

CAB/ACCESSORIES

Alliance All-Makes Mirrors by Cham-Cal

Alliance Chrome, ABS Front Hubcaps and ABS Rear Axle Hubcaps

Alliance Mattresses

Alliance Premium CB Antennas

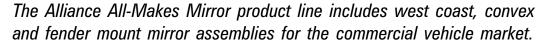
Alliance Premium Stainless Steel Truck Accessories, Sterling

Alliance Premium Stainless Steel Truck Accessories, Freightliner

Alliance Premium Stainless Steel Truck Accessories, Western Star

Alliance Remanufactured Instrumentation Clusters

Alliance All-Makes Mirrors by Cham-Cal





PART NUMBERS

West Coast N	lirrors			
Part Number	Description			
ABP/N74B-20100	6" x 16" Mirror, Aluminum			
ABP/N74B-20331	7" x 16" OEM Heated & Lighted Mirror, Stainless Steel			
ABP/N74B-20101	6" x 16" Mirror, Stainless Steel			
ABP/N74B-20111	6" x 16" Heated Mirror, Stainless Steel			
ABP/N74B-20121	6" x 16" Lighted Mirror, Stainless Steel			
ABP/N74B-20131	6" x 16" Heated & Lighted Mirror, Stainless Steel			
ABP/N74B-21101	7" x 16" Motorized & Heated Mirror, Stainless Steel			
ABP/N74B-21131	7" x 16" Motorized, Lighted & Heated Mirror, Stainless Steel			
ABP/N74B-20200	6" x 16" Economy Mirror, Aluminum			
ABP/N74B-20301	7" x 16" OEM Mirror, Stainless Steel			
ABP/N74B-20311	7" x 16" OEM Heated Mirror, Stainless Steel			
ABP/N74B-20321	7" x 16" OEM Lighted Mirror, Stainless Steel			
ABP/N74B-20323	7" x 16" OEM Heated & Lighted Mirror, Painted Black			
ABP/N74B-20601	7" x 16" Pyramid Back Mirror, Stainless Steel			
ABP/N74B-20603	7" x 16" Pyramid Back Mirror, Painted Black			
Spot Mirrors				
ABP/N74B-10701	7 1/2" Convex Mirror, Stainless Steel			
ABP/N74B-10801	8 1/2" Convex Mirror, Stainless Steel			
ABP/N74B-12701	7 1/2" Convex Mirror, Offset Stud, Stainless Steel			
ABP/N74B-12801	8 1/2" Convex Mirror, Offset Stud, Stainless Steel			
ABP/N74B-10300	3 3/4" Round Stick-on Convex Mirror			
ABP/N74B-10400	4" x 5 1/2" Rectangular Stick-on Mirror			
ABP/N74B-10481	4" x 8" Over Door Convex Mirror, Stainless Steel			
ABP/N74B-10501	5" Convex Mirror, Stainless Steel			
ABP/N74B-10503	5" Convex Mirror, Painted Black			
ABP/N74B-10504	5" Convex Mirror, Painted White			
ABP/N74B-10601	6" Convex Mirror, Stainless Steel			
ABP/N74B-10603	6" Convex Mirror, Painted Black			
ABP/N74B-10604	6" Convex Mirror, Painted White			
ABP/N74B-10703	7 1/2" Convex Mirror, Painted Black			
ABP/N74B-10711	7 1/2" Convex Mirror, Heated, Stainless Steel			

Hardware Bracketry				
Part Number	Description			
ABP/N74B-60111	Heavy Duty Tripod Assembly for 8.5" Convex Mirror, All Stainless Steel			
ABP/N74B-40303	School Bus Fender Bracketry, Painted Black			
ABP/N74B-60151	Shortened Tripod Assembly for 8.5" Convex Mirror, All Stainless Steel			
ABP/N74B-60171	Hood Mount/Pod Assembly for 8.5" Convex Mirror, Stainless Steel			
ABP/N74B-60121	Deluxe Hood or Fender Mount Assembly for 8.5" Convex Mirror, Stainless Steel			
ABP/N74B-60601	West Coast Bracketry, Stainless Steel			
ABP/N74B-70201	Universal Tube Mounting Kit for 3/4" Tube, Stainless Steel			
ABP/N74B-70401	Convex Mirror "L" Bracket, Stainless Steel			
ABP/N74B-70701	Safety Yoke, Stainless Steel			
ABP/N74B-70711	Extra Wide Safety Yoke, Stainless Steel			
ABP/N74B-70901	Clamp, 3/4" Tube, 3/8" Holes, Stainless Steel			
ABP/N74B-70921	Clamp, 5/8" Tube, 1/4" Holes, Stainless Steel			
ABP/N74B-70931	Clamp, 3/4" Tube, 1/4" Holes, Stainless Steel			
ABP/N74B-70941	Clamp, 3/4" Tube, 3/8" Slot, Stainless Steel			

THE ALLIANCE ALL-MAKES MIRROR PRODUCT LINE INCLUDES

- West Coast, Convex and Fender Mount Mirror Assemblies
- Hardware Bracketry

PRODUCT AVAILABILITY

Alliance all-makes mirror products are stocked in the Freightliner LLC Parts Distribution Centers.

