



INTRODUCTION

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

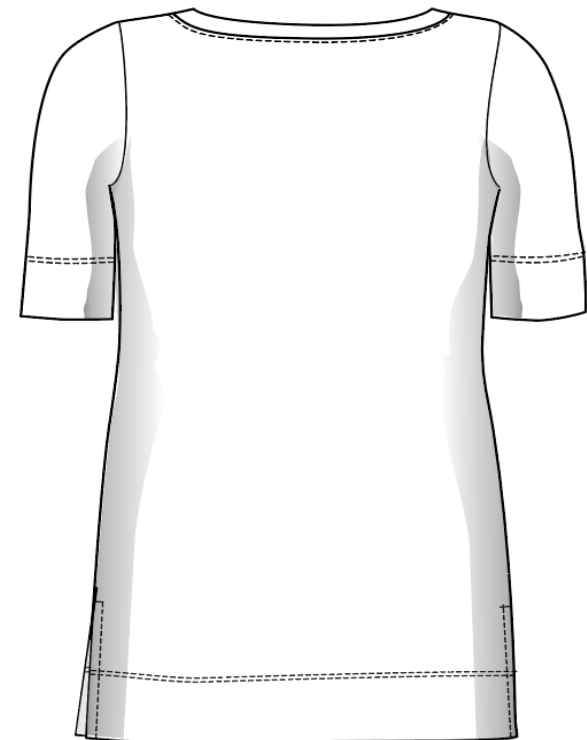
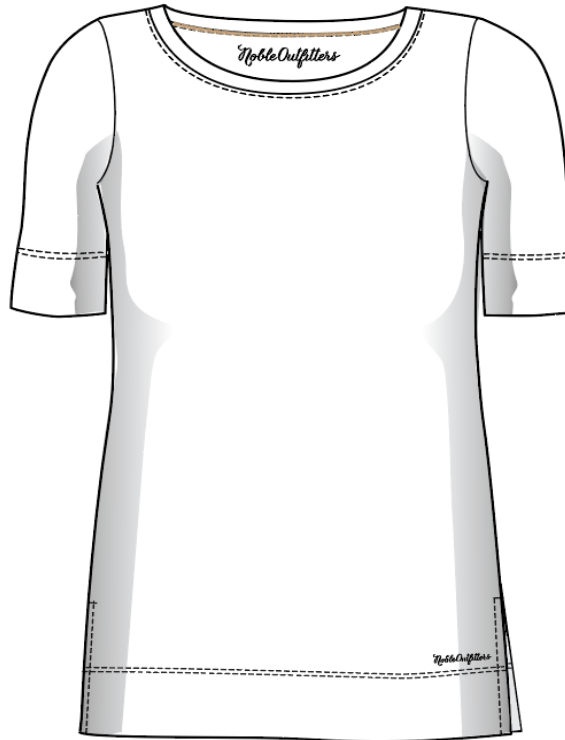
Wash: None: see special notes below.

Size Range: S - XXL MISSY
1X - 4X PLUS
Sample/Proto Size: S
Technical Designer: Wendy Ripley
Product Manager: Diane Gallagher
Initiation Date: 12.31.20

**SUBMIT WITH ALL FIT SAMPLES THE TECH
PACK WITH FACTORY MEASUREMENTS AND
PAPER PATTERN.**

INCLUDE ON ALL PATTERNS:

1. PIECE ID - NAME ON PATTERN PIECE IN ENGLISH
2. 0% SHRINKAGE
3. NOTCHES
4. SEAM ALLOWANCES



Special notes:

1. Garment wash MUST be added if finished garment testing exceeds +/- 3% shrinkage after 3 washes



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Wash: None: see special notes below.

BILL OF MATERIALS

REVISED	Materials	Placement	Vendor	Vendor Part #	Noble Part #	Size	QTY	Comments
FABRICS:								
	1x1 Rib 95% Cotton 5% Spandex Heavy Rib, 32s + 30D spx, 230-240g/m2, solid piece dyed	Body	yunusco	B#S-509	NOFAB-478			
	1x1 HEATHER Rib Knit, 58% Cotton 39% Polyester 3% Spandex, 240 GSM	Body	Yunusco	B#S-5088	NOFAB-650			
TRIMS:								
	Noble Outfitters women's Script Heatseal 2.5" wide	wearers left front hem, see Construction details	Factory	NOTAG-376	NOTAG-376			
	Clear Elastic Mobilon	Shoulder seams	Factory		ELS-008			
	Staple Spun Polyester	Inside back neck chain stitch is contrast - see Construction Details for visual	Coats	Astra	TRD-006	TEX 27		
	Staple Spun Polyester	Needles - All other operations (neck body, hem)	Coats	Astra	TRD-006	TEX 27		
	Micro filament textured polyester , seam soft	Loopers/bottom threads - All operations (body)	Coats	Seam Soft	TRD-004	TEX 27		
LABELING:								
	Noble Outfitters Women's "Tug-Free" Main Label Heat Transfer WITH OUTLINE - Size, Country of Origin (factory to provide Size and Country of Origin)	1/2" below inside back neck trim edge	Factory	NOTAG-369	NOTAG-369		1	
	Care, content printed satin label (English/French/German) - factory must specify the correct fiber content. (Machine wash cold with like colors, Do not bleach, Do not use fabric softener, Tumble dry low, Do not iron)	wearers inside left side seam, approx. 4" above side slit	Checkpoint	TAG-105	TAG-105		1	
	Factory/style/ PO Label	under care, content label inside side seam	Factory		TAG-013		1	



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Wash: None: see special notes below.


