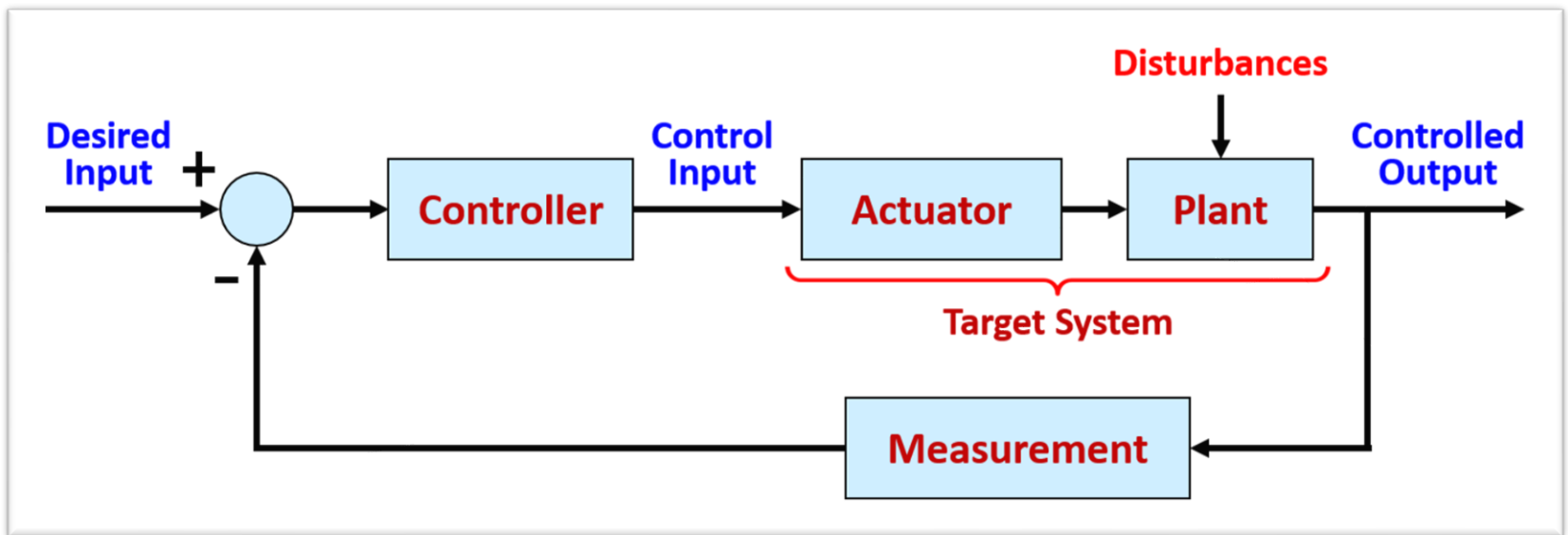


# Analysis of Feedback 2

## Lecture 7:

- Control of Steady-State Error
- Feedforward Control System



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# System Type for Tracking

## ❖ Closed-Loop System

- The **controlled output** is given by

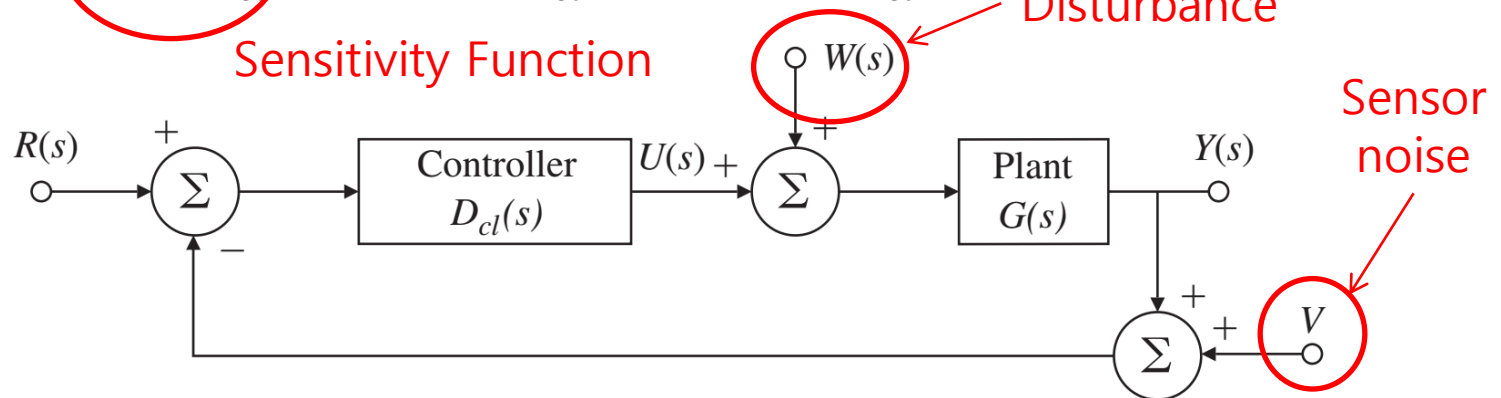
$$Y_{cl} = \frac{GD_{cl}}{1 + GD_{cl}}R + \frac{G}{1 + GD_{cl}}W - \frac{GD_{cl}}{1 + GD_{cl}}V,$$

- The **error**, difference btw reference input and output is given by

$$E_{cl} = R - \left[ \frac{GD_{cl}}{1 + GD_{cl}}R + \frac{G}{1 + GD_{cl}}W - \frac{GD_{cl}}{1 + GD_{cl}}V \right],$$

$$= \underbrace{\frac{1}{1 + GD_{cl}}}_{\text{Sensitivity Function}} R - \frac{G}{1 + GD_{cl}}W + \frac{GD_{cl}}{1 + GD_{cl}}V.$$

Disturbance



# System Type for Tracking (cont'd)

- If we consider tracking the reference input alone, set  $W = V = 0$ , (where,  $G$ : plant model,  $D_{cl}$ : controller)

$$E = \frac{1}{1 + GD_{cl}} R = \mathcal{S}R, \quad \text{where} \quad \mathcal{S} = \frac{1}{1 + GD_{cl}}.$$

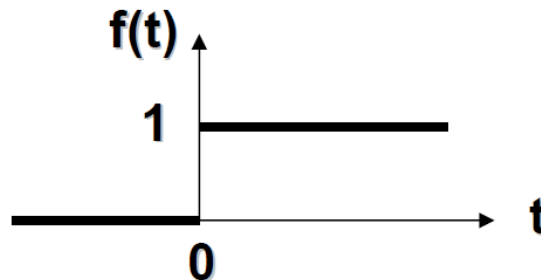
- For analyzing error  $\{E(s)\}$ , categorizing based on three types of reference inputs,

$$R(s) = \frac{1}{s^{k+1}} \left\{ \begin{array}{ll} k = 0 \Rightarrow R(s) = \frac{1}{s} & \Rightarrow \text{Step Input (or position)} \\ k = 1 \Rightarrow R(s) = \frac{1}{s^2} & \Rightarrow \text{Ramp Input (or velocity)} \\ k = 2 \Rightarrow R(s) = \frac{1}{s^3} & \Rightarrow \text{Parabola Input (or acceleration)} \end{array} \right.$$

