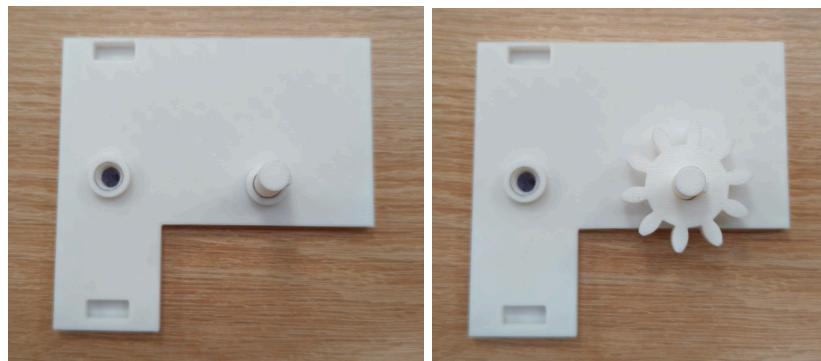
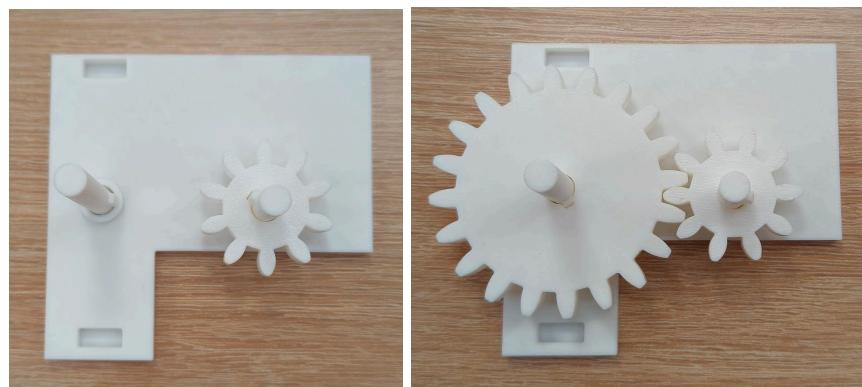


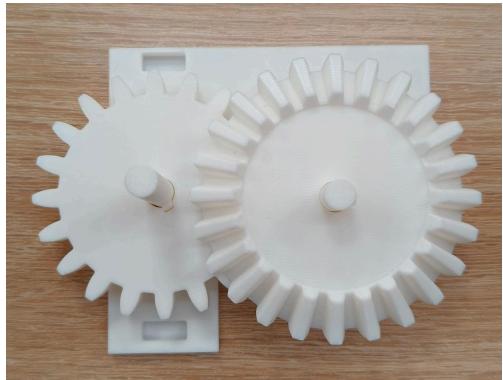
- 1) Insert 60mm input shaft into side plate with bevel gear attached (Follow pictures left to right).



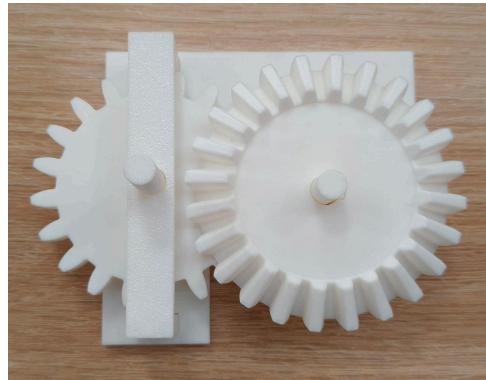
- 2) Insert 30mm shaft notched end down into base plate. Place spur gear(10T) atop (Left to right).



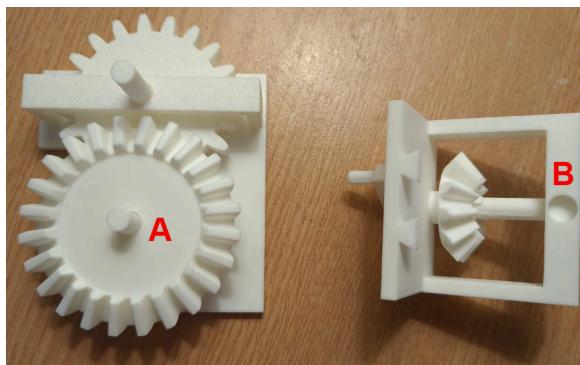
- 3) Insert 40mm shaft. Place spur gear(20T) atop (Left to right).



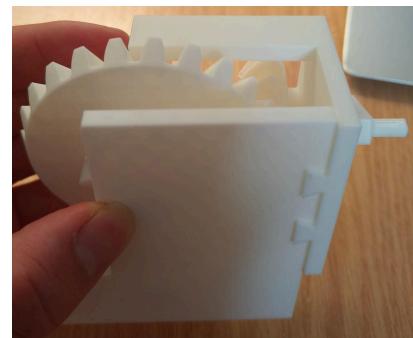
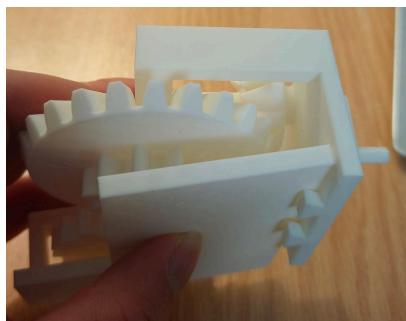
4) Place Bevel gear(24T) on 30mm shaft.



5) Place shaft support into rectangular mounts.



6) Fit 30mm shaft into side plate mount (A to B).



7) Fit side plate teeth to base plate teeth.