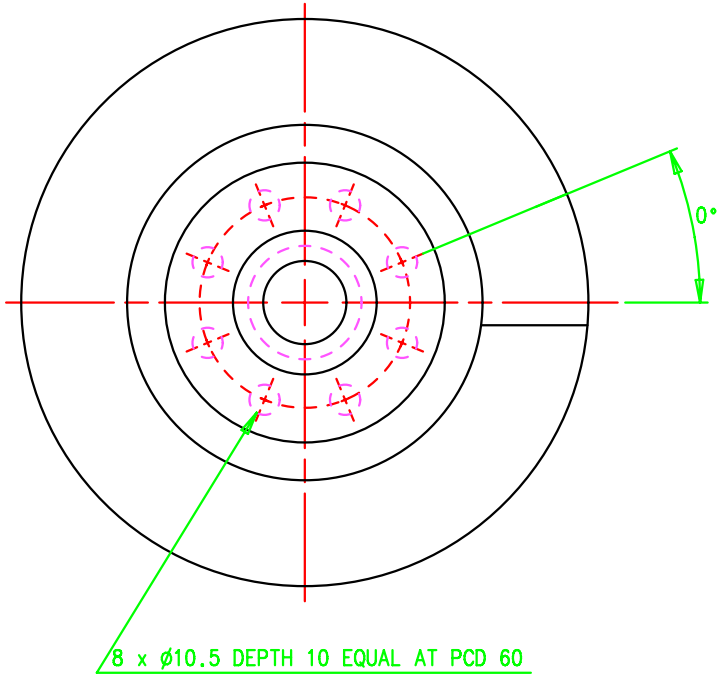

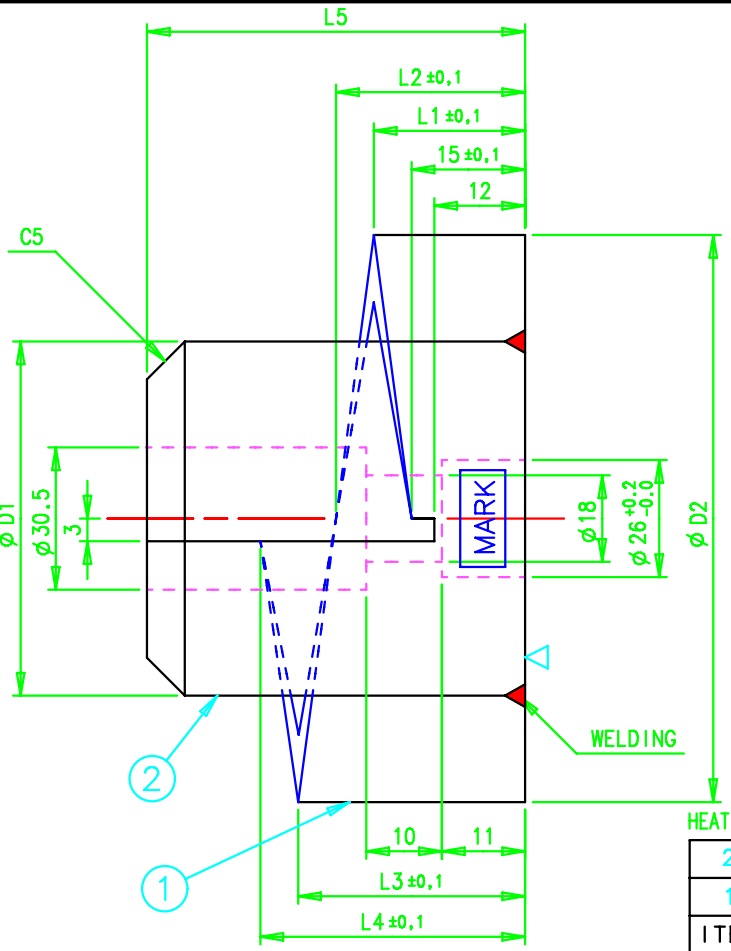

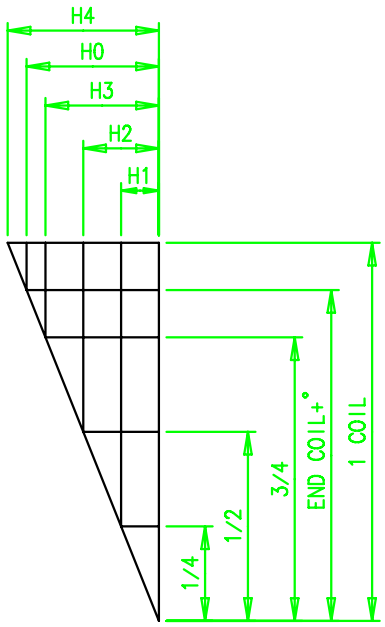

REMARKS :
L1=H1+15

HEAT TREATMENT ONLY ITEM 1 (HRC 50-55)

ITEM	PART NAME	MATERIAL
2	CENTRE GUIDE	S45C
1	UPPER SEAT	SK 5

NO	PART NO	MARK	D1	D2	L1	L2	L3	L4	L5	0°	REV
5											
4											
3											
2											
1	TPR-104	PU 65 x 24P	65	130	21	27	33	39	50	0°	0

PT APM ARMADA SUSPENSION

3RD ANGLE	A4	DIMENSION	MM	SCALE	NOT TO SCALE
TITLE	PRESETTING			DESIGNED	BAMBANG I
PART NAME	UPPER COIL SEAT PITCH GENERAL				
DRAWING NO	C -	QUANTITY :	01 PC(S)	DRAWN	BAMBANG I
DATE	26 OKTOBER 2020				
MATERIAL	1)SK5 2)S45C			CHECKED	WAHYU S
SURFACE ROUGHNESS	▽				
SURFACE HARDNESS	THROUGH HARDENING			APPROVED	WAHYU S
HEAT TREATMENT	1)HRC 50-55				