# SPECIFICATIONS FOR LIQUID CRYSTAL DISPLAY MODULE

## MODEL NO: SO1602AWYB-UC-WB-U

| <b>CUSTOMER: AKZUKI</b>            |            |
|------------------------------------|------------|
| APPROVED SIGNATURE                 |            |
|                                    |            |
|                                    |            |
|                                    |            |
|                                    |            |
|                                    |            |
| DSGD:                              |            |
|                                    |            |
| CHKD : Gili Wang                   | -          |
|                                    |            |
| APPD : Chuan-Lin Hsu               | _          |
| DATE: C 40.014                     |            |
| <b>DATE : Sep.12.2014</b>          | -          |
|                                    |            |
| SUNLIKE DISPLAY TECHNOL            | UGY CU.    |
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**Revision Record** No. Date Model No. Version Remarks Smaple Mar.31.2014 SO1602AWYB-UC-WB-U REV.0 1 **RoHS-Compliant** SPE Change P7 Aug.11.2014 REV.1 2 SO1602AWYB-UC-WB-U SDA\_in /SDA\_out SPE Change P7 3 Aug.18.2014 REV.2 SO1602AWYB-UC-WB-U SDA\_in/SDA\_out are tied together. SPE Change P12 Sep.12.2014 4 SO1602AWYB-UC-WB-U REV.3 Serial Interface Timing IO = SCL / SDA = 2.4-3.6V

### **GENERAL SPECIFICATION**

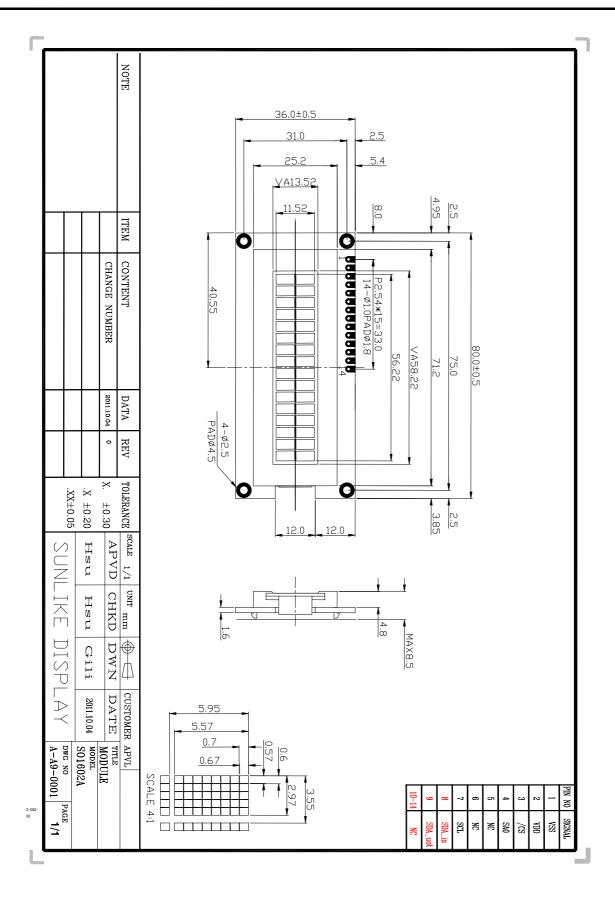
| ITEM                 |   | D             | ESCRIPTIO | N       |  |  |  |  |  |  |
|----------------------|---|---------------|-----------|---------|--|--|--|--|--|--|
| Product No           | SO1602AV                                | VYB-UC-WI     | B-U       |         |  |  |  |  |  |  |
| OLED Type            | OLED V                                  | White & Black | K         |         |  |  |  |  |  |  |
| Rear Polarizer       | Reflective / Positive                   |               |           |         |  |  |  |  |  |  |
| Backlight Type       | OLED                                    |               |           |         |  |  |  |  |  |  |
| OLED Color           | Yellow                                  | ☐ Green       | □ Amber   | ☐ White |  |  |  |  |  |  |
| Temperature<br>Range | Wide Temp., 3.3V, Single Supply Voltage |               |           |         |  |  |  |  |  |  |
| Frame                | Black                                   |               |           |         |  |  |  |  |  |  |

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### TO BE VERY CAREFUL!

The OLED driver ICs are made by CMOS process, which are very easy to be damaged by static charge, make sure the user is grounded when handling the LCM.

