



No.: AP2005-051
November 23, 2005

TO: FLLC Dealers

FROM: Parts Sales and Marketing

SUBJECT: **Series 60® *reliabilt*® Warranty Replacement Long Block Assemblies**

PRODUCT GENERAL INFORMATION

Detroit Diesel offers warranty long block assemblies for Series 60 engines. These assemblies should be used only for warranty or P-3 replacement.

PART NUMBERS

Warranty long block part numbers are listed below. These long block assemblies are the same as a $\frac{3}{4}$ remanufactured engine except they do not include rocker arms, injectors or a water pump.

Long Block Part Number	Model Number	Camshaft Part Number
R23531393W	6067TK60	23521681 23524908
R23531394W	6067MK60	23524912
R23531395W	6067MK60	23528309
R23531396W	6067GK60	23513564 23524906
R23531397W	6067GK60	23521681 23524908
R23531478W	6067PK60	23521681 23524908
R23531479W	6067BK60	23524912
R23531480W	6067BK60	23528309
R23533392W	6067MK6E	23531256
R23533393W	6067HK6E	23531256
R23535338W	6067HV6E	23532935
R23535339W	6067MV6E	23532935

ADDITIONAL INFORMATION

These warranty long block assemblies should only be used for covered repairs during the engine's warranty or P-3 period when the block and/or crankshaft are damaged. As is our standard policy, components used in a covered repair assume the identity of the original equipment and therefore, the warranty of these long block assemblies is limited to the remaining period of time left in the base engine warranty and/or extended service contract. Series 60 long block assemblies are not covered by any Detroit Diesel warranty and should not be sold to customers.

- Each warranty long block assembly will include a core charge.
- Cores returned for credit must include a valid Detroit Diesel claim number on the CMCS packing slip.
- Cores returned without a valid claim number will be considered an “unacceptable core” and may be charged as much as the full unacceptable core amount.

In addition, the “unacceptable core” may be subject to additional deductions of up to the total core deposit for missing components or damages as outlined in the **reliabilt®** core acceptance criteria.

ORDERING INFORMATION

Orders may be placed using normal ordering procedures.

CONTACT INFORMATION

Please make sure all affected areas of your organization receive a copy of this letter.

Contact your service location’s parts field sales representative for more information.