

- 1/ PART TO BE CLEAN WITH NO RAGS, LOOSE BURRS, CONTAMINANTS OR CORROSION.
- 2/ PARTS TO BE ASSEMBLED IN THE ORDER THEY APPEAR IN THE BOM.
- 3/ THE SIX UNUSED HOLES IN THE RING ARE FOR TOOLING.



ITEM	P I D No	DESCRIPTION	QTY	UoM
1	██████████	HOUSING_RING_TOP	1	EA
2	31335A52	BLOWER HOUSING RING TOP	1	EA
3	3322N16	5/16" HOLE LINER FOR LOCATING PIN	1	EA
4	98381A589	SLOTTED BUSHING FOR 5/16" PIN	1	EA
5	██████████	HOUSING_RING_BOTTOM	1	EA
6	92620A552	STEEL DOWEL PIN, 1.75" LONG	2	EA
7	96765A140	BLOWER HOUSING RING BOTTOM	1	EA
8	95479A111	1/4"-20 STEEL HHS, 2-1/2" LONG	2	EA
9	██████████	BLACK OXIDE WASHER	4	EA
10	90044A124	1/4"-20 BLACK OXIDE NUT	6	EA
11	██████████	HOUSING_CLAMP_TOP	1	EA
12	91251A542	BLOWER HOUSING CLAMP TOP	1	EA
		1/4"-20 STEEL SHCS, 1-3/4" LONG	2	EA
		BLOWER HOUSING CLAMP BLOCK	1	EA
		1/4"-20 STEEL SHCS, 1" LONG	3	EA



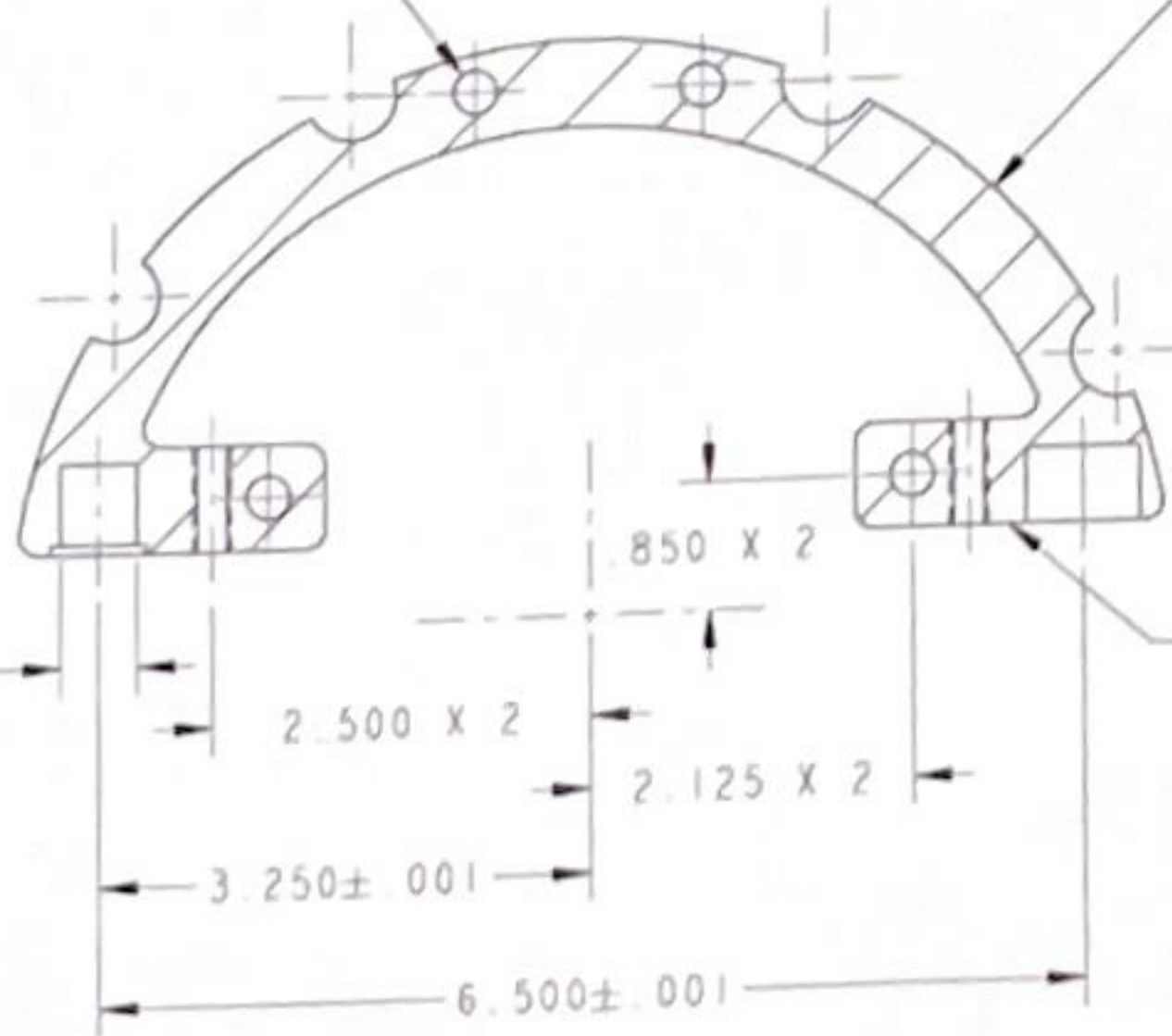
DO NOT SCALE	DIMENSIONS IN INCHES
UNLESS OTHERWISE SPECIFIED	3rd ANGLE PROJECTION
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994, BREAK SHARP EDGES 01	NAME DATE
0 ±0.05	DRAWN BY A. BANERJEE 17 FEB 2022
0.0 ±0.03	NOTICE: THIS DRAWING, SUBJECT MATTER, AND ALL INFORMATION HEREIN IS THE SOLE, EXCLUSIVE, AND CONFIDENTIAL PROPERTY OF MARINE CANADA ACQUISITION INC. DBA SEASTAR SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED, REPRODUCED, OR USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY SEASTAR SOLUTIONS.
0.00 ±0.01	
0.000 ±0.005	
0° ±3°	
STANDARD FINISH 125/	

02	ITEM 12 UPDATED SHOULDER BOLT TO SHCS	AB	14-MAR-2022
01	INITIAL RELEASE	AB	17-FEB-2022
REV	SUN	BY	DD MMM YYYY
TITLE			
QUALITY CONTROL CMM FIXTURE			
HOUSING ASSY			
P I D No	DRAWING No	REV	
██████████	██████████	HOUSING_ASSY	02
SCALE 11-32	SIZE B	SHEET 1 OF 1	