BILL OF MATERIALS

REVISED	Materials	Placement	Vendor	Vendor Part #	Noble Part #	Size	QTY	Comments
FINISHING:								
	Noble Outfitters Women's Hangtag	Hangtags attached through wearers left side seam at the bottom of armhole	Factory	NOPKG-0845	NOPKG-0845		1	
	Plastic Hangtag Swiftack- 2 1/2"	Hangtags attached through wearers left side seam at the bottom of armhole	Factory		PKG0067		1	
2/10/2021	Size Strip Sticker for Womens Tug Free Elbow Length Sleeve Top==> factory to specify size/dimension	9" below HPS and 2" to right of CF	Factory Sourced		NOSTK-321		1	
	Polybag - sized according to product	See Folding & Packaging Instructions page	Factory		FIN-002		1	
	Style UPC Sticker with Perforated Edge - Factory to provide UPC, Price, style, color, size	applied to back of main hangtag + lower right hand corner of outside polybag	Factory Sourced	NOSTK-186	NOSTK-186		2	
	Advanced PE Sheet ==> refer to Micro-Pak guideline for appropriate size based on the product weight/size	Put into poly bag	Micro-Pak	Advanced PE Sheet	FIN-008		1	
PACKAGING:								
	UCC128 Carton Sticker	Applied to outside of carton - follow carton marking instructions	Factory	STK-003	STK-003		1/ctn	
	Dri Clay Dessicants Pak ==> refer to Micro-Pak guidelines for appropriate size based on product weight/size	Put into carton	Micro-Pak	Dri Clay Pak	FIN-009		1/ctn	
	Master Case UPC Carton Sticker (barcode number provided by customer)	Applied to outside of carton - follow carton marking instructions	Factory	NOSTK-232	NOSTK-232		2/ctn	FOR SHIPMENTS TO MID STATES ONLY
	Carton -- See Comments -->		Factory		FIN-003		1/ctn	

			COLORWAYS				
		Style: 22532 Description: Noble Outfitters Tug-Free™ Elbow Length Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Sp Wash: None: see special notes below.					
REVISED	Materials	Placement	(019) Black Solid	(010) White Solid	685 Lagoon Heather	(016) Charcoal Grey Heather	515 Blush Heather
FABRICS:							
	1x1 Rib 95% Cotton 5% Spandex Heavy Rib, 32s + 30D spx, 230-240g/m2, solid piece dyed	Body	19-4007 TCX Black	11-0601 TCX White	N/A	N/A	N/A
	1x1 HEATHER Rib Knit, 58% Cotton 39% Polyester 3% Spandex, 240 GSM	Body	N/A	N/A	16-4719 TCX Lagoon Heather	Charcoal heather BROS BN38	15-1516TCX Blush Heather
TRIMS:							
	Noble Outfitters women's Script Heatseal 2.5" wide	wearers left front hem, see Construction details	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX
	Clear Elastic Mobilon	Shoulder seams	Clear	Clear	Clear	Clear	Clear
	Staple Spun Polyester	Inside back neck chain stitch is contrast - see Construction Details for visual	Noble Gold C2306	Noble Gold C2306	Noble Gold C2306	Noble Gold C2306	Noble Gold C2306
	Staple Spun Polyester	Needles - All other operations (neck body, hem)	DTM	DTM	DTM	DTM	DTM
	Micro filament textured polyester , seam soft	Loopers/bottom threads - All operations (body)	DTM	DTM	DTM	DTM	DTM
LABELING:							
	Noble Outfitters Women's "Tug-Free" Main Label Heat Transfer WITH OUTLINE - Size, Country of Origin (factory to provide Size and Country of Origin)	1/2" below inside back neck trim edge	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
	Care, content printed satin label (English/French/German) - factory must specify the correct fiber content. (Machine wash cold with like colors, Do not bleach, Do not use fabric softener, Tumble dry low, Do not iron)	wearers inside left side seam, approx. 4" above side slit	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Factory/style/ PO Label	under care, content label inside side seam	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text