# Examples of Laplace Transform (Review)

## ❖ Unit Step Function

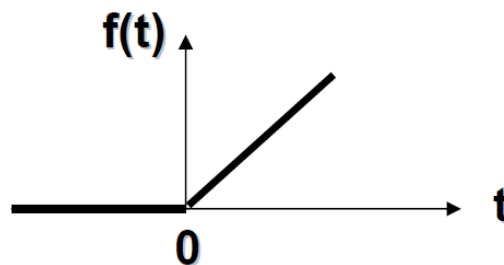
$$f(t) = u_s(t) = \begin{cases} 1 & t \geq 0 \\ 0 & t < 0 \end{cases}$$



$$\Rightarrow F(s) = \int_0^{\infty} 1 \cdot e^{-st} dt = -\frac{1}{s} [e^{-st}]_0^{\infty} = \boxed{\frac{1}{s}}$$

## ❖ Unit Ramp Function

$$f(t) = \begin{cases} t & t \geq 0 \\ 0 & t < 0 \end{cases}$$



$$\Rightarrow F(s) = \int_0^{\infty} te^{-st} dt = -\frac{1}{s} [te^{-st}]_0^{\infty} + \frac{1}{s} \int_0^{\infty} e^{-st} dt = \boxed{\frac{1}{s^2}}$$

(Integration by parts)

$$\int uv' dx = uv - \int u'v dx$$

# System Type for Tracking (cont'd)

- Apply the Final Value Theorem to the error formula,

$$\begin{aligned} \lim_{t \rightarrow \infty} e(t) &= e_{ss} = \lim_{s \rightarrow 0} s E(s), \\ &= \lim_{s \rightarrow 0} s \frac{1}{1 + GD_{cl}} R(s), \quad R(s) = \frac{1}{s^{k+1}} \\ &= \lim_{s \rightarrow 0} s \frac{1}{1 + GD_{cl}} \frac{1}{s^{k+1}}. \end{aligned}$$

- General form of  $GD_{cl}$  without the pole at the origin ( $s = 0$ )

$$GD_{cl}(s) = \frac{GD_{clo}(s)}{s^n} \quad \text{where,} \quad GD_{clo}(0) = K_n : \text{DC gain (or constant)}$$

$$\Rightarrow e_{ss} = \lim_{s \rightarrow 0} s \frac{1}{1 + \frac{GD_{clo}(s)}{s^n}} \frac{1}{s^{k+1}}, \quad = \lim_{s \rightarrow 0} \frac{s^n}{s^n + K_n} \frac{1}{s^k}.$$

# System Type for Tracking (cont'd)

- From the equation,  $e_{ss} = \lim_{s \rightarrow 0} \frac{s^n}{s^n + K_n} \frac{1}{s^k}$ . where,  $R(s) = \frac{1}{s^{k+1}}$

then, we have **Five Cases for checking error-constant:**

✓ Case 1:  $n > k$    $e_{ss} = 0$

✓ Case 2:  $n < k$    $e_{ss} = \infty$


---

✓ Case 3:  $n = k = 0$  (type 0)   $e_{ss} = \frac{1}{1 + K_p}$  Step error-constant

$R(s) = \frac{1}{s}$

✓ Case 4:  $n = k = 1$  (type 1)   $e_{ss} = \frac{1}{K_v}$  Ramp error-constant

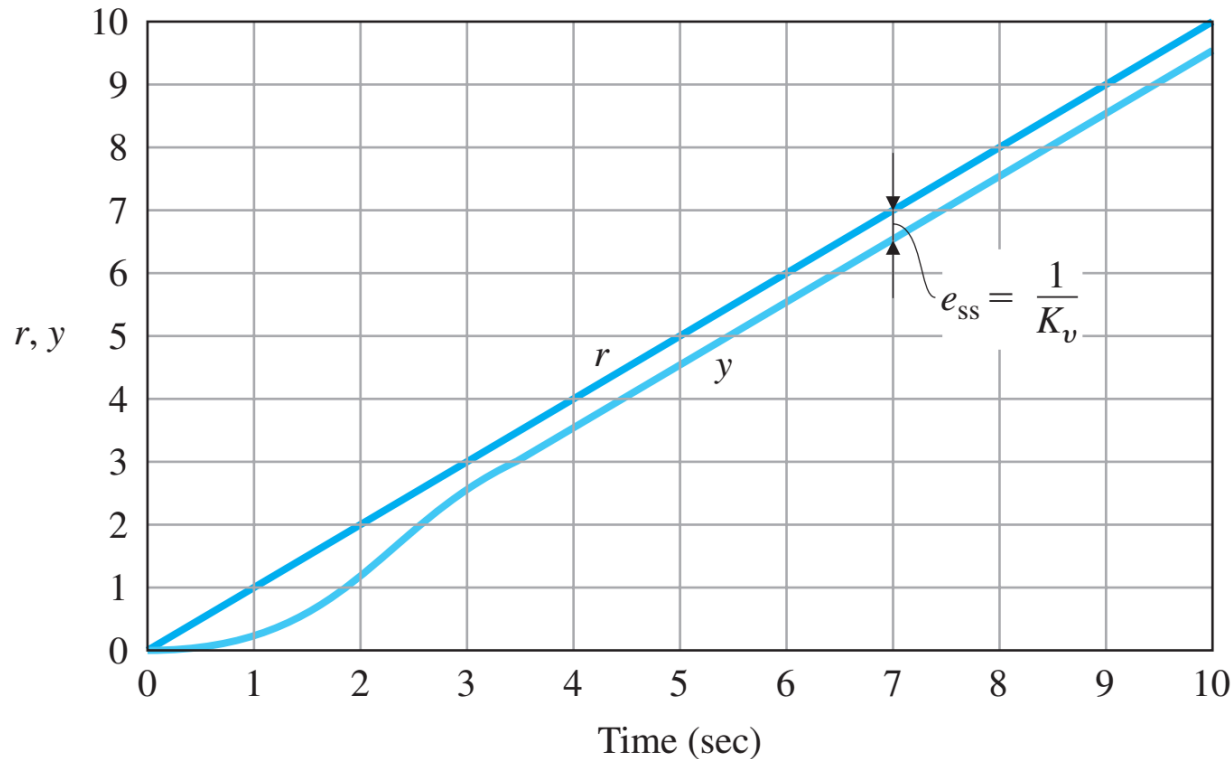
$R(s) = \frac{1}{s^2}$

✓ Case 5:  $n = k = 2$  (type 2)   $e_{ss} = \frac{1}{K_a}$  Parabola error-constant

$R(s) = \frac{1}{s^3}$

# System Type for Tracking (cont'd)

- Ramp response vs.  $K_v$  (ramp error-constant)



$$R(s) = \frac{1}{s^2}$$

- Important question:
  - What value of  $K_v$  is better to minimize steady-state error (SSE) ??