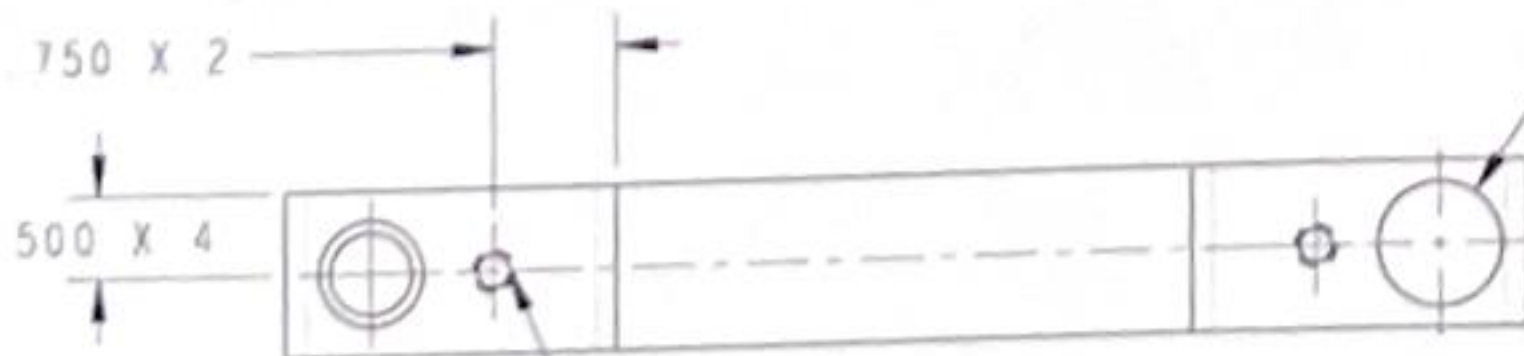
NOTES:

- 1/ MATERIAL: 6061 ALUMINIUM
- 2/ PART TO BE CLEAN WITH NO RAGS, LOOSE BURRS, CONTAMINANTS OR CORROSION

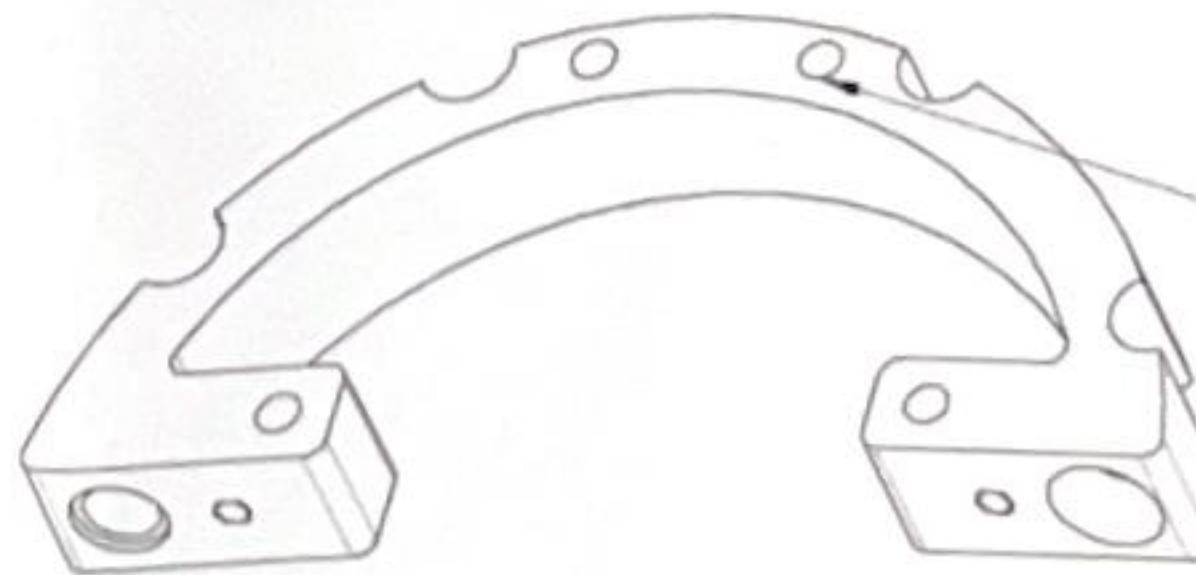
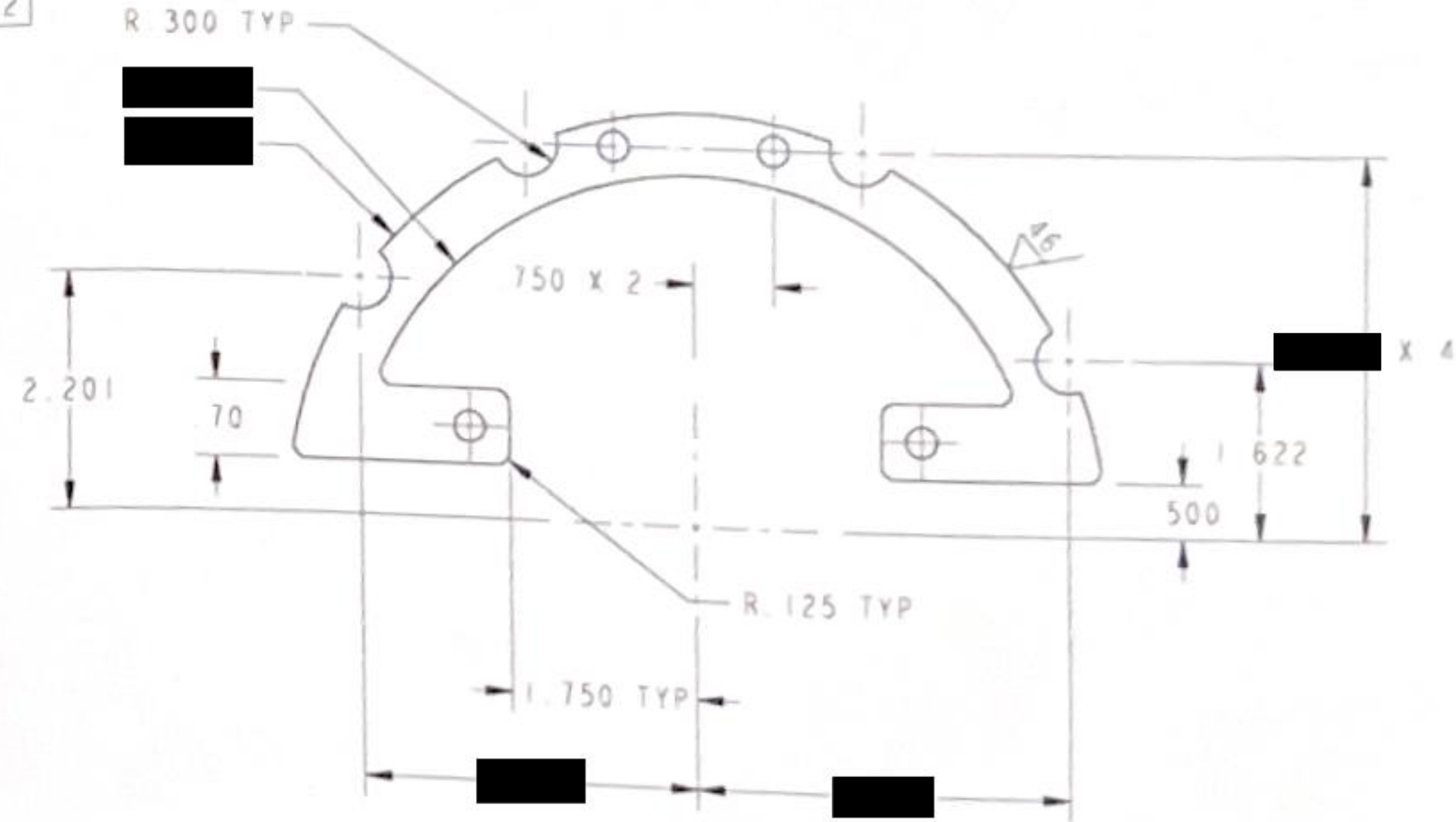
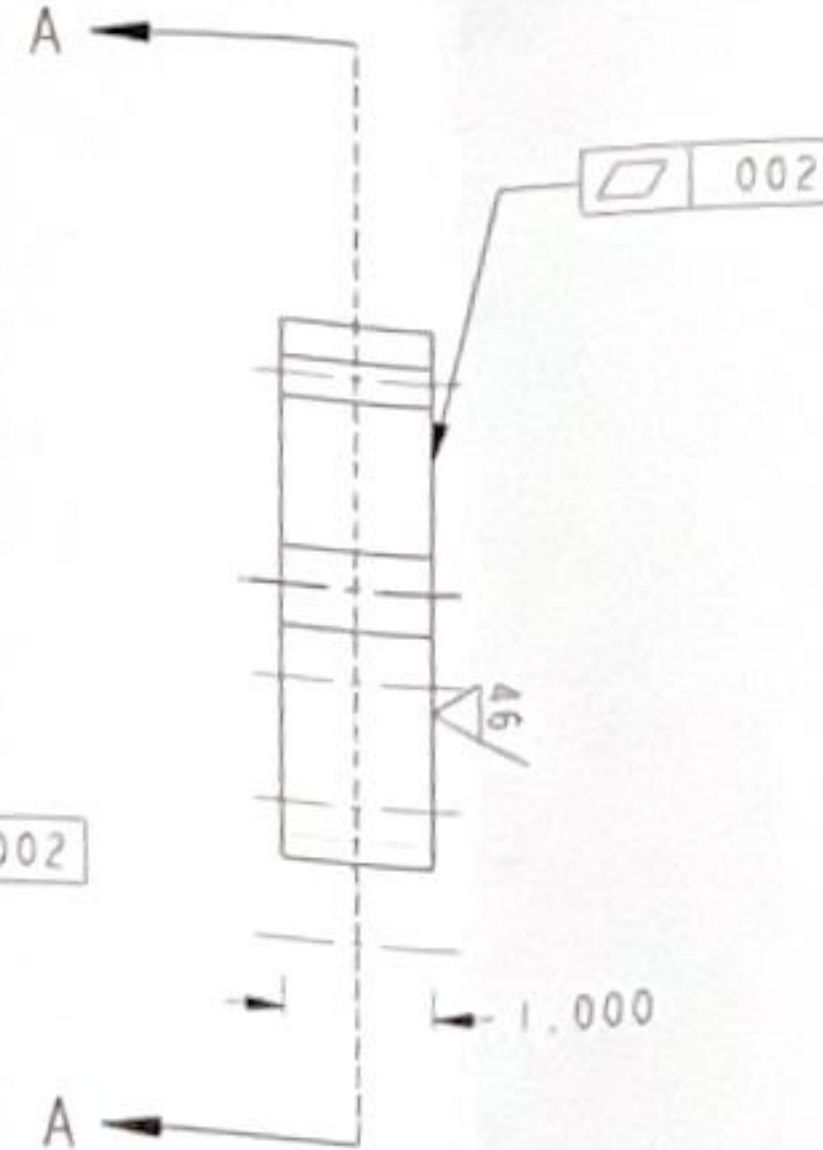
Ø .290 THRU X 4



