

SEAL KITS

M100 COMPLETE SEAL KITS:

Sheppard Part No. 5543211	Complete seal kit for all M100 steering gears with push-on dust boot on sector shaft
Sheppard Part No. 5542331	Complete seal kit for all M100 steering gears with a pressed-in excluder seal on the sector shaft
Sheppard Part No. 5543481	Complete seal kit for all M100 steering gears with a snap-ring cover and a push-on dust boot at the sector shaft
Sheppard Part No. 5543491	Complete seal kit for all M100 steering gears with a snap ring cover and a pressed-in excluder seal on the sector shaft

M90 COMPLETE SEAL KIT

Sheppard Part No.	5543551 Complete seal kit for all M90 steering gears
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M80 COMPLETE SEAL KITS:

Sheppard Part No. 5543461	Complete seal kit for all M80 steering gears
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M110 COMPLETE SEAL KITS:

Sheppard Part No. 5541411	Complete seal kit for all M110P2 steering gears
Sheppard Part No. 5542621	Complete seal kit for all M110P1 steering gears

M-SERIES INPUT SHAFT SEAL KITS:

Sheppard Part No. 5542261	Input shaft seals for all M-Series gears built from June 1991 to present
Sheppard Part No. 5541351B	Input shaft seals for all M-Series gears built prior to June 1991

M100 SECTOR SHAFT SEAL KITS:

Sheppard Part No. 5542271	Sector shaft seals for all M100 steering gears with a pressed-in excluder seal at the sector shaft with bolt on case
Sheppard Part No. 5543601	Sector shaft seals for all M100 steering gears with a push-on dust boot at the sector shaft and a snap ring cover
Sheppard Part No. 5543591	Sector shaft seals for all M100 steering gears with a pressed-in excluder seal at the sector shaft and a snap ring cover

Lubrication - Steering Gears

FLUID RECOMMENDATIONS

The lubricant used in the power steering system lubricates moving parts and removes heat. Too much heat reduces efficiency and increases wear. It is important to use the lubricant specified by the Vehicle Manufacturer and approved by the R. H. Sheppard Co., Inc.

R. H. Sheppard Co., Inc. approves the use of the following fluids in the M-Series steering gear:

R. H. Sheppard Company Approved Fluids for Power Steering

Automatic Transmission Fluid Dexron II
Automatic Transmission Fluid Type "E" or "F"
Chevron 10W40
Chevron Customer 10W40 Motor Oil
Cummins Premium Blue 2000 15W40
Drydene XHD 15W40
Drydene MP Dexron II/ Mercon ATF
Exxon Auto H32 Hydraulic Fluid

Fleetrite PSF (Can #990625C2)
Ford Spec. M2C138CJ
Mack EO-K2 Engine Oil
Mobil 1 15W50 Motor Oil
Mobil ATF 210
Mobil Super 10W40 Motor Oil
Mobil Super 15W40 Motor Oil
Shell Rotella T30W

Shell Rotella T SAE 30
Texaco 10W40
Texaco Code 1831 Power Steering Fluid 11872
Texaco Code 1854 Mercon / Dexron III
Union 10W40
Union 15W40
Unocal 46 Power Steering Fluids
Unocal Guardol 15W40 Motor Oil
Valvoline All-Climate 10W40 Motor Oil