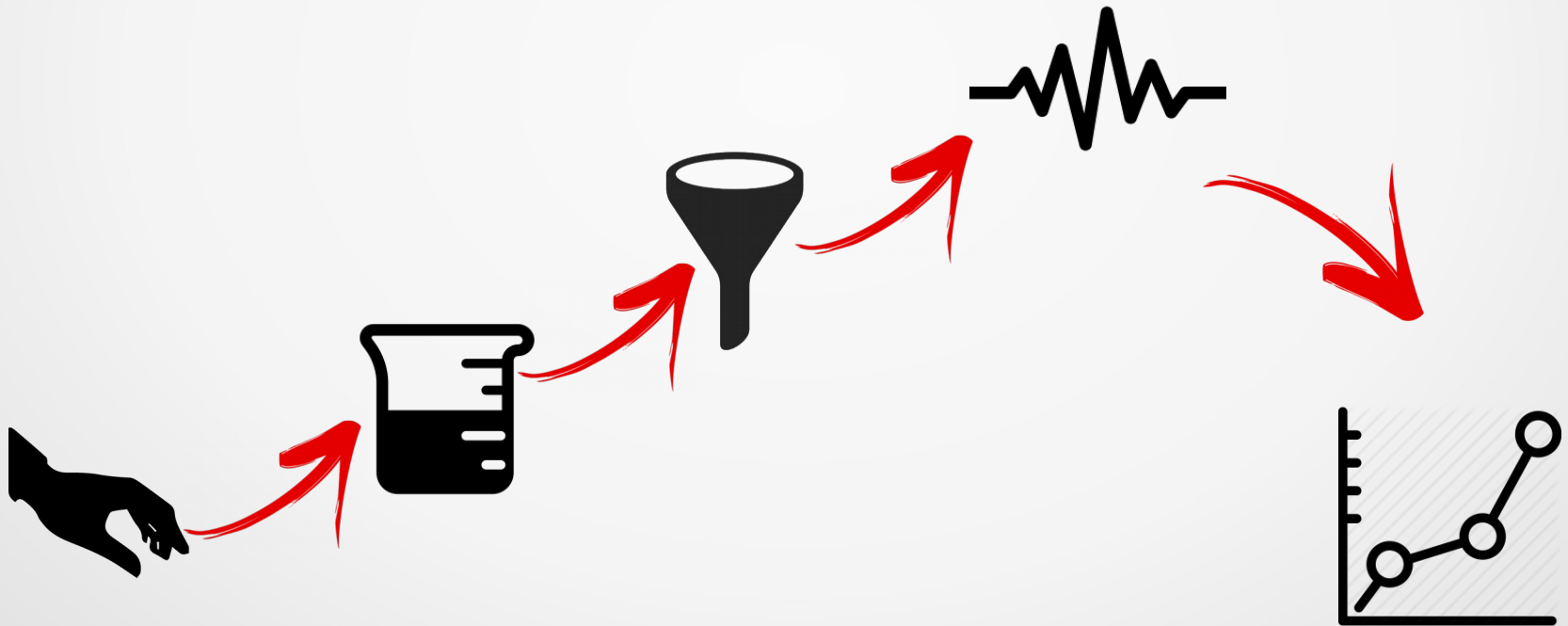


*Pelatihan* *STaTiSTiK* untuk LaboRatorium  
(*RcChem/11-13 April 2016*)

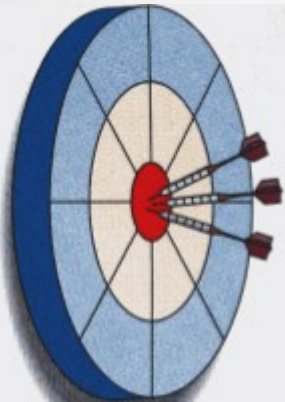
Ahmadi Hamid

([www.AhmadiHamid.com](http://www.AhmadiHamid.com))

