

Metaheuristics Network

Contract Number: HPRN-CT-1999-00106

Vehicle Routing Problems (VRPs)

Technische Universiteit Eindhoven.

Short Course; November 28-29 2000

Luca Maria Gambardella

***IDSIA Istituto Dalle Molle di Studi sull'intelligenza
Artificiale***

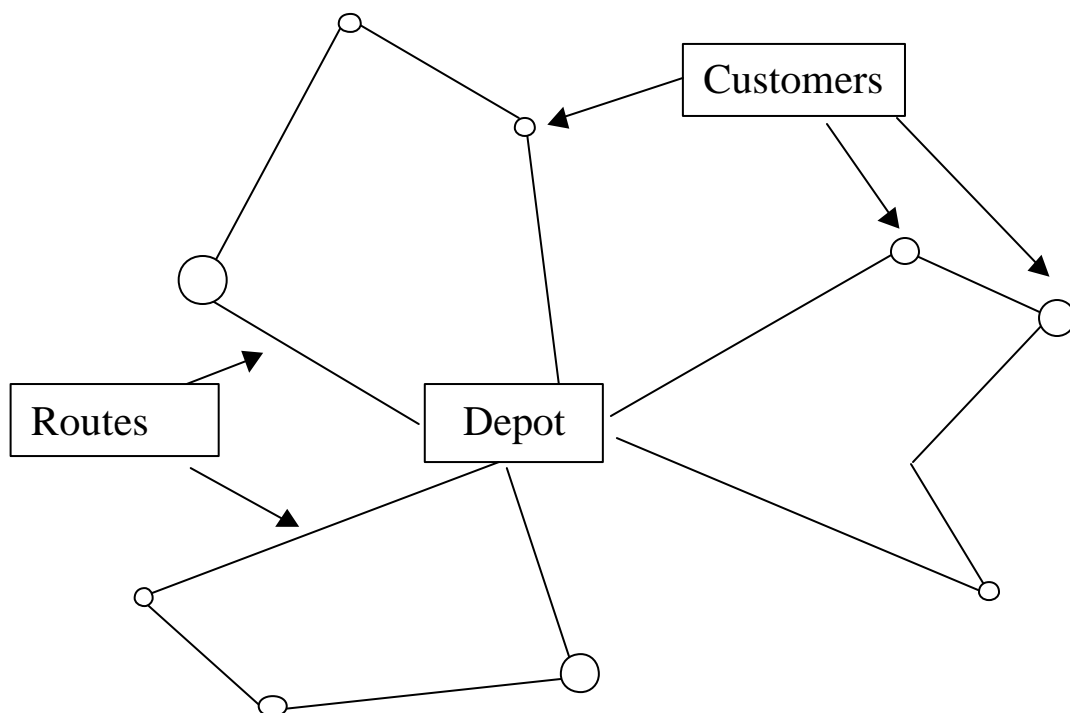
Galleria 2, 6928 Manno-Lugano, CH

luca@idsia.ch

<http://www.idsia.ch/luca>

Vehicle Routing Problems (VRPs)

- VRP is a generic name given to a class of problems in which customers are visited by vehicles (first formulated by Dantzig and Ramser in 1950)
- The problem is to design routes for the vehicles so as to meet the given constraints and objectives minimising a given objective function.



Features

- *Depots* (number, location)
- *Vehicles* (capacity, costs, time to leave, driver rest period, type and number of vehicles, max time)
- *Customers* (demands, hard or soft time windows, pickup and delivery, accessibility restriction, split demand, priority)
- *Route Information* (maximum route time or distance, cost on the links)

Objective Functions (also multiple objectives)

- Minimise the total travel distance,
- Minimise the total travel time
- Minimise the number of vehicles

CVRP (capacitated) is defined on a graph $G=(V,E)$ where $V=\{0, \dots, n\}$ is the vertex set where 0 is the depot.

To each vertex $V \setminus \{0\}$ is associated a non negative demand q_i and to each edge (i,j) is associated a cost c_{ij} .

Goal: design m vehicle routes of least cost, each starting and ending at the depot, such as:

- Each customer is visited only once
- The total demand of any route does not exceed the vehicle capacity Q
- The length of any route does not exceed a pre-set maximal route length L
- In some version m is fixed a priori in other is a decision variable

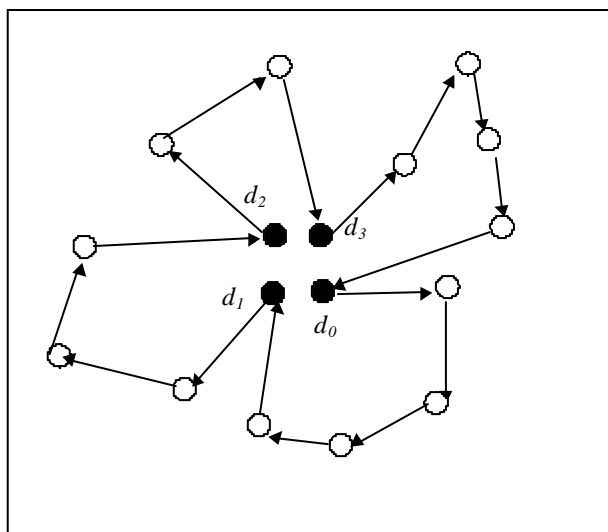
Relation with TSP

VRP is a generalisation of the Travelling Salesman Problem (TSP) therefore is NP-Hard.

TSP = VRP with one vehicle with no limits, no (any) depot, customers with no demand

Multiple TSP = one origin and m salesman = VRP with a depot, m vehicles with no limits, customers with no demand.

MTSP is transformable in a TSP by adding m identical copies of the origin and making costs between copies infinite.



Solution Techniques for VRP

Exact Approach (up to 100 nodes)

Branch and bound (Fisher 1994)

Approximation

Clark and Wright (1964)

Hierarchical Approach (split + TSP)

Fisher & Jaikumur (1981)

Taillard (1993)

Multi-route Improvement Heuristics

Kinderwater and Savelsbergh (1997)

MetaHeuristics

Tabu search, Rochat and Taillard (1995)

Constraint Programming, Shown (1998)

Tabu search Kelly and Xu (1999)

Granular Tabu, Toth & Vigo (1998)

Ant System, Gambardella & al. (1999)

Tour Construction Heuristic



Figure 1. The Nearest Neighbor heuristic (Bentley 1992)

NN (Flood, 1956)

1. Randomly Select a starting node
2. Add to the last node the closest node until no more node is available
3. Connect the last node with the first node

Running time $O(N^2)$

Worst-Case Guarantee (WCG) = $NN(I)/OPT(I) \leq 0.5(\lceil \log_2 N \rceil + 1)$

Heuristics that grow tours

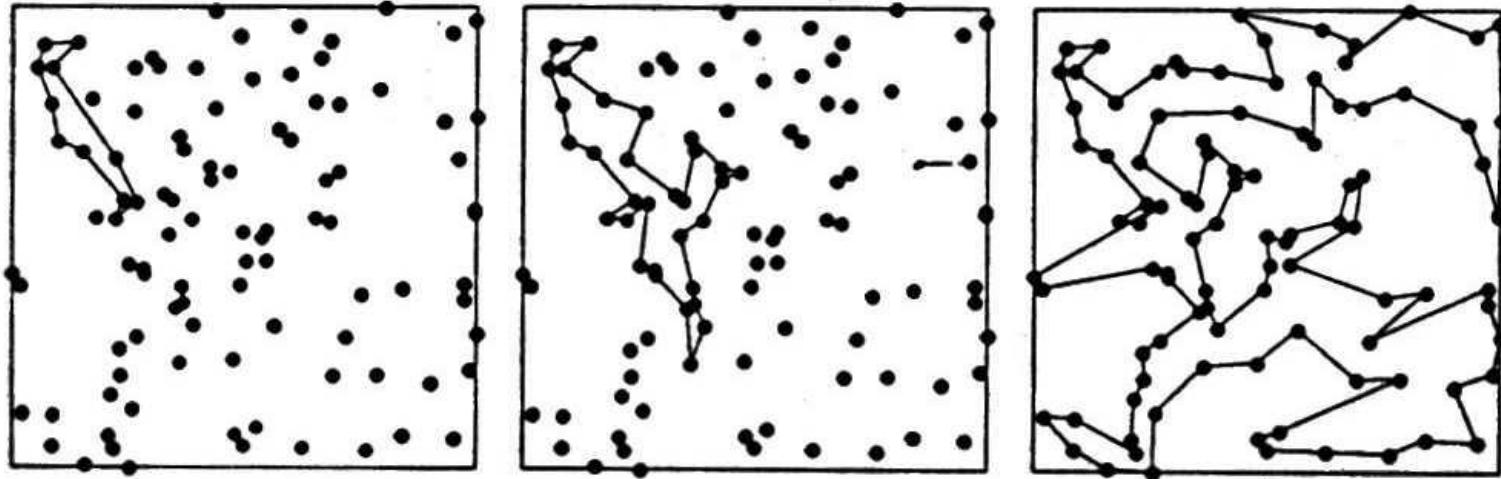
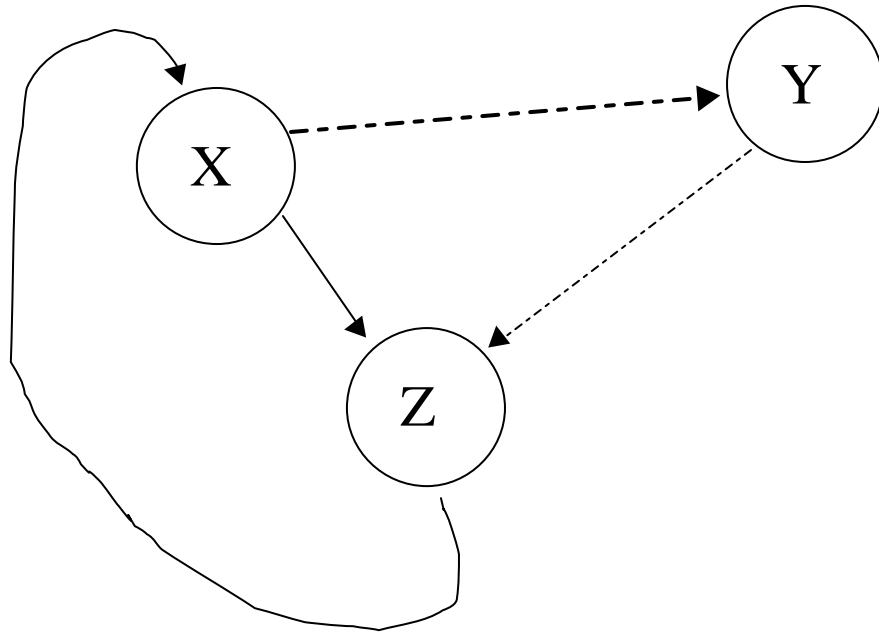