# System Type for Tracking

$$\lim_{t \rightarrow \infty} e(t) = e_{ss} = \lim_{s \rightarrow 0} sE(s),$$

$$= \lim_{s \rightarrow 0} s \frac{1}{1 + GD_{cl}} R(s),$$

## ■ Summary: Error-Constant

$$[\text{Step}]: \frac{1}{e_{ss}} = \cancel{1} + K_p = \lim_{s \rightarrow 0} \frac{1}{sE(s)} = \lim_{s \rightarrow 0} \frac{1 + GD_{cl}}{s} s = \cancel{1} + \lim_{s \rightarrow 0} GD_{cl}$$

$$[\text{Ramp}]: \frac{1}{e_{ss}} = K_v = \lim_{s \rightarrow 0} \frac{1}{sE(s)} = \lim_{s \rightarrow 0} \frac{1 + GD_{cl}}{s} s^2 = 0 + \lim_{s \rightarrow 0} sGD_{cl}$$

$$[\text{Parabola}]: \frac{1}{e_{ss}} = K_a = \lim_{s \rightarrow 0} \frac{1}{sE(s)} = \lim_{s \rightarrow 0} \frac{1 + GD_{cl}}{s} s^3 = 0 + \lim_{s \rightarrow 0} s^2 GD_{cl}$$

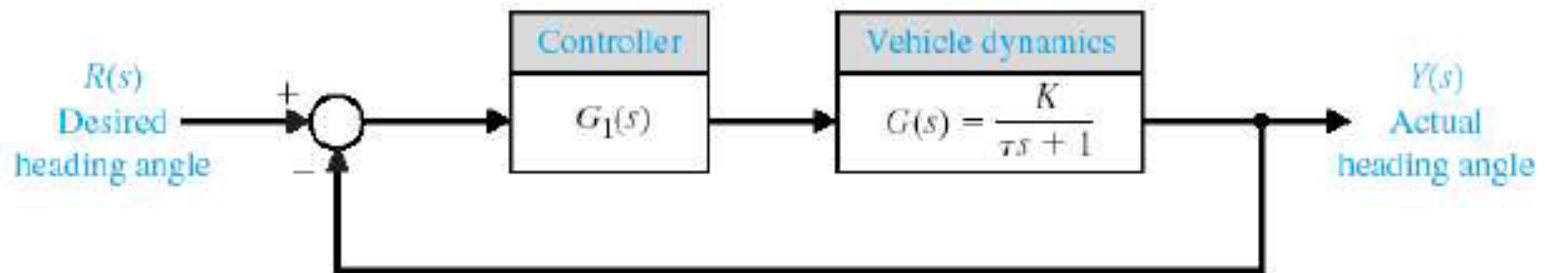
### Errors as a Function of System Type

Type Input	Step (position)	Ramp (velocity)	Parabola (acceleration)
Type 0	$\frac{1}{1 + K_p}$	$\infty$	$\infty$
Type 1	0	$\frac{1}{K_v}$	$\infty$
Type 2	0	0	$\frac{1}{K_a}$



# System Type for Tracking (cont'd)

- Ex. steering control system (  $G_1(s) = K_1 + K_2/s$  )



1) when  $K_2 = 0$

$$G_1 G = \frac{K_1 K}{\tau s + 1} \Rightarrow \text{type-0 system}$$

$$K_p = \lim_{s \rightarrow 0} G_1(s) G(s) = K_1 K$$

$$\text{for step input, } e_{ss} = \frac{A}{1 + K_p} = \frac{A}{1 + K_1 K}$$

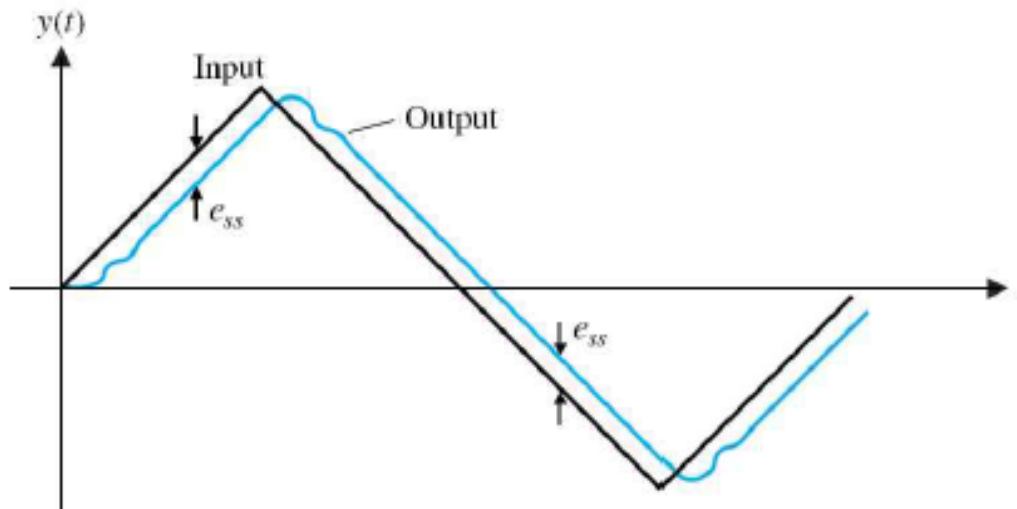
# System Type for Tracking (cont'd)

2) when  $K_2 > 0$

$$G_1 G = \frac{(K_1 s + K_2) K}{s(\tau s + 1)} \Rightarrow \text{type-1 system}$$

$$K_v = \lim_{s \rightarrow 0} s G_1(s) G(s) = K_2 K$$

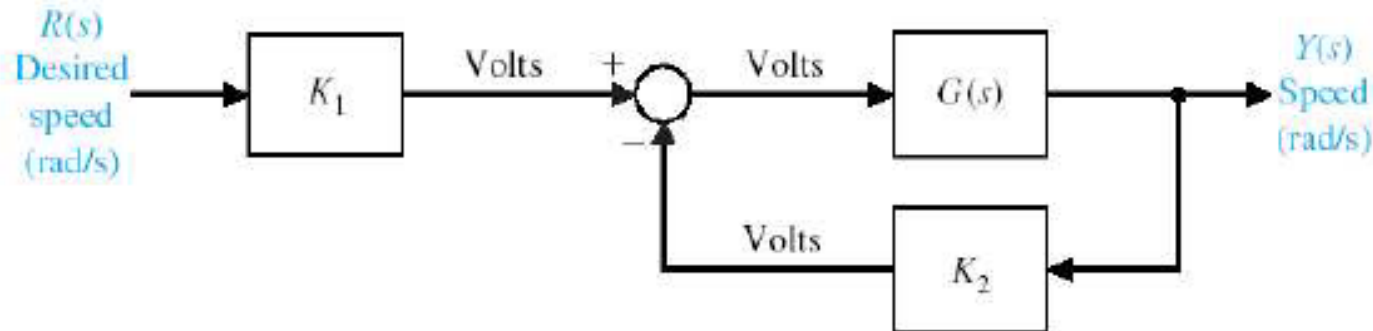
$$\text{for ramp input, } e_{ss} = \frac{A}{K_v} = \frac{A}{K_2 K}$$



Note: error constants  $K_p$ ,  $K_v$ ,  $K_a$  show system ability to follow input (the bigger, the better)