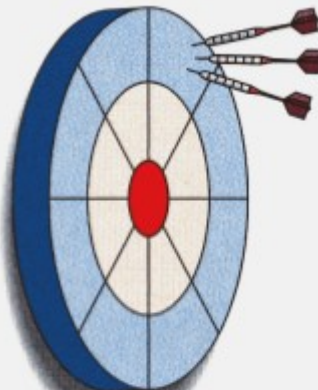
# masalah analisis



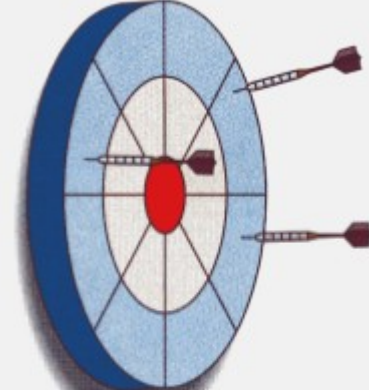
# P r e s i s i & AKURASI



Good accuracy  
Good precision

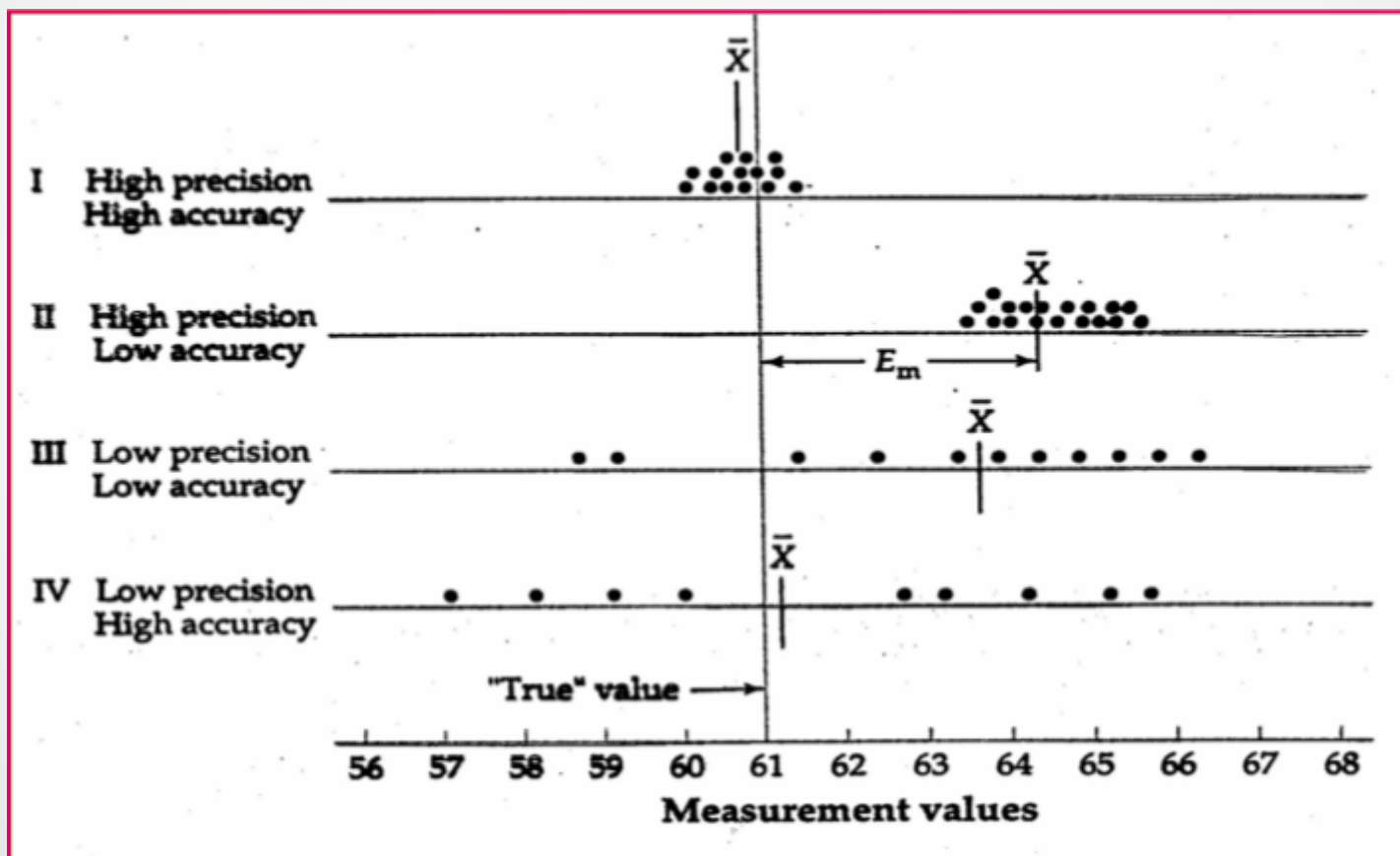


Poor accuracy  
Good precision



Poor accuracy  
Poor precision

# P r e s i s i & AKURASI



# P r e s i s i & AKURASI

Makin banyak dilakukan pengukuran, kita akan makin yakin bahwa nilai rata-rata mendekati nilai “benar”.

Ketidakpastian berkurang sebanding dengan  $1/\sqrt{n}$



# INTERVAL keyakinan

Penetapan kandungan merkuri dalam contoh ikan adalah sebagai berikut: 1.80, 1.58, 1.64, 1.49 ppm Hg. Hitung interval keyakinan 50% dan 90% untuk kadar merkuri dalam ikan.