 NOBLE OUTFITTERS™		Style: 22532	COLORWAYS				
		Description: Noble Outfitters Tug-Free™ Elbow Length					
	Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Sp						
	Wash None: see special notes below.						
REVISED	Materials	Placement	(019) Black Solid	(010) White Solid	685 Lagoon Heather	(016) Charcoal Grey Heather	515 Blush Heather
FINISHING:							
	Noble Outfitters Women's Hangtag	Hangtags attached through wearers left side seam at the bottom of armhole	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
	Plastic Hangtag Swiftack- 2 1/2"	Hangtags attached through wearers left side seam at the bottom of armhole	Black	Black	Black	Black	Black
2/10/2021	Size Strip Sticker for Womens Tug Free Elbow Length Sleeve Top==> factory to specify size/dimension	9" below HPS and 2" to right of CF	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
	Polybag - sized according to product	See Folding & Packaging Instructions page	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
	Style UPC Sticker with Perforated Edge - Factory to provide UPC, Price , style, color, size	applied to back of main hangtag + lower right hand corner of outside polybag	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Advanced PE Sheet ==> refer to Micro-Pak guideline for appropriate size based on the product weight/size	Put into poly bag	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
PACKAGING:							
	UCC128 Carton Sticker	Applied to outside of carton - follow carton marking instructions	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Dri Clay Dessicants Pak ==> refer to Micro-Pak guidelines for appropriate size based on product weight/size	Put into carton	As Sampled	As Sampled	As Sampled	As Sampled	As Sampled
	Master Case UPC Carton Sticker (barcode number provided by customer)	Applied to outside of carton - follow carton marking instructions	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Carton -- See Comments -->						

			COLORWAYS			
		Style:	22532			
		Description:	Noble Outfitters Tug-Free™ Elbow Length :			
		Fabrication:	1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex			
		Wash:	None: see special notes below.			
			FW 22	FW 22	FW 22	FW22
REVISED	Materials	Placement	446 Port Heather	465 Petal Pink Heather	806 Pistachio Heather	718 Caribbean Blue Heather
FABRICS:						
	1x1 Rib 95% Cotton 5% Spandex Heavy Rib, 32s + 30D spx, 230-240g/m2, solid piece dyed	Body	N/A	N/A	N/A	N/A
	1x1 HEATHER Rib Knit, 58% Cotton 39% Polyester 3% Spandex, 240 GSM	Body	Port Heather	Petal Pink Heather (ref BROS B0402)	Pistachio Heather	Caribbean Blue Heather BO767
TRIMS:						
	Noble Outfitters women's Script Heatseal 2.5" wide	wearers left front hem, see Construction details	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX	Noble Gold 16-1326 TCX
	Clear Elastic Mobilon	Shoulder seams	Clear	Clear	Clear	Clear
	Staple Spun Polyester	Inside back neck chain stitch is contrast - see Construction Details for visual	Noble Gold C2306	Noble Gold C2306	Noble Gold C2306	Noble Gold C2306
	Staple Spun Polyester	Needles - All other operations (neck body, hem)	DTM	DTM	DTM	DTM
	Micro filament textured polyester , seam soft	Loopers/bottom threads - All operations (body)	DTM	DTM	DTM	DTM
LABELING:						
	Noble Outfitters Women's "Tug-Free" Main Label Heat Transfer WITH OUTLINE - Size, Country of Origin (factory to provide Size and Country of Origin)	1/2" below inside back neck trim edge	As Sampled	As Sampled	As Sampled	As Sampled
	Care, content printed satin label (English/French/German) - factory must specify the correct fiber content. (Machine wash cold with like colors, Do not bleach, Do not use fabric softener, Tumble dry low, Do not iron)	wearers inside left side seam, approx. 4" above side slit	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Factory/style/ PO Label	under care, content label inside side seam	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text

			COLORWAYS			
		Style: 22532 Description: Noble Outfitters Tug-Free™ Elbow Length : Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Sp Wash: None: see special notes below.				
			FW 22	FW 22	FW 22	FW22
REVISED	Materials	Placement	446 Port Heather	465 Petal Pink Heather	806 Pistachio Heather	718 Caribbean Blue Heather
FINISHING:						
	Noble Outfitters Women's Hangtag	Hangtags attached through wearers left side seam at the bottom of armhole	As Sampled	As Sampled	As Sampled	As Sampled
	Plastic Hangtag Swiftack- 2 1/2"	Hangtags attached through wearers left side seam at the bottom of armhole	Black	Black	Black	Black
2/10/2021	Size Strip Sticker for Womens Tug Free Elbow Length Sleeve Top==> factory to specify size/dimension	9" below HPS and 2" to right of CF	As Sampled	As Sampled	As Sampled	As Sampled
	Polybag - sized according to product	See Folding & Packaging Instructions page	As Sampled	As Sampled	As Sampled	As Sampled
	Style UPC Sticker with Perforated Edge - Factory to provide UPC, Price , style, color, size	applied to back of main hangtag + lower right hand corner of outside polybag	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Advanced PE Sheet ==> refer to Micro-Pak guideline for appropriate size based on the product weight/size	Put into poly bag	As Sampled	As Sampled	As Sampled	As Sampled
PACKAGING:						
	UCC128 Carton Sticker	Applied to outside of carton - follow carton marking instructions	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Dri Clay Dessicants Pak ==> refer to Micro-Pak guidelines for appropriate size based on product weight/size	Put into carton	As Sampled	As Sampled	As Sampled	As Sampled
	Master Case UPC Carton Sticker (barcode number provided by customer)	Applied to outside of carton - follow carton marking instructions	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text	White Ground/Black Text
	Carton -- See Comments -->					



LABELS & ARTWORK

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Wash: None: see special notes below.