- Brightly finished stainless steel has corrosion resistance and added strength and durability.
- 8.5" Stainless Steel Convex mirror head is included.
- Assembly contains both curved and straight extension arms for improved vision into blind spots.
- Single pod-style hood mount fits attractively on most heavy and medium duty trucks.
- Kit includes backing plate, gasket, mounting hardware and instructions for easy installation.

SUGGEST THE FOLLOWING TO YOUR CUSTOMER FOR **ADDITIONAL SALES Part Number** Description West Coast Bracketry, ABP/N74B-60601 Stainless Steel Universal Tube Mounting Kit ABP/N74B-70201 for 3/4" Tube, Stainless Steel Convex Mirror "L" Bracket, ABP/N74B-70401 Stainless Steel ABP/N74B-70701 Safety Yoke, Stainless Steel Extra-Wide Safety Yoke, ABP/N74B-70711

Stainless Steel

PSM249(6/02PI)

Alliance Chrome, ABS Front Hubcaps, and ABS Rear Axle Covers

The Alliance chrome product line includes all fast-moving chrome items—lug nut covers, hub caps, simulators, light panels, bumper guides, mud flap hangers, flap weights and more. Lug nut and wheel cover products are available in chrome, stainless steel and durable ABS plastic.

TOP SELLERS

Part Number

ABS PRODUCT

DELUXE FRONT HU	B CAP KITS WITH REMOVABLE CAP
ACX/40100	Includes 10 33mm chrome nut covers w/flange
ACX/40110	Includes 10 33mm amber reflective nut covers w/flange
ACX/40150	Includes 10 1½" chrome nut covers w/flange w/2 metal fasteners
AXC/40160	Includes 10 1½" amber reflective nut covers w/flange and 2 metal fasteners

FRONT HUB CAP KITS WITHOUT REMOVABLE CAP

Description

ACX/40000	Includes 10 33mm chrome nut covers w/flange
ACX/40010	Includes 10 33mm amber reflective nut covers w/flange
ACX/40050	Includes 10 1½" chrome nut covers w/flange and 2 metal fasteners
ACX/40060	Includes 10 1½" amber reflective nut covers w/flange and 2 metal fasteners

DELUXE REAR AXLE COVER KITS WITH REMOVABLE CAP

ACX/40200	Includes 10 33mm chrome nut covers w/flange
ACX/40210	Includes 10 33mm amber reflective nut covers w/flange
ACX/40250	Includes 10 $1\frac{1}{2}$ " chrome nut covers w/flange and 2 metal fasteners
ACX/40260	Includes 10 $1 \ensuremath{{1}}\xspace''$ amber reflective nut covers w/flange and 2 metal fasteners

33MM NUT COVERS WITH LOCKING NUT FLANGE

ACX/39953	Chrome, threaded, blister pack of 10
ACX/39963	Amber reflective, threaded, blister pack of 10
ACX/39973	Blue reflective, threaded, blister pack of 10
ACX/39983	Purple reflective, threaded, blister pack of 10
ACX/39993	Red reflective, threaded, blister pack of 10

CHROME PRODUCT

Description

Part Number

	•
HUB CAPS BLISTER	PACKED
ACX/41403	Front hub cap with 4 notches for hub piloted wheels
ACX/41503	Front hub cap with 5 notches for hub piloted wheels
ACX/41603	Front hub cap with 6 notches for hub piloted wheels
ACX/43403	Rear axle cover for Mack trucks over 44,000 lbs.
ACX/43103	Rear hub cap 7.25" diameter for $\frac{1}{2}$ "or 9/16" studs
ACX/43203	Rear hub cap 8.25" for 5/8" studs
ACX/43303	Rear hub cap 8.5" diameter for 3/4" studs
ACX/41003	Standard front cap with 4 clips
ACX/42103	Trailer hub cap with 3 clips

NUT COVERS BLISTER PACKED

ACX/84103

ACX/84463	$1 \!$
ACX/84483	$11\!\!/\!\!z^{\text{\tiny{II}}}$ x 2" Blue reflective nut cover, blister pack of 10
ACX/84403	$1 \frac{1}{2}$ x 2" Bullet nut cover, blister pack of 10
ACX/84473	$11\!\!/\!\!z^{\text{\tiny{II}}}$ x 2" Red reflective nut cover, blister pack of 10
ACX/84203	$11\!\!/\!_4{}^{\scriptscriptstyle \parallel}$ Nut cover for Dayton Wheel, blister pack of 10
ACX/84523	32mm Nut cover with flange, blister pack of 10
ACX/84533	33mm Nut cover with flange, blister pack of 10
ACX/84534	33mm Nut cover with flange, SS, blister pack of 10
ACX/71506	Decorative bullet w/hardware, blister pack of 4

11/2" Nut cover, blister pack of 10

THE ALLIANCE CHROME **PRODUCT LINE INCLUDES:**

- Lug nut covers
- Mud flap holders
- Front and rear hub caps Quarter fenders
- Wheel and axle covers
- Bumper guides
- **Beauty rings**
- **Top and bottom plates**
- **Simulators**

PRODUCT AVAILABILITY

Chrome products are stocked in Freightliner LLC Parts Distribution Centers.

