

24/W/30849

BA-59419-015



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|--------------|--|----------|--------------------|----------|-------------|--------------|--------------|----------------------------|------------------------------|----------|------|-----|--------|------|-----|------|
| Ord No | SO/24/COM/1836/1 | | Cur. Rag Qty | 5.0 | Order Qty | Net Wt | 18.100 | Design/ProdCategory/KT-Col | | | | | | | | |
| Customer | 10252 | | OpRagQty | | 50.0 | Gross Wt | 18.130 | BANGLE | | | | | | | | |
| CustDisg | | | Design Size | 7 | | Diamond Wt | 0.150 | BANGLE DIFFICULT | | | | | | | | |
| Wax Wt | | | Tolerance(Min-Max) | 0.150 | 0.170 | Col Stone Wt | 0.000 | 5925 Y | | | | | | | | |
| ProcSeq | RWAX-RWXT-RWTR-RJC-RSPR-RSRD-RFIL-RPOL | | | | | | | PO / Sub Po No | | | | | | | | |
| RagOpnDt | Dia Wset | Dia KSet | Find Prod | Find Pkg | Prod Delvry | OrderQty | Fil Prd Ppts | POL Prd Ppts | 500728232 IDBG 207284 070 R1 | | | | | | | |
| 1 - Oct | 4 - Sep | 1 - Jan | 1 - Jan | 1 - Jan | | 50.0 | 8.00 | 2.00 | | | | | | | | |
| PWAX | PWSET | PWTR | PCAST | PSPRU | PBRP | QTEC | PFIL | PMSET | PPOL | PFDC | PPRG | | | | | |
| 5 - Sep | 10 - Sep | 11 - Sep | 12 - Sep | 13 - Sep | | | 20 - Sep | 20 - Sep | 26 - Sep | 28 - Sep | | | | | | |
| SCtg Rm Code | Ln/Sv | Brth | Pir | Qty | Wt | SetCode | WQty | HQty | Shape | Loc | In | Out | Gr Out | Loss | Ass | Sign |
| STEEL STEEL1 | | | | 1 | 0.001 | | | | | PSPR | | | | | | |
| - 5925 | | | | | 18.100 | | | | | PFIL | | | | | | |
| RD RDSCWH14 | 1.500 | 2.000 | 0.008 | 7 | 0.059 | WRDMSVPD | 7 | | W | PPRP | | | | | | |
| RD RDSCWH14 | 1.000 | 1.500 | 0.007 | 13 | 0.091 | WRDMSVPD | 13 | | W | PSET | | | | | | |
| | | | | | | | | | | PPOL | | | | | | |

| Ctg | SCtg | Qty | Wt | BQty | BWt | IssQty | IssWt |
|-----|------|-----|-------|------|-------|--------|-------|
| D | - | 20 | 0.15 | 5.00 | 0.75 | | |
| M | - | 1 | 0.00 | 5.00 | 0.01 | | |
| S | - | | 18.10 | 5.00 | 90.50 | | |

Process Flow

JC CRITERIA

| JC WT [Gr.Wt.] | YELLOW | WHITE | PINK | TR Pcs | Wrong Size Pcs | Wrong Col/KT Pcs | Metal On Dia / Extra | Crack Pcs | LASER Pcs | SHAPE Pcs | SHORT Pcs | Diamond Missing |
|----------------|--------|-------|------|--------|----------------|------------------|----------------------|-----------|-----------|-----------|-----------|-----------------|
| | | | | | | | | | | | | |

| | | | | | | | | | |
|-------------------------|--|----------------|----|----------------------|-------------------|------------|---|------------|----|
| Instructions | M-Size Metal Wt.: | | | Frozen Wt. (Metal) | 3A - FLAT [±5%] | RHOD | Y | TAKE PRONG | No |
| Design No of Parts | 2 = (1+1) | Loss Model [%] | 14 | Frozen Wt. (Diamond) | Min Weight | Sub Remark | | | |
| Stamp Details | 925+INDIA+JTW | | | | | | | | |
| Size Instructions | BANGLE SIZE : 56-58 X 47-49 MM | | | | | | | | |
| Design Instructions | DIAMOND AREA WHITE RHODIUM | | | | | | | | |
| Customer Instructions | make 18 kt Yellow gold plating =0.125 u Pd + 1u 18 kt hamilton gold / Plating should be nickel free / Diamond area white rhodium | | | | | | | | |
| Special Remarks | | | | | | | | | |
| Design Remarks | DIAMOND QUALITY MIN IJ I2-3 | | | | | | | | |
| Design Part Description | 1=A-PART,1=B-PART | | | | | | | | |
| Rejection History | | | | | | | | | |

| STN | CST | | SPR | | FIL | | SET | | POL | |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | RND | TAP | RND | TAP | RND | TAP | RND | TAP | RND | TAP |
| Broken | | | | | | | | | | |
| Missing | | | | | | | | | | |
| Signature | | | | | | | | | | |

Customer Special Instructions

Faults