NOPKG-376
Script Heatseal



TAG-013
Factory/Style/PO Label

FTY
STYLE
PO

TAG-105
CARE INSTRUCTION
FACTORY MUST PROVIDE FABRIC CONTENT

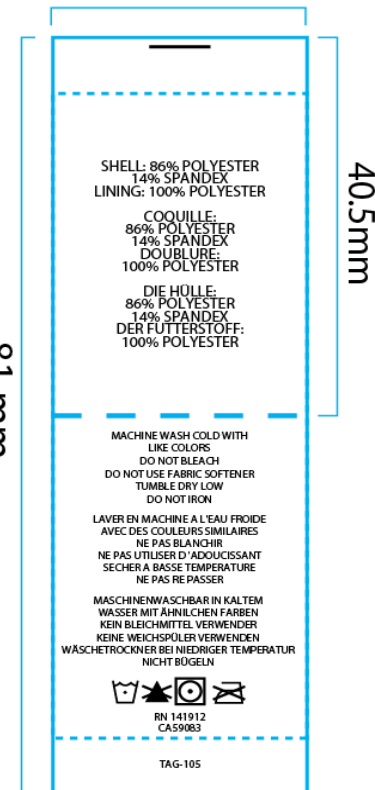
NOTAG-369
Tug-Free Main Label
Heat Transfer



SIZE AND COUNTRY OF ORIGIN ARE VARIABLES
FACTORY TO ADVISE THIS INFORMATION

25mm

81 mm





LABELS & ARTWORK

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Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Wash: None: see special notes below.

NOSTK-321
Tug-Free Elbow Length Top
Size Sticker
(factory to specify size)

NOPKG-0845
Women's main hangtag

NOSTK-186
Style UPC Sticker
Factory to specify



PRINT INSIDE



PRINT OUTSIDE



		LABELS & ARTWORK	
		Style: 22532 Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex Wash: None: see special notes below.	

FIN-008
Micro-Pak PE Sheet
 (follow guideline for size)



FIN-009
Micro-Pak Dri Clay Desiccant
 (follow guideline for size)





LABELS & ARTWORK

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Wash: None: see special notes below.

FOR SHIPMENTS TO MID STATES ONLY!

NOSTK-232

Master Case UPC Carton Sticker
(barcode number provided by
customer)



1 01 92871 01509 6

Part #: 66003-640-7-R

SHIPMENTS INTO MID STATES ONLY!

STK-003

UCC 128 Label
(follow carton marking
instructions for information)

From:
FACTORY ADDRESS
FACTORY CITY, PROVINCE
FACTORY COUNTRY

To:
MID STATES DISTRIBUTION LLC
420 SE THOMPSON DR
LEE'S SUMMIT, MO 64082
USA



64082

PO: 1011251

QTY: 6

STYLE COL DIM SIZE
66003 640 R 7



6 14141 99999 6

QTY: 6

ITEM # 10006146



(00) 0 0800024 000000003 7

SHIPMENTS INTO MODESTO AND CANADA!

STK-003

UCC 128 Label
(follow carton marking
instructions for information)

From:
FACTORY ADDRESS
FACTORY CITY, PROVINCE
FACTORY COUNTRY

To:
MID STATES DISTRIBUTION LLC
420 SE THOMPSON DR
LEE'S SUMMIT, MO 64082
USA



64082

PO: 1011251

QTY: 6

STYLE COL DIM SIZE
66003 640 R 7



6 14141 99999 6

QTY: 6



(00) 0 0800024 000000003 7

FW 2022 COLORWAYS

0 22532
0 Noble Outfitters Tug-Free™ Elbow Length Sleeve Top
0 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex
0 None: see special notes below.



Colorways:

019
Black
(BK)

010
White
(WH)

446
Port
Heather

NEW

017
Charcoal
Heather
(CH)

465
Petal
Pink
Heather

NEW

806
Pistachio
Heather

NEW

718*
Caribbean
Blue
Heather

NEW

FW 2022 COLORWAYS

0 22532

0 Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

0 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

0 None: see special notes below.

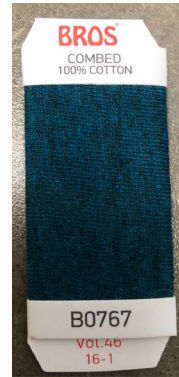


465
Petal
Pink
Heather

NEW



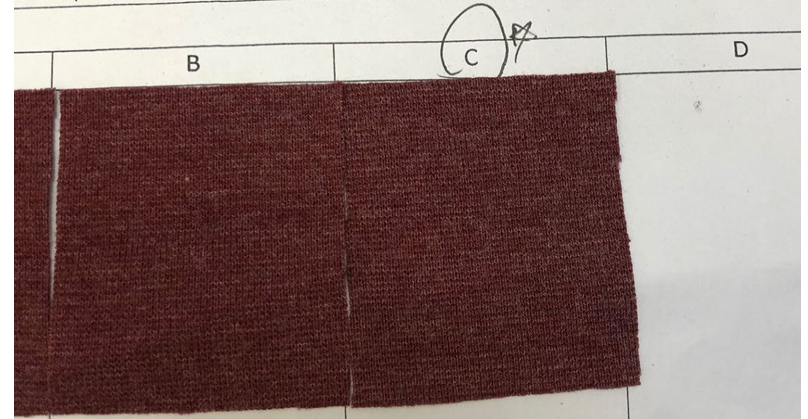
Charcoal
Heather
(CH)