FEATURES & BENEFITS

- ABS plastic is impact resistant, light weight and flexible.
- High-shine chrome finish never rusts.
- Hub covers have unique vent holes that dissipate wheel heat and protect against oil seal damage.
- Hub cap kits are available with removable caps for easy access to the hub.
- Wheel cover products fit all 11.25 bolt circle wheels.
- Fits 33mm and 1½" nut covers.

SUGGEST THE FOLLOWING TO YOUR CUSTOMERS FOR **ADDITIONAL SALES:**

Part Number	Description
ACX/39910	ABS front hub cap w/removable cap
ACX/39900	ABS front hub cab w/o removable cap
ACX/39920	ABS front replacement cap only for ACX/39901
ACX/39923	ABS front replacement cap only for ACX/39901, blister packed
ACX/39930	ABS rear axle cover w/removable cap and 10 hole ring
ACX/39940	ABS removable cap for ABS rear axle cover ACX/39930
ACX/39999	ABS nut cover hand tool for use w/all ABS products for easy installation
ACX/40099	Two metal fasteners for 1½" ABS front hub cap and rear axle cover

FOR ADDITIONAL INFORMATION

Catalog Number	Description
AL/AC-V-001	Alliance Chrome Accessories Catalog

PSM095(6/02PI)

ISSUED 2002 CAB/ACCESSORIES

Alliance Mattresses

Alliance mattresses are available in four comfort levels. They are rolled and encased in plastic, then packaged in boxes for easy shipping, storage and installation.

Manufactured with the same stringent requirements as the vehicle original, these replacement mattresses are the best in the marketplace.



QIS - DELUXE QUILTED INNERSPRING MATTRESS



- Energy absorbing 8" thick innerspring mattress
- Everflex® innerspring & polyurethane construction
- Home comfort on the road
- · Deluxe quilted fabric
- Boxed & rolled technology
- Lower freight & handling costs
- All materials compliant to MVSS-302 federal safety standards
- Manufactured under strict ISO-9002 quality guidelines
- Manufactured in the USA

SIS - QUALITY INNERSPRING MATTRESS



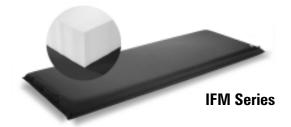
- Energy absorbing 7" thick innerspring mattress
- Everflex® innerspring & polyurethane construction
- Upgraded navy & gray "Trucker" fabric
- Boxed & rolled technology
- Lower freight & handling costs
- All materials compliant to MVSS-302 federal safety standards
- Manufactured under strict ISO-9002 quality guidelines
- Manufactured in the USA

STF - STANDARD FOAM MATTRESS



- 5" thick polyurethane core mattress
- Basic gray & white stripped fabric
- Boxed & rolled technology
- Lower freight & handling costs
- All materials compliant to MVSS-302 federal safety standards
- Manufactured under strict ISO-9002 quality guidelines
- Manufactured in the USA

IFM - SELF-INFLATING FOAM UPPER-BUNK MATTRESS WITH COMFORT ADJUSTMENT



- Energy absorbing 4" thick foam/air core mattress
- · Durable polyester fabric
- Self-inflating technology for adjustable "sleep comfort system"
- Lower freight & handling costs
- All materials compliant to MVSS-302 federal safety standards
- Manufactured under strict ISO-9002 quality guidelines
- Manufactured in the USA

ALLIANCE PARTS

SIS SERI	ES			
QUALITY SMOOTH	QUALITY SMOOTH-TOP INNERSPRING MATTRESS			
Part Number	Length x Width x Depth	Weight	Carton Size	
ABP/N60C-7634S	76" x 34" x 7"	29 lbs.	16" x 16" x 34"	
ABP/N60C-7636S	76" x 36" x 7"	32 lbs.	16" x 16" x 38"	
ABP/N60C-7638S	76" x 38" x 7"	32 lbs.	16" x 16" x 38"	
ABP/N60C-7652S	76" x 52" x 7"	47 lbs.	16" x 16" x 54"	
ABP/N60C-7832S	78" x 32" x 7"	28 lbs.	16" x 16" x 34"	
ABP/N60C-7834S	78" x 34" x 7"	31 lbs.	16" x 16" x 34"	
ABP/N60C-7929S	79" x 29" x 5½"	27 lbs.	16" x 16" x 34"	
ABP/N60C-8023S	80" x 23" x 7"	21 lbs.	16" x 16" x 34"	
ABP/N60C-8032S	80" x 32" x 7"	31 lbs.	16" x 16" x 34"	
ABP/N60C-8034S	80" x 34" x 7"	32 lbs.	16" x 16" x 34"	
ABP/N60C-8036S	80" x 36" x 7"	33 lbs.	16" x 16" x 38"	
ABP/N60C-8038S	80" x 38" x 7"	37 lbs.	16" x 16" x 38"	
ABP/N60C-8039S	80" x 39" x 7"	37 lbs.	16" x 16" x 38"	
ABP/N60C-8042S	80" x 42" x 7"	39 lbs.	16" x 16" x 42"	
ABP/N60C-8048S	80" x 48" x 7"	47 lbs.	16" x 16" x 50"	
ABP/N60C-8050S	80" x 50" x 7"	48 lbs.	16" x 16" x 50"	
ABP/N60C-8053S	80" x 53" x 7"	50 lbs.	16" x 16" x 54"	
ABP/N60C-8535S	85" x 35" x 7"	37 lbs.	16" x 16" x 34"	
ABP/N60C-8543S	85" x 43" x 7"	42 lbs.	16" x 16" x 42"	