Figure 8. The Nearest Addition heuristic. (Bentley 1992)

NA

1. Select a node and its closest node and build a tour of two nodes
2. Insert in the tour the closest node Y until no more node is available

Running time $O(N^3)$



Y is the node that minimise
 $\text{Dist}(X,Y) + \text{Dist}(Y,Z) - \text{DIST}(X,Z)$

(X,Z) is deleted and
(X,Y) and (Y,Z) are added to the tour



Figure 11. The Farthest Addition heuristic. (Bentley 1992)

FA $O(N^3)$

1. Select a node and its farthest and build a tour of two nodes
2. Insert in the tour the farthest node Y until no more node is available

FA is more efficient than NA because the first few farthest points sketch a broad outline of the tour that is refined after.

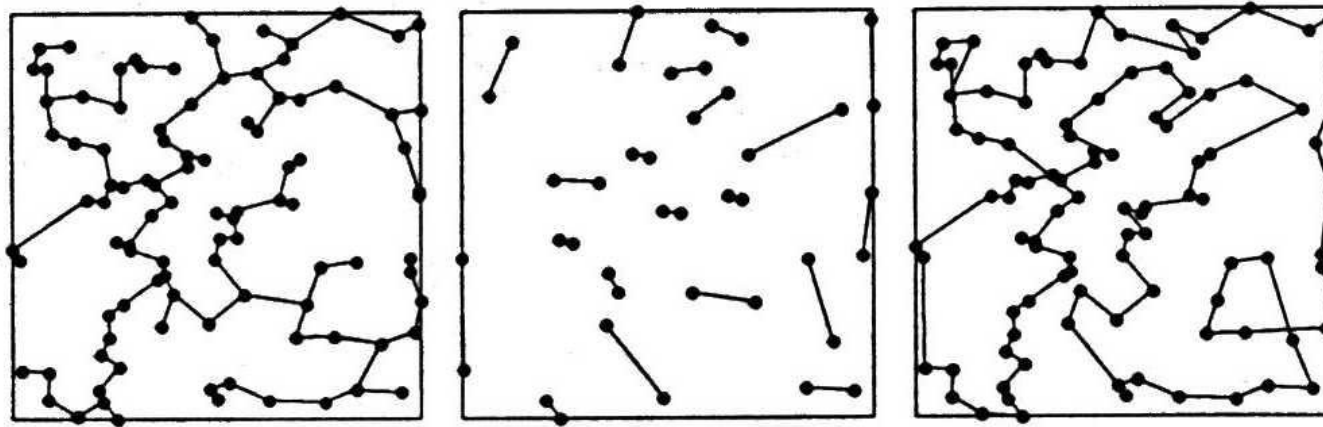


Figure 19. Christofides' heuristic 1976, (Bentley 1992)

1. Find the minimum spanning tree T . $O(N^2)$
2. Find nodes in T with odd degree and find the shortest complete matching M in the complete graph consisting of these nodes only. Let G be the multigraph all nodes and edges in T and M . $O(N^4)$
3. Find an Eulerian walk (each node appears at least once and each edge exactly once) on G and an embedded tour. $O(N)$

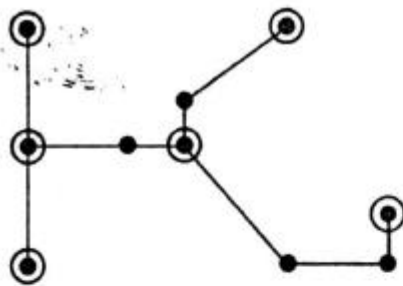
Running time $O(N^4)$

$$WCG = CH(I)/OPT(I) \leq 2$$

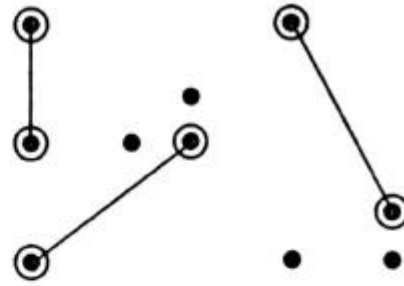
```

procedure Euler( $v_1$ )
  (comment: it returns an Eulerian walk of the connected
    component of  $G$  containing  $v_1$ )
  begin
    if  $v_1$  has no edges then return [ $v_1$ ] (comment: the empty walk)
    else
      begin
        starting from  $v_1$  create a walk of  $G$ , never visiting the
          same edge twice, until  $v_1$  is reached again;
        let [ $v_1, v_2, \dots, v_n, v_1$ ] be this walk;
        delete [ $v_1, v_2$ ],  $\dots$ , [ $v_n, v_1$ ] from  $G$ ;
        return [Euler( $v_1$ ), Euler( $v_2$ ),  $\dots$ , Euler( $v_n$ ),  $v_1$ ] $\uparrow$ 
      end
    end
  end

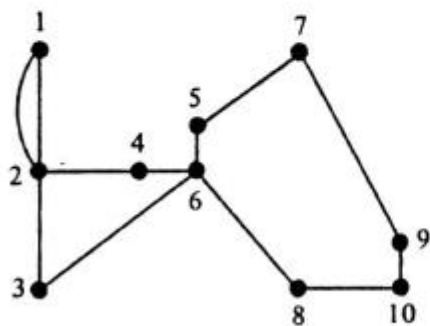
```



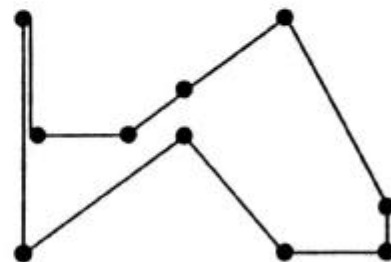
(a)



(b)



(c)

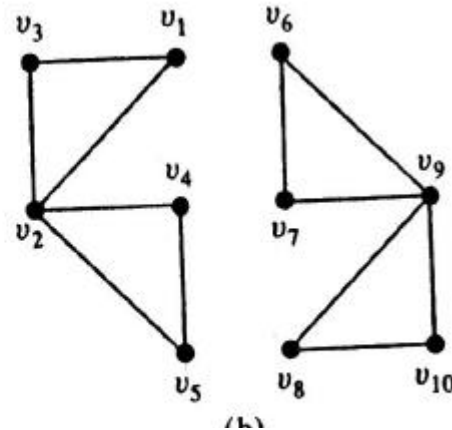
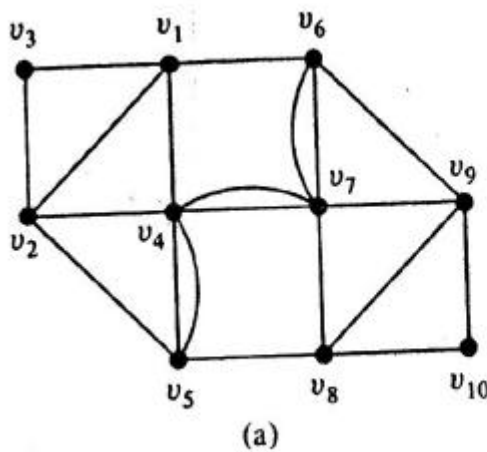


(e)

[1, 2, 3, 6, 8, 10, 9, 7, 5, 6, 4, 2, 1] (Papadimitriou 1982)

(d)

Starting from this multigraph



(Papadimitriou 1982)

Euler(1)=[1,6,7,4,7,8,5,4,1] edges are deleted (b)

Euler(1)=[1,3,2,4,5,2,1]

Euler(6)=[6,7,9,6]

Euler(7)=[7], Euler(4)=[4], Euler(7)=[7]

Euler(8)=[8,9,10,8]

Euler(5)=[5], Euler(4)=[4], Euler(1)=[1]

Eulerian Walk =

[1,3,2,4,5,2,1,6,7,9,6,7,4,7,8,9,10,8,5,4,1]

Path = [1,3,2,4,5,2,1,6,7,9,6,7,4,7,8,9,10,8,5,4,1]