## This parts comply with RoHs



## ABSOLUTE MAXIMUM RATING

(1) Electrical Absolute Ratings

| Item                               | Symbol   | Min.   | Max.     | Unit | Note |
|------------------------------------|--|--------|----------|------|------|
| Power Supply for Logic             | $V_{DD}$ - $V_{SS}$                            | -0.3   | 5.5      | Volt |      |
| Power Supply for OLED              | $V_{DD}$ - $V_{CC}$                            | -0.3   | 13.0     | Volt |      |
| Input Voltage                      | V <sub>I</sub>                                 | -0.3   | $V_{DD}$ | Volt |      |
| Life Time (100 cd/m <sub>2</sub> ) | Vcc = 7.25V<br>T <sub>a</sub> = 25°C<br>50% RH | 50,000 |          | Hour |      |

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(2) Environmental Absolute Maximum Ratings

|                                | Wide Temperature |       |         |       |  |  |  |  |  |  |
|--------------------------------|------------------|-------|---------|-------|--|--|--|--|--|--|
| Item                           | Oper             | ating | Storage |       |  |  |  |  |  |  |
|                                | Min, Max.        |       | Min,    | Max.  |  |  |  |  |  |  |
| Ambient<br>Temperature         | -40              | +70   | -40     | +85   |  |  |  |  |  |  |
| Humidity(without condensation) | Note             | e 4,5 | Note    | e 4,6 |  |  |  |  |  |  |

Note 2 Ta 50 : 80% RH max

Ta>50 : Absolute humidity must be lower than the humidity of 85%RH at 50

Note 3 Ta at -20 will be <48hrs at 70 will be <120hrs when humidity is higher than 70%.

Note 4 Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Note 5 Ta 70 : 75RH max

Ta>70 : absolute humidity must be lower than the humidity of 75%RH at 70

Note 6 Ta at -30 will be <48hrs, at 80 will be <120hrs when humidity is higher than 70%.

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## **ELECTRICAL CHARACTERISTICS**

| Item                                | Symbol              | Condition                                   | Min.                  | Тур  | Max.                  | Unit | note |
|-------------------------------------|---------------------|---|-----------------------|------|-----------------------|------|------|
| Power Supply for Logic              | $V_{DD}$ - $V_{SS}$ | -   | 2.4                   | 3.3  | 3.6                   | Volt |      |
| Power Supply for OLED               | $V_{CC}$ - $V_{SS}$ | -   | 11.5                  | 12.0 | 12.5                  | Volt |      |
| Input Voltage                       | $V_{IL}$            | L level                                     | 0                     | -    | $0.2~\mathrm{V_{DD}}$ | Volt |      |
| input voitage                       | $V_{\mathrm{IH}}$   | H level                                     | $0.8~\mathrm{V_{DD}}$ | -    | $V_{DD}$              | Volt |      |
| Onput Voltage                       | $V_{OL}$            | L level                                     | 0                     | -    | $0.1~\mathrm{V_{DD}}$ |      |      |
| Onput Voltage                       | $V_{\mathrm{OH}}$   | H level                                     | 0.9 V <sub>DD</sub>   | -    | $V_{DD}$              |      |      |
| LCM<br>Recommend                    |                     | Ta = 0                                      | -                     | -    | -                     |      |      |
| OLED Module                         | $V_{O}$ $-V_{SS}$   | Ta = 25                                     | 9.0                   | 10.0 | 11.5                  | Volt |      |
| Driving<br>Voltage                  |                     | Ta = 50                                     | -                     | -    | -                     |      |      |
| Power Supply<br>Current for<br>OLED | $I_{DD}$            | $V_{DD} = 3.3V$<br>$V_{O} - V_{SS} = 10.0V$ | -                     | 50.0 | 80.0                  | mA   |      |

## **OPTICAL CHARACTERISTICS**

| Item                           | Symbol         | Condition          | Min.             | Тур              | Max.             | Unit   | note |
|--------------------------------|----------------|--------------------|------------------|------------------|------------------|--------|------|
|                                | f(12 o'clock)  |                    | -                | 75               | -                |        |      |
| Viewing angle                  | b(6 o'clock)   | When Cr            | -                | 75               | -                | Daguas | 0.10 |
| range                          | l(9 o'clock)   | 20                 | -                | 65               | -                | Degree | 9,10 |
|                                | r(3 o'clock)   |                    | -                | 65               | -                |        |      |
| Rise Time                      | Tr             |                    | -                | 40               |                  | Q.     |      |
| Fall Time                      | Tf             | $V_{O}$ - $V_{SS}$ | -                | 40               |                  | mS     |      |
| Frame frequency                | Frm            | =10.0V<br>Ta=25    | -                | 64               | -                | Hz     | 8,10 |
| Dark Room<br>Contrast          | Cr             |                    | -                | 2000:1           | -                |        | 7    |
| Brightness                     | L              |                    | 120              | 150              | -                | cd/m²  |      |
| Peak<br>Emission<br>Wavelength | C.I.E (Yellow) | CIE1931            | X=0.46<br>Y=0.45 | X=0.50<br>Y=0.49 | X=0.54<br>Y=0.53 | nm     |      |