	OTH-TOP FOAM MA	AI THEOU	
Part Number	Length x Width x Depth	Weight	Carton Size
ABP/N60C-7524F	75" x 24" x 5"	14 lbs.	16" x 16" x 34'
ABP/N60C-7634F	76" x 34" x 5"	161bs.	16" x 16" x 34'
ABP/N60C-7636F	76" x 36" x 5"	17 lbs.	16" x 16" x 38'
ABP/N60C-7638F	76" x 38" x 5"	18 lbs.	16" x 16" x 38'
ABP/N60C-7652F	76" x 52" x 5"	24 lbs.	16" x 16" x 54'
ABP/N60C-7727F	77" x 27" x 5"	15 lbs.	16" x 16" x 34'
ABP/N60C-7834F	78" x 34" x 5"	17 lbs.	16" x 16" x 34'
ABP/N60C-7932F	79" x 32" x 2"	7 lbs.	16" x 16" x 34'
ABP/N60C-8023F	80" x 23" x 5"	13 lbs.	16" x 16" x 34'
ABP/N60C-8032F	80" x 32" x 5"	16 lbs.	16" x 16" x 34'
ABP/N60C-8034F	80" x 34" x 5"	17 lbs.	16" x 16" x 34'
ABP/N60C-8036F	80" x 36" x 5"	18 lbs.	16" x 16" x 38'
ABP/N60C-8038F	80" x 38" x 5"	19 lbs.	16" x 16" x 38'
ABP/N60C-8039F	80" x 39" x 5"	20 lbs.	16" x 16" x 38'
ABP/N60C-8042F	80" x 42" x 5"	21 lbs.	16" x 16" x 42'
ABP/N60C-8048F	80" x 48" x 5"	23 lbs.	16" x 16" x 50'
ABP/N60C-8050F	80" x 50" x 5"	24 lbs.	16" x 16" x 50'
ABP/N60C-8053F	80" x 53" x 5"	26 lbs.	16" x 16" x 54'
ABP/N60C-8535F	85" x 35" x 5"	21 lbs.	16" x 16" x 34"
ABP/N60C-8543F	85" x 43" x 5"	24 lbs.	16" x 16" x 42

Notes: Mattress finished sizes are + or - 1". Shipping weights are approximate.

QIS SERIES				
DELUXE QUILTED I	DELUXE QUILTED INNERSPRING MATTRESS			
Part Number	Length x Width x Depth	Weight	Carton Size	
ABP/N60C-7634SQ	76" x 34" x 8"	33 lbs.	16" x 16" x 34"	
ABP/N60C-7636SQ	76" x 36" x 8"	37 lbs.	16" x 16" x 38"	
ABP/N60C-7638SQ	76" x 38" x 8"	37 lbs.	16" x 16" x 38"	
ABP/N60C-7652SQ	76" x 52" x 8"	50 lbs.	16" x 16" x 54"	
ABP/N60C-7832SQ	78" x 32" x 8"	33 lbs.	16" x 16" x 34"	
ABP/N60C-7834SQ	78" x 34" x 8"	35 lbs.	16" x 16" x 34"	
ABP/N60C-7929SQ	79" x 29" x 6"	29 lbs.	16" x 16" x 34"	
ABP/N60C-8023SQ	80" x 23" x 8"	23 lbs.	16" x 16" x 34"	
ABP/N60C-8032SQ	80" x 32" x 8"	35 lbs.	16" x 16" x 34"	
ABP/N60C-8034SQ	80" x 34" x 8"	36 lbs.	16" x 16" x 34"	
ABP/N60C-8036SQ	80" x 36" x 8"	39 lbs.	16" x 16" x 38"	
ABP/N60C-8038SQ	80" x 38" x 8"	40 lbs.	16" x 16" x 38"	
ABP/N60C-8039SQ	80" x 39" x 8"	42 lbs.	16" x 16" x 38"	
ABP/N60C-8042SQ	80" x 42" x 8"	45 lbs.	16" x 16" x 42"	
ABP/N60C-8048SQ	80" x 48" x 8"	47 lbs.	16" x 16" x 50"	
ABP/N60C-8050SQ	80" x 50" x 8"	48 lbs.	16" x 16" x 50"	
ABP/N60C-8053SQ	80" x 53" x 8"	54 lbs.	16" x 16" x 54"	
ABP/N60C-8535SQ	85" x 35" x 8"	40 lbs.	16" x 16" x 34"	

IFM SERIES				
SELF-INFLATING U	SELF-INFLATING UPPER-BUNK FOAM MATTRESS			
Part Number	Length x Width x Depth	Weight	Carton Size	
ABP/N60C-7929SF4	79" x 29" x 4"	12 lbs.	10" x 10" x 30"	

47 lbs.