Caribbean
Heather

Lab Dip Submission Card

10-06-20	LD no	
NKD@Salim&Brothers	Recipe no.	F7893
Mid States Fall 2021	Single/double part dyeing	Single part dyeing
	Primary light source	D65
1x1 Ly Rib	Secondary light source	
58% Ctn+39%Poly+3% Lycra	Metameric condition	
240	Uses in Garment	
Port (19-1526 Tcx)	Concern Merchant name	



SS 2022 COLORWAYS

0 22532

0 Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

0 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

0 None: see special notes below.



019
Black
(BK)

010
White
(WH)

685
Lagoon
Heather

106
Sand
Heather

515
Blush
Heather

093
Haze Blue
Heather

SS 2022 COLORWAYS

0 22532

0 Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

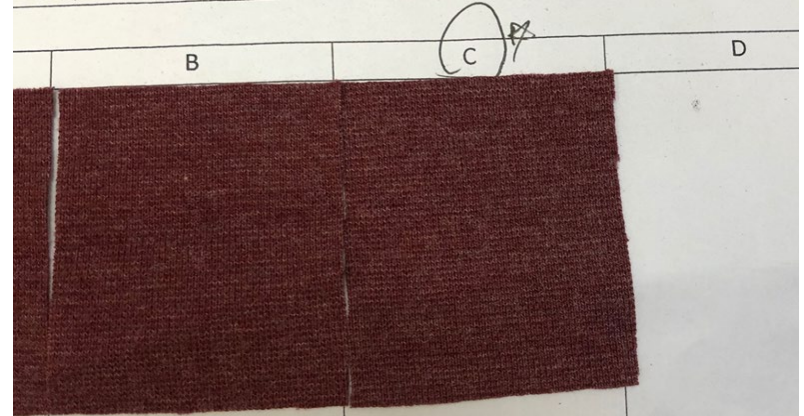
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0 None: see special notes below.



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Mid States Fall 2021	Single/double part dyeing	Single part dyeing
	Primary light source	D65
1x1 Ly Rib	Secondary light source	
58% Ctn+39%Poly+3% Lycra	Metameric condition	
240	Uses in Garment	
Port (19-1526 Tcx)	Concern Merchant name	





FOLDING & PACKING INSTRUCTIONS

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester
Wash: None: see special notes below.



PACKAGING GUIDELINE

ITEM: WOMEN'S Knit

Noble Rider LLC
4335 North Star Way Bldg D
Modesto, CA 95356

This document contains information created by and owned by NOBLE RIDER LLC

Black 2.5" swift attachment.
Fastens through hangtag
and through wearers left underarm seam



Style UPC/Barcode Sticker with MSRP
(NOSTK-186)



Main hangtag has UPC barcode sticker (with MSRP price NOSTK-186) applied on back of main hangtag.
UPC faces UPWARD to be seen.



Additional hangtags that may be specified on BOM and secured on same swift attach as main hangtag should be placed behind main hangtag (refer to BOM)



UPC STICKER
STK-186

Polybag has master polybag UPC sticker applied outside lower right hand corner



FOLDING & PACKING INSTRUCTIONS

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Wash: None: see special notes below.

FOLDING INSTRUCTIONS: TSHIRT



BACK VIEW OF GARMENT



FOLD BACK RIGHT SIDE



FOLD SLEEVE DOWN CENTER OF GARMENT



FOLD BACK LEFT SIDE



FOLDING & PACKING INSTRUCTIONS

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Wash: None: see special notes below.