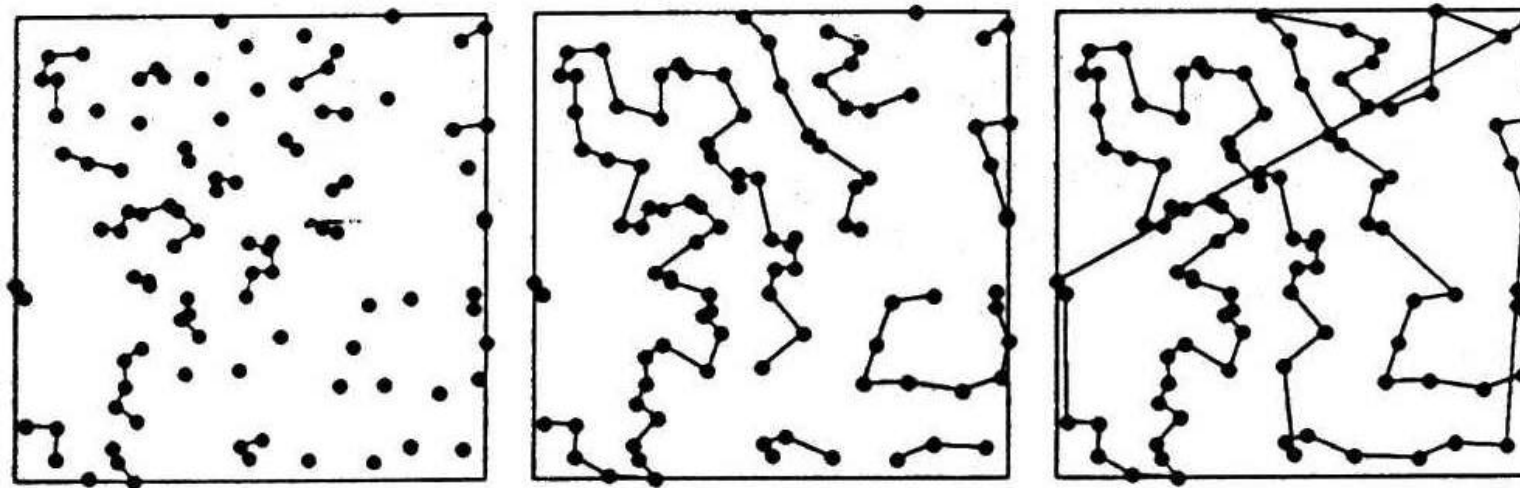
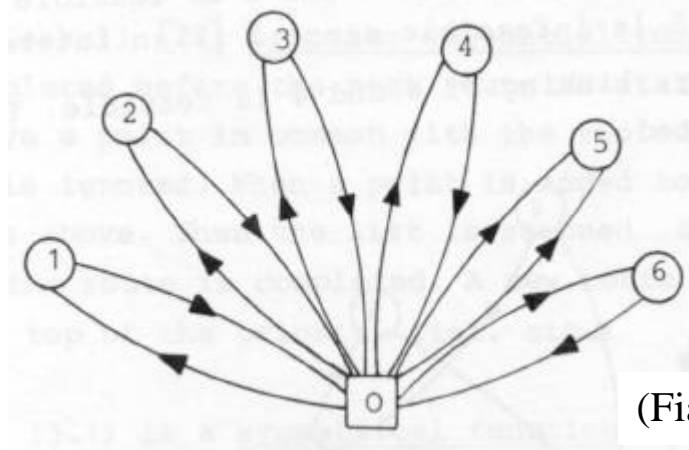


Figure 5. The Multiple Fragment heuristic (Bentley 1992)

1. The problem instance is seen as a complete graph
2. A tour is an Hamiltonian cycle in this graph (a connected collection of edges in which every city has degree 2)
3. We start with the shortest edge and we add the edges in increasing order only if they do not create a 3-degree city

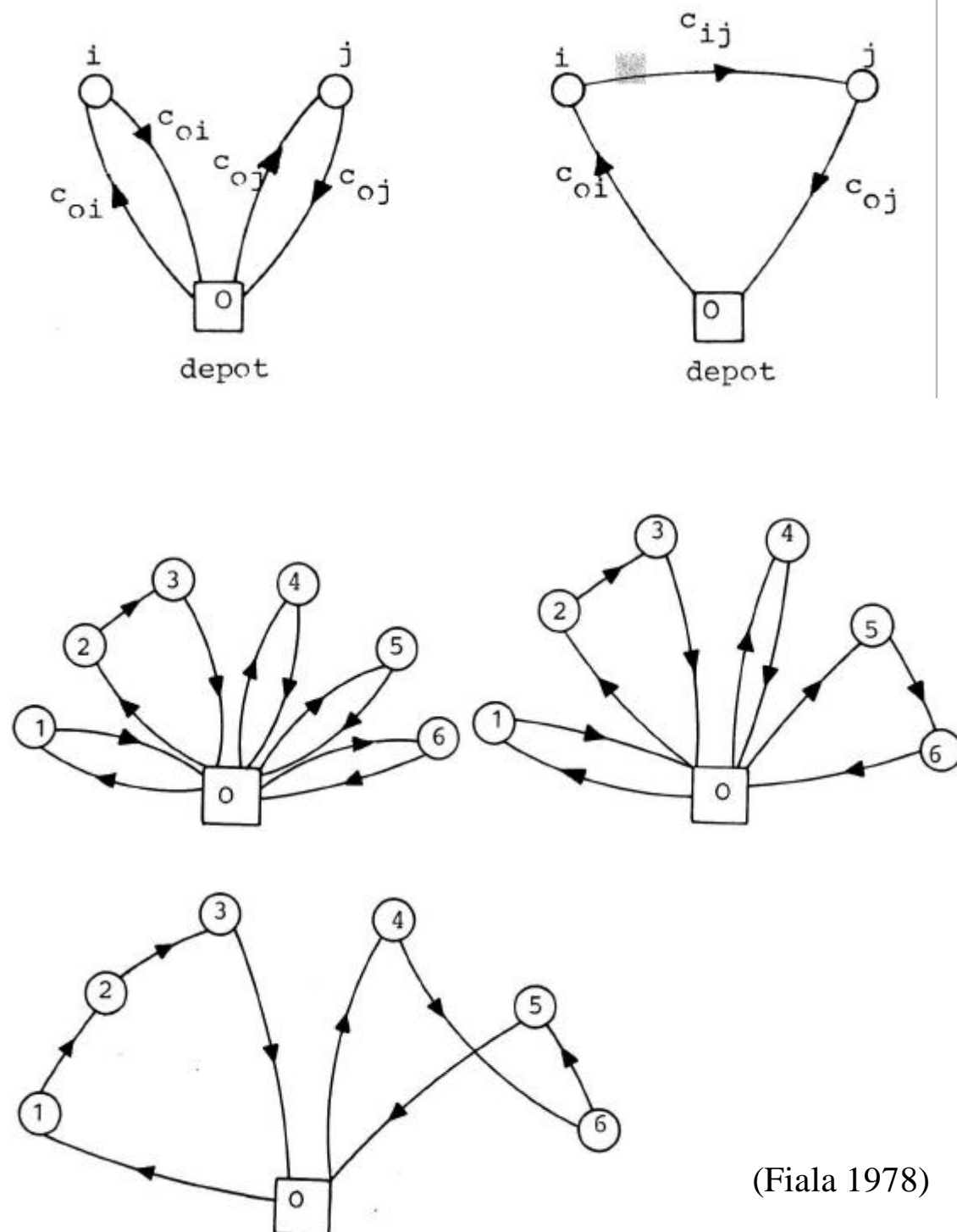
Clarke-Wright Saving Heuristic (1964) proposed for VRP

$$CW(I)/OPT(I) \leq (\lceil \log_2 N \rceil + 1)$$



1. Start with an initial allocation of one vehicle to each customer (0 is the depot for VRP or any chosen city for TSP)
2. Calculate saving $s_{ij} = c_{0i} + c_{0j} - c_{ij}$ and order the saving in increasing order
3. At each step find the largest saving s_{ij} where:
 - i and j are not in the same tour
 - neither i and j are interior to an existing route
 - vehicle and time capacity are not exceeded

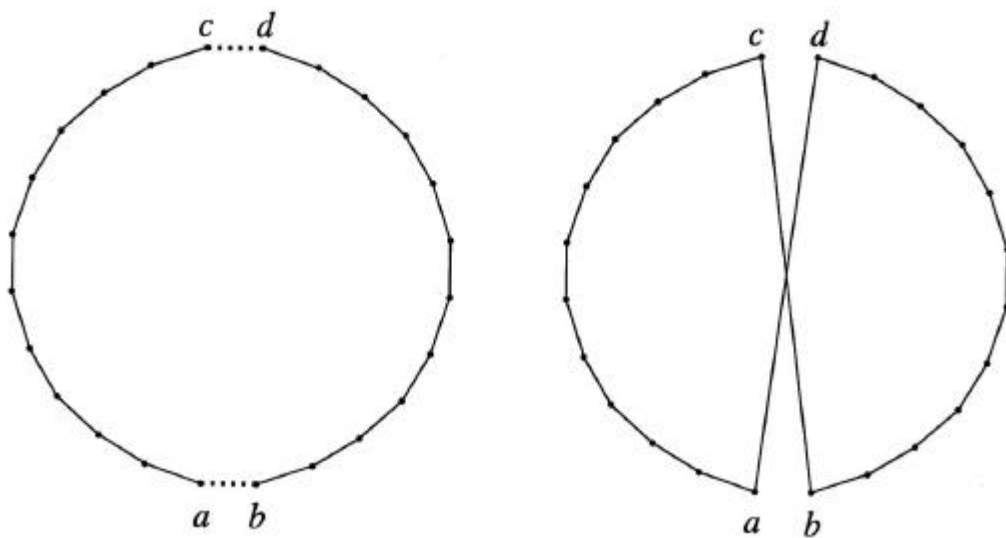
4. link i and j together to form a new tour (replacing to other routes)