SECTION A-A



1/4-20 UNC - 2B TAP THRU THRU 2 HOLES

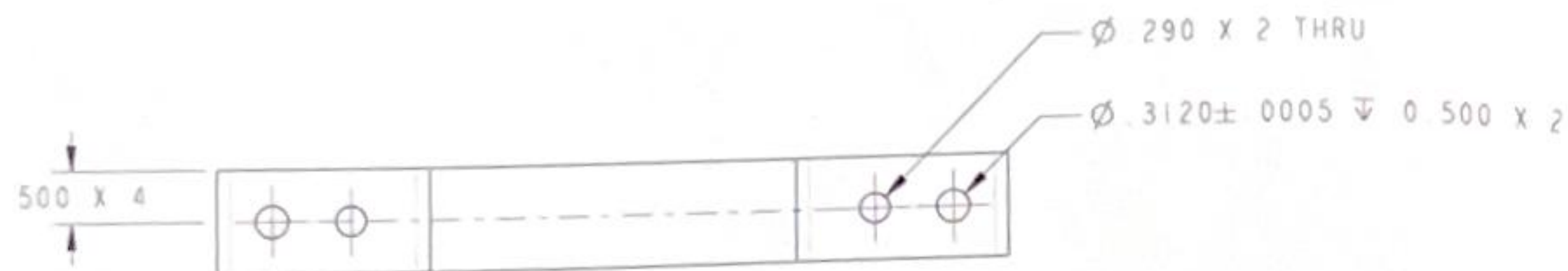


4 X HOLES ARE FOR TOOLING

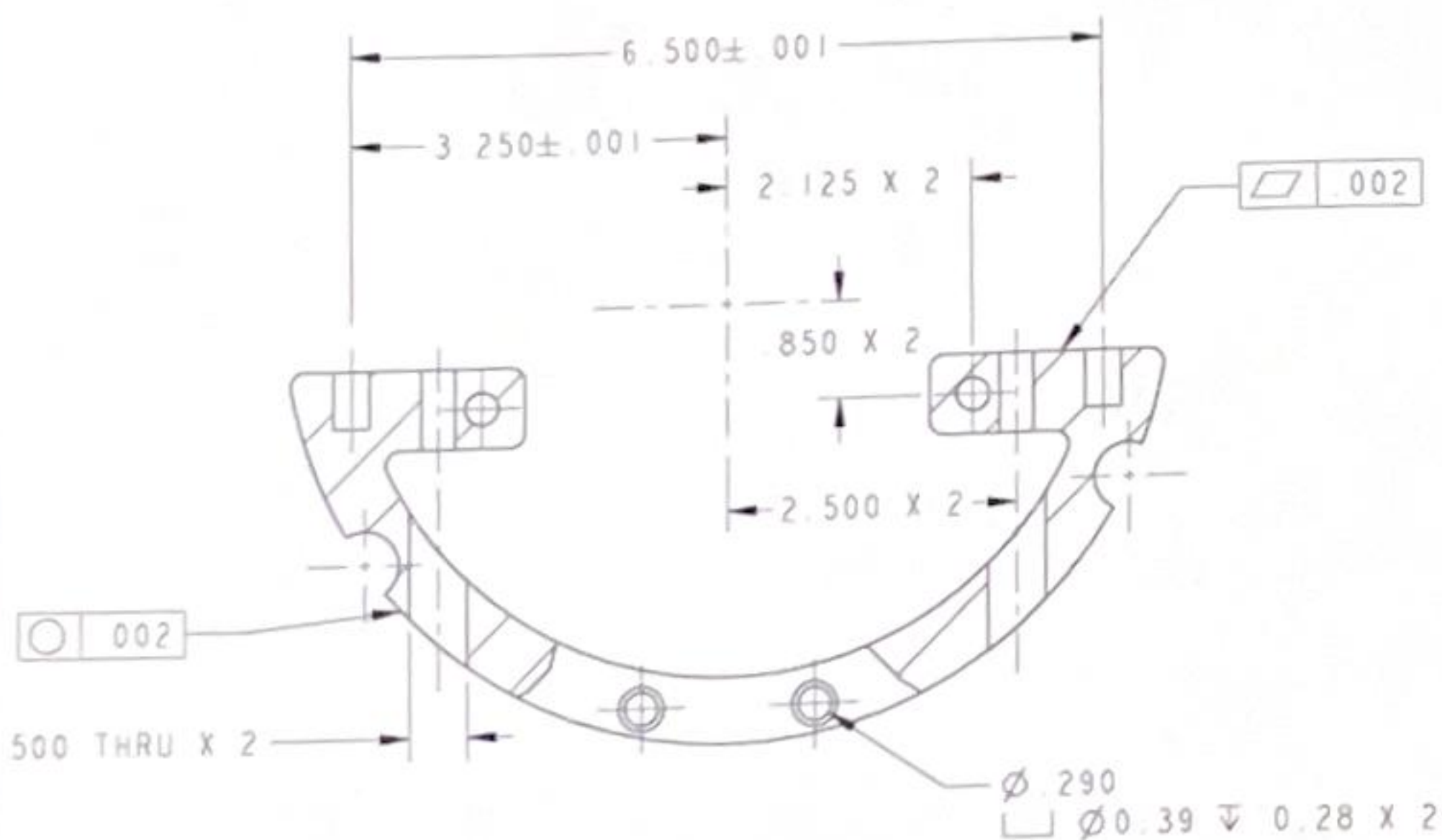
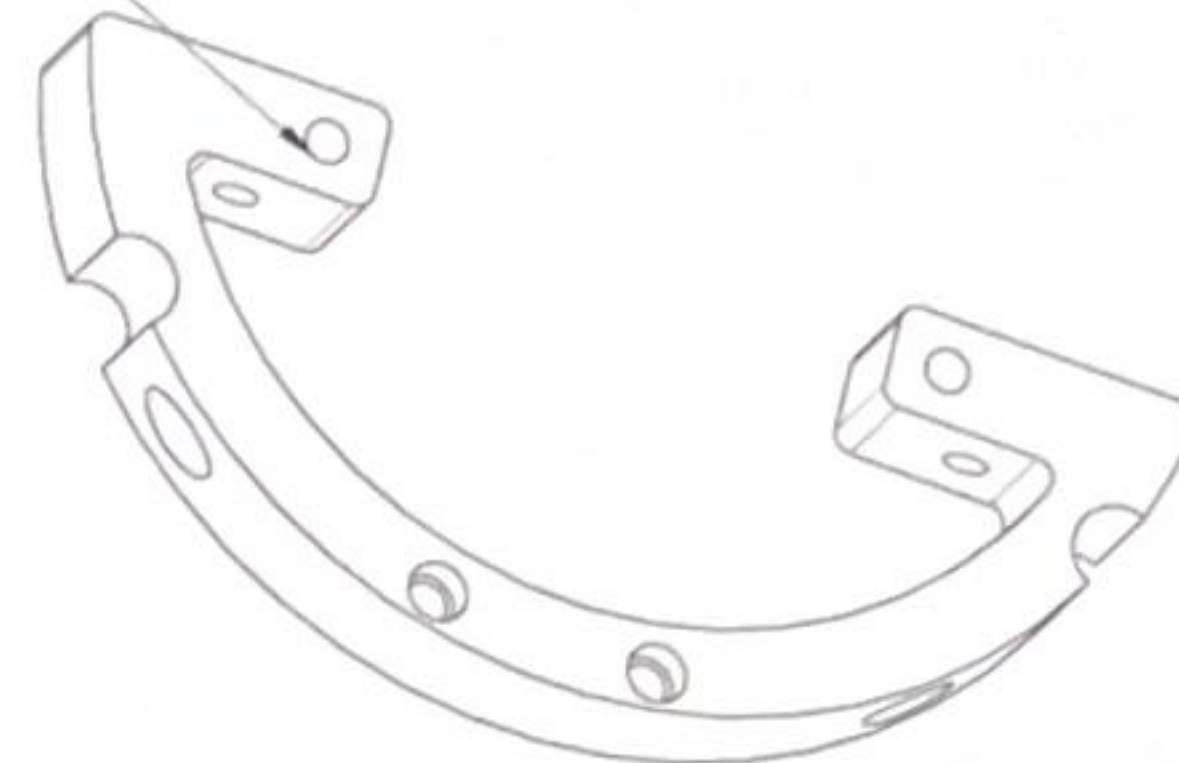
DO NOT SCALE		DIMENSIONS IN INCHES	
UNLESS OTHERWISE SPECIFIED		3rd ANGLE PROJECTION	
DIMENSIONING AND TOLERANCING PER ASME Y14.5M 1994 BREAK SHARP EDGES .01		DRAWN BY: A BANERJEE DATE: 10-FEB-2022	
0 ±0.05 0.0 ±0.03 0.00 ±0.01 0.000 ±0.005 0° ±3° STANDARD FINISH 125		NOTICE: THIS DRAWING, SUBJECT MATTER, AND ALL INFORMATION HEREIN IS THE SOLE, EXCLUSIVE, AND CONFIDENTIAL PROPERTY OF MARINE CANADA ACQUISITION INC. DBA SEASTAR SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED, REPRODUCED, OR USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY SEASTAR SOLUTIONS	
01 INITIAL RELEASE AB 10-FEB-2022		REV SUN BY DD-MMM-YYYY	
SEASTAR SOLUTIONS		TITLE: QUALITY CONTROL CMM FIXTURE	
P / O No: [REDACTED]		DRAWING No: [REDACTED]	
SCALE 1:2		SIZE B	
SHEET 1 OF 1		REV 01	