# System Type for Tracking (cont'd)

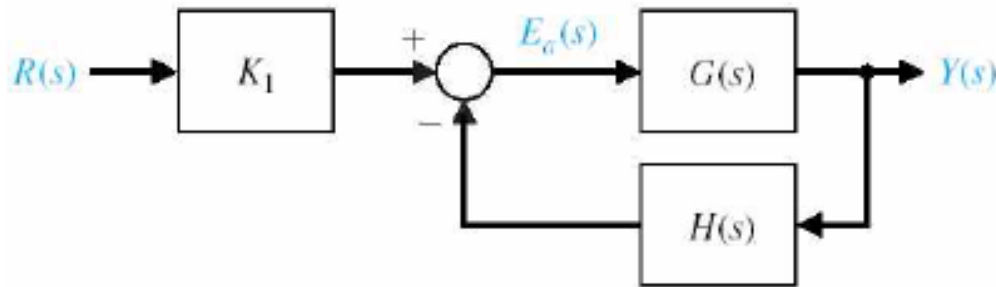
- Ex. nonunity feedback system 1



⇒  $K_1, K_2$  : conversion-of-unit factors

⇒ for correct unit conversion,  $K_1 = K_2$

# System Type for Tracking (cont'd)



$$G(s) = \frac{40}{s+5}, \quad H(s) = \frac{20}{s+10}$$

unknown:  $K_1$ ,  $e_{ss}$  for unit step input

sol)

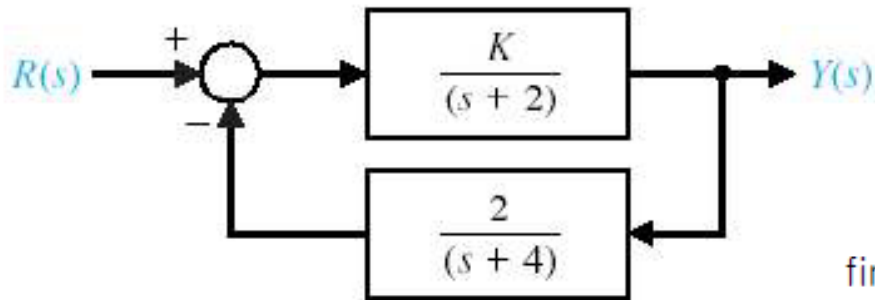
$$H(s) = \frac{20}{s+10} = \frac{2}{0.1s+1} \quad \Rightarrow \quad \text{DC gain of } H(s) = 2 \quad \Rightarrow \quad K_1 = 2$$

$$E = R - Y = R - K_1 \frac{G}{1+GH} R = \frac{1+GH - K_1 G}{1+GH} R$$

$$\text{for unit step input, } e_{ss} = \lim_{s \rightarrow 0} sE(s) = \frac{1+G(0)H(0) - K_1 G(0)}{1+G(0)H(0)} = \frac{1+16-2*8}{1+16} = \frac{1}{17}$$

# System Type for Tracking (cont'd)

## ■ Ex. nonunity feedback system 2



find  $K$  so that  $e_{ss}$  to a unit step input is minimized

Sol)

$$E = R - Y = R - \frac{G}{1+GH}R = \frac{1+GH-G}{1+GH}R$$

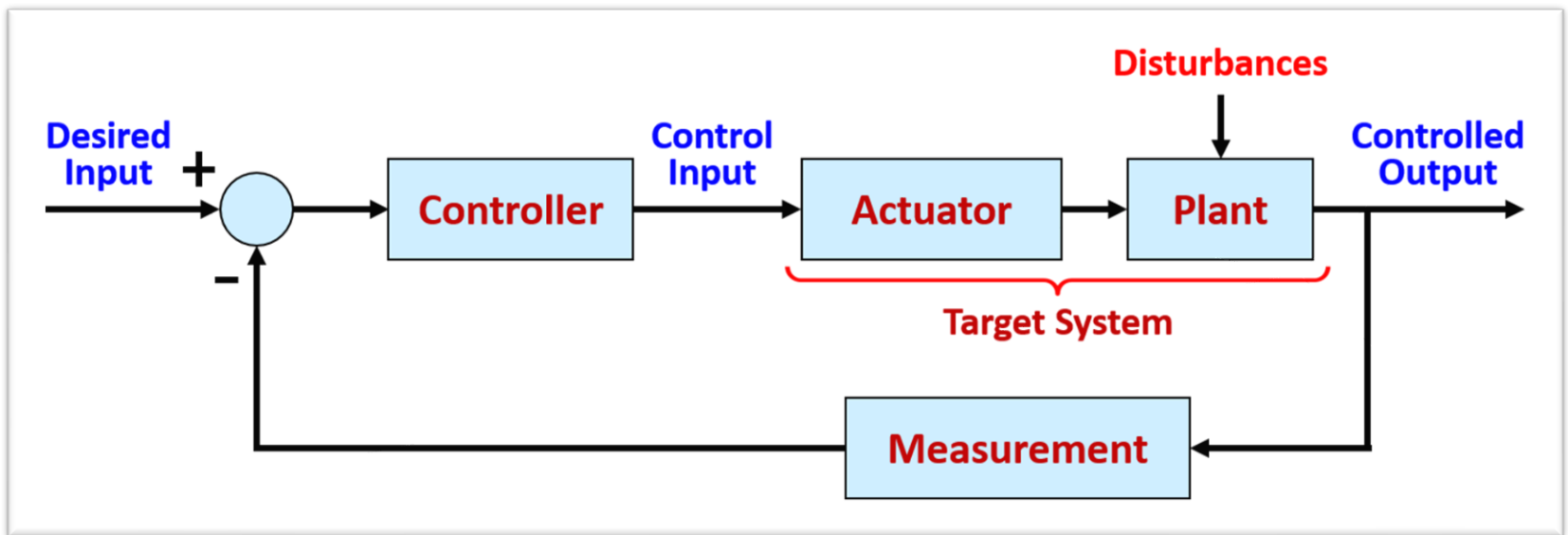
$$\text{for unit step, } e_{ss} = \lim_{s \rightarrow 0} sE(s) = \frac{1+G(0)H(0)-G(0)}{1+G(0)H(0)} = \frac{1+K/4-K/2}{1+K/4} = \frac{4-K}{4+K}$$

$\Rightarrow$  zero  $e_{ss}$  when  $K = 4$

# Analysis of Feedback 2

## Lecture 7:

- Control of Steady-State Error
- Feedforward Control System



**Prof. Seunghoon Woo**

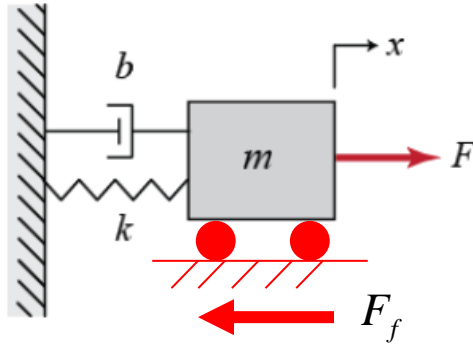
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# Limitations of PID & Modifications (**Revisited**)

- **PID is Feedback !! 🖱️ Thus, response is reactive!!**
  - ✓ **Feed-forward control** with the knowledge about the process model will be able to increase responding performance !!
- **PID has constant parameters (or gains) !!**
  - 🖱️ Thus, if system variations exist, performance gets worse !!
  - ✓ **Changing the control parameters (i.e., gains)** based on the process variations (e.g., gain scheduling and adaptive control)
- **PID control is no direct knowledge of the process !!**
  - ✓ **Identify the process model** and optimize controller gain (e.g., by using Matlab tool(e.g., PID tuner), auto-tuning method, model matching condition and etc)
- **Integral wind-up & High-frequency noise amplification on Derivative !!**
  - (1) **Anti-windup schemes** (e.g., temporally stopping integral action)
  - (2) **Low-pass-filter !!** but, slow response is following.