FOLD LEFT SLEEVE BACK ON ITSELF



FOLD UP LOWER SECTION OF SHIRT



FOLD UP BOTTOM SECTION TO
SHOULDER EDGE

**REFER TO MID STATES SET UP SHEET FOR INDIVIDUAL DIMENSIONS, CASE PACK QUANTITY
AND CARTON DIMENSION**



CONSTRUCTION DETAILS

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

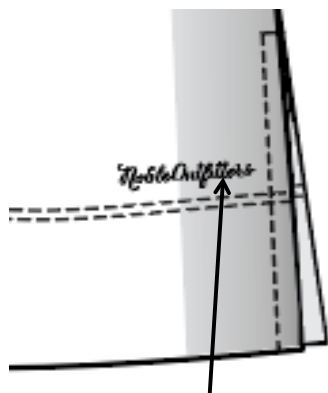
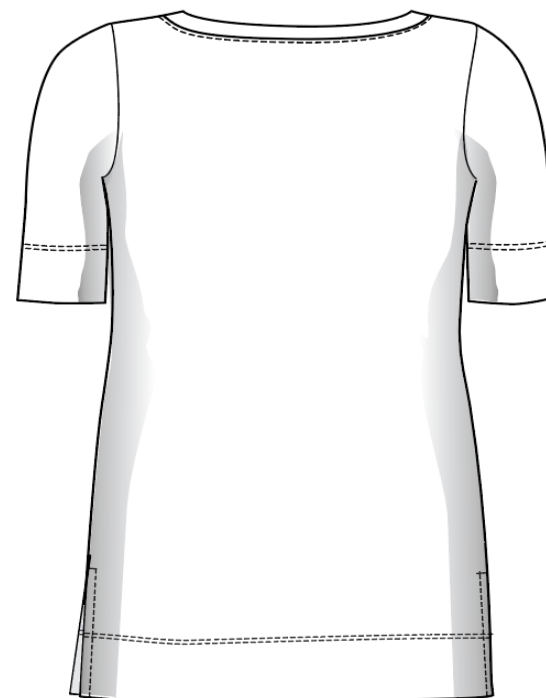
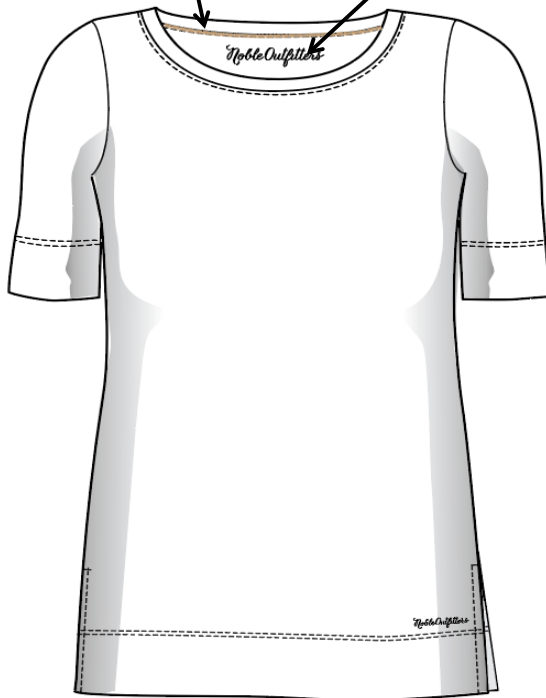
Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Coordinating Styles: None: see special notes below.