16" x 16" x 42"

Note: ABP/N60C-7927SF4 replaces the ABP/N60C-7931DP4 and ABP/N60C-7931P3 Dymetrol Upper-Bunk Pads

85" x 43" x 8"

ABP/N60C-8543SQ

Part Number	Length x Width x Depth	Weight	Carton Size
ABP/N60C-8032MC	32" x 80" x 8"	4 lbs.	8" x 8" x 30"
ABP/N60C-8034MC	34" x 80" x 8"	4 lbs.	8" x 8" x 30"
ABP/N60C-8039MC	39" x 80" x 8"	5 lbs.	8" x 8" x 30"
	th	nyl zippere e mattress oking new.	ed covers keep clean and

PSM096(6/02PI)

Alliance Premium CB Antennas



GENERAL PRODUCT INFORMATION

Available in a variety of colors and sizes, the Alliance Premium CB antennas are made to please. They are helic-wound, top-loaded fiberglass with 16-gauge solid copper wire and are mechanically and electrically produced to prevent breakage. They feature a long filament, solid fiberglass rod 3/8" in diameter and an extra long ferrule with standard 3/8" x 24" threads. These antennas provide quality, as well as great looks.

PRODUCT AVAILABILITY

Alliance Premium CB antennas are stocked in Freightliner LLC Parts Distribution Centers.

THE ALLIANCE PREMIUM CB ANTENNA PRODUCT LINE INCLUDES

- Bullwhip Single CB Mirror Mount Kits and Antennas
- Bullwhip Double CB Mirror Mount Kits and Antennas
- CB Antenna Accessories
- New "Patriot" Red, White and Blue Antennas available—"A True American Style." Available in 36" and 48" Lengths.

WARRANTY

Alliance Premium CB antennas are warranted against defects in workmanship and material for a period of one year from the date of purchase. This warranty does not cover parts that are damaged due to accident, improper installation, road hazards, fire, theft, misuse, modification or neglect; products from which serial numbers have been removed; inadequate signal reception by the antenna; and cost of installation, removal or reinstallation.

FEATURES & BENEFITS

- Alliance antennas are designed for today's tough road conditions.
- Rugged and flexible top loaded fiberglass CB and weatherband-ready antennas 3/8" x 24" standard.
- Better value, big power and extremely efficient.
 Choose from 750 to 15,000 watts of power.
- All antennas are tunable and are a true 50-ohm "To produce the highest radiation efficiency in design to date."
- Superchief double-coil 15,000 watt rated.
 Maximum range for superior performance: 10-11 meter range 60" tall.

Geronimo GER27: No ground plane CB antenna

- 1/2 wave voltage-fed antenna.
- · Works on all class 8 trucks.
- 10-11 meter range 48" tall.
- · Patented TM circuit for precise impedance mating.
- Install on existing mount (requires plug-to-plug cabling not supplied).

Mounts are aircraft quality aluminum (6061 T6 Grade)

- · Durable, affordable and dependable.
- Complete with brass/chrome-plated antenna mounting hex 3/8" x 24".
- · Will not rust.
- · Super Bright.
- Our new mount for mirrors, these fit the larger diameter mirror arms on the Century Class, Columbia, Sterling, etc. (ABP/N53-IH169AD).

Cables are low loss, 95% shielded with molded plugs and weathertight connectors.

Better clarity, better cable means better performance.

A L L I A N C E P A R T S

PART NUMBER	DESCRIPTION	COLOR	UON
ABP/N53-TSM2	24" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting, UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM2-W	24" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	White	EA
ABP/N53-TSM3	36" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM3-W	36" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	White	EA
ABP/N53-TSM4	48" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM4-W	48" Heavy-duty 1000-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	White	EA
ABP/N53-TSL3	36" Heavy-duty 1000-watt top loaded fiberglass CB single antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-58 cable with PL-259 connectors.	Black	EA
ABP/N53-TSL3-W	36" Heavy-duty 1000-watt top loaded fiberglass CB single antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-58 cable with PL-259 connectors.	White	EA
ABP/N53-TSL4	48" Heavy-duty 1000-watt top loaded fiberglass CB single antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-58 cable with PL-259 connectors.	Black	EA
ABP/N53-TSL4-W	48" Heavy-duty 1000-watt top loaded fiberglass CB single antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-58 cable with PL-259 connectors.	White	EA
ABP/N53-TTL4	48" Heavy-duty 1000-watt top loaded fiberglass CB dual antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-59 cable with PL-259 connectors.	Black	EA
ABP/N53-TTL4-W	48" Heavy-duty 1000-watt top loaded fiberglass CB dual antenna kit with weatherband. 6061-T6 polished aluminum mirror mount. 9' low loss RG-59 cable with PL-259 connectors.	White	EA
ABP/N53-TSM002	24" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM002-W	24" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	White	EA
ABP/N53-TSM003	36" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM003-W	36" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	White	EA
ABP/N53-TSM004	48" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-TSM004-W	48" Flexible 750-watt top loaded fiberglass CB antenna with weatherband. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.		EA
ABP/N53-NGP1	48" No ground plane Geronimo antenna. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	Black	EA
ABP/N53-USA48	48" Red, white and blue Patriot antenna. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	R,W,B	EA
ABP/N53-USA36	36" Red, white and blue Patriot antenna. 3/8"-24" standard type mounting. UV resistant heat shrinkable tubing cover for weather ability.	R,W,B	EA
ABP/N53-CS1000	15,000-Watt Double-coil Superchief.	Chrome	EA
ABP/N53-IH169AD	Euro aluminum mirror mount. Fits 1 1/8" diameter mirror arms.	Aluminum	EA

PSM267(9/02PI)

Alliance Premium Stainless Steel Truck Accessories

Adding class to Sterling Trucks and offering customers a great value for their dollar, the Alliance Premium Stainless Steel line includes custom designed and manufactured truck accessories using premium quality mirror finish 304 stainless steel products.



