PE 100:

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Application											Orange-C		ge								
material	PE 100																				
WP (bar)	4 6							8		10				12.5		16			20		
SDR (D/S)	41			26			21			17			13.6			11			9		
Outside diameter (mm)/ weight (Kg/m)	Weight Kg/m	Wall Thickness mm	Internal Diameter mm																		
20													0.11	1.8	16	0.11	1.9	16.2	0.13	2.3	15.4
25										0.14	1.80	21.4	0.14	1.9	21	0.17	2.3	20.5	0.2	2.8	19.4
32										0.19	1.90	28.2	0.23	2.4	27	0.27	2.9	26.2	0.33	3.6	24.9
40				0.23	1.8	36.4	0.24	1.90	36.2	0.3	2.40	35.2	0.36	3.0	34	0.43	3.7	32.6	0.51	4.5	31.0
50				0.31	2.0	46.0	0.37	2.40	45.2	0.45	3.00	44.0	0.55	3.7	43	0.67	4.6	40.8	0.79	5.6	38.9
63	0.364	1.80	59.4	0.49	2.5	58.0	0.58	3.00	57.0	0.72	3.80	55.4	0.87	4.7	54	1.05	5.8	51.4	1.26	7.1	48.8
75	0.457	1.90	71.2	0.68	2.9	69.2	0.83	3.60	67.8	1.02	4.50	66.0	1.24	5.6	64	1.47	6.8	61.4	1.76	8.4	58.2
90	0.643	2.20	85.6	0.98	3.5	83.1	1.18	4.30	81.4	1.46	5.40	79.2	1.77	6.7	77	2.12	8.2	73.6	2.54	10.1	69.8
110	0.943	2.70	105	1.43	4.2	101.5	1.77	5.30	99.4	2.17	6.60	96.8	2.62	8.1	94	3.14	10.0	90.0	3.78	12.3	85.4
125	1.23	3.10	119	1.84	4.8	115.4	2.27	6.00	113.0	2.76	7.40	110.2	3.37	9.2	107	4.08	11.4	102.3	4.87	14.0	97.0
140	1.54	3.50	133	2.32	5.4	129.2	2.83	6.70	126.6	3.46	8.30	123.4	4.22	10.3	119	5.08	12.7	114.5	6.11	15.7	108.6
160	2.00	4.00	152	3.04	6.2	147.7	3.72	7.70	144.6	4.52	9.50	141.0	5.5	11.8	136	6.67	14.6	130.8	7.96	17.9	124.2
180	2.49	4.40	171	3.79	6.9	166.2	4.67	8.60	162.8	5.71	10.70	158.6	6.98	13.3	153	8.42	16.4	147.2	10.1	20.1	139.8
200	3.05	4.90	190	4.69	7.7	184.6	5.78	9.60	180.8	7.05	11.90	176.2	8.56	14.7	171	10.4	18.2	163.6	12.4	22.4	155.2
225	3.86	5.50	214	5.89	8.6	207.8	7.3	10.80	203.4	8.93	13.40	198.2	10.9	16.6	192	13.1	20.5	184.1	15.8	25.2	174.6
250	4.83	6.20	238	7.3	9.6	230.8	8.93	11.90	226.2	11	14.80	220.4	13.4	18.4	213	16.2	22.7	204.5	19.4	27.9	194.2
280	5.98	6.90	266	9.1	10.7	258.6	11.3	13.40	253.2	13.7	16.60	246.8	16.8	20.6	239	20.3	25.4	229.2	24.3	31.3	217.4
315	7.52	7.70	300	11.6	12.1	290.8	14.2	15.00	285.0	17.4	18.70	277.6	21.2	23.2	269	25.6	28.6	257.7	30.8	35.2	244.6
355	9.55	8.70	338	14.6	13.6	327.8	18	16.90	321.2	22.1	21.10	312.8	26.9	26.1	303	32.5	32.2	290.6	39.1	39.7	275.6
400	12.10	9.80	380	18.6	15.3	369.4	22.9	19.10	361.8	28	23.70	352.6	34.1	29.4	341	41.3	36.3	327.4	49.6	44.7	310.6
450		11.00		23.5	17.2	415.6	28.9	21.50	407.0	35.4	26.70	396.6	43.2	33.1	384	52.3	40.9	368.2	62.7	50.3	349.4
500	19.00	12.30	475	28.9	19.1	461.8	35.7	23.90	452.2	43.8	29.70	440.6	53.3	36.8	426	64.5	45.4	409.2	77.3	55.8	388.4
560		13.70		36.2		517.2	44.7		506.6	54.8		493.6	66.9	41.2	478	80.8	50.8	458.4	97	62.5	435.0
630		15.40		45.9	24.1		56.4		570.0	69.4		555.2	84.6	46.3	537	102	57.2				
710	38	17.40		58.4		655.6	71.8		642.2	88.1		625.8	107	52.2	606	130	64.5	581.0			
800	48.1	19.60		73.9	30.6	738.8	91.1		723.8	112		705.2	136	58.8	682	154	72.7	654.6			
900	60.9	22.00		93.4		831.2	115		814.2	141		793.4	172	66.1	768	222	81.8				
1000	75.2	24.50	951	115		923.6	142		904.6	175		881.4	212	73.5	853	274	90.9	818.2			
1200	108	29.40	1140	166	45.9	1108.2	205	57.20	1085.6	250		1058.8	320	88.2	1024	390	109.1	981.8			
Reference									DIN :	3074 - 80	075- ISO	4427-ES	1832								