## MECHANICAL SPECIFICATION

| ITEM           | DESCRIPTION                   |  |  |  |  |  |  |  |
|----------------|-------------------------------|--|--|--|--|--|--|--|
| Product No.    | SO1602A                       |  |  |  |  |  |  |  |
| Viewing Area   | 58.22(W)mm×13.52(H)mm         |  |  |  |  |  |  |  |
| Module Size    | 80.0(W)×36.0(H)×8.5 max(D)    |  |  |  |  |  |  |  |
| Dot Size       | 0.57(W)mm×0.67(H)mm           |  |  |  |  |  |  |  |
| Dot Pitch      | 0.60(W)mm×0.70(H)mm           |  |  |  |  |  |  |  |
| Display Format | 16 characters (W)x2 lines (H) |  |  |  |  |  |  |  |
| Duty Ratio     | 1/16 Duty                     |  |  |  |  |  |  |  |
| Interface      | I <sup>2</sup> C Serial       |  |  |  |  |  |  |  |
| Controller     | US2066 or Equivalent          |  |  |  |  |  |  |  |

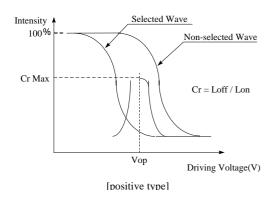
Model No: SO1602A

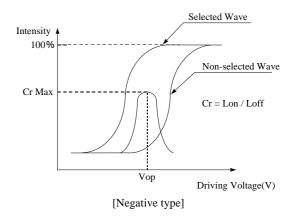
## INTERFACE PIN ASSIGNMENT

| Pin No. | Pin Out | Level | Description  |  |  |  |  |  |  |  |  |
|---------|---------|-------|--|--|--|--|--|--|--|--|--|
| 1       | VSS     | 0V    | Power Supply Ground  |  |  |  |  |  |  |  |  |
| 2       | VDD     | 3.3V  | Power Supply Voltage                                       |  |  |  |  |  |  |  |  |
| 3       | /CS     | L     | Chip Select Signal   |  |  |  |  |  |  |  |  |
| 4       | SA0     | -     | Slave address  |  |  |  |  |  |  |  |  |
| 5       | NC      |       | No Connection  |  |  |  |  |  |  |  |  |
| 6       | NC      |       | No Connection  |  |  |  |  |  |  |  |  |
| 7       | SCL     | H/L   | IIC Bus Serial Clock Input                                 |  |  |  |  |  |  |  |  |
| 8       | SDA_in  | H/L   | IIC Bus Serial Data  |  |  |  |  |  |  |  |  |
| 9       | SDA_out | H/L   | "SDA in" and "SDA out" are tied together and serve as SDA. |  |  |  |  |  |  |  |  |
| 10 14   | NC      |       | No Connection  |  |  |  |  |  |  |  |  |

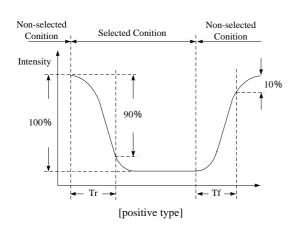
Model No: SO1602A

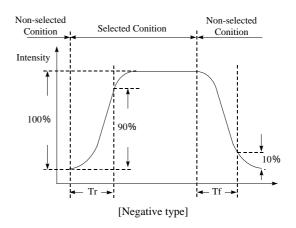
#### [Note 7] Definition of Operation Voltage (Vop)





#### [Note 8] Definition of Response Time (Tr, Tf)

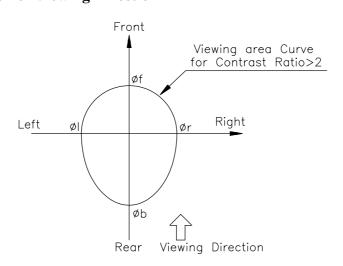




**Conditions:** 

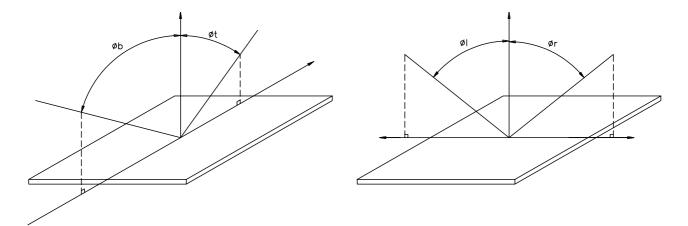
Operating Voltage: Vop Frame Frequency: 64 Hz  $\label{eq:Viewing Angle of Poisson} \begin{tabular}{ll} Viewing Angle ( & , & ): 0^\circ \ , 0^\circ \\ Driving Wave form: 1/N duty, 1/a bias \\ \end{tabular}$ 

#### [Note 9] Definition of Viewing Direction



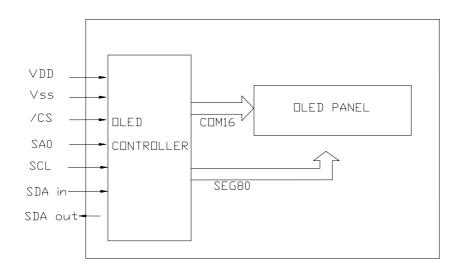
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## [Note 10] Definition of viewing angle