NOTES:

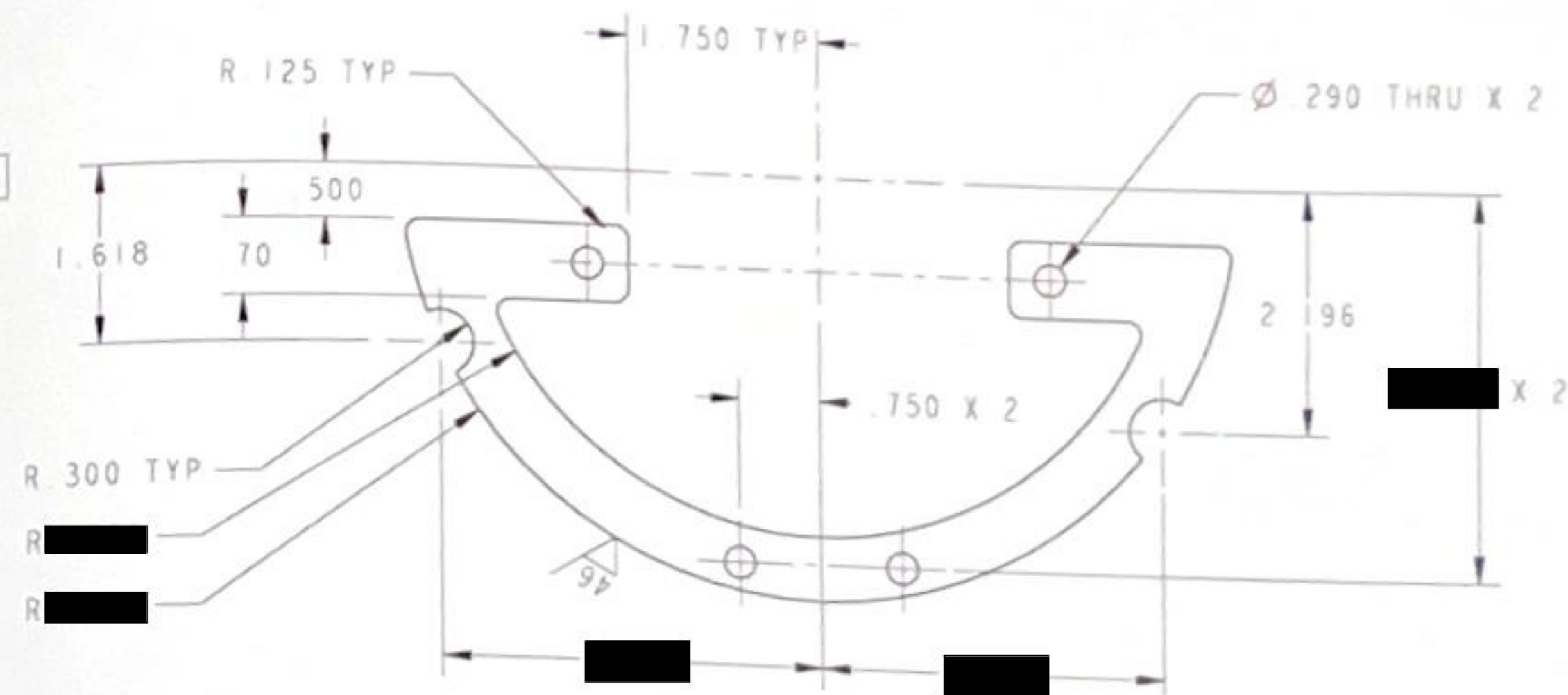
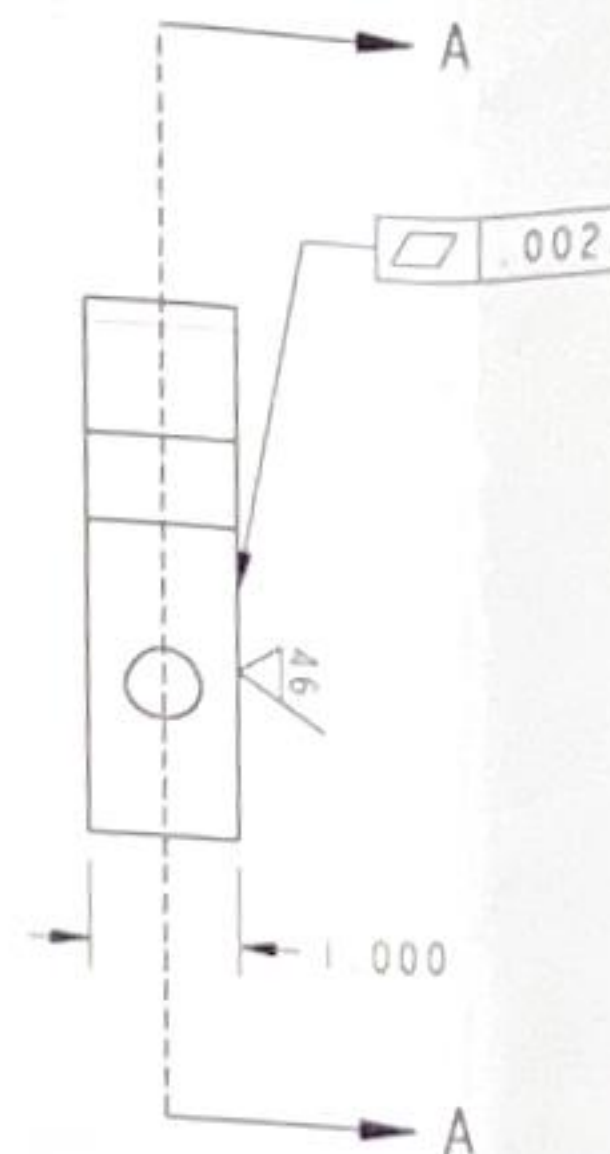
- 1/ MATERIAL 6061 ALUMINIUM
- 2/ PART TO BE CLEAN WITH NO RAGS, LOOSE BURRS, CONTAMINANTS OR CORROSION