GENERAL PRODUCT INFORMATION

Quality and satisfaction equals Alliance Premium Stainless Steel Truck Accessories. Our products are carefully selected to guarantee your customers' satisfaction. We use only the highest grade of non-magnetic 304 stainless steel to manufacture the parts that have made Alliance a trusted name in the truck accessories business.

PRODUCT AVAILABILITY

Alliance Premium Stainless Steel parts are stocked in Freightliner LLC Parts Distribution Centers.

THE ALLIANCE PREMIUM STAINLESS STEEL PRODUCT LINE INCLUDES

- Door Kick Plate
- Block Heater Hole Trim Plate
- · Bug Deflector
- Sunvisor
- Sill/Scuff Plate
- Door Handle Trim
- Bumper Inserts
- Headlight Fender Guard

	SUGGESTED STERLING PREMIUM STAINLESS STEEL INVENTORY			
PART NUMBER	PRODUCT	DESCRIPTION	UOM	
ABP/DST-109	Door Kick Plate	Fits on the rocker panel, below doors. Fastens using two-sided tape. Sold in pairs.	PR	
ABP/DST-085	Block Heater Hole Trim Plate	Covers surrounding area of the block heater hole. Fastens with two-sided tape and four bolts on block heater.	PR	
ABP/DST-026	Bug Deflector	Constructed entirely of stainless steel, this bug deflector is extremely durable and attractive. Drilling on the hood is required. All hardware is included.	EA	
ABP/DST-046	Sunvisor	Extra deep sunvisor, available for Acterra LT 7500 models. Designed to replace factory stainless visor. All hardware is included.	EA	
ABP/DST-3420	Sill/Scuff Plate	Attaches using two-sided tape. Finished with non-slip grip tape on surface of panel.	PR	
ABP/DST-106	Door Handle Trim	Protects the paint around the door handles. It easily mounts to the inset of the door handle with two-sided tape. Sold in pairs.	PR	
ABP/DST-009	Bumper Inserts	Three-piece bumper inserts. Panels are fastened using two-sided tape. Panels are pretaped. No hardware is required.	SET	
ABP/DST-044	Headlight Fender Guard	Protects paint from road debris and stone chips. Attaches using two-sided tape.	PR	

- Highest-grade non-magnetic stainless steel
- Manufactured to approved original equipment specifications
- Quality controlled
- Custom fit to each model
- Designed not to void any warranties
- Laser cut to ensure smooth and durable edges

STAINLESS STEEL - A LEADING TRAFFIC BUILDER

Stainless steel products are some of the best impulse buying items at any dealership. For that reason, we encourage you to place them in a well-lit area on your retail floor.

FOR ADDITIONAL INFORMATION

Catalog Number

	•
FLC/PSM-M-232	Sterling Premium
	Stainless Steel Flyer

Description

WARRANTY

Alliance Stainless Steel accessories are warranted against defects in workmanship and material for a period of one year from the date of purchase. This warranty does not cover parts that are damaged due to accident, improper installation, road hazards, fire, theft, misuse, modification or neglect.

ALLIANCE PREMIUM STAINLESS STEEL SHOWROOM DISPLAY CABINETS

Measuring 4' wide and 8' tall, complete with glass sliding doors, local and fluorescent light, Alliance Premium Stainless Steel showroom display cabinets are an essential tool to any Sterling dealer retail area. These cabinets are available at special cost via direct ship. Part number is **ABP/DUA-1781**.



PSM231(5/02PI)

Alliance Premium Stainless Steel Truck Accessories

Adding class to Class Eight and offering customers a great value for their dollar, the Alliance Premium Stainless Steel line includes custom designed and manufactured truck accessories using premium quality mirror finish 304 stainless steel products.



GENERAL PRODUCT INFORMATION

Quality and satisfaction equals Alliance Premium Stainless Steel Truck Accessories. Our products are carefully selected to guarantee your customers' satisfaction. We use only the highest grade of non-magnetic 304 stainless steel to manufacture the parts that have made Alliance a trusted name in the truck accessories business.

THE ALLIANCE PREMIUM STAINLESS STEEL PRODUCT LINE INCLUDES

- Battery and Toolbox Panels
- Bug, Door/Window, Hood, Grill and Wing Deflectors
- Headlight and Fender Guards
- Front and Rear Air Cleaner Light Bars
- Front, Top and Rear Fairing Panels
- Plates and Covers
- Cab Extended Visors
- Center Rear Light Boxes

PRODUCT AVAILABILITY

Premium Stainless Steel parts are stocked in Freightliner LLC Parts Distribution Centers.