Find  $\bar{x} = 1.63$

$s = 0.131$

50% interval keyakinan

$t = 0.765$  for  $n-1 = 3$

$$\mu = \bar{x} \pm \frac{ts}{\sqrt{n}}$$

$$\mu = 1.63 \pm \frac{(0.765)(0.131)}{\sqrt{4}}$$

$$\mu = 1.63 \pm 0.05$$

Terdapat 50% kemungkinan bahwa nilai benar rata-rata terletak antara 1.58 dan 1.68 ppm

# INTERVAL keyakinan

$$\bar{x} = 1.63$$

$$s = 0.131$$

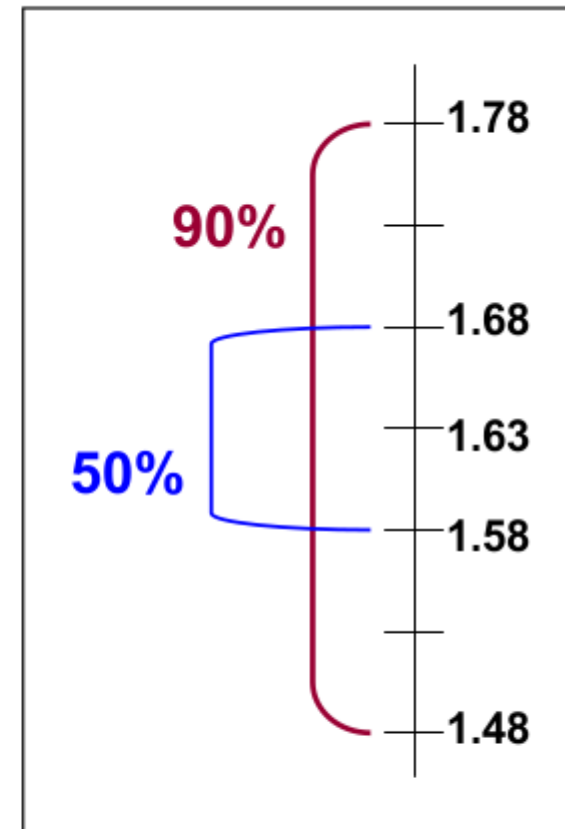
90% interval keyakinan:

$t = 2.353$  for  $n-1 = 3$

$$\mu = \bar{x} \pm \frac{ts}{\sqrt{n}}$$

$$\mu = 1.63 \pm \frac{(2.353)(0.131)}{\sqrt{4}}$$

$$\mu = 1.63 \pm 0.15$$



**Terdapat 90% kemungkinan bahwa nilai benar rata-rata terletak antara 1.48 dan 1.78 ppm**

# INTERVAL keyakinan

$$\bar{x} = 1.63$$

$$s = 0.131$$

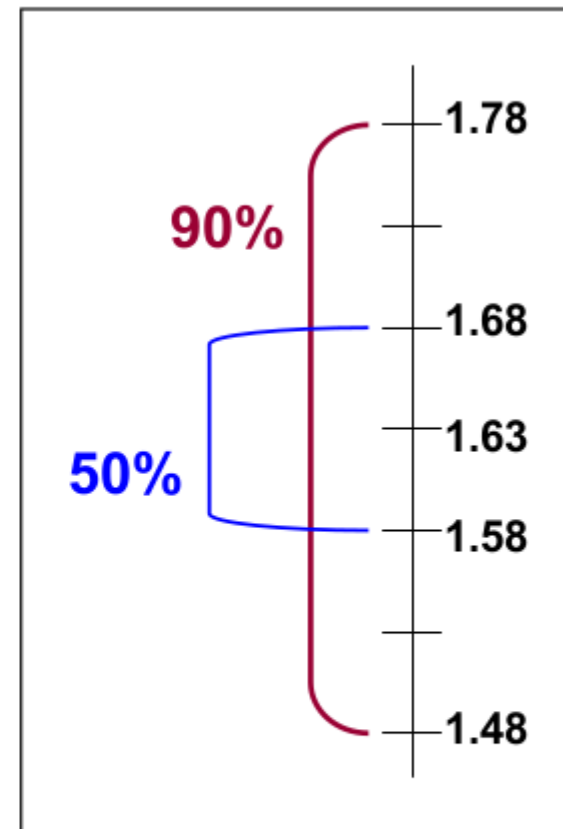
90% interval keyakinan:

$t = 2.353$  for  $n-1 = 3$

$$\mu = \bar{x} \pm \frac{ts}{\sqrt{n}}$$

$$\mu = 1.63 \pm \frac{(2.353)(0.131)}{\sqrt{4}}$$

$$\mu = 1.63 \pm 0.15$$



Terdapat 90% kemungkinan bahwa nilai benar rata-rata terletak antara 1.48 dan 1.78 ppm



# Seleksi DATA (Uji Dixon/Grubbs)

- ♦ Pertama-tama data harus diurut dari kecil ke besar ( $x_1, x_2, \dots, x_n$ )
- ♦ Nilai D atau G hasil perhitungan (menurut rumusnya masing-masing) dibandingkan dengan Nilai D atau G kritis yang ada pada Tabel Dixon/Grubbs
- ♦ Apabila nilai D/G hitung lebih besar dari nilai D/G tabel, maka data dibuang (outlier)