# Feedforward Control (I)

## ■ Example 2: Spring-Damper-System w/ Friction



- Step 1 : Equation of Motion (EOM) of this system  $m\ddot{x} + b\dot{x} + kx = F - F_f$
- Step 2 : Taking Laplace transform of EOM with friction force

$$(ms^2 + bs + k)X(s) = F(s) - F_f(s)$$

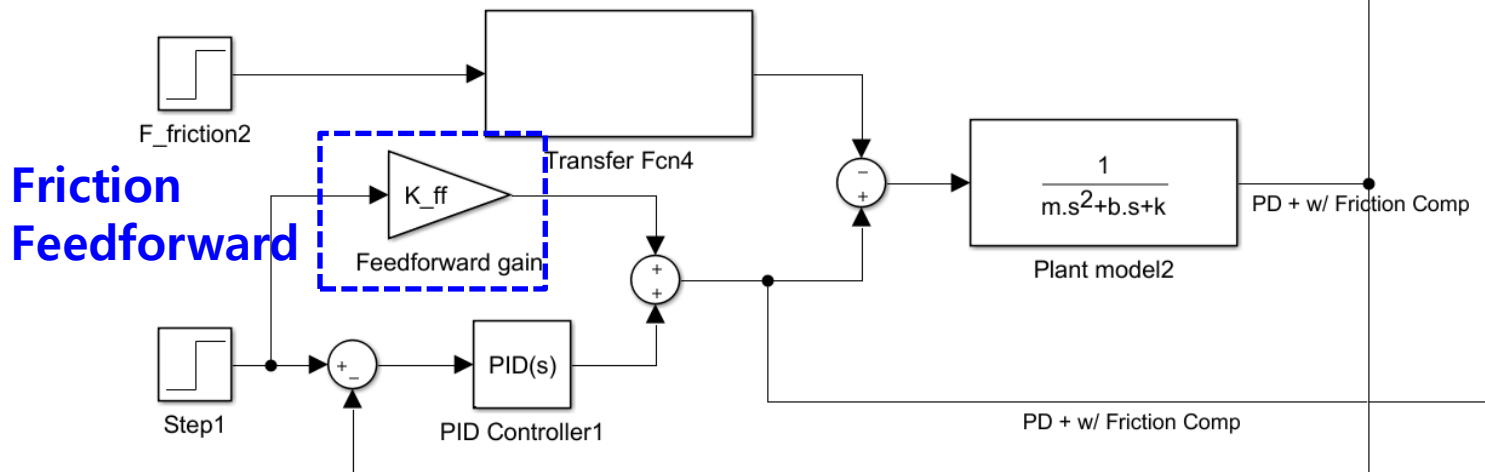
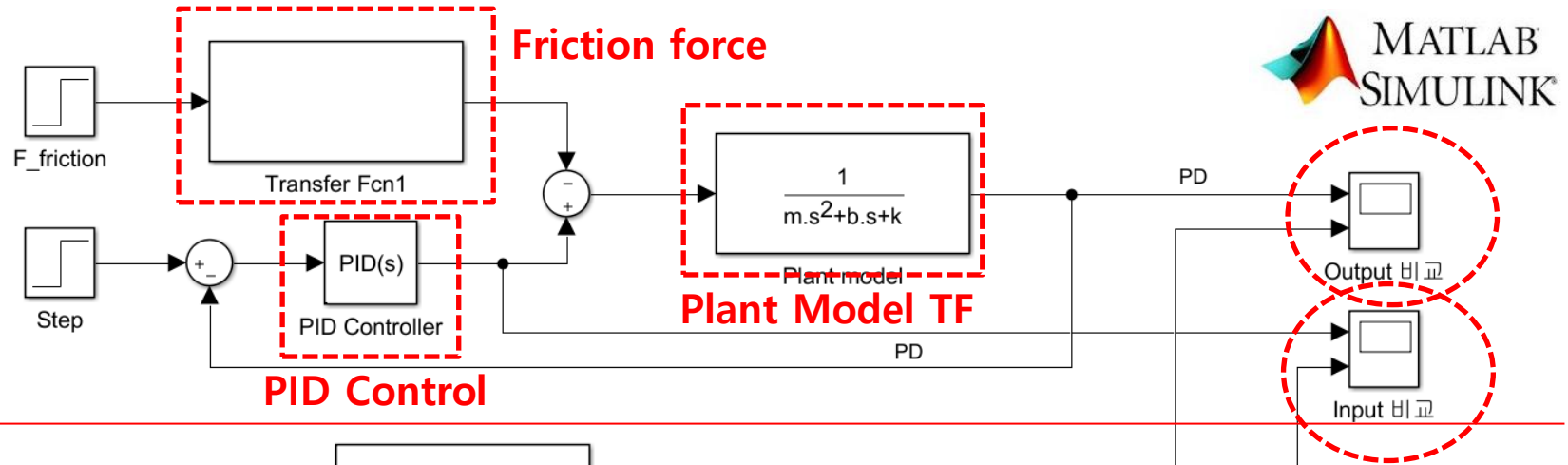
- Step 3 : TF btw the displacement  $\{X(s)\}$  and force  $\{F(s)\}$