Tour Improvement Heuristics

- Start from an given tour and compute the best (the first) edge exchange that improves the tour.
- Execute this exchange and search for another exchange until no improvement is possible

2-OPT

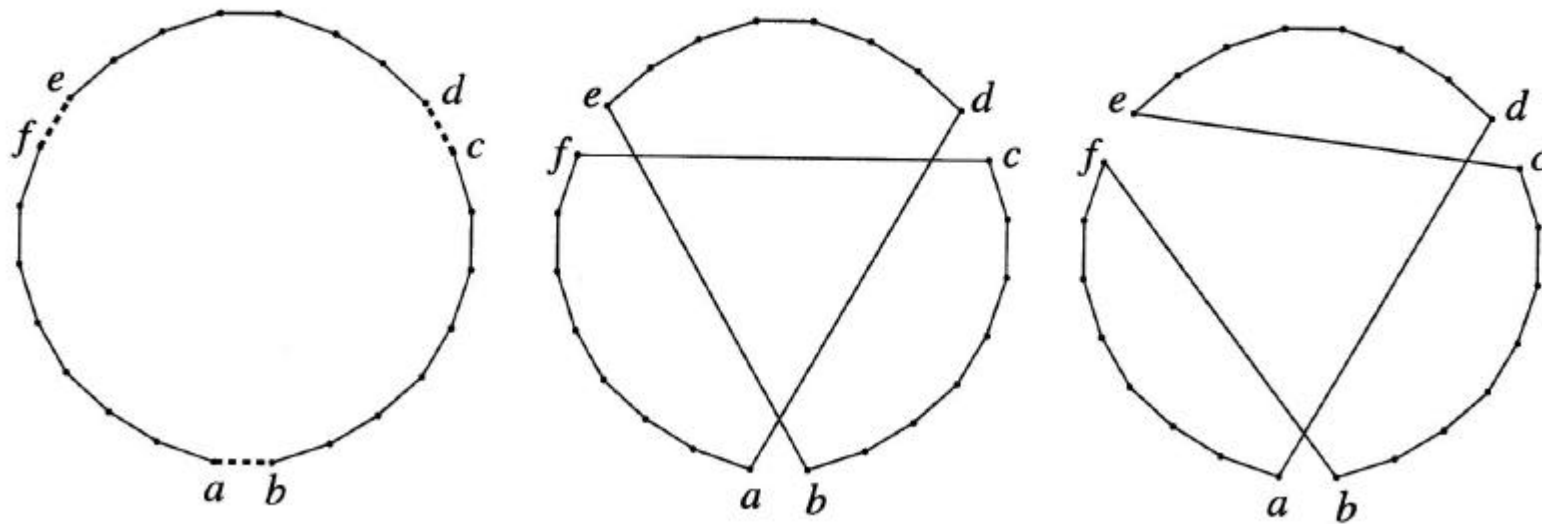


(Johnson 1997)

$$\text{GAIN} = (a,d) + (b,c) - (c,d) - (a,b)$$

Subpath (b,...,d) is reverted

3-OPT



(Johnson 1997)

Two possible new tours

$GAIN1 = (a,d) + (e,b) + (c,f) - (a,b) - (c,d) - (e,f)$ no path is reverted

$GAIN2 = (a,d) + (e,c) + (b,f) - (a,b) - (c,d) - (e,f)$ path (c, \dots, b) is reverted

4-opt (double bridge, no path is reverted)

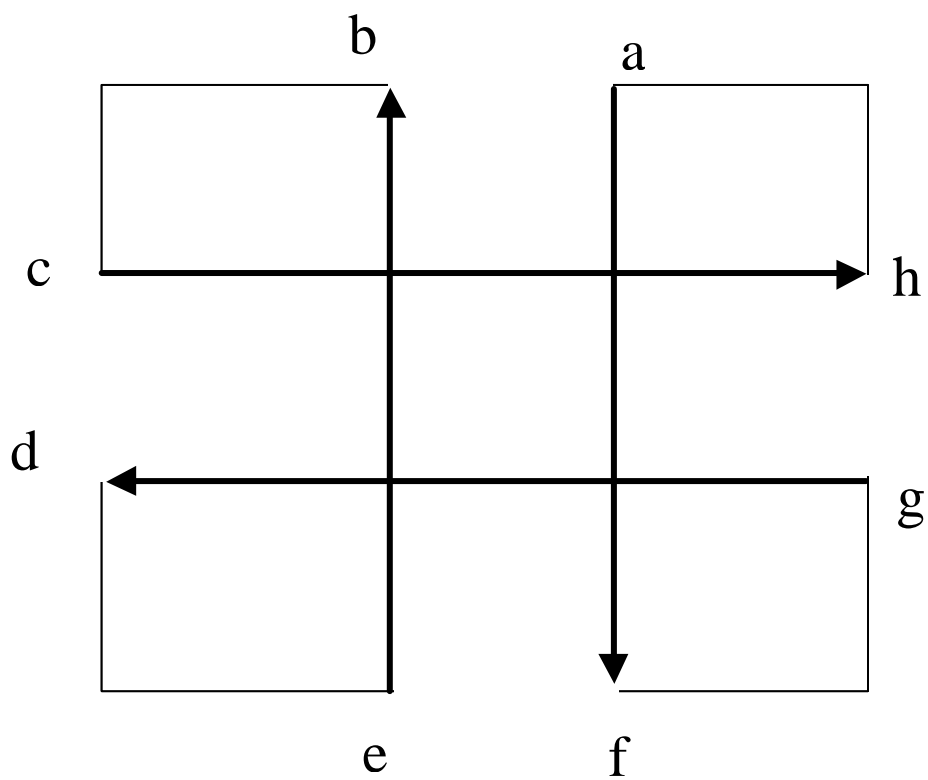
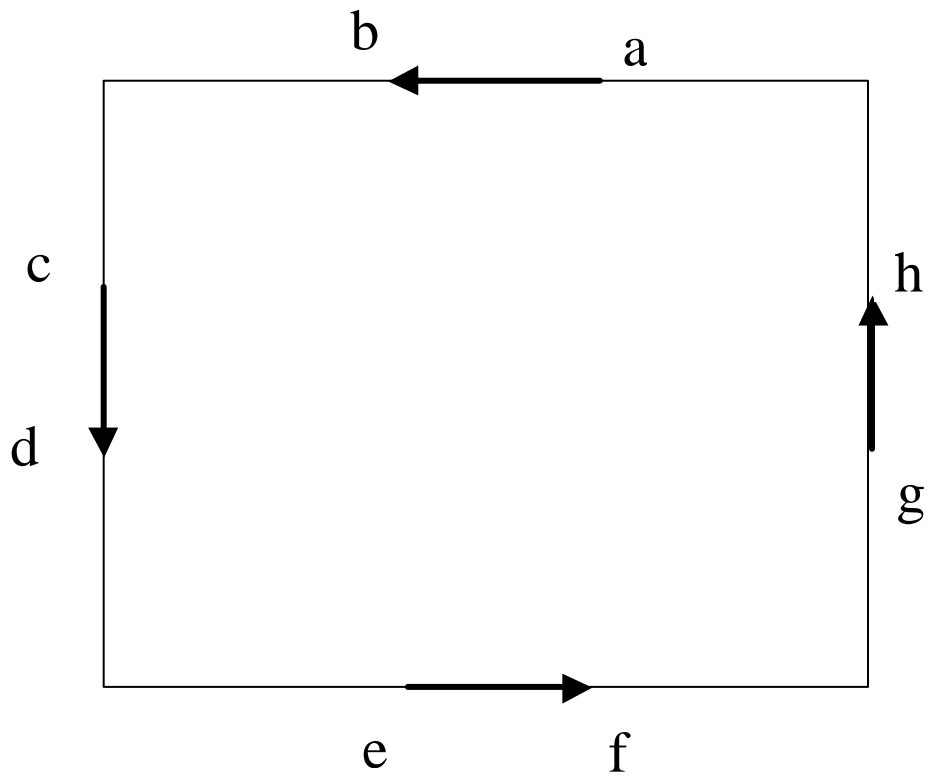


Table II. Robustness of the Heuristics

(Bentley 1992)