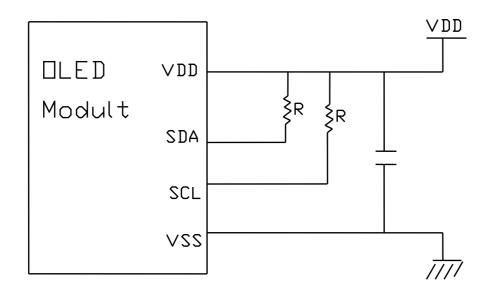


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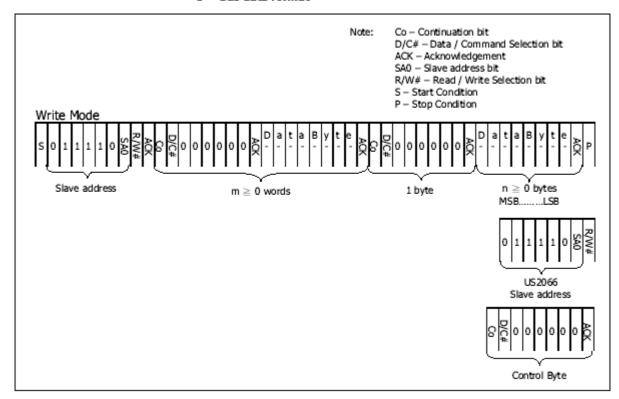
### **BLOCK DIAGRAM**



## **POWER SUPPLY**



## I<sup>2C</sup>-bus data format



## Model No: SO1602A

#### I<sup>2</sup>C Timing Characteristics

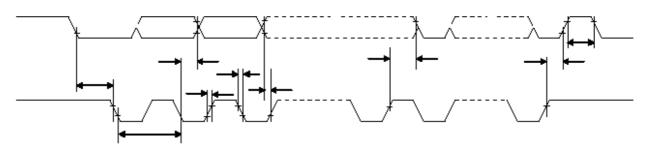
#### I2C Timing Characteristics

 $(T_A = 25^{\circ}C, V_{DDIO} = 2.4-3.6V, V_{SS} = 0V)$ 

| Symbol              | Parameter   | Min | Тур | Max | Unit |
|---------------------|---|-----|-----|-----|------|
| t <sub>cycle</sub>  | Clock Cycle Time  | 2.5 | -   | -   | us   |
| t <sub>HSTART</sub> | Start condition Hold Time   | 0.6 | -   | -   | us   |
| t <sub>HD</sub>     | Data Hold Time (for "SDA <sub>OUT</sub> " pin)                            | 5   | -   | -   | ns   |
|                     | Data Hold Time (for "SDA <sub>IN</sub> " pin)                             | 300 | -   | -   | ns   |
| t <sub>SD</sub>     | Data Setup Time   | 100 | -   | -   | ns   |
| t <sub>sstart</sub> | Start condition Setup Time (Only relevant for a repeated Start condition) | 0.6 | -   | -   | us   |
| t <sub>SSTOP</sub>  | Stop condition Setup Time   | 0.6 | -   | -   | us   |
| t <sub>R</sub>      | Rise Time for data and clock pin  | -   | -   | 300 | ns   |
| t <sub>F</sub>      | Fall Time for data and clock pin  | -   | -   | 300 | ns   |
| t <sub>IDLE</sub>   | Idle Time before a new transmission can start                             | 1.3 | -   | -   | us   |

Note: All timings are based on 20% to 80% of  $V_{\text{DDXO}}\text{-}V_{\text{SS}}$ 

#### **I2C Timing Characteristics**



#### **FUNCTIONAL SPECIFICATION**

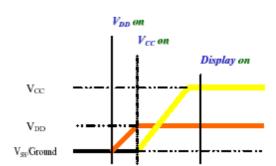
#### **Commands**

### Power down and Power up Sequence

To protect OEL panel and extend the panel life time, the driver IC power up/down routine should include a delay period between high voltage and low voltage power sources during turn on/off. It gives the OEL panel enough time to complete the action of charge and discharge before/after the operation.

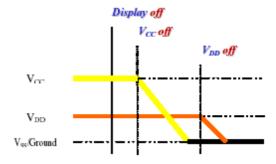
#### Power up Sequence:

- 1. Power up V<sub>DD</sub>
- Send Display off command
- 3. Initialization
- 4. Clear Screen
- Power up V<sub>CC</sub>
- Delay 100ms (When V<sub>CC</sub> is stable)
- 7. Send Display on command



#### Power down Sequence:

- 1. Send Display off command
- Power down V<sub>CC</sub>
- Delay 100ms
   (When V<sub>CC</sub> is reach 0 and panel is completely discharges)
- 4. Power down V<sub>DD</sub>