SUGGESTED FREIGHTLINER PREMIUM STAINLESS STEEL INVENTORY

ABP PART NUMBER	DESCRIPTION	UOM	SUGG. Stock
ABP/FL-001	FLD-120/FLD-112 Below Light Fender Guards	PR	3
ABP/FL-002A	Classic Short Hood Headlight Fender Guard	PR	1
ABP/FL-002B	Classic XL Below Headlight Fender Guard	PR	1
ABP/FL-002C	Classic Short Hood Around Headlight Fender Guard	PR	1
ABP/FL-002D	Classic XL Around Headlight Fender Guard	PR	1
ABP/FL-002E	Severe Duty Headlight Fender Guard	PR	1
ABP/FL-009	FLD-112/FLD-120 Bumper Inserts	SET	1
ABP/FL-021	Glove Box Cover	EA	1
ABP/FL-024	Door Window Deflector - FLD-120, FLD-112	PR	3
ABP/FL-026A	Classic and Classic XL Bug Deflector	EA	2
ABP/FL-026C	Classic XL Grill Deflector	EA	2
ABP/FL-026D	FLD-120 Grill Deflector	PR	2
ABP/FL-027	Front Air Cleaner Light Bar	PR	1
ABP/FL-030	Battery Tool Box Panel	SET	1
ABP/FL-031	Bunk Vent Covers	PR	2
ABP/FL-036	Sleeper Extender Skirt Panel	PR	1
ABP/FL-037	FLD-112/FLD-120 Bug Deflector	EA	1
ABP/FL-060	Century Class Bug Deflector	EA	1
ABP/FL-062	Century Class/Columbia Sunvisor Insert	SET	1
ABP/FL-064	Double Headlight Visors	PR	2
ABP/FL-066	License Plate Holder - 2 Plate	EA	1
ABP/FL-073	Sunvisor Extension Strip	EA	1

- Highest-grade non-magnetic 304 stainless steel
- Manufactured to approved original equipment specifications
- All parts are carefully quality controlled
- · Parts are custom fit to each model
- Products are designed not to void any warranties
- Parts are laser cut, ensuring smooth and durable edges

STAINLESS STEEL - A LEADING TRAFFIC BUILDER

Stainless steel products are some of the best impulse purchase items at any dealership. For that reason, we encourage you to place them in a well-lit area on your retail floor.

FOR ADDITIONAL INFORMATION

Catalog Number	Description
FLC/PSM-M-204	Freightliner Premium Stainless Steel Catalog
FLC/PSM-B-206	Freightliner Premium Stainless Steel Brochure

WARRANTY

Alliance Premium Stainless Steel Truck accessories are warranted against defects in workmanship and material for a period of one year from the date of purchase. This warranty does not cover parts that are damaged due to accident, improper installation, road hazards, fire, theft, misuse, modification or neglect.

ALLIANCE PREMIUM STAINLESS STEEL SHOWROOM DISPLAY CABINETS

Measuring 4' wide and 8' tall, complete with glass sliding doors, local and fluorescent light, Alliance Premium Stainless Steel Showroom Display Cabinets are an essential tool to any Freightliner dealership retailing area. These cabinets are available at a special cost via Direct Ship. Part number is **ABP/DUA-1781**.



PSM203FL(2/02PI)

Alliance Premium Stainless Steel Truck Accessories

Adding class to Class Eight and offering customers a great value for their dollar, the Alliance Premium Stainless Steel line includes custom designed and manufactured truck accessories using premium quality mirror finish 304 stainless steel products.



GENERAL PRODUCT INFORMATION

Quality and satisfaction equals Alliance Premium Stainless Steel Truck Accessories. Our products are carefully selected to guarantee your customers' satisfaction. We use only the highest grade of non-magnetic 304 stainless steel to manufacture the parts that have made Alliance a trusted name in the truck accessories business.

THE ALLIANCE PREMIUM STAINLESS STEEL PRODUCT LINE INCLUDES

- Battery and Toolbox Panels
- Bug, Door/Window, Grill and Wing Deflectors
- Headlight and Fender Guards
- Front and Rear Air Cleaner Light Bars
- · Front, Top and Rear Fairing Panels
- Plates and Covers
- Cab and Sleeper Skirts
- Cab Extended Visors
- Center Rear Light Boxes

PRODUCT AVAILABILITY

Premium Stainless Steel parts are stocked in Freightliner LLC Parts Distribution Centers.