Heuristic Name	Distribution No.										Maximum Ratio
	1	2	3	4	5	6	7	8	9	10	
nn	0.68	0.60	1.01	1.06	0.64	0.70	1.00	1.01	1.03	0.73	1.06
denn	0.68	0.60	1.05	1.01	0.64	0.68	0.98	1.07	1.02	0.76	1.07
mf	0.64	0.48	1.01	1.05	0.62	0.65	1.01	0.71	1.03	0.64	1.05
na	0.82	0.56	1.07	1.56	0.61	1.03	1.36	1.11	1.43	1.23	1.56 +
fa	0.65	0.64	0.96	1.04	0.65	0.67	0.94	1.22	1.03	0.93	1.22
ra	0.56	0.61	1.01	1.01	0.57	0.60	0.98	1.35	1.06	0.86	1.35
ni	2.94	0.55	1.00	1.42	0.63	0.82	1.27	1.07	1.25	1.83	2.94 +
fi	0.51	0.60	1.02	1.11	0.64	0.73	1.09	1.10	1.07	0.68	1.11
ri	0.45	0.60	0.99	1.14	0.61	0.70	1.13	1.07	1.11	0.69	1.14
mst	1.02	0.56	1.01	1.90	0.65	1.41	1.44	0.91	1.71	1.27	1.90 +
ch	0.79	0.41	1.04	1.96	0.51	0.99	1.41	1.01	1.57	1.04	1.96 +
frp	1.11	0.85	1.00	1.01	0.97	0.97	1.00	0.98	0.99	1.02	1.11
mf-2	0.30	0.43	0.98	1.12	0.49	0.53	1.17	1.06	0.93	0.57	1.17
mf-2h	0.31	0.49	0.96	1.27	0.54	0.55	1.40	1.21	0.99	0.74	1.40
mf-3	0.22	37.43	1.03	3.40	36.45	36.89	11.93	0.97	1.60	28.34	37.43 +

NN=Nearest Neighbourhood, *DENN*=Double Ended NN,
MF=Multiple Fragment, *NA*, *FA*, *RA*=Nearest, Farthest, Random
Addition, *NI*, *FI*, *RI*=Nearest, Farthest, Random Insertion,
MST=Min. Spanning Tree, *CH*=Christofides, *FRP*=Fast Recursive
Partition.

Constructive Procedure + Local Search

Table IV. Local Optimization Applied to Each Heuristic

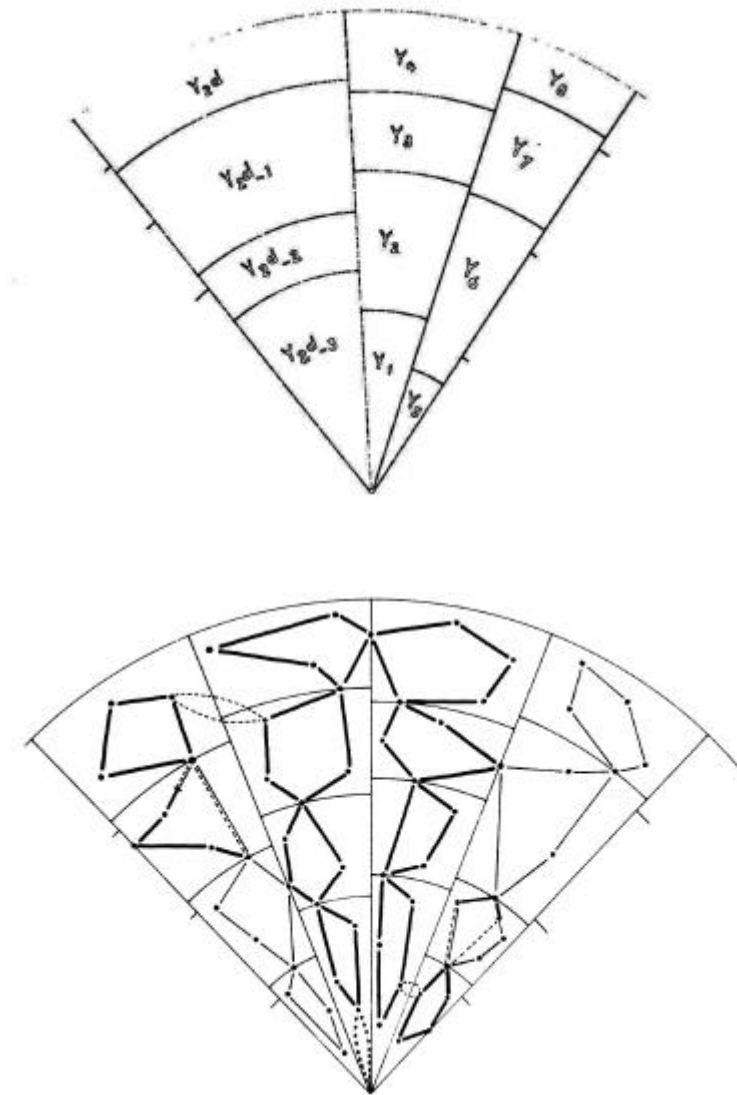
Heuristic Name	Percent Over Lower Bound				CPU Seconds			
	Start	2-Opt	2H-Opt	3-Opt	Start	2-Opt	2H-Opt	3-Opt
nn	24.2	8.7	6.8	4.5	4	27	28	54
denn	24.2	8.6	6.7	4.6	4	28	28	57
mf	15.7	5.8	4.7	3.5	14	30	33	55
na	26.9	16.9	11.2	6.9	26	45	47	83
fa	13.2	11.8	9.6	6.9	38	52	52	78
ra	15.2	12.0	9.8	6.8	16	31	31	56
ni	26.8	16.9	11.3	6.8	46	65	67	101
fi	13.0	11.9	9.7	6.9	76	89	89	112
ri	14.8	12.3	9.9	7.0	57	72	72	97
mst	44.5	12.8	9.3	5.6	16	44	45	80
ch	14.9	6.7	4.9	3.8	24	40	40	60
frp	55.2	14.9	10.5	5.8	2	35	34	73

(Bentley 1992)

Two phases approach

Fisher & Jaikumar (1981)

Taillard (1993)



Fisher & Jaikumur (1981)

1. Choose m seed points j_k in V to initialize each cluster (number of vehicles m is fixed a priori)

2. Compute the cost d_{ik} of allocating each customer i to each cluster k as

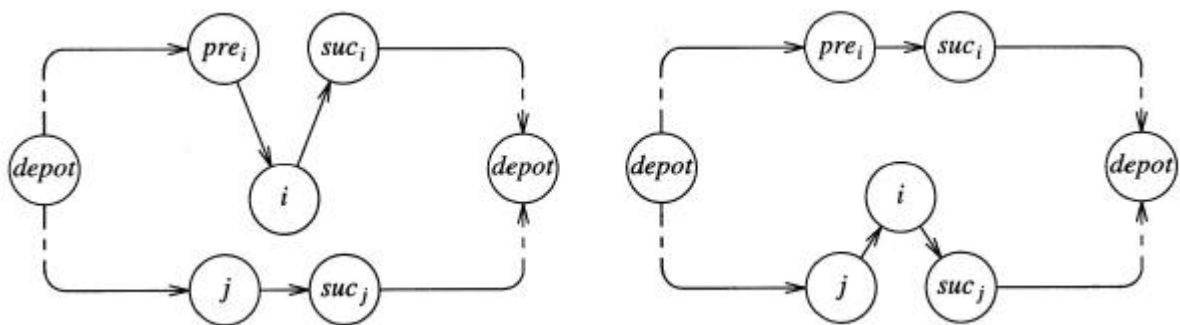
$$d_{ijk} = \min \{c_{0i} + c_{ijk} + c_{jk0}, c_{0jk} + c_{jki} + c_{i0}\} - (c_{0jk} + c_{jk0})$$

3. Solve an assignment problems with cost d_{ij} , customer weight q_i and vehicle capacity Q .

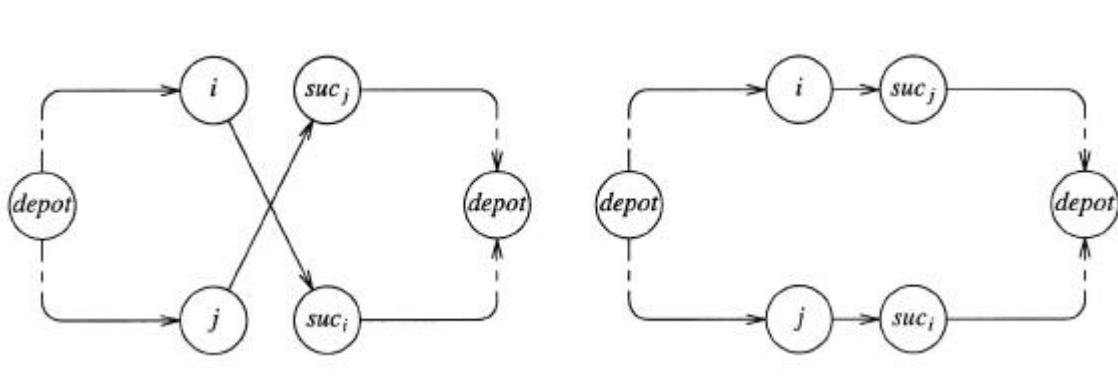
4. Solve a TSP in each cluster corresponding to the assignment solution

Tour Improvement Heuristics (Kinderwater & Savelsberg 1997)