#### Note:

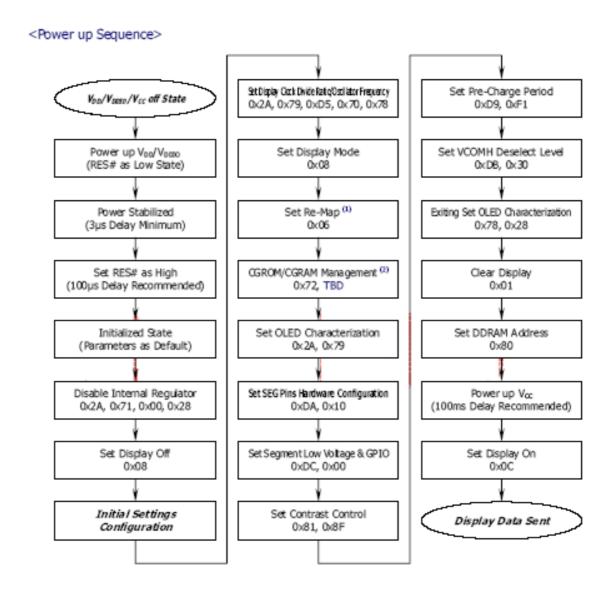
- Since an ESD protection circuit is connected between V<sub>DD</sub> and V<sub>CC</sub> inside the driver IC, V<sub>CC</sub> becomes lower than V<sub>DD</sub> whenever V<sub>DD</sub> is ON and V<sub>CC</sub> is OFF.
- 2) V<sub>CC</sub> should be kept float (disable) when it is OFF.
- Power Pins (V<sub>DD</sub>, V<sub>CC</sub>) can never be pulled to ground under any circumstance.
- 4)  $V_{DD}$  should not be power down before  $V_{CC}$  power down.

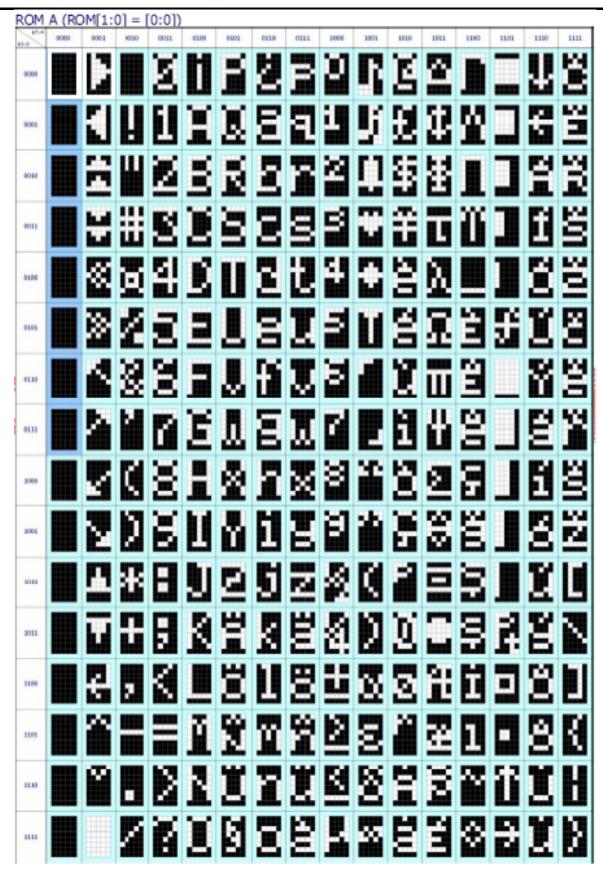
### **RESET CIRCUIT**

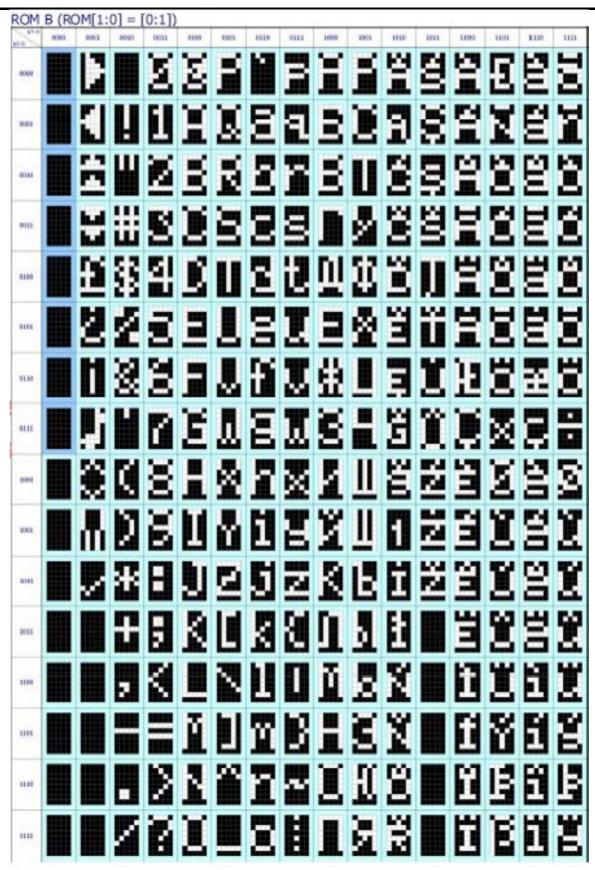
When RES# input is low, the chip is initialized with the following status:

- 1. Display off, Cursor off, Blink off.
- 2. Power Down off.
- 3. 5-dot font is default.
- 4. Display Shift Disable.
- 5. CGRAM address is 00h. SEGRAM address is 00h.
- 6. DDRAM address is 00h.
- 7. Display start line is set at display RAM address 0
- 8. Column address counter is set at 0
- 9. Normal scan direction of the COM outputs
- 10. Contrast control register is set at 7Fh

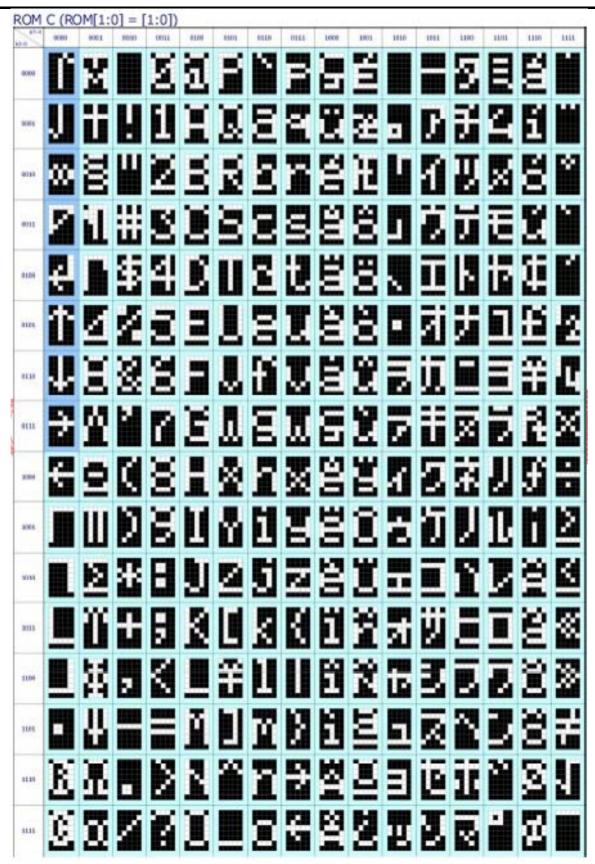
#### ACTUAL APPLICATION EXAMPLE







## SUNLIKE DISPLAY Model No: SO1602A



# SUNLIKE DISPLAY Model No: SO1602A

## Commands

| Turatum ati an                |              |            |     | In  | struct | ion co | de  |     |        |     | Description  | Execution<br>Time(Fosc | POR |
|-------------------------------|--------------|------------|-----|-----|--------|--------|-----|-----|--------|-----|--|------------------------|-----|
| Instruction                   | RS           | R/W        | DB7 | DB6 | DB5    | DB4    | DB3 | DB2 | DB1    | DB0 | - Description  | is 540 kHz)            | Hex |
| IS=X, RE=                     | <b>X</b> , S | SD=0       |     |     |        |        |     |     |        |     |  |                        |     |
| Clear Display                 | 0            | 0          | 0   | 0   | 0      | 0      | 0   | 0   | 0      | 1   | Write"20H"toDDRAM.and set<br>DDRAM address to"00H" from AC   | 1.52 mS                |     |
| IS=X, RE=                     | :0 , S       | D=0        |     |     |        |        |     |     |        |     |  |                        |     |
| Return Home                   | 0            | 0          | 0   | 0   | 0      | 0      | 0   | 0   | 1      | *   | Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.   | 1.52 mS                |     |
| Entry Mode Set                | 0            | 0          | 0   | 0   | 0      | 0      | 0   | 1   | I/D    | S   | Sets cursor move direction and specifies display shift. These operations are performed during data write and read.                 | 37 μS                  | 06Н |
| Display<br>ON/OFF             | 0            | 0          | 0   | 0   | 0      | 0      | 1   | D   | С      | В   | D=1 : entire display on<br>C=1 : cursor on<br>B=1 : blink on   | 37 μS                  | 08Н |
| Function Set                  | 0            | 0          | 0   | 0   | 1      | *      | N   | DH  | RE (0) | IS  | N: number of line is 2/1 DH: Double height font control for 2-line mode enable/disable Extension register RE Extension register IS | 37 μS                  | 20Н |
| IS=0 , RE=                    | 0 , SI       | <b>D=0</b> |     |     |        |        |     |     |        |     |  |                        |     |
| Cursor or<br>Display Shift    | 0            | 0          | 0   | 0   | 0      | 1      | S/C | R/L | *      | *   | Set cursor moving and display shift control bit, and the direction, without changing DDRAM data.                                   | 37 μS                  | 10H |
| Set CG RAM<br>Address         | 0            | 0          | 0   | 1   | AC5    | AC4    | AC3 | AC2 | AC1    | AC0 | Set CGRAM address in address counter.  | 37 μS                  |     |
| IS=0, RE=                     | X,S          | D=0        |     |     |        |        |     |     |        |     |  |                        |     |
| Set DDRAM<br>RAM Address      | 0            | 0          | 1   | AC6 | AC5    | AC4    | AC3 | AC2 | AC1    | AC0 | Set DDRAM address in address counter.  | 37 μS                  |     |
| Read Busy Flag<br>and Address | 0            | 1          | BF  | AC6 | AC5    | AC4    | AC3 | AC2 | AC1    | AC0 | Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.             | 0 µS                   |     |
| Write Data                    | 1            | 0          | D7  | D6  | D5     | D4     | D3  | D2  | D1     | D0  | Write data into internal RAM (DDRAM/CGRAM)   | 37 μS                  |     |
| Read Data                     | 1            | 1          | D7  | D6  | D5     | D4     | D3  | D2  | D1     | D0  | Read data from internal RAM (DDRAM/CGRAM)  | 37 μS                  |     |