# Seleksi DATA (Uji Dixon)

## Hasil Analisis Sulfat dalam Air (Diurut)

Kode Lab	Hasil analisis (ppm)	
C	0.0	X1
O	58.3	X2
L	97.3	X3
I	99.1	X4
J	99.4	
H	99.5	
K	99.8	
E	104.0	
N	104.0	
M	105.0	
B	105.5	
G	105.6	
D	114.0	Xn-2
F	130.0	Xn-1
A	156.0	Xn

$n = 15$

$$\text{Terendah} \rightarrow D_{13-40} = \frac{X_3 - X_1}{X_{n-2} - X_1}$$

$$D = \frac{(97.3 - 0.0)}{(114.0 - 0.0)} = 0.85$$

$D_{\text{tabel } n=15} = 0.565$   
Data dr Lab C dibuang

$$\text{Tertinggi} \rightarrow D_{13-40} = \frac{X_n - X_{n-2}}{X_n - X_3}$$

$$D = \frac{(156 - 114)}{(156 - 97.3)} = 0.72$$

$D_{\text{tabel } n=15} = 0.565$   
Data dr Lab A dibuang



# Seleksi DATA (Uji Dixon)

## Lab A and C outlier

Kode Lab	Hasil analisis (ppm)	
O	58.3	X1
L	97.3	X2
I	99.1	X3
J	99.4	
H	99.5	
K	99.8	
E	104.0	
N	104.0	
M	105.0	
B	105.5	
G	105.6	Xn-2
D	114.0	Xn-1
F	130.0	Xn

$$n = 13$$

$$\text{Terendah} \rightarrow D_{13-40} = \frac{X_3 - X_1}{X_{n-2} - X_1}$$

$$D = \frac{(99.1 - 58.3)}{(105.6 - 58.3)} = 0.86$$

$$D_{\text{tabel } n = 13} = 0.611$$

Data dr Lab O dibuang

$$\text{Tertinggi} \rightarrow D_{13-40} = \frac{X_n - X_{n-2}}{X_n - X_3}$$

$$D = \frac{(130 - 105.6)}{(130 - 99.1)} = 0.79$$

$$D_{\text{tabel } n = 13} = 0.611$$

Data dr Lab F dibuang

# Seleksi DATA (Uji Dixon)

## Lab A, C, O dan F outlier

Kode Lab	Hasil analisis (ppm)	
L	97.3	X1
I	99.1	X2
J	99.4	X3
H	99.5	
K	99.8	
E	104.0	
N	104.0	
M	105.0	
B	105.5	Xn-2
G	105.6	Xn-1
D	114.0	Xn

$n = 11$

Terendah  $\rightarrow D_{8-12} = \frac{X_2 - X_1}{X_{n-1} - X_1}$

$$D = \frac{(99.1 - 97.3)}{(105.6 - 97.3)} = 0.22$$

$$D_{\text{tabel } n = 11} = 0.502$$

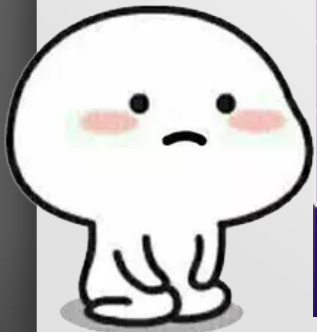
Data dr Lab L tidak dibuang

Tertinggi  $\rightarrow D_{8-12} = \frac{X_n - X_{n-1}}{X_n - X_2}$

$$D = \frac{(114 - 105.6)}{(114 - 99.1)} = 0.59$$

$$D_{\text{tabel } n = 11} = 0.502$$

Data dr Lab D dibuang



# Seleksi DATA (Uji Dixon)

Lab A, C, O, F dan D outlier

$n = 10$

Kode Lab	Hasil analisis (ppm)	
L	97.3	X1
I	99.1	X2
J	99.4	X3
H	99.5	
K	99.8	
E	104.0	
N	104.0	
M	105.0	
B	105.5	Xn-1
G	105.6	Xn

$$\text{Terendah} \rightarrow D_{8-12} = \frac{X_2 - X_1}{X_{n-1} - X_1}$$

$$D = \frac{(99.1 - 97.3)}{(105.5 - 97.3)} = 0.22$$

$$D_{\text{tabel } n = 10} = 0.53$$

Data dr Lab L tidak dibuang

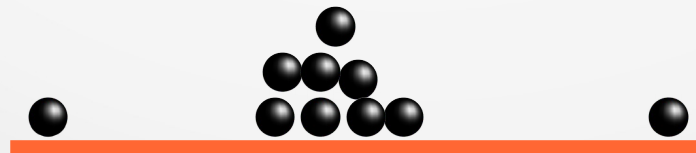
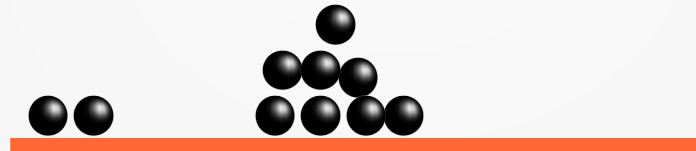
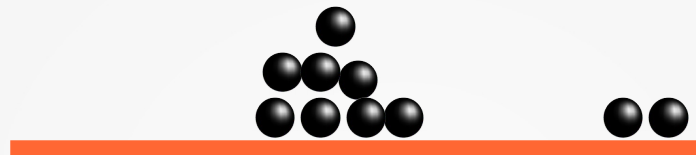
$$\text{Tertinggi} \rightarrow D_{8-12} = \frac{X_n - X_{n-1}}{X_n - X_2}$$