$$X(s) = \frac{1}{ms^2 + bs + k} F(s) - \frac{1}{ms^2 + bs + k} F_f(s)$$



# Feedforward Control (cont'd)

## ■ Example 2: Spring-Damper-System w/ Friction (cont'd)

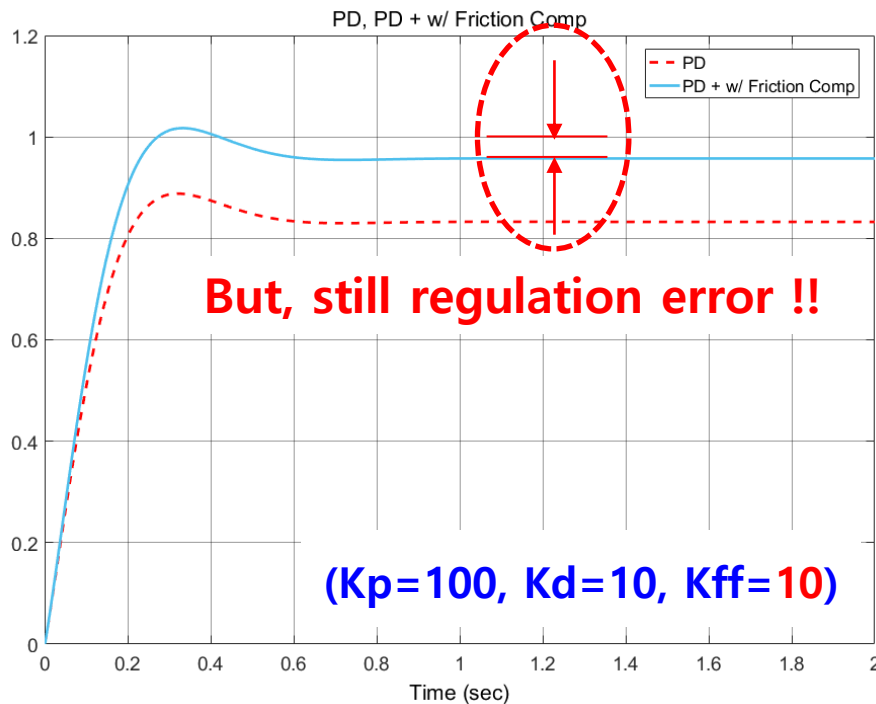


# Feedforward Control (cont'd)

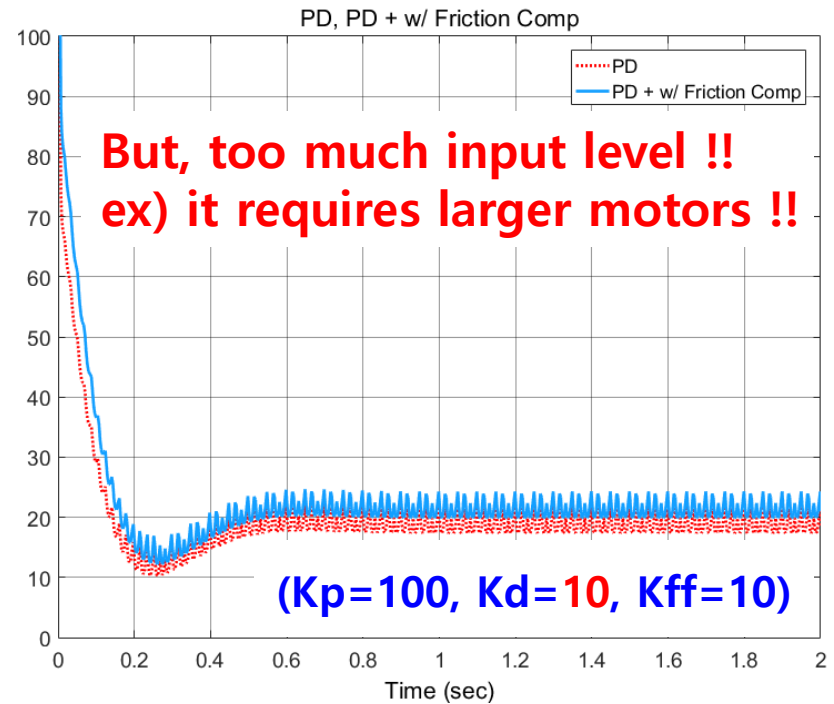
## ■ Example 2: Spring-Damper-System w/ Friction (cont'd)

### ❖ Case 1: PD vs. PD + w/ Friction Compensator (Feedforward)

#### Simulation Result: Outputs



#### Simulation Result: Inputs

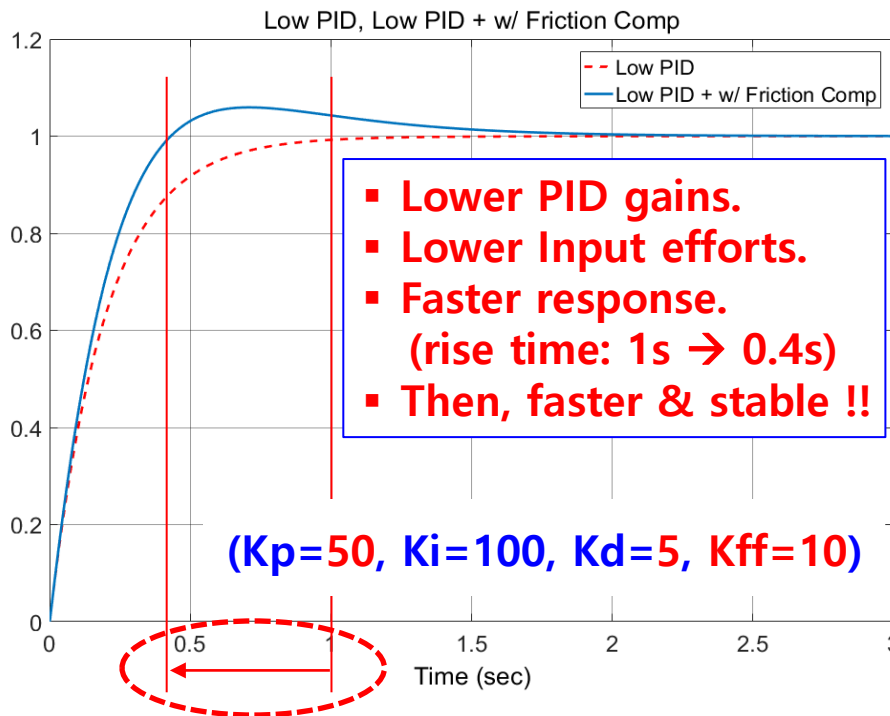


$$u(t) = K_p e(t) + K_i \int e(t) dt + K_d \frac{de(t)}{dt}$$

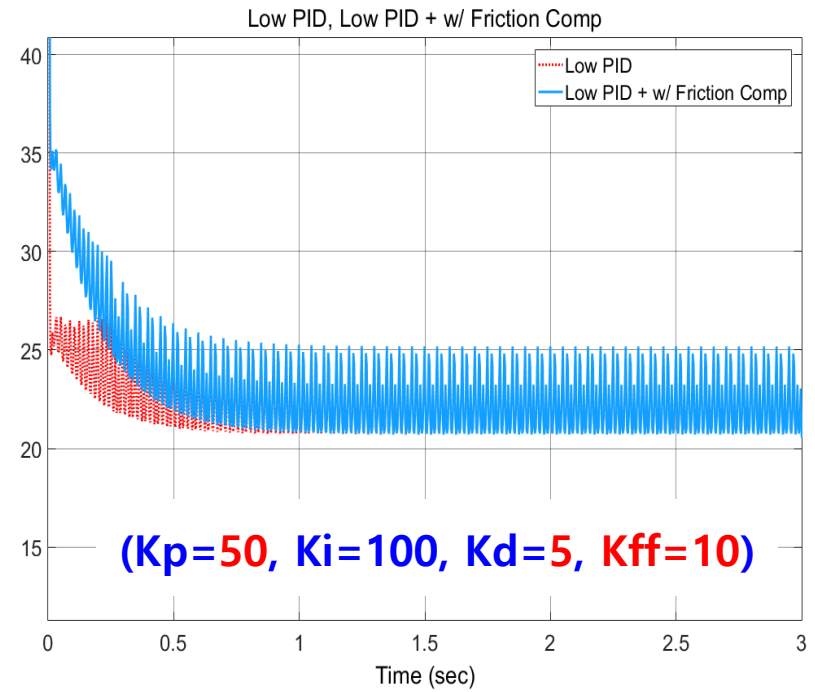
# Feedforward Control (cont'd)

- **Example 2: Spring-Damper-System w/ Friction (cont'd)**
  - ❖ **Case 2: Low PID gains + w/ Friction Compensator (Feedforward)**