Contrast Chain Stitch on back of neck, INSIDE ONLY - see BOM



Heat seal

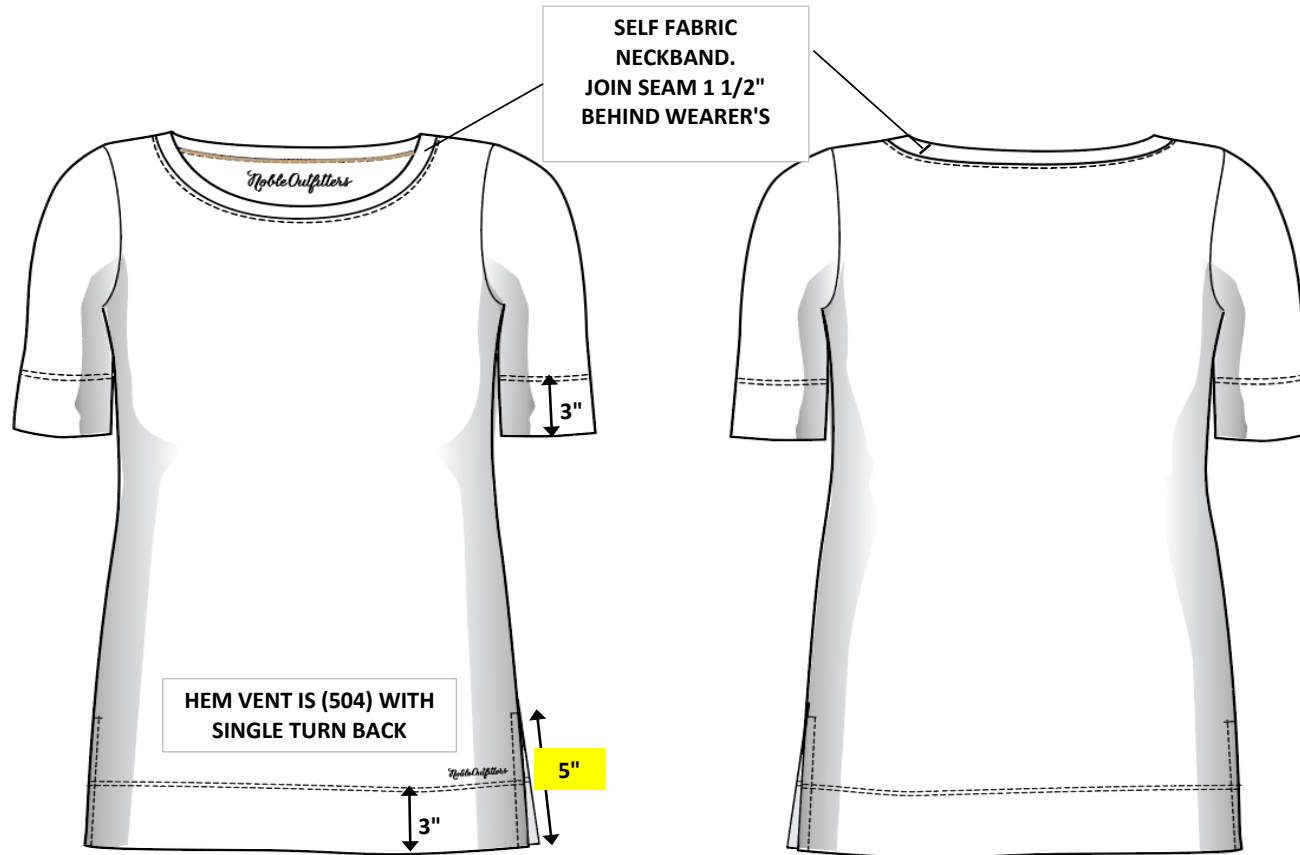


Heat Seal Logo is on wearer's front left 1/2" above hem & 1" from vent edge



CONSTRUCTION DETAILS

Style: 22532
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Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex
Coordinating Styles: None: see special notes below.



1" WIDE RIB AT NECK WITH 11/16" EXPOSED ON
OUTSIDE OF GARMENT ONCE ATTACHED



SEAMS & TOPSTITCHING DETAILS

Style: 22532

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Wash None: see special notes below.

Edge Stitch
1N 401
SPI = 10-12

Two passes of 301
topstitching at top of vent
for added security at side
seam join

1/4" 1N 301
SPI = 10-12

1/8" 2N 406
SPI = 10-12

ALL INSIDE SEAMS 514 UNLESS
OTHERWISE SPECIFIED
SPI = 12-14

2 NEEDLE 4 THREAD OVEREDGE - TOP VIEW



2 NEEDLE OVEREDGE - BOTTOM VIEW



ISO NUMBER

514

LOCK STITCH - TOP VIEW



BOBBIN THREAD - BOTTOM VIEW



ISO NUMBER

301

CHAINSTITCH - TOP VIEW



LOOPER THREAD - BOTTOM VIEW



ISO NUMBER

401

2 NEEDLE BOTTOM COVERSTITCH - TOP VIEW



LOOPER THREAD - BOTTOM VIEW



ISO NUMBER

406



GRADED SPECIFICATIONS MISSY

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Wash: None: see special notes below.

					Sample Size				
REVISIONS	CRITICAL	POM	MEASUREMENT	TOLERANCE +/-	S	M	L	XL	XXL
		A01	Across Front Placement from HPS	1/4	5 1/4	5 1/2	5 3/4	6	6 1/4
	X	A02	Across Front	1/4	13 1/2	14	14 3/4	15 1/2	16 1/4
		A03	Across Back Placement from HPS	1/4	5 1/4	5 1/2	5 3/4	6	6 1/4
	X	A04	Across Back	1/4	14	14 1/2	15 1/4	16	16 3/4
7.15.21	X	A06	Across Shoulder	1/4	14 1/2	15	15 3/4	16 1/2	17 1/4
	X	A08	Armhole Straight	1/4	6 7/8	7 1/4	7 3/4	8 1/2	9 1/4
	X	B20	Body Length - Front From HPS	-3/8 +1/2	26 3/8	27	27 5/8	28 1/4	28 7/8
	X	B28	Body Length - Back From HPS	-3/8 +1/2	26 3/8	27	27 5/8	28 1/4	28 7/8
	X	C03	Chest 1" Below Armhole	-3/8 +1/2	16	17	18 1/2	20 1/2	22 1/2
		W06	Waist Placement From HPS	1/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8
2.10.21	X	W02	Waist	+1/2, -3/8	15 1/2	16 1/2	18	20 1/4	22 1/2
		N04	Neck Drop at Front - HPS to Seam	1/4	3 7/8	4	4 1/8	4 1/4	4 3/8
		N08	Neck Drop at Back - HPS to Seam	1/8	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8
	X	N10	Neck Width - Seam to Seam	1/4	9 3/4	10	10 1/4	10 1/2	10 3/4
		S08a	Shoulder Slope	1/8	1	1	1	1	1
2.10.21	X	S12	Sleeve Length From CB	-1/4 +3/8	18	18 1/2	19 1/8	19 3/4	20 3/8
	X	S26	Sleeve Width at Upper Arm - 1" Below Armhole	1/4	5 7/8	6 1/4	6 3/4	7 1/4	7 3/4
2.10.21	X	S16	Sleeve Opening	1/4	4 5/8	5	5 1/2	6	6 1/2
2.10.21	X	S42	Sweep at Top of Vent	-3/8 +1/2	18 1/2	19 1/2	21	23	25
2.10.21 added	X	S42	Sweep at Bottom Edge	-3/8 +1/2	19 1/4	20 1/4	21 3/4	23 3/4	25 3/4



GRADED SPECIFICATIONS PLUS

Style: 22532
Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top
Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex
Wash: None: see special notes below.