2 X HOLES ARE FOR TOOLING



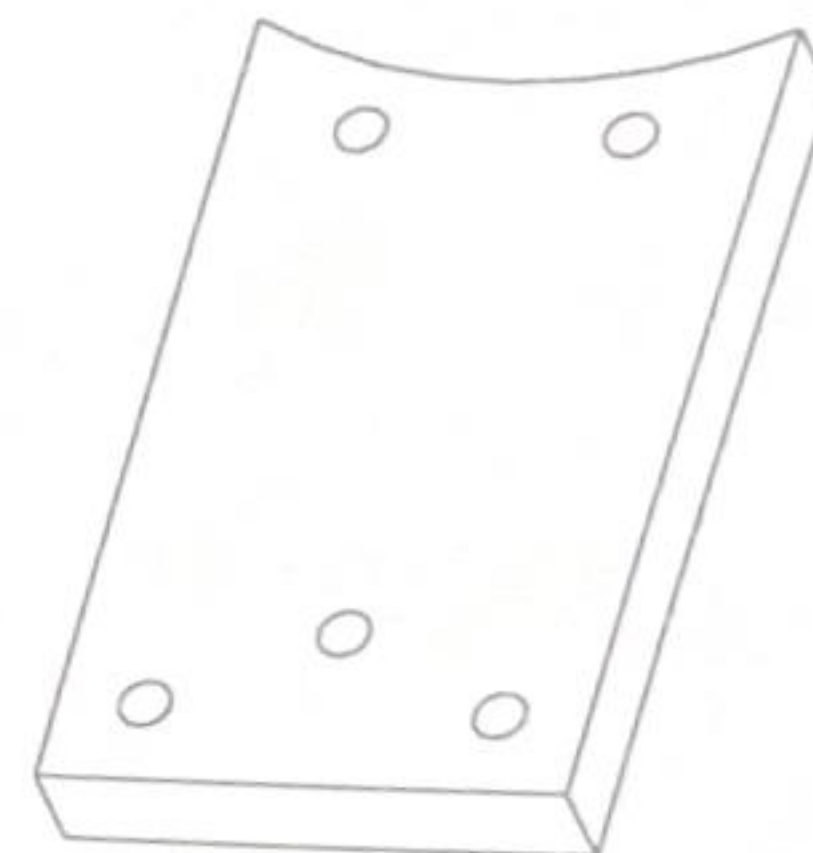
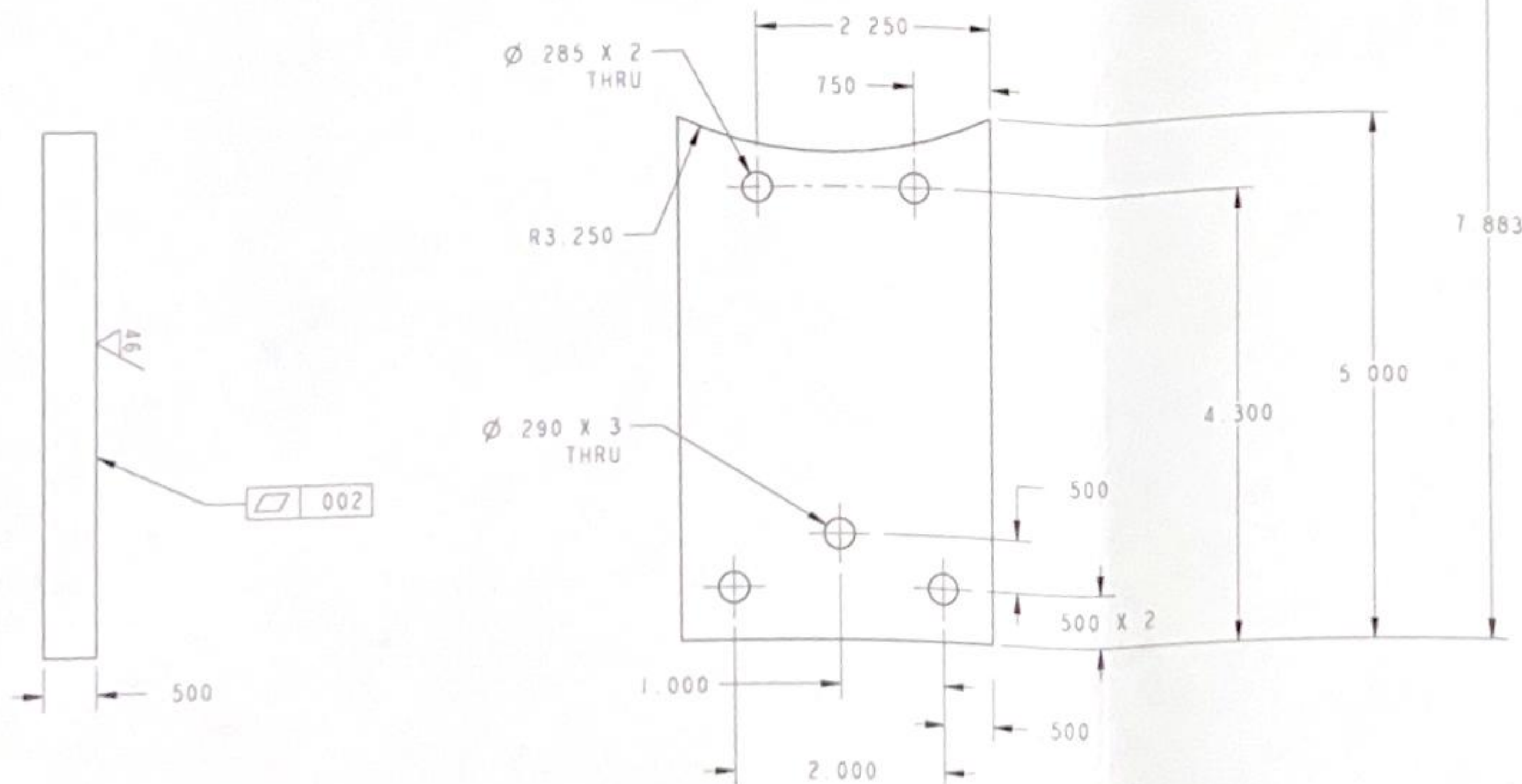
SECTION A-A