## Simulation Result: Outputs



## Simulation Result: Inputs

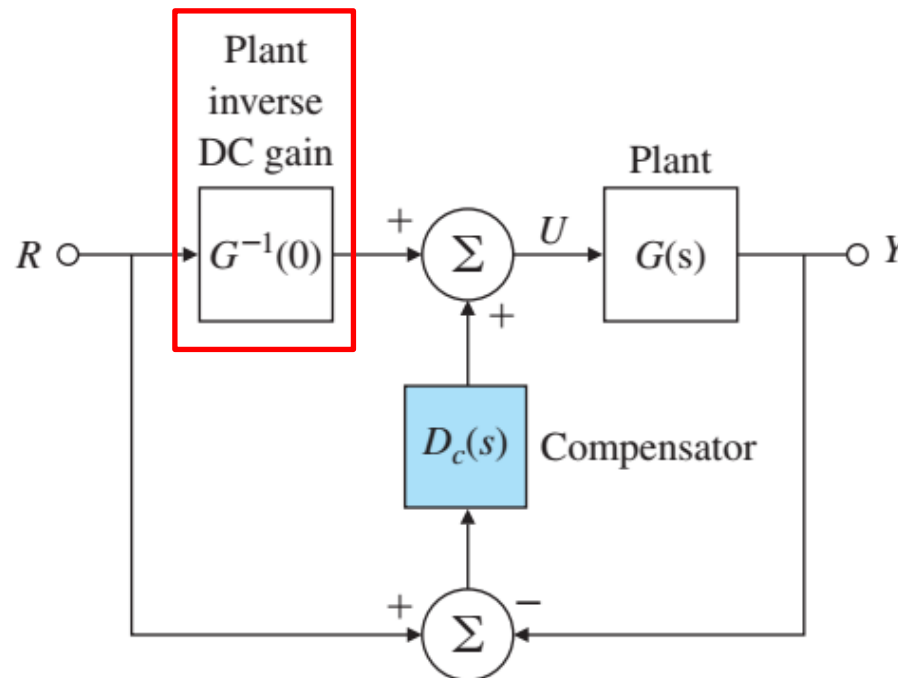


$$u(t) = K_p e(t) + K_i \int e(t) dt + K_d \frac{de(t)}{dt}$$

# Feedforward Control (II)

## ❖ Feedforward Control (or Plant Inverse DC gain)

- Integral control was to reduce errors to zero for steady disturbances or constant reference commands,
- But, integral typically decreases the damping or stability of system.
- Thus, feedforward (plant inverse DC gain) of the control that will eliminate the steady-state errors due to command inputs.



# Other PID Tuning: Feedforward Control

## ❖ Feedforward Control (or Plant Inverse DC gain)

### ■ Example: Feedforward Control for DC Motor

Assume DC motor model  $\{G(s)\}$  is  $G(s) = \frac{1}{s^2 + 2s + 1}$

Then, we have the plant **inverse DC gain** is  $G^{-1}(0) = 1$

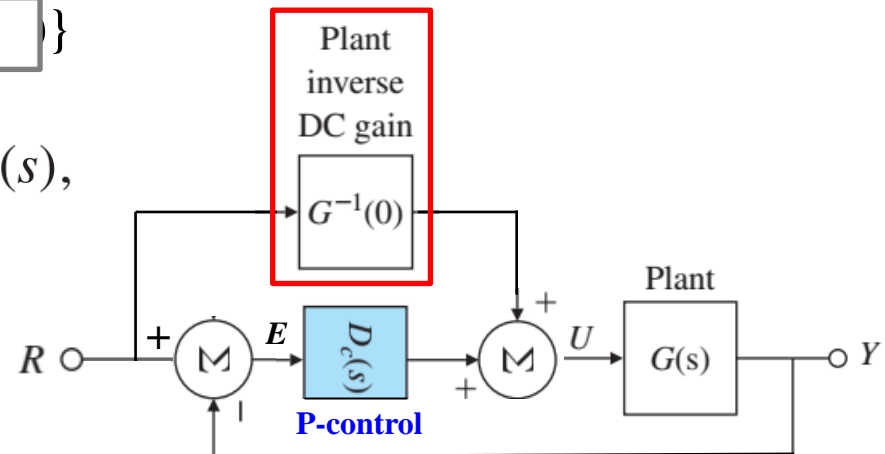
Next, the closed-loop transfer function **with P-control** is,

$$Y(s) = G(s)\{D_c(s)E(s) + \boxed{\phantom{000000}}\}$$

$$E(s) = R(s) - Y(s),$$

$$D_c(s) = k_P$$

$$\frac{Y(s)}{R(s)} = T(s) = \frac{(1 + k_P)G(s)}{1 + k_P G(s)}.$$



The same as the previous figure !!

# Other PID Tuning: Feedforward Control

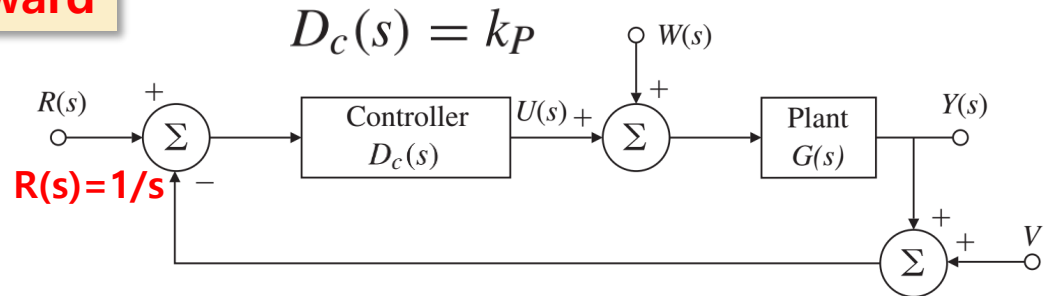
## ❖ Feedforward Control (or Plant Inverse DC gain)

- Example: Feedforward Control for DC Motor (cont'd)