| Instruction                                     |      |             |     | In  | struct | ion co | de          |             |             |             | Description   | Execution<br>Time(Fosc | POR |
|---|------|-------------|-----|-----|--------|--------|-------------|-------------|-------------|-------------|---|------------------------|-----|
| mstruction                                      | RS   | R/W         | DB7 | DB6 | DB5    | DB4    | DB3         | DB2         | DB1         | DB0         | Description   | is 540 kHz)            | Hex |
| IS=0 , RE=1                                     | , SI | <b>)=</b> 0 |     |     |        |        |             |             |             |             |   |                        |     |
| Function Set                                    | 0    | 0           | 0   | 0   | 1      | *      | N           | BE          | RE (1)      | REV         | N: Number of line is 2/1 BE: CGRAM blink enable RE(1): Extension register REV: Reverse bit  | 37 μS                  | 20Н |
| Entry Mode Set                                  | 0    | 0           | 0   | 0   | 0      | 0      | 0           | 1           | BDC         | BDS         | Common bi-direction function BDC= "0": COM31->COM0 BDC= "1": COM0-> COM31 Segment bi-direction function BDS= "0": SEG99-> SEG0 BDS= "1": SEG0-> SEG99 | 37 μS                  | 06Н |
| Set Scroll<br>Quantity                          | 0    | 0           | 1   | *   | SQ5    | SQ4    | SQ3         | SQ2         | SQ1         | SQ0         | Set the quantity of horizontal dot scroll.<br>Scroll Quantity (0 - 48)  | 37 μS                  | 80H |
| OLED<br>Characterization                        | 0    | 0           | 0   | 1   | 1      | 1      | 1           | 0           | 0           | SD          | SD=0 : Normal register<br>SD=1 : Extension register   | 37 μS                  | 78H |
| Double Height<br>(4-line)/<br>Display-dot shift | 0    | 0           | 0   | 0   | 0      | 1      | UD2         | UD1         | *           | DH'         | UD2, UD1: Assign different double height formats, DH': Display shift enable selection bit.  | 37 μS                  | 1CH |
| IS=1 , RE=1                                     | , SI | <b>)=0</b>  |     |     |        |        |             |             |             |             |   |                        |     |
| Shift / Scroll<br>Enable                        | 0    | 0           | 0   | 0   | 0      | 1      | DS4/<br>HS4 | DS3/<br>HS3 | DS2/<br>HS2 | DS1/<br>HS1 | When DH'=1 Shift Enable DS: Display shift per line enable When DH'=0 Scroll Enable HS: Horizontal scroll per line enable                              | 37 μS                  | 1FH |