						Sample Size			
REVISIONS	CRITICAL	POM	MEASUREMENT	TOLERANCE +/-	1X	2X	3X	4X	
		A01	Across Front Placement from HPS	1/4	6	6 1/4	6 1/2	6 3/4	
	X	A02	Across Front	1/4	15 1/2	16 1/4	17	17 3/4	
		A03	Across Back Placement from HPS	1/4	6	6 1/4	6 1/2	6 3/4	
	X	A04	Across Back	1/4	16	16 3/4	17 1/2	18 1/4	
2.15.21	X	A06	Across Shoulder	1/4	16 1/2	17 1/4	18	18 3/4	
	X	A08	Armhole Straight	1/4	8 3/4	9 1/2	10 1/4	11	
	X	B20	Body Length - Front From HPS	-3/8 +1/2	28 1/4	29	29 3/4	30 1/2	
	X	B28	Body Length - Back From HPS	-3/8 +1/2	28 1/4	29	29 3/4	30 1/2	
	X	C03	Chest 1" Below Armhole	-3/8 +1/2	21	23	25	27	
		W06	Waist Placement From HPS	1/4	16 3/8	16 7/8	17 3/8	17 7/8	
2.10.21	X	W02	Waist	+1/2, -3/8	21 1/4	23 1/2	25 3/4	28	
		N04	Neck Drop at Front - HPS to Seam	1/4	4 3/8	4 1/2	4 5/8	4 3/4	
2.10.21		N08	Neck Drop at Back - HPS to Seam	1/8	1 5/8	1 3/4	1 7/8	2	
	X	N10	Neck Width - Seam to Seam	1/4	10 1/2	10 3/4	11	11 1/4	
		S08a	Shoulder Slope	1/8	1 1/4	1 1/4	1 1/4	1 1/4	
2.10.21	X	S12	Sleeve Length From CB	-1/4 +3/8	19 7/8	20 1/2	21 1/8	21 3/4	
	X	S26	Sleeve Width at Upper Arm - 1" Below Armhole	1/4	7 1/4	7 3/4	8 1/4	8 3/4	
2.10.21	X	S16	Sleeve Opening	1/4	6	6 1/2	7	7 1/2	
2.10.21	X	S42	Sweep at Top of Vent	-3/8 +1/2	23 1/2	25 1/2	27 1/2	29 1/2	
2.10.21 added	X	S42	Sweep at Bottom Edge	-3/8 +1/2	24 1/4	26 1/4	28 1/4	30 1/4	



SAMPLE EVALUATION

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Wash: None: see special notes below.

			S	TOP Salim 010 White 11.3.21	+ / -
POM	MEASUREMENT	TOL			
A01	Across Front Placement from HPS	1/4	5 1/4		-5 1/4
A02	Across Front	1/4	13 1/2	13 3/8	- 1/8
A03	Across Back Placement from HPS	1/4	5 1/4		-5 1/4
A04	Across Back	1/4	14	13 3/4	- 1/4
A06	Across Shoulder	1/4	14 1/2	14 1/4	- 1/4
A08	Armhole Straight	1/4	6 7/8	6 3/4	- 1/8
B20	Body Length - Front From HPS	-3/8 +1/2	26 3/8	26 1/8	- 1/4
B28	Body Length - Back From HPS	-3/8 +1/2	26 3/8	26 1/8	- 1/4
C03	Chest 1" Below Armhole	-3/8 +1/2	16	16	0
W06	Waist Placement From HPS	1/4	15 1/8		-15 1/8
W02	Waist	+1/2, -3/8	15 1/2	15 3/8	- 1/8
N04	Neck Drop at Front - HPS to Seam	1/4	3 7/8		-3 7/8
N08	Neck Drop at Back - HPS to Seam	1/8	1 1/8		-1 1/8
N10	Neck Width - Seam to Seam	1/4	9 3/4	9 3/4	0
S08a	Shoulder Slope	1/8	1		-1
S12	Sleeve Length From CB	-1/4 +3/8	18	18	0
S26	Sleeve Width at Upper Arm - 1" Below Armhole	1/4	5 7/8	5 5/8	- 1/4
S16	Sleeve Opening	1/4	4 5/8	4 3/8	- 1/4
S42	Sweep at Top of Vent	-3/8 +1/2	18 1/2	18 1/8	- 3/8
S42	Sweep at Bottom Edge	-3/8 +1/2	19 1/4	19 1/8	- 1/8



FIT COMMENTS

Style: 22532

Description: Noble Outfitters Tug-Free™ Elbow Length Sleeve Top

Fabrication: 1X1 RIB KNIT: SOLID, 95% Cotton/5% Spandex & HEATHER, 58% Cotton/39% Polyester/ 3% Spandex

Wash: None: see special notes below.

DATE: 11.3.21

ATTENDED FIT: N/A

SAMPLE TYPE: TOP (PO 005641)/F22 SMS

FACTORY: Salim

STYLING:

1 OK

FIT:

1 All critical POMs measure within tolerance

CONSTRUCTION:

1 Customer Complaints received on Heat Transfer application on inside main label and outside heat transfer. Must validate.

BOM:

1 OK

TOP APPROVED TO SHIP
BOM APPROVED FOR F22 ORDERS
COMMENTS SENT 11/03/21