DO NOT SCALE		DIMENSIONS IN INCHES		01 INITIAL RELEASE AB 10-FEB-2022	
UNLESS OTHERWISE SPECIFIED		3rd ANGLE PROJECTION		REV SUN BY DD MMM YYYY	
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994, BREAK SHARP EDGES 01		NAME DATE			
0 ±0.05 0.0 ±0.03 0.00 ±0.01 0.000 ±0.005 0° ±3° STANDARD FINISH 125/		DRAWN BY A BANERJEE 10-FEB-2022 NOTICE: THIS DRAWING, SUBJECT MATTER, AND ALL INFORMATION HEREIN IS THE SOLE, EXCLUSIVE, AND CONFIDENTIAL PROPERTY OF MARINE CANADA ACQUISITION INC. DBA SEASTAR SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED, REPRODUCED, OR USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY SEASTAR SOLUTIONS.			
		TITLE		QUALITY CONTROL CMM FIXTURE	
		P I D No		DRAWING No	
		HOUSING_RING_BOTTOM		REV 01	
		SCALE 1:2		SHEET 1 OF 1	

NOTES:

- 1/ MATERIAL: 6061 ALUMINIUM
- 2/ PART TO BE CLEAN WITH NO RAGS, LOOSE BURRS, CONTAMINANTS OR CORROSION

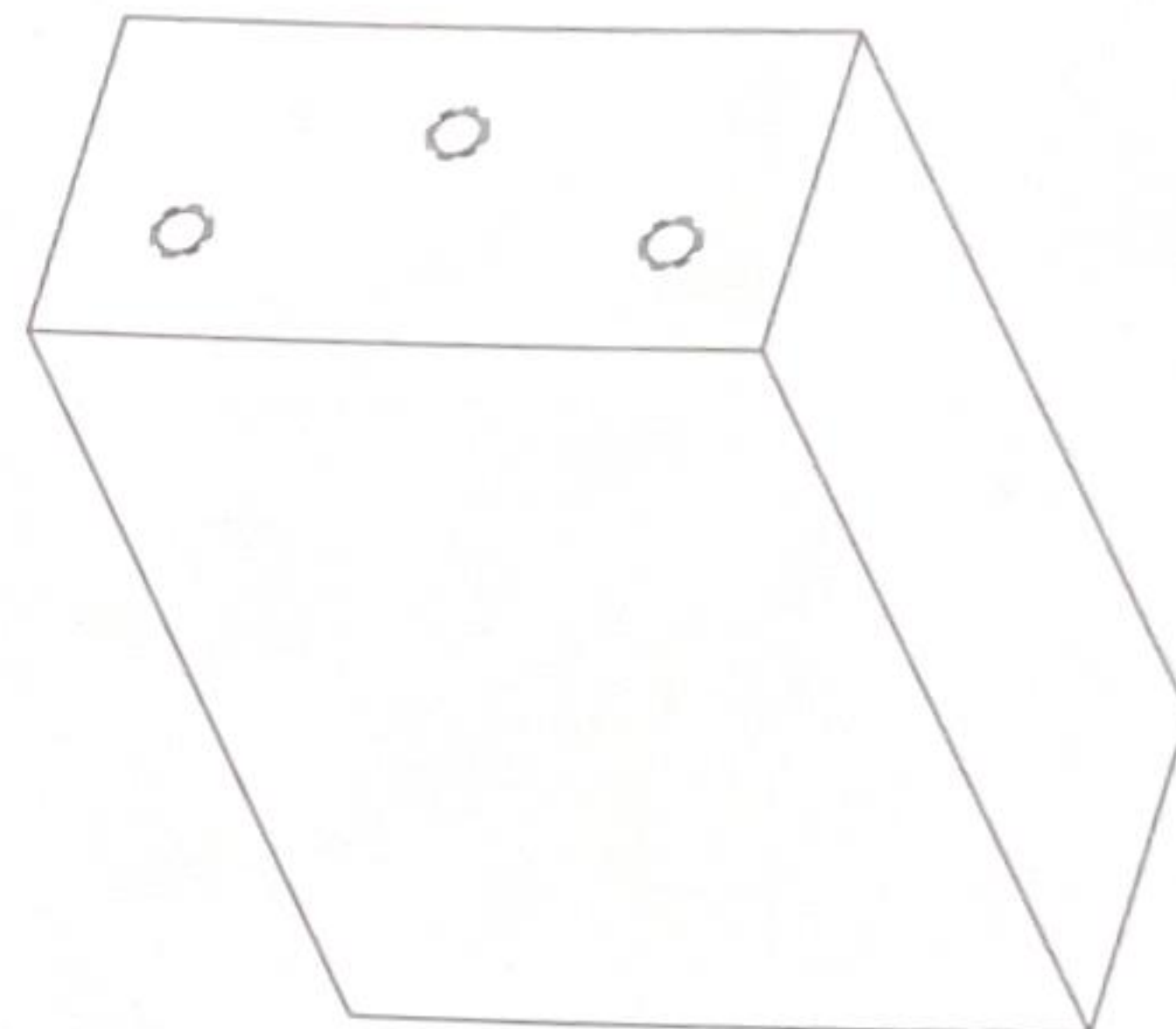
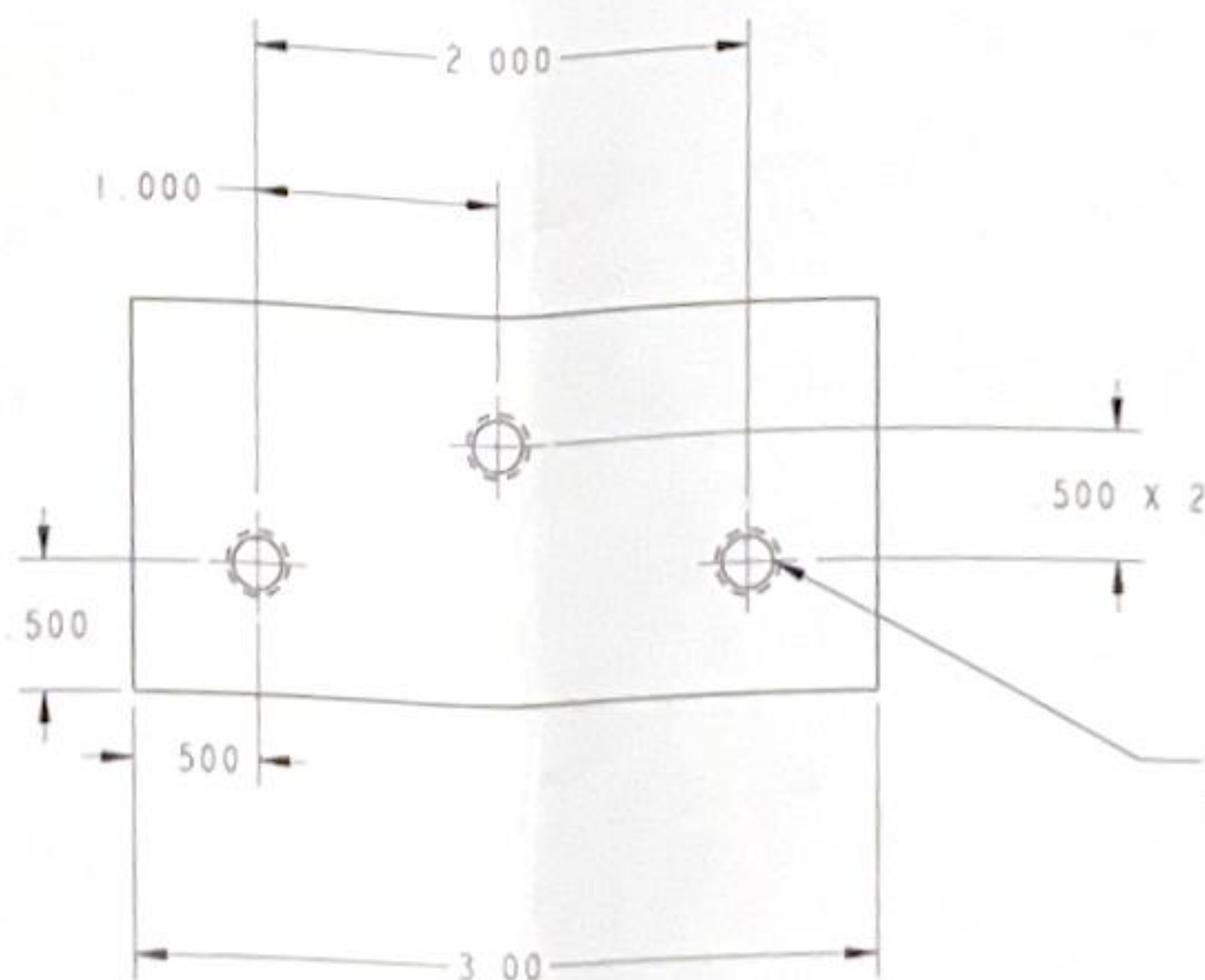