SUGGESTED WESTERN STAR PREMIUM STAINLESS STEEL INVENTORY

ABP PART NUMBER	DESCRIPTION	UOM	SUGG. STOCK
ABP/WSC00-023	2000 and up Constellation 4964FX Front Air Cleaner Light Bar	PR	2
ABP/WSC00-024	2000 and up Constellation 4964FX Rear Air Cleaner Light Bar	PR	1
ABP/WSC00-042	2000 and up 4964 FX, EX, & SX Bug Deflector	EA	2
ABP/WSC00-054	4964EX, FX Below Headlight Fender Guard	PR	1
ABP/WSC00-083	High Visibility Hood Bug Deflector - 4964SX Model	EA	1
ABP/WSC00-084	High Visibility Hood Fender Guard - 4964SX Model	PR	1
ABP/WSC98-007	Double Headlight Visor	PR	4
ABP/WSC98-025	Headlight Fender Guards For 1998 and up Constellation	PR	3
ABP/WSS-023	Front Air Cleaner Light Bars - Heritage	PR	2
ABP/WSS-028	Vertical Grill Defectors	PR	2
ABP/WSSBF-002	License Plate Holder - 2 Plate	EA	2
ABP/WSSC-071	Mud Flap Cover	PR	1
ABP/WSSC-079	Stainless Steel Emblem Accent	PR	2
ABP/WSSC-080	GladHand Bracket Trim	EA	2
ABP/WSSC-081	Constellation Rear Frame Panel	EA	1
ABP/WSSC-085	Park Brake Control Valve Trim Panel	EA	2
ABP/WSSC-086	Defrost Vent Deflector	PR	2
ABP/WSWH-023	Front Air Cleaner Light Bar Wiring Harness	PR	4
ABP/WSWH-024	Rear Air Cleaner Light Bar Wiring Hardness	PR	1

- Highest-grade non-magnetic stainless steel
- Manufactured to approved original equipment specifications
- All parts are carefully quality controlled
- · Parts are custom fit to each model
- Products are designed not to void any warranties
- Parts are laser cut, ensuring smooth and durable edges

STAINLESS STEEL - A LEADING TRAFFIC BUILDER

Stainless steel products are some of the best impulse purchase items at any dealership. For that reason, we encourage you to place them in a well-lit area on your retail floor.

WARRANTY

Alliance Premium Stainless Steel Truck accessories are warranted against defects in workmanship and material for a period of one year from the date of purchase. This warranty does not cover parts that are damaged due to accident, improper installation, road hazards, fire, theft, misuse, modification or neglect.

FOR ADDITIONAL INFORMATION

Catalog Number	Description
FLC/PSM-M-205	Western Star Premium Stainless Steel Catalog
FLC/PSM-B-207	Western Star Premium Stainless Steel Brochure

ALLIANCE PREMIUM STAINLESS STEEL SHOWROOM DISPLAY CABINETS

Measuring 4' wide and 8' tall, complete with glass sliding doors, local and fluorescent light, Alliance Premium Stainless Steel Showroom Display Cabinets are an essential tool to any Western Star dealer retailing area. These cabinets are available at special cost via Direct Ship. Part number is **ABP/DUA-1781**.



PSM203WS(2/02PI)

ISSUED 2002

CAB/ACCESSORIES



Alliance Remanufactured Instrumentation Clusters

For the Freightliner Century Class truck



GENERAL PRODUCT INFORMATION

The cluster incorporates the latest in electronic communication functions and has passed all of Freightliner's stringent manufacturing tests for Century Class parts.

This remanufactured unit provides the same functionality, reliability, and ease of service as the new service part, but costs 30% less!

Field units used in the remanufacturing process are all inspected and tested for OE quality standards. Virtually hundreds of parameters are identified and analyzed to ensure consistency.

APPLICATION INFORMATION			
Part Number	Description	Replaces part #'s	
ABP/R54-32161	Remanufactured ICU1	A22-42289-000	
	Instrumentation Cluster	A22-42289-002	
		A22-42289-004	
		A22-42289-005	
		A22-42289-006	
		A22-42289-007	
		A22-42289-009	
		A22-42289-010	
		A22-42289-014	
ABP/R54-ICUL-32232	Remanufactured ICU2L Instrumentation Cluster	A22-47575-000	
ABP/R54-ICU2M-322321	Remanufactured ICU2M Instrumentation Cluster	A22-48313-002*	

^{*} If the A22-48313-002 cluster being replaced requires a jumper harness (A06-32555-000) you must retain and reuse the harness when replacing with a reman ABP/R54-ICU2M-322321.

FEATURES & BENEFITS

- Gauges movements using aircore or stepper motor technologies.
- Combination of gauges in an integrated cluster.
- Extraction of data from vehicle data links or directly from sensors for driver information and maintenance diagnostics.
- Gauges are removable from the front of the cluster without tools.

- 2x20 Vacuum fluorescent display.
- · Century Class Styling.
- Cost-effective hybrid analog and digital driver information displays.
- Improved vehicle operational performance and reduced downtime.

PRODUCT AVAILABILITY

Remanufactured ICU1 and ICU2 dash clusters are stocked in Freightliner LLC Parts Distribution Centers.

WARRANTY INFORMATION

Remanufactured ICU1 and ICU2 dash clusters are approved for Freightliner LLC warranty use.

CORE INFORMATION

Core Acceptance Criteria

- The cluster must consist of the housing including: two PCB assemblies, pink and blue connector, VF display assembly, and rear shield.
- No part of the cluster is cracked or damaged due to abusive force or fire.
- The housing assembly must be returned in the box in which the reman unit was provided.

Any of the following defects will cause a returned cluster to be rejected:

- The lower edge of either housing part is broken.
- · A screw hole in either housing part is torn out.
- An egg crate cell in either housing part is damaged.
- The VF tube evacuation nipple is broken.
- Either connector sleeve, pink or blue, is damaged.
- The rear shield is bent.
- The VF display assembly tube glass is cracked.

Consolidate and return cores to the Freightliner Core Return Center (FLRC).