$$D = \frac{(105.6 - 105.5)}{(105.6 - 99.1)} = 0.02$$

$$D_{\text{tabel } n = 10} = 0.53$$

Data dr Lab G tidak dibuang

# Seleksi DATA (Kelemahan Uji Dixon)



# Seleksi DATA (Uji Grubbs)

## Uji Grubbs

$$G_1 \text{ (terendah/ tertinggi)} = \frac{|\bar{X} - x_i|}{s}$$

$$G_2 = \frac{X_n - X_1}{s}$$

$s$  = SD dari semua hasil  
 $\bar{X}$  =  $\bar{x}$  rata-rata

$x_i$  = data yang diuji

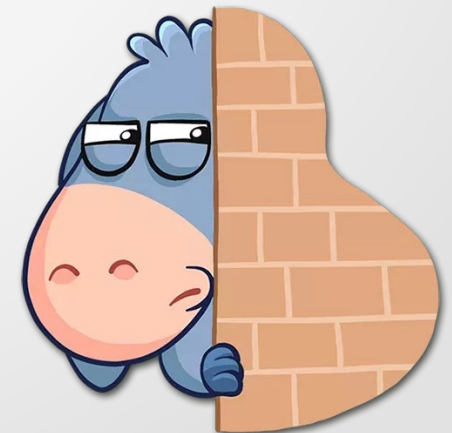
$X_n$  = data tertinggi

$X_1$  = data terendah

$$G_3 \text{ pasangan rendah} = 1 - [(n - 3) s_{n-2}^2 / (n-1) s^2]$$

$$G_3 \text{ pasangan tinggi} = 1 - [(n - 3) s_{n-2}^2 / (n-1) s^2]$$

$s_{n-2}$  = standar deviasi tanpa menyertakan 2 data terendah  
atau 2 data tertinggi



# Seleksi DATA (Uji Grubbs)

2,0 2,1 2,2 2,3 2,3

2,9 3,1

$$D_{3-7} = \frac{X_n - X_{n-1}}{X_n - X_1}$$



$$\begin{aligned} D &= (3,1 - 2,9) / (3,1 - 2) \\ &= 0,18 \\ &< 0,569 (D_{\text{tabel } n=7}) \end{aligned}$$

Data 3,1 tidak dibuang (bukan outlier)



# Seleksi DATA (Uji Grubbs)

$$G_3 \text{ pasangan tinggi} = 1 - [(n - 3) s^2_{n-2} / (n-1) s^2]$$

2,0 2,1 2,2 2,3 2,3                      2,9 3,1

$$s^2_{n-2} = 0,017 \quad s^2 = 0,175$$

$$G_3 \text{ pasangan tinggi} = 1 - [(7-3)0,017 / (7-1)0,175] = 0,94$$
$$> 0,8980 (G_3 \text{ tabel } n=7)$$

2,9 dan 3,1 dibuang (outlier)



# Kontrol sample

memantau presisi  
(*repeatability & reproducibility*) dalam satu  
kurun waktu (hari ke bulan)