| Instruction  |        |     |         | In      | struct  | ion co  | ode      |          |          |          | Description  | Execution<br>Time(Fosc | POR          |
|--|--------|-----|---------|---------|---------|---------|----------|----------|----------|----------|--|------------------------|--------------|
| instruction  | RS     | R/W | DB7     | DB6     | DB5     | DB4     | DB3      | DB2      | DB1      | DB0      | Description  | is 540 kHz)            | Hex          |
| IS=X, RE=  | 1,Sl   | D=0 |         |         |         |         |          |          |          |          |  |                        |              |
| Extended<br>Function Set                                     | 0      | 0   | 0       | 0       | 0       | 0       | 1        | FW       | B/W      | NW       | FW: Font Width control B/W: Black/White Inversion enable bit NW: 4 Line mode enable bit  | 37 μS                  | 08Н          |
| Function<br>Selection A                                      | 0<br>1 | 0   | 0<br>A7 | 1<br>A6 | 1<br>A5 | 1<br>A4 | 0<br>A3  | 0<br>A2  | 0<br>A1  | 1<br>A0  | This double byte command enable or disable the internal VDD  | 37 μS                  | 71H<br>[5CH] |
| Function<br>Selection B                                      | 0 1    | 0 0 | 0 *     | 1 *     | 1 *     | 1 *     | 0<br>RO1 | 0<br>RO0 | 1<br>OP1 | 0<br>OP0 | Beside using CGROM  OP[1:0] CGROM CGRAM  00b 240 8  01b 248 8  10b 250 6  11b 256 0  Select character ROM  RO[1:0] ROM  00b A  01b B  10b C  11b Invalid | 37 μS                  | 72H<br>[0FH] |
| Set Contrast<br>Control                                      | 0      | 0   | 1<br>A7 | 0<br>A6 | 0<br>A5 | 0<br>A4 | 0<br>A3  | 0<br>A2  | 0<br>A1  | 1<br>A0  | This command sets the Contrast Setting of the display.   | 37 μS                  | 81H<br>[7FH] |
| Set Display Clock<br>Divide<br>Ratio/Oscillator<br>Frequency | 0      | 0   | 1<br>A7 | 1<br>A6 | 0<br>A5 | 1<br>A4 | 0<br>A3  | 1<br>A2  | 0<br>A1  | 1<br>A0  | Display Clock Divide Ratio (A[3:0])<br>Oscillator Frequency (A[7:4])   | 37 μS                  | D5H<br>[70H] |
| Set Phase Length   | 0      | 0   | 1<br>A7 | 1<br>A6 | 0<br>A5 | 1<br>A4 | 1<br>A3  | 0<br>A2  | 0<br>A1  | 1<br>A0  | This double byte command sets the length of phase 1 and 2 of segment waveform of the driver.   | 37 μS                  | D9H<br>[78H] |
| Set SEG Pins<br>Hardware<br>Configuration                    | 0      | 0   | 1 0     | 1 0     | 0<br>A5 | 1<br>A4 | 1 0      | 0        | 1 0      | 0        | This double byte command changes the mapping between the display   | 37 μS                  | DAH<br>[10H] |
| Set VCOMH<br>Deselect Level                                  | 0 0    | 0 0 | 1 0     | 1<br>A6 | 0<br>A5 | 1<br>A4 | 1 0      | 0        | 1 0      | 1 0      | A [6:4]   Hex  | 37 μS                  | DBH<br>[40H] |
| Function<br>Selection C                                      | 0      | 0   | 1 0     | 1<br>A7 | 0       | 1 0     | 1 0      | 1 0      | 0<br>A1  | 0<br>A0  | This double byte command consists of two functions   | 37 μS                  | DCH<br>[00H] |
| Crosstalk<br>Compensation                                    | 0      | 0   | 1       | 1       | 0       | 1       | 1        | 1        | 1        | 1        | TBD  | 37 μS                  | DFH          |

- (1) POR stands for Power On Reset Values
- (2) "\*"and "x" stand for "Don't care"
  (3) The locked OLED driver IC MCU interface prohibits all commands access except logic bit SD is set to 1b
- (4) Refer to Table 0-1 and
- (5) Table 0-2 for the details of logic bits IS, RE and SD.
- (6) Cursor & Blink is ON, that performs alternate between all the high data and display character at the cursor position. If fosc has 540kHz frequency, blinking has 370 ms interval.

#### HANDLING PRECAUTION

#### 1. Mounting Method

The panel of the OLED Module consists of two thin glass plates with polarizes which easily get damaged since the Module is fixed by utilizing fitting holes in the printed circuit board. Extreme care should be taken when handling the OLED Modules.

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#### 2. Caution of OLED handling & cleaning

When cleaning the display surface, use soft cloth with solvent (recommended below) and Wipe lightly.

- -Isopropyl alcohol
- -Ethyl alcohol
- -Trichlorotriflorothane

Do not wipe the display surface with dry or hard materials that will damage the polarize surface.

Do not use the following solvent:

- -Water
- -Kettle
- -Aromatics

#### 3. Caution against static charge

The OLED Module use C-MOSLSI drivers, so we recommend end that you connect any unused input terminal to VDD or VSS, do not input any signals before power is turned on. And ground your body, Work/assembly table. And assembly equipment to protect against static electricity.

#### 4. Packaging

- -Modules use OLED elements, and must be treated as such. Avoid in tense shock and falls from a height.
- -To prevent modules from degradation. Do not operate or store them exposed directly to sunshine or high temperature/humidity.

#### 5. Caution for operation

-It is indispensable to drive LCD's with in the specified voltage limit since the higher voltage than the limit shorten LCD life.

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An electrochemical reaction due to direct current causes LCD deterioration, Avoid the use of direct current drive.

- -Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them. However those phenomena do not mean malfunction or out of order with LCD's. Which will come back in the specified operating temperature range.
- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Usage under the relative condition of 40 , 50%RH or less is required.

#### 6. Storage

In the case of storing for a long period of time (for instance. For years) for the purpose or replacement use, The following ways are recommended.

- Storage in a polyethylene bag with sealed so as not to enter fresh air outside in it, And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light is. Keeping temperature in the specified storage temperature range.
- -Storing with no touch on polarizer surface by the anything else. (It is recommended to store them as they have been contained in the inner container at the time of delivery)

#### 7. Safety

- It is recommendable to crash damaged or unnecessary LCD into pieces and wash off liquid crystal by using solvents such as acetone and ethanol. Which should be burned up later.
- When any liquid crystal leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.