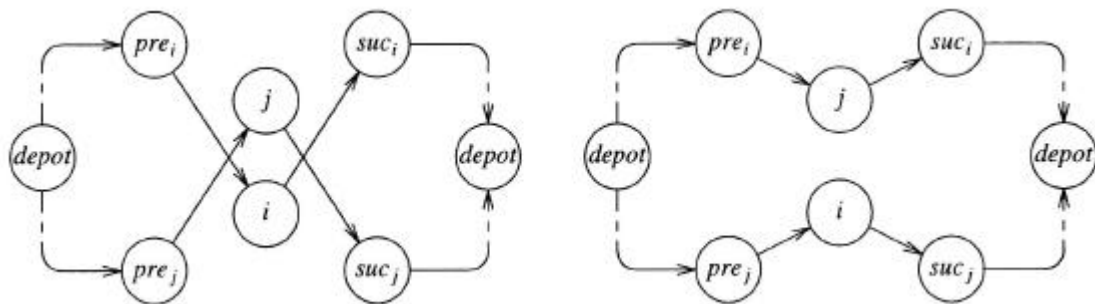
Tours are not considered in isolation. Paths and customers are exchanged between different tours



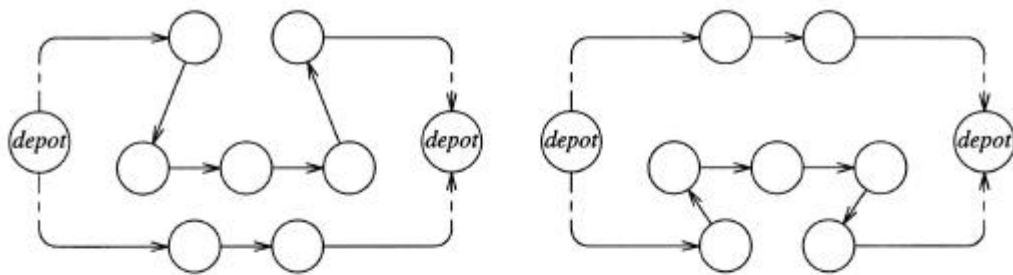
Customer relocation



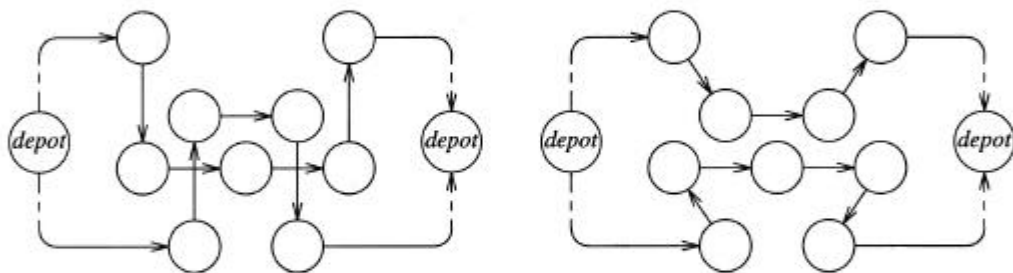
Crossover



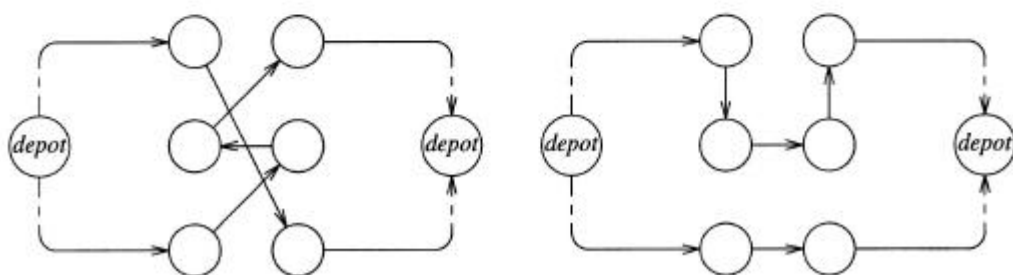
Customer Exchange



(a) Relocation of a path.



(b) Exchange of two paths.

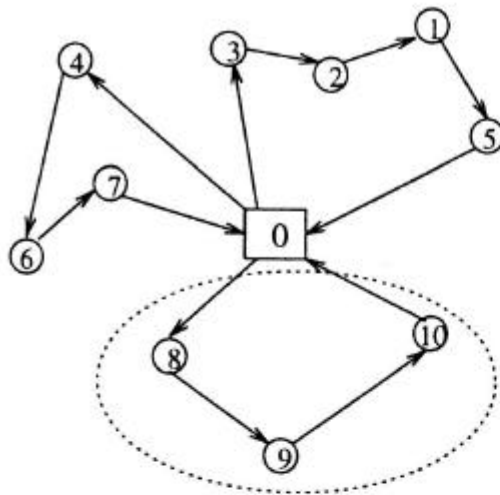


(c) A crossover plus 2-exchange.

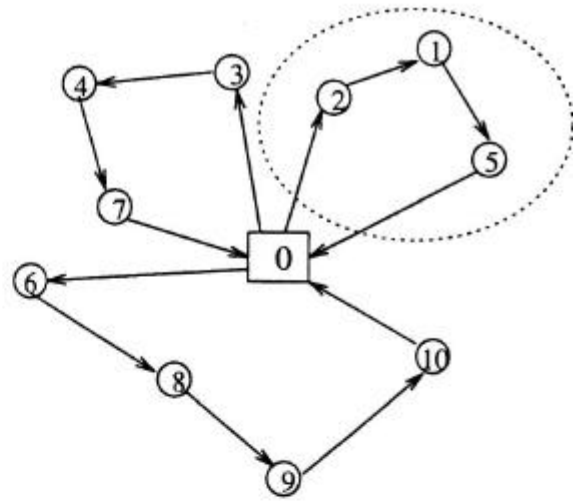
Tabu Search with set-partition based Heuristic

(Rochat & Taillard 1995, Kelly & Xu 1999)

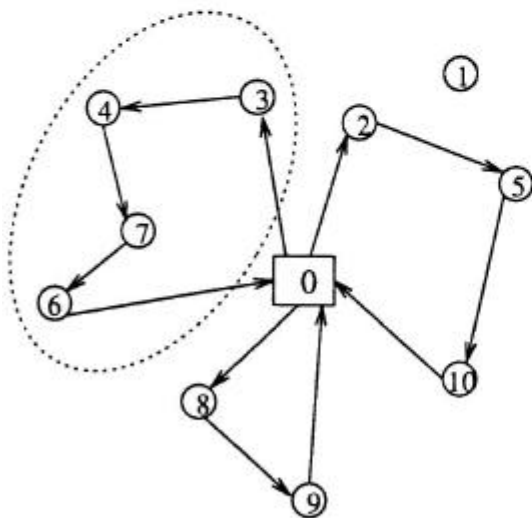
1. Keep an adaptive memory as a pool of good solutions
2. Some element (single tour) of these solutions are combined together to form new solution (more weight is given to best solutions)
3. partial solutions are completed by an insertion procedure.
4. Tabu search is applied at the tour level



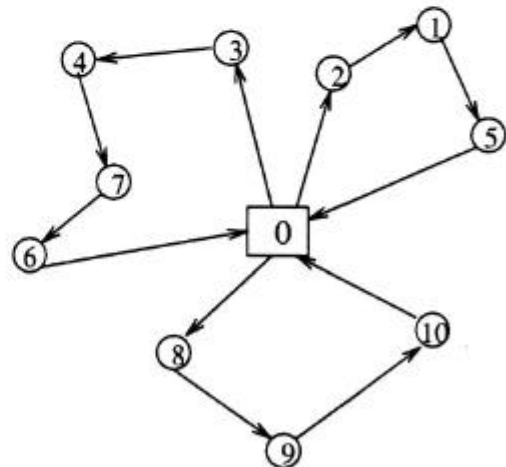
Solution 1



Solution 2



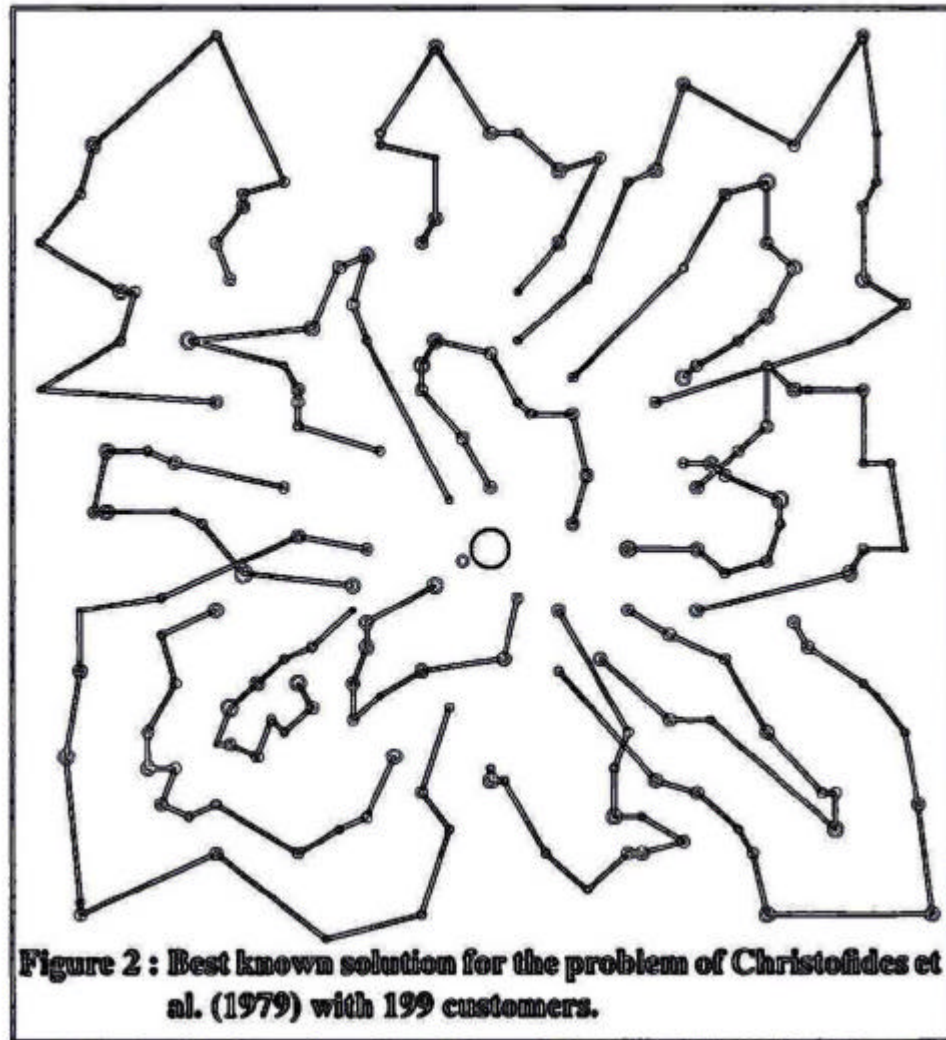
Solution 3



Consolidated Solution

Figure 1. Two-phase procedure.

