

# Slickline Inspection.

Customer:	DELEUM	Wire type:	NEW
Mill certificate #:	CWR-0855	Date:	18/11/2021
Unit # ; Drum #:	10133 ; R8	Inspected by:	HAMZAH
Manufactured by:	SUPA75 DWS		

Tick	Grade
	Carbon Steel
	5R60
	Duplex Stainless Steel
	Super Duplex Stainless Steel
X	High Alloy Austenitic Stainless Steel

Tick	OD (inches)	Tolerance (inches)	Min Tol. (inches)	Max Tol. (inches)
	0.0920	0.0009	0.0911	0.0929
X	0.1080	0.0012	0.1068	0.1092
	0.1250	0.0012	0.1238	0.1262
	0.1400	0.0012	0.1388	0.1412
	0.1600	0.0015	0.1585	0.1615

## STRENGTH TEST.

DEVICE:	102625	CALIB. DUE DATE:	Dec-21
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PRE SPOOLING	18/11/2021	Tested by	(lbs)
	TEST #1	Hamzah	2055
	TEST #2	Hamzah	2055
	TEST #3	Hamzah	2050

POST SPOOLING	22/11/2021	Tested by	(lbs)
	TEST #1	Hamzah	2050
	TEST #2	Hamzah	2150
	TEST #3	Hamzah	2100

## SPOOLING JOB.

Spooling	Tension	Pass	Fail	Comment
a. 1st layer	300 lbs	x		
b. 2nd layer	300 lbs	x		
c. 3rd layer	300 lbs	x		
d. Balance	300 lbs	x		Wire Balance: 25,918 ft    LOD Check : 23,131 ft

## VISUAL INSPECTION.

Physical Check:	Wire is Clean
Wrap Test:	Good

## PIN GAUGE TEST

SIZE	0.108"	Start	10:32am	End	10:34am
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## PHYSICAL RANDOM CHECK.

LAYER #	DEPTH	LASER OD (INCHES)		MICROMETER (INCHES)		NOTE
	(ft)	X-Axis	Y-Axis	X-Axis	Y-Axis	
4	2786.00	0.10798	0.10805	0.10790	0.10795	Random Check Good
	4306.98	0.10797	0.10810	0.10790	0.10805	Random Check Good
	8260.96	0.10802	0.10803	0.10795	0.10790	Random Check Good
	10846.66	0.10803	0.10811	0.10790	0.10790	Random Check Good
	25918.31	0.10808	0.10808	0.10790	0.10795	Random Check Good

# Slickline Inspection.

Note:

Pull test - Before



Pull test #1



Pull test #2



Pull test #3

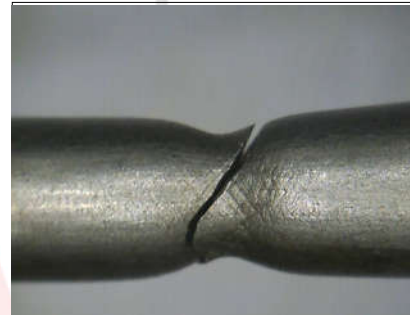
Pull test - After



Pull test #1



Pull test #2



Pull test #3

Wrap Test



Before Spooling



After Spooling

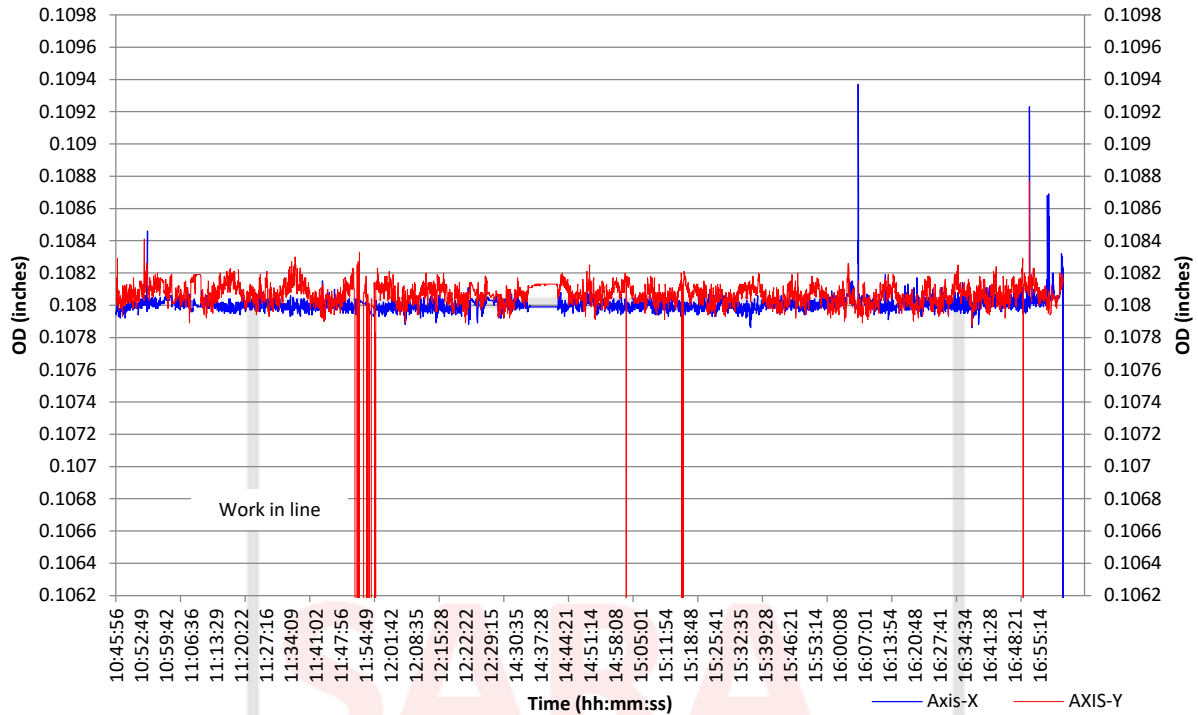
# OD Laser Measurement Report.

