

5S Audit

Department Name:sales

Date:2012-05-24

Company Name:abacus template

Auditor Name:das infomedia

1S	No	Check Item	Description	Score					8
				0	1	2	3	4	
S O R T	1	Materials or parts	Does the inventory or in-process inventory include and unneeded materials or parts33?			<input checked="" type="checkbox"/>			
	2	Machines or equipment	Are there any unused machines or other equipment around?			<input checked="" type="checkbox"/>			
	3	Jigs, tools, or dies	Are there any unused jigs, tools, dies or similar items around?		<input checked="" type="checkbox"/>				
	4	Visual control	Is it obvious which items have been marked as unnecessary?			<input checked="" type="checkbox"/>			
	5	Written standards	Has establishing the 5S's left behind any useless standard?		<input checked="" type="checkbox"/>				
			Sub Total	0	2	6	0	0	
2S	No	Check Item	Description	Score					11
				0	1	2	3	4	
S E T I N G O R D E R	6	Location Indicators	Are shelves and other storage areas marked with location indicators and addresses?			<input checked="" type="checkbox"/>			
	7	Item Indicators	Do the shelves have signboards showing which items go where?				<input checked="" type="checkbox"/>		
	8	Quantity Indicators	Are the maximum and minimum allowable quantities indicated?			<input checked="" type="checkbox"/>			
	9	Demarcation of walkways and in-process inventory areas	Are white lines or other markers used to clearly indicate walkways and storage areas?		<input checked="" type="checkbox"/>				
	10	Jigs and tools	Are jigs and tools arranged more rationally to facilitate picking them up and returning them?				<input checked="" type="checkbox"/>		
			Sub Total	0	1	4	6	0	
3S	No	Check Item	Description	Score					10
				0	1	2	3	4	
S H I N E	11	Floors	Are floors kept shiny clean and free of waste, water and oil?			<input checked="" type="checkbox"/>			
	12	Machines	Are the machine wiped clean often and kept free of shavings, chips and oil?			<input checked="" type="checkbox"/>			
	13	Cleaning and checking	Is equipment inspection combined with equipment maintenance?		<input checked="" type="checkbox"/>				
	14	Cleaning responsibilities	Is there a person responsible for overseeing cleaning operations?				<input checked="" type="checkbox"/>		
	15	Habitual cleanliness	Do operators habitually sweep floors, and wipe equipment without being told?			<input checked="" type="checkbox"/>			
			Sub Total	0	1	6	3	0	

0=Very Bad 1=Bad 2=Average 3=Good 4=Very Good

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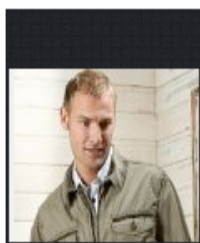
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4S	No	Check Item	Description	Score					12
				0	1	2	3	4	
S T A N D A R D I S E	16	Improvement memos	Are improvement memos regularly being generated?				✓		
	17	Improvement ideas	Are improvement ideas being acted on?			✓			
	18	Key procedures	Are standard procedures clear, documented and actively used?		✓				
	19	Improvement plan	Are the future standards being considered with a clear improvement plan for the area?			✓			
	20	The first 3 Ss	Are the first 3 Ss (sort, set locations and shine) being maintained?					✓	
			Sub Total	0	1	4	3	4	
5S	No	Check Item	Description	Score					9
				0	1	2	3	4	
S U S T A I N	21	Training	Is everyone adequately trained in standard procedure?			✓			
	22	Tools and parts	Are tools and parts being stored correctly?		✓				
	23	Stock controls	Are stock controls being adhered to?			✓			
	24	Procedures	Are procedures up-to-date and regularly reviewed?		✓				
	25	Activity boards	Are activity boards up-to-date and regularly reviewed?				✓		
			Sub Total	0	2	4	3	0	



Grand
Total
Score

50

Previous Total:96

Percent Change:63.01%

Notes:

needs improvement

0=Very Bad 1=Bad 2=Average 3=Good 4=Very Good