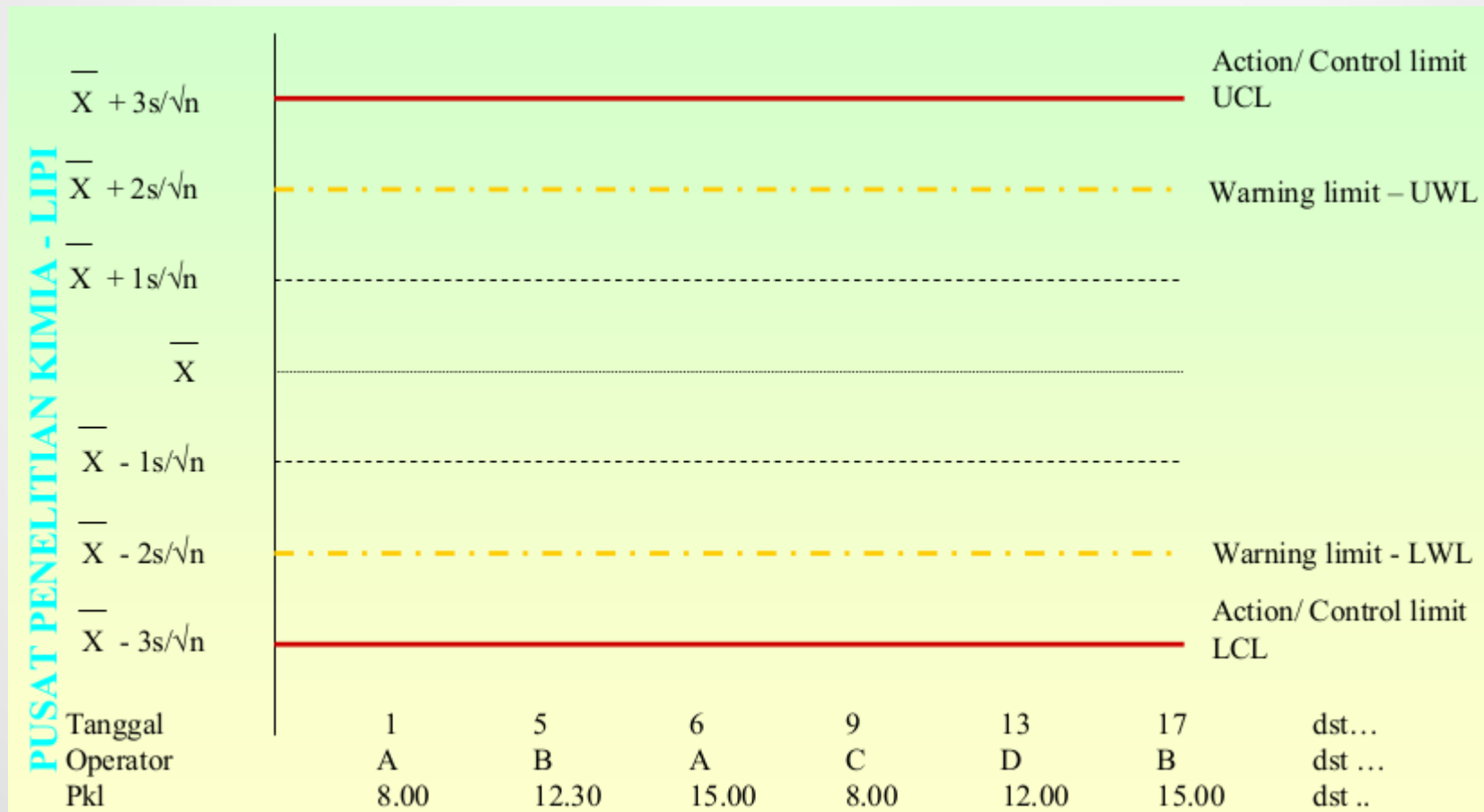
menunjukkan bahwa proses  
analisis berada dibawah  
kontrol statistika

# KONTROL SAMPEL

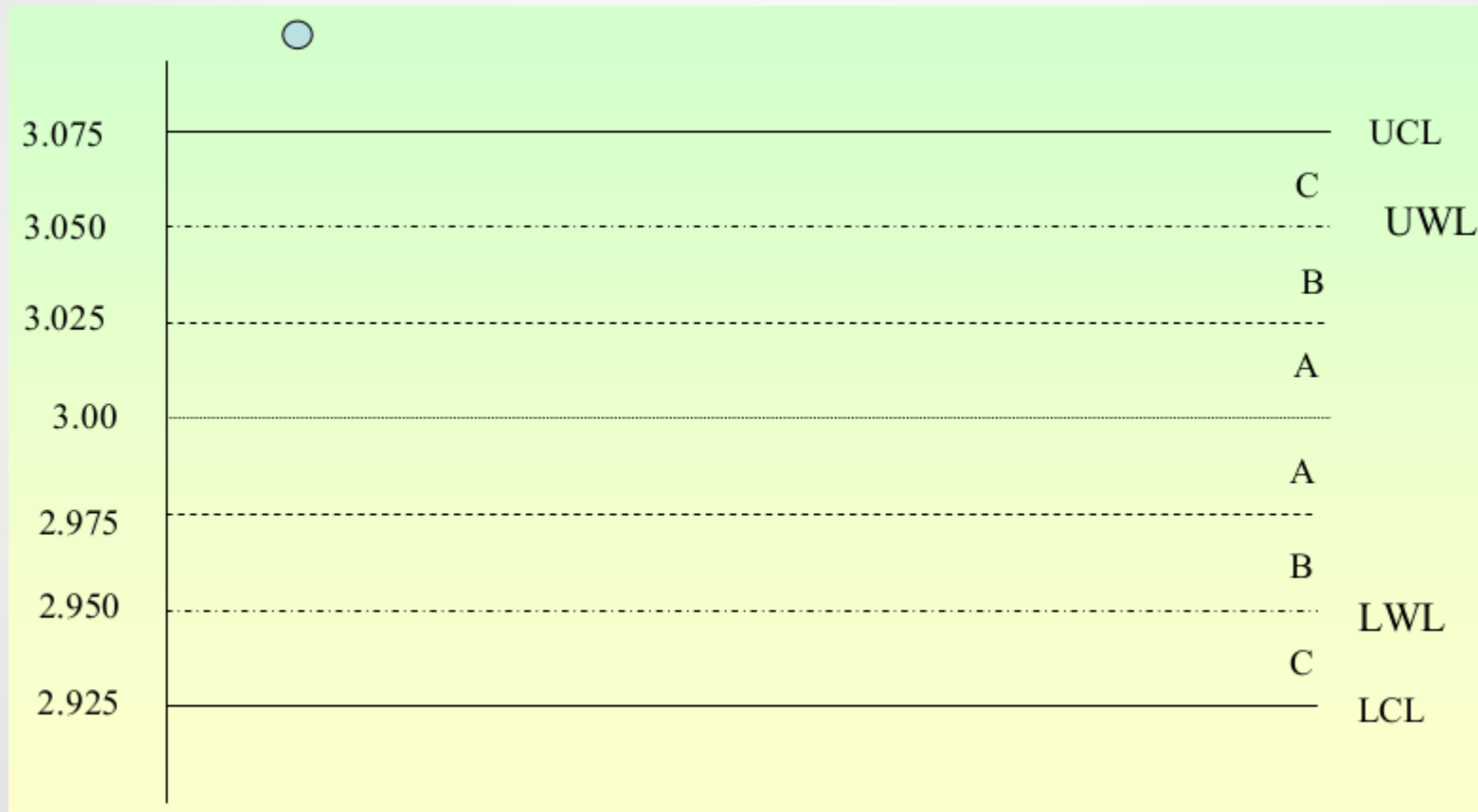
- ♦ Homogen
- ♦ Stabil
- ♦ Matriks sama
- ♦ Mudah diperoleh
- ♦ Murah