## SUMMARY

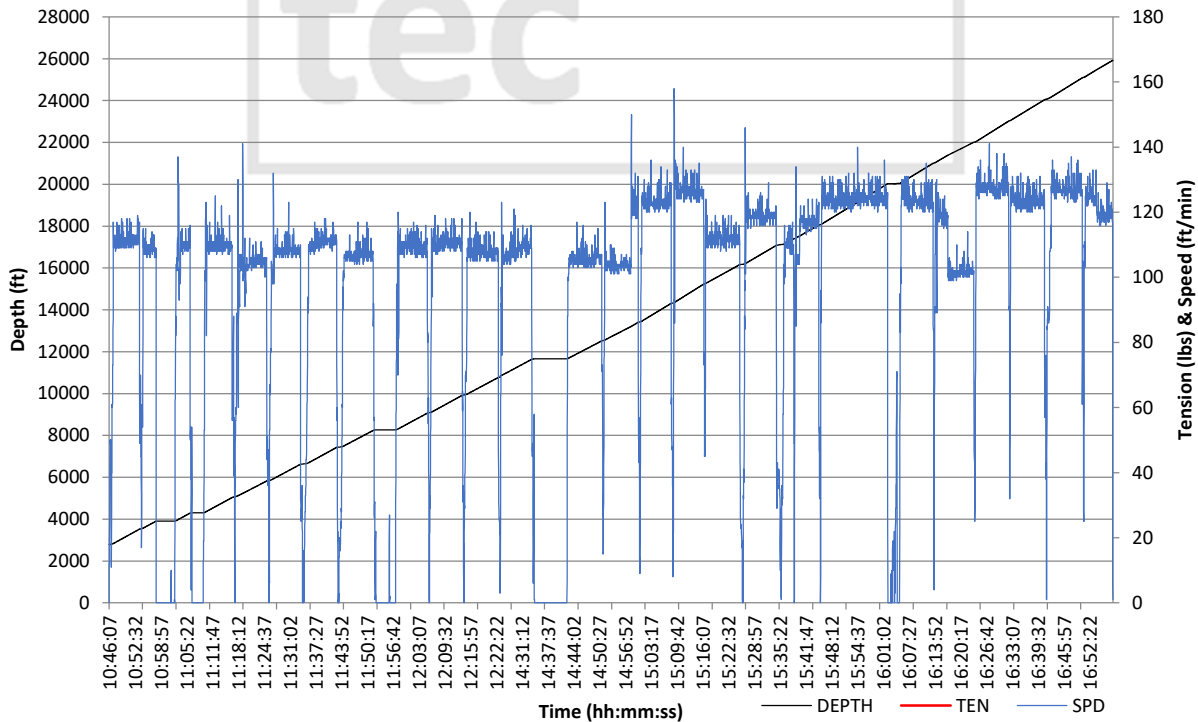
18/11/2021

Laser OD result shows both X and Y axis OD are within tolerance. Average at around 0.108" throughout the length.

0.108" wire - Spool In 1



Depth Vs Time - Spool In



# OD Laser Measurement Report.

SUMMARY

18/11/2021

Prepared by :



Name : Hamzah Mat Deli

Date : 19/11/2021

Verified by :



Name : Harith Abd Hamed

Date : 22/11/2021

Client's representative :

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Name

Date

