Aphena Pharma Solutions
ULTRA-FLOW 110
SMI# 107657

Setpoints
7/28/2020

SETPOINT CHART

SETPOINT NUMBER	DESCRIPTION	RANGE	RECIPE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
				100 GAL MIX TANK - ZONE 1	100 GAL MIX TANK - ZONE 2	1000 GAL MIX TANK 1 - ZONE 1	1000 GAL MIX TANK 1 - ZONE 2	1000 GAL MIX TANK 2 - ZONE 1	1000 GAL MIX TANK 2 - ZONE 2	RECIPE #7	RECIPE #8	RECIPE #9	RECIPE #10	RECIPE #11	RECIPE #12	RECIPE #13	RECIPE #14	RECIPE #15	RECIPE #16	RECIPE #17	RECIPE #18	RECIPE #19	RECIPE #20	RECIPE #21	RECIPE #22	RECIPE #23	RECIPE #24	RECIPE #25	RECIPE #26	RECIPE #27	RECIPE #28	RECIPE #29	RECIPE #30	RECIPE #31	RECIPE #32	RECIPE #33	RECIPE #34	100 GAL MIX TANK - COMMS TEST	1000 GAL MIX TANK 1 - COMMS TEST	1000 GAL MIX TANK 2 - COMMS TEST	SYSTEM PERFORMANCE	FAT TEST RECIPE	SEPARATOR TANK FLUSH
1	SUPPLY TEMP 1 (PRE-RINSE)	0-100 C	1	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	55	20	55	55
2	SUPPLY TEMP 2 (RINSE)	0-100 C	2	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	90	65	65
3	SUPPLY TEMP 3 (ALKALINE WASH)	0-100 C	3	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
4	SUPPLY TEMP 4 (ACID WASH)	0-100 C	4	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45
5	SUPPLY TEMP 5 (FINAL RINSE)	0-100 C	5	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65
6			6																																								
7	RETURN TEMP 1 (PRE-RINSE)	0-100 C	7	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	20	53	53
8	RETURN TEMP 2 (RINSE)	0-100 C	8	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	85	63	63
9	RETURN TEMP 3 (ALKALINE WASH)	0-100 C	9	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57	57
10	RETURN TEMP 4 (ACID WASH)	0-100 C	10	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43
11	RETURN TEMP 5 (FINAL RINSE)	0-100 C	11	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63	63
12			12																																								
13	HIGH SUPPLY TEMPERATURE	0-100 C	13	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	95	85	85
14	SUPPLY TEMPERATURE HOLD WATCHDOG	0-9999 SEC	14	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	9999	300	300
15	RETURN TEMPERATURE HOLD WATCHDOG	0-9999 SEC	15	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	9999	900	900
16			16																																								
17	ALKALINE CONDUCTIVITY	0-100.0 mS/cm	17	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0
18	ALKALINE CONDUCTIVITY HOLD	0-100.0 mS/cm	18	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0
19	ALKALINE PUMP INJECTION TIME	0-999 SEC	19	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15
20	ALKALINE MIX TIME	0-999 SEC	20	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45
21	ALKALINE PUMP BURST ON	0-999 SEC	21	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
22	ALKALINE PUMP BURST OFF	0-999 SEC	22	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15
23	ALKALINE CONDUCTIVITY HOLD WATCHDOG	0-999 SEC	23	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300
24			24																																								
25	ACID CONDUCTIVITY	0-100.0 mS/cm	25	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0
26	ACID CONDUCTIVITY HOLD	0-100.0 mS/cm	26	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0
27	ACID PUMP INJECTION TIME	0-999 SEC	27	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
28	ACID MIX TIME	0-999 SEC	28	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
29	ACID PUMP BURST ON	0-999 SEC	29	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
30	ACID PUMP BURST OFF	0-999 SEC	30	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17
31	ACID CONDUCTIVITY HOLD WATCHDOG	0-999 SEC	31	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300
32			