(Kelly & Xu1999)



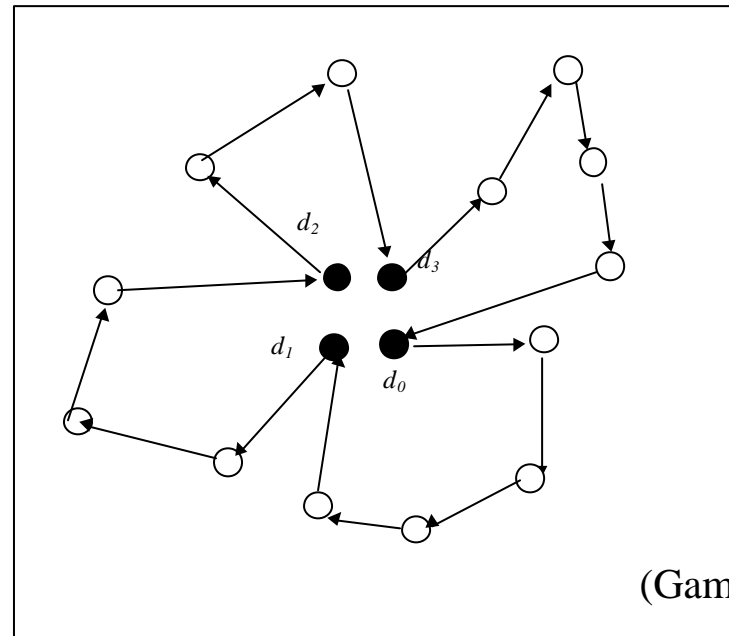
(Rochat & Taillard1995)

Ant Colony System (Gambardella et al. 1999)

VRP is transformed into a TSP by adding $m-1$ new depots

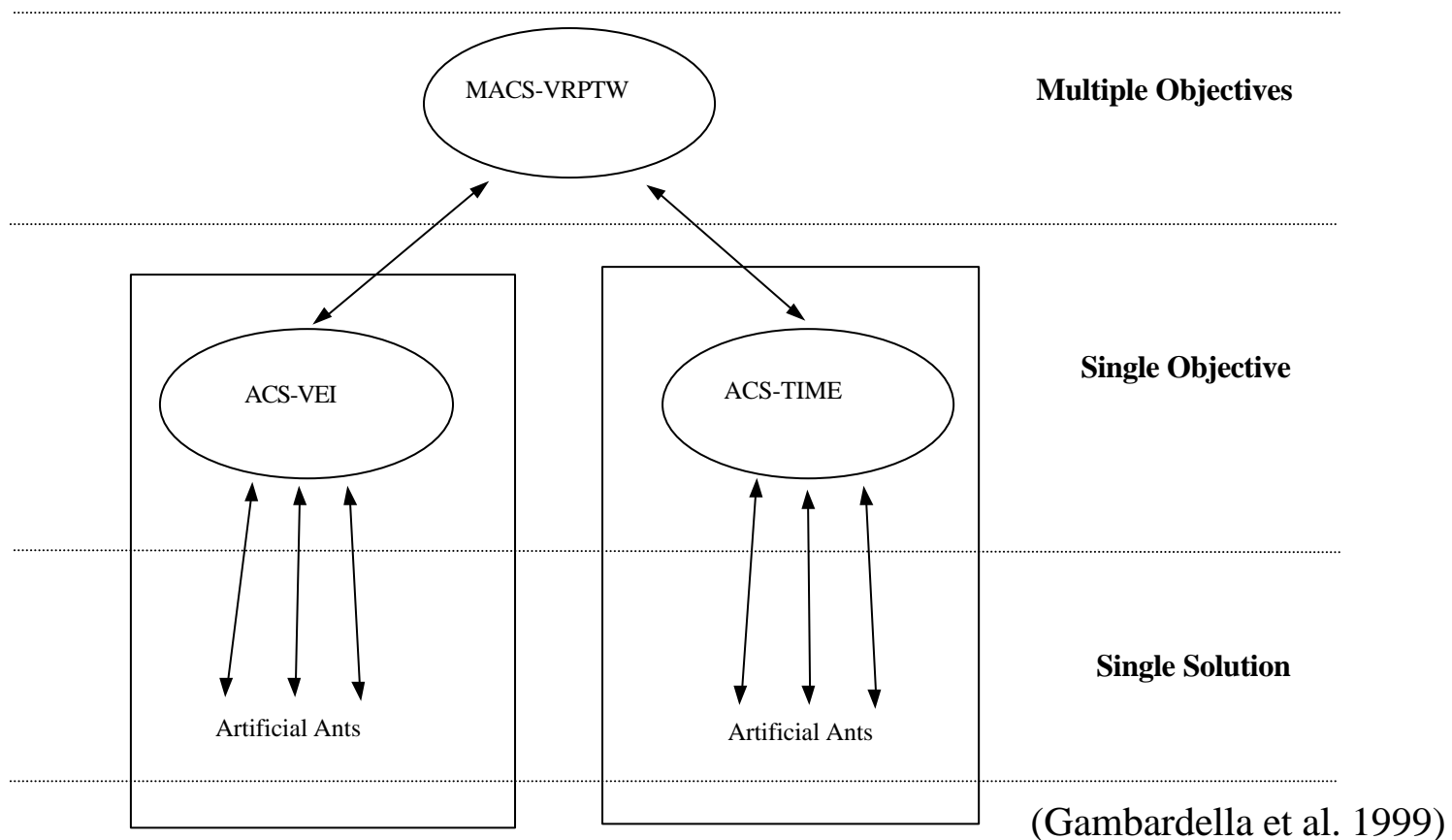
Ants are used to compute complete feasible tours

Local search that exchange paths and customers is executed



(Gambardella et al. 1999)

VRP-TW: in case of vehicle and distance minimization two ant colonies are working in parallel on the two objective functions (colonies exchange pheromone information)



VRP with TIME WONDOW: 56 benchmark problems (Solomon, 1987) composed of six different problem types (C1,C2,R1,R2,RC1,RC2).

Each data set contains between eight to twelve 100-node problems.

- Sets C have clustered customers whose time windows were generated based on a known solution.
- Sets R have customers generated uniformly randomly over a square.
- Sets RC have a combination of randomly placed and clustered customers.
- Sets of type 1 have narrow time windows and small vehicle capacity.
- Sets of type 2 have large time windows and large vehicle capacity.

Therefore, the solutions of type 2 problems have very few routes and significantly more customers per route.

	R1			C1			RC1			R2			C2			RC2		
	VEI	DIST	TIME	VEI	DIST	TIME	VEI	DIST	TIME	VEI	DIST	TIME	VEI	DIST	TIME	VEI	DIST	TIME
MACS-VRPTW	12.55	1214.80	100	10.00	828.40	100	12.46	1395.47	100	3.05	971.97	100	3.00	593.19	100	3.38	1191.87	100
	12.45	1212.95	300	10.00	828.38	300	12.13	1389.15	300	3.00	969.09	300	3.00	592.97	300	3.33	1168.34	300
	12.38	1213.35	600	10.00	828.38	600	12.08	1380.38	600	3.00	965.37	600	3.00	592.89	600	3.33	1163.08	600
	12.38	1211.64	1200	10.00	828.38	1200	11.96	1385.65	1200	3.00	962.07	1200	3.00	592.04	1200	3.33	1153.63	1200
	12.38	1210.83	1800	10.00	828.38	1800	11.92	1388.13	1800	3.00	960.31	1800	3.00	591.85	1800	3.33	1149.28	1800
RT	12.83	1208.43	450	10.00	832.59	540	12.75	1381.33	430	3.18	999.63	1600	3.00	595.38	1200	3.62	1207.37	1300
	12.58	1202.00	1300	10.00	829.01	1600	12.50	1368.03	1300	3.09	969.29	4900	3.00	590.32	3600	3.62	1155.47	3900
	12.58	1197.42	2700	10.00	828.45	3200	12.33	1269.48	2600	3.09	954.36	9800	3.00	590.32	7200	3.62	1139.79	7800
SW	12.45	1198.37	900				12.05	1363.67	900									
	12.35	1201.47	1800				12.00	1363.68	1800									
	12.33	1201.79	3600				11.95	1364.17	3600									
KPS	12.67	1200.33	2900	10.00	830.75	2900	12.12	1388.15	2900	3	966.56	2900	3.00	592.29	2900	3.38	1133.42	2900
CW	12.50	1241.89	1382	10.00	834.05	649	12.38	1408.87	723	2.91	995.39	1332	3.00	591.78	292	3.38	1139.70	946
TB	12.64	1233.88	2296	10.00	830.41	2926	12.08	1404.59	1877	3.00	1046.56	3372	3.00	592.75	3275	3.38	1248.34	1933
	12.39	1230.48	6887	10.00	828.59	7315	12.00	1387.01	5632	3.00	1029.65	10116	3.00	591.14	8187	3.38	1220.28	5798
	12.33	1220.35	13774	10.00	828.45	14630	11.90	1381.31	11264	3.00	1013.35	20232	3.00	590.91	16375	3.38	1198.63	11596