DO NOT SCALE		DIMENSIONS IN INCHES	
UNLESS OTHERWISE SPECIFIED		3rd ANGLE PROJECTION 	
		NAME	DATE
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 BREAK SHARP EDGES 01		DRAWN BY	
		A BANERJEE	11-FEB-2022
0 ±0.05		NOTICE: THIS DRAWING, SUBJECT MATTER, AND ALL INFORMATION HEREIN IS THE SOLE, EXCLUSIVE AND CONFIDENTIAL PROPERTY OF MARINE CANADA ACQUISITION INC. OR SEA STAR SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED, REPRODUCED, OR USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY SEA STAR SOLUTIONS.	
0.0 ±0.03			
0.00 ±0.01			
0.000 ±0.005			
0° ±3°			
STANDARD FINISH 125			

02	3 HOLES PATTERN UPDATED	AB	14 MAR 2022
01	INITIAL RELEASE	AB	11-FEB-2022
REV	SUN	BY	DD MMM YYYY
			
TITLE			
QUALITY CONTROL CMM FIXTURE CLAMP TOP			
P I D No		DRAWING No	
[REDACTED]		[REDACTED]	
SCALE 21 32		SIZE B	
SHEET 1 OF 1		REV	
HOUSING_CLAMP_TOP		02	

NOTES:

- 1/ MATERIAL 6061 ALUMINIUM
- 2/ PART TO BE CLEAN WITH NO RAGS, LOOSE BURRS, CONTAMINANTS OR CORROSION



1/4-20 UNC TAP \varnothing 0.625
#7 DRILL \varnothing 0.750

02	HOLES SIMPLIFIED	AB	14-MAR-2022
01	INITIAL RELEASE	AB	11-FEB-2022
REV	SUN	BY	DD MMM YYYY

DO NOT SCALE	DIMENSIONS IN INCHES
UNLESS OTHERWISE SPECIFIED	3rd ANGLE PROJECTION
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994, BREAK SHARP EDGES .01	NAME DATE
0 \pm 0.05	DRAWN BY A. BANERJEE
0.0 \pm 0.03	11-FEB-2022
0.00 \pm 0.01	
0.000 \pm 0.005	
0° \pm 3°	
STANDARD FINISH 125	NOTICE: THIS DRAWING, SUBJECT MATTER, AND ALL INFORMATION HEREIN IS THE SOLE, EXCLUSIVE, AND CONFIDENTIAL PROPERTY OF MARINE CANADA ACQUISITION INC. DBA SEASTAR SOLUTIONS AND SHALL NOT BE DISCLOSED, COPIED, REPRODUCED, OR USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY SEASTAR SOLUTIONS.



TITLE
QUALITY CONTROL CMM FIXTURE
CLAMP BLOCK

P I D No	DRAWING No	REV
	HOUSING_CLAMP_BLOCK	02
SCALE 1:1	SIZE B	SHEET 1 OF 1