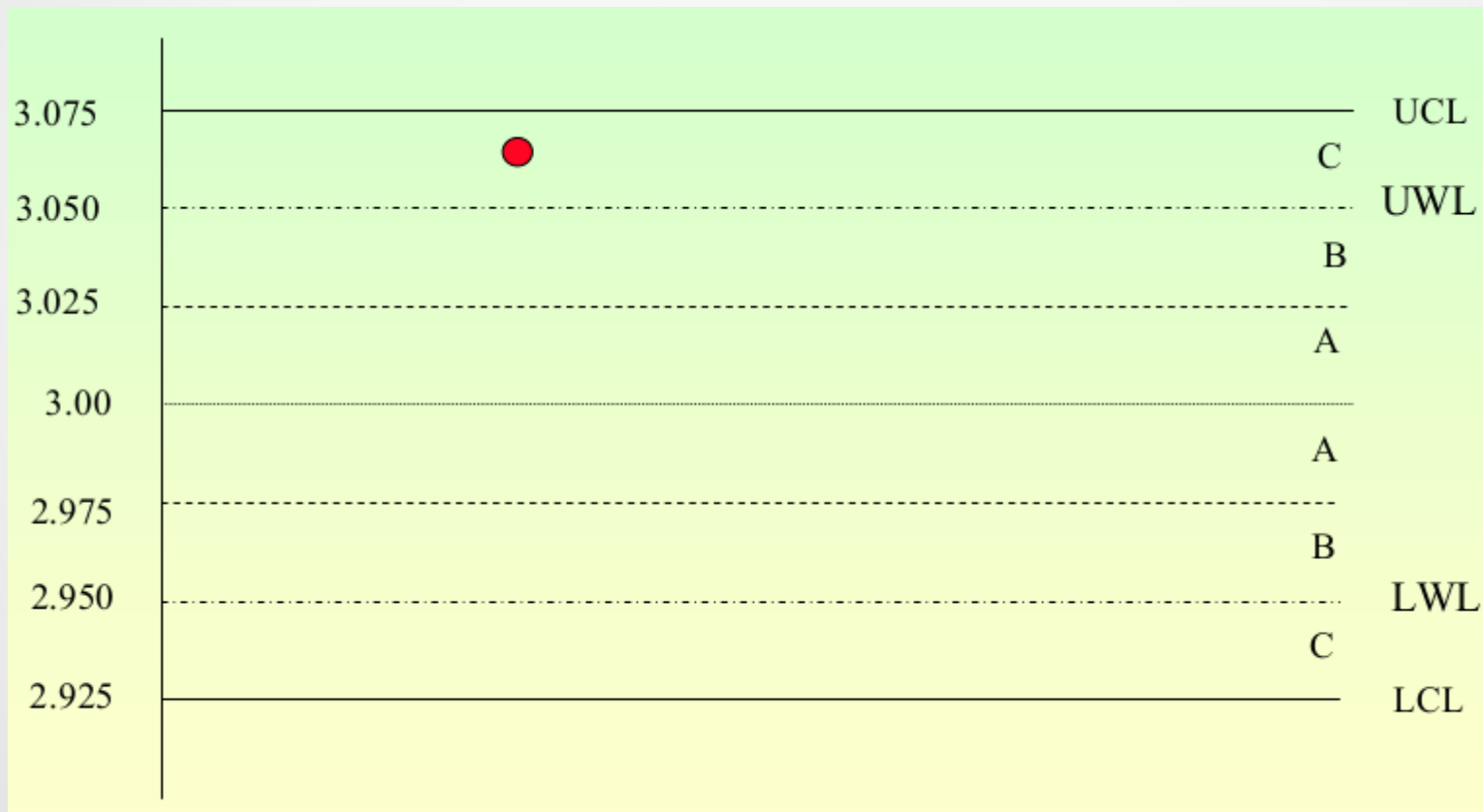
# Control Chart



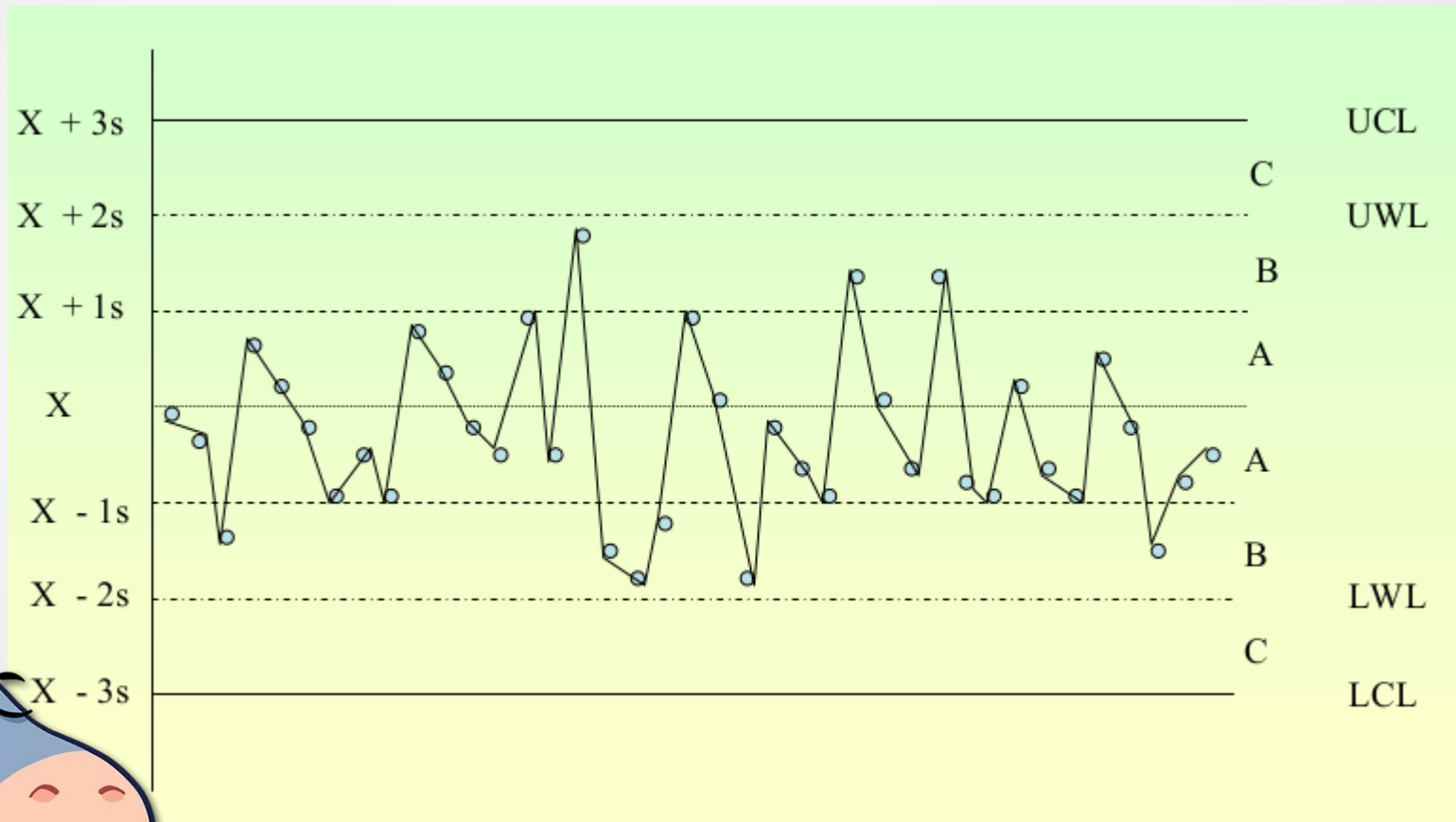
# Control Chart (contoh kasus)



# Control Chart (contoh kasus)



# Control Chart (contoh kasus)



TERIMA KASIH



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[github.com/ahmadihamid](https://github.com/ahmadihamid)



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