(Gambardella et al. 1999)

Performance comparison among the best VRPTW algorithms for different computational time (in seconds). RT=Rochat and Taillard (1995), SW = Shaw (1998), KPS = Kilby, Prosser and Shaw (1999), CW = Cordone and Wolfler-Calvo (1998), TB= Taillard et al. (1997)

Average of the best solutions computed by different VRPTW algorithms.
 Best results are in boldface. RT=Rochat and Taillard (1995), TB=Taillard et al. (1997), CR=Chiang and Russel (1993), PB=Potvin and Bengio (1996), TH= Thangiah et al. (1994)

	R1		C1		RC1		R2		C2		RC2	
	VEI	DIST	VEI	DIST	VEI	DIST	VEI	DIST	VEI	DIST	VEI	DIST
MACS-VRPTW	12.00	1217.73	10.00	828.38	11.63	1382.42	2.73	967.75	3.00	589.86	3.25	1129.19
RT	12.25	1208.50	10.00	828.38	11.88	1377.39	2.91	961.72	3.00	589.86	3.38	1119.59
TB	12.17	1209.35	10.00	828.38	11.50	1389.22	2.82	980.27	3.00	589.86	3.38	1117.44
CR	12.42	1289.95	10.00	885.86	12.38	1455.82	2.91	1135.14	3.00	658.88	3.38	1361.14
PB	12.58	1296.80	10.00	838.01	12.13	1446.20	3.00	1117.70	3.00	589.93	3.38	1360.57
TH	12.33	1238.00	10.00	832.00	12.00	1284.00	3.00	1005.00	3.00	650.00	3.38	1229.00

(Gambardella et al. 1999)

Problem	Old Best			New Bes	
	source	vehicles	length	vehicles	length
r112.dat	RT	1	953.6	9	982.14
r201.dat	S	4	1254.0	4	1253.23
r202.dat	TB	3	1214.2	3	1202.52
r204.dat	S	2	867.3	2	856.36
r207.dat	RT	3	814.7	2	894.88
r208.dat	RT	2	738.	2	726.82
r209.dat	S	3	923.96	3	921.659
r210.dat	S	3	963.37	3	958.241
rc202.dat	S	4	1162.8	3	1377.089
rc203.dat	S	3	1068.07	3	1062.301
rc204.dat	S	3	803.9	3	798.464
rc207.dat	S	3	1075.25	3	1068.855
rc208.dat	RT	3	833.97	3	833.401
tai100a.dat	RT	11	2047.90	11	2041.336
tai100c.dat	RT	11	1406.86	11	1406.202
tai100d.dat	RT	11	1581.25	11	1581.244
tai150b.dat	RT	14	2727.77	14	2656.474

(Gambardella et al. 1999)

New best solution values computed by MACS-VRPTW.

RT=Rochat and Taillard (1995), S = Shaw (1998),
TB= Taillard et al. (1997)

TAIxxxx.dat problems are CVRP problems

Conclusions

VRP is a difficult combinatorial optimization problem that is based on real applications

Different types of VRP problems are available in literature with many different features.

MetaNetwork will investigate the application of different metaheuristics to some of these problems (probably CVRP and VRPTW)

1. P. Badeau, M. Gendreau, F. Guertin, J.-Y. Potvin, É. D. Taillard, A Parallel Tabu Search Heuristic for the Vehicle Routing Problem with Time Windows, *Transportation Research-C* 5, 1997, 109-122.
2. Bentley J.L., "Fast algorithms for geometric traveling salesman problem," *ORSA Journal on Computing*, vol. 4, pp. 387–411, 1992.
3. W. C. Chiang, R. Russel, Hybrid Heuristics for the Vehicle Routing Problem with Time Windows, Working Paper, Department of Quantitative Methods, University of Tulsa, OK, USA, 1993.
4. Clark G, Wright, J.W., Scheduling of vehicles from a central depot to a number of delivery points, *Operations Research*, 12, 568-581, 1964.
5. Fiala F., Vehicle Routing Problems, GMD-Mitteilungen, 46, Bonn, 1978.
6. Fisher M. L., Optimal Solution of Vehicle Routing Problems Using Minimum K-trees, *Operations Research* 42, 1994, 626-642.
7. Fisher M. L., Jaikumar R., A generalized assignment heuristic for vehicle routing, *Network* 11, 109-124, 1981.
8. Flood M. M., The Traveling Salesman Problem, *Operations Research* 4, 1956, 61-75.
9. Gambardella L.M, Taillard E., Agazzi G., MACS-VRPTW: A Multiple Ant Colony System for Vehicle Routing Problems with Time Windows , In D. Corne, M. Dorigo and F. Glover, editors, *New Ideas in Optimization*. McGraw-Hill, London, UK, pp. 63-76, 1999.
10. Johnson, D.S., L.A. McGeoch. 1997. The traveling salesman problem: a case study, E. H. Aarts, J. K. Lenstra, eds. *Local Search in Combinatorial Optimization*. John Wiley & Sons, Chichester, UK. 215–310.
11. P. Kilby, P. Prosser, P. Shaw, Guided Local Search for the Vehicle Routing Problems With Time Windows, in *Meta-heuristics: Advances and*

Trends in Local Search for Optimization, S.Voss, S. Martello, I.H. Osman and C.Roucairol (eds.), Kluwer Academic Publishers, Boston, 1999, 473-486.

12. Kindervater, G.A.P., M.W.P. Savelsbergh. 1997. Vehicle routing: handling edge exchanges, E. H. Aarts, J. K. Lenstra, eds. *Local Search in Combinatorial Optimization*. John Wiley & Sons, Chichester, UK. 311–336.
13. Laporte G. Gendreau M., Potvin J-Y., Semet F., Classical and Modern Heuristics for the vehicle routing problem, *International Transaction in Operational Research*, vol. 7, pp. 285-300, 2000.
14. O. Martin, S.W. Otto, and E.W. Felten, “Large-step Markov chains for the TSP incorporating local search heuristics,” *Operations Research Letters*, vol. 11, pp. 219-224, 1992.
15. Papadimitriou C., Steiglitz K. *Combinatorial optimization : algorithms and complexity* by, Prentice-Hall, New Jersey, 1982
16. J.-Y. Potvin, S. Bengio, The Vehicle Routing Problem with Time Windows - Part II: Genetic Search, *INFORMS Journal of Computing* 8, 1996, 165-172.
17. C. Rego, C. Roucairol, A Parallel Tabu Search Algorithm Using Ejection Chains for the Vehicle Routing Problem, in *Meta-heuristics: Theory and applications*, I.H. Osman, J. Kelly (eds.), Kluwer Academic Publishers, Boston, 1996, 661-675.
18. Y. Rochat, É. D. Taillard, Probabilistic Diversification and Intensification in Local Search for Vehicle Routing, *Journal of Heuristics* 1, 1995, 147-167.
19. M. Solomon, Algorithms for the Vehicle Routing and Scheduling Problem with Time Window Constraints, *Operations Research* 35, 1987, 254-365.
20. P. Shaw, Using Constraint Programming and Local Search Methods to Solve Vehicle Routing Problems, *Proceedings of the Fourth International*

Conference on Principles and Practice of Constraint Programming (CP '98), M. Maher and J.-F. Puget (eds.), Springer-Verlag, 1998, 417-431.

- 21.É. D. Taillard, Parallel Iterative Search Methods for Vehicle Routing Problems, *Networks* 23, 1993, 661-673.
- 22.É. D. Taillard, P. Badeau, M. Gendreau, F. Guertin, J.-Y. Potvin, A Tabu Search Heuristic for the Vehicle Routing Problem with Soft Time Windows, *Transportation Science* 31, 1997, 170-186.
23. S. R. Thangiah, I. H. Osman, T. Sun, Hybrid Genetic Algorithm Simulated Annealing and Tabu Search Methods for Vehicle Routing Problem with Time Windows, Technical Report 27, Computer Science Department, Slippery Rock University, 1994.
- 24.P. Toth, D. Vigo, The Granular Tabu Search (and its Application to the Vehicle Routing Problem), Technical Report, Dipartimento di Elettronica, Informatica e Sistemistica, Università di Bologna, Italy, 1998.
- 25.J. Xu, J. Kelly, A Network Flow-Based Tabu Search Heuristic for the Vehicle Routing Problem, *Transportation Science* 30, 1996, 379-393.