### P-control without Feedforward

$$\frac{Y(s)}{R(s)} = T(s) = \frac{k_p G(s)}{1 + k_p G(s)}$$

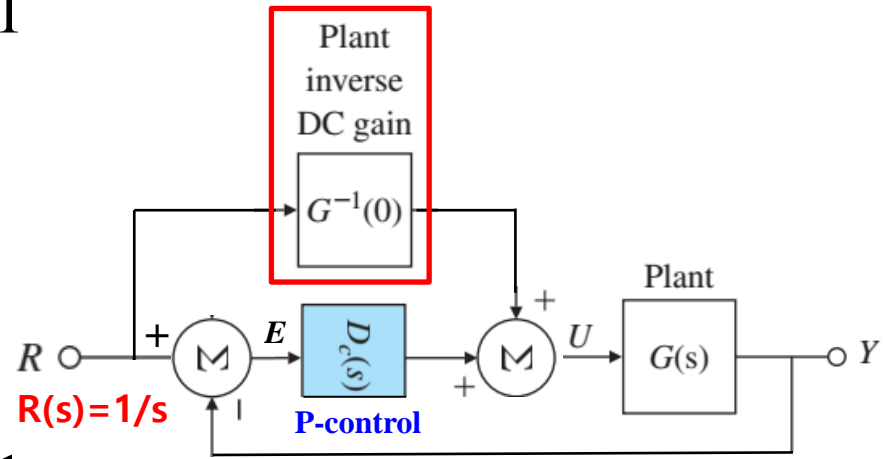
➡  $T(0) \neq 1$  where  $G(0) = 1$



### P-control with Feedforward

$$\frac{Y(s)}{R(s)} = T(s) = \frac{(1 + k_p)G(s)}{1 + k_p G(s)}$$

➡  $T(0) = 1$  where  $G(0) = 1$

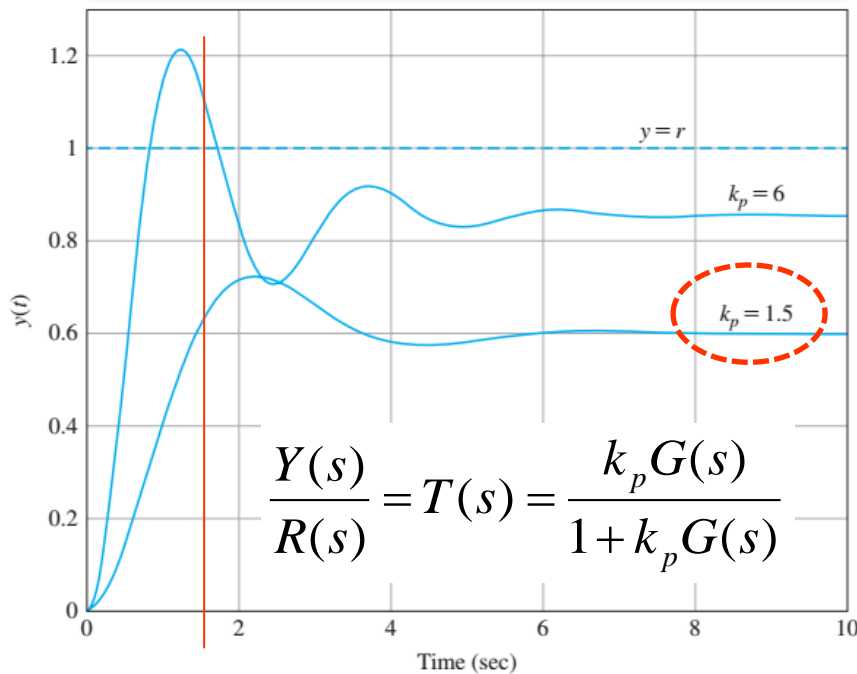


# Other PID Tuning: Feedforward Control

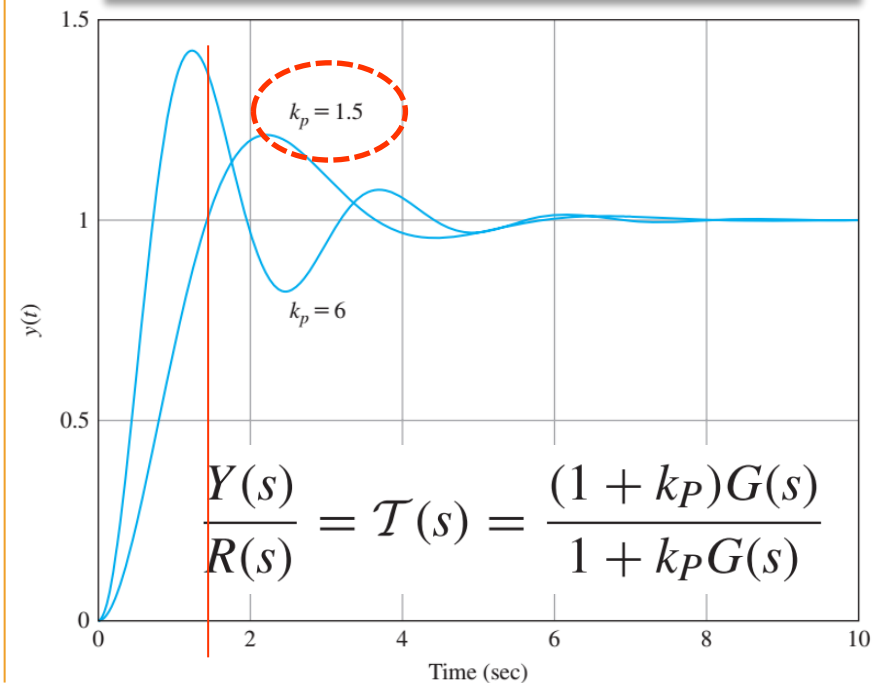
## ❖ Feedforward Control (or Plant Inverse DC gain)

### ▪ Example: Feedforward Control for DC Motor (cont'd)

#### P-control without Feedforward



#### P-control with Feedforward



- What is another benefit with feedforward control??
- But, in this method, what are some challenges in real world??

# Other PID Tuning: Feedforward Control

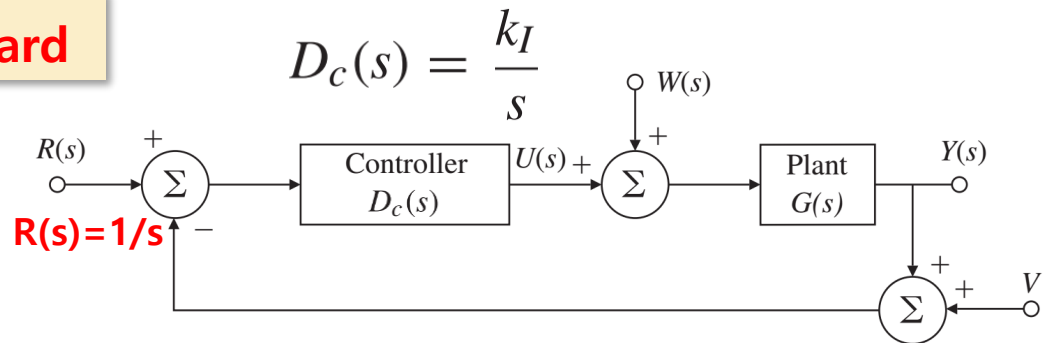
## ❖ Feedforward Control (or Plant Inverse DC gain)

- Example: Feedforward Control for DC Motor (cont'd)

### I-control without Feedforward

$$\frac{Y(s)}{R(s)} = T(s) = \frac{k_I G(s)}{s + k_I G(s)}$$

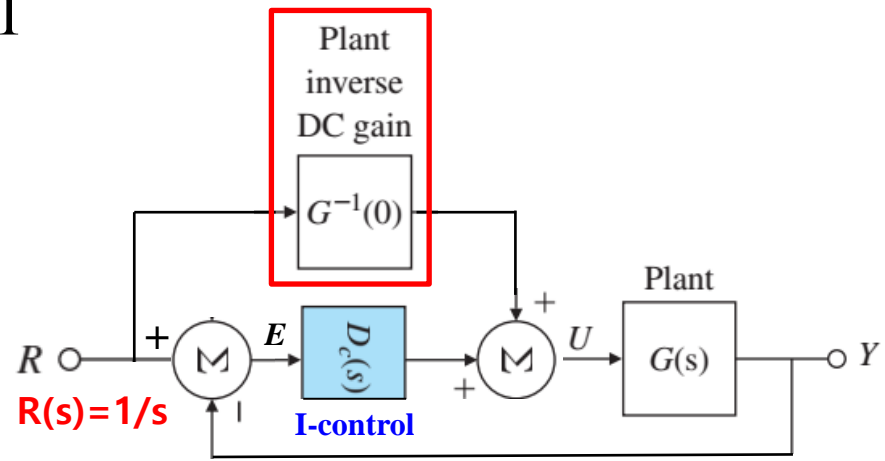
➡  $T(0) \square 1$  where  $G(0) = 1$



### I-control with Feedforward

$$\frac{Y(s)}{R(s)} = T(s) = \frac{(s + k_I)G(s)}{s + k_I G(s)}$$

➡  $T(0) \square 1$  where  $G(0) = 1$





# Summary

## ❖ Summary:

- Steady-state error with respect to system type
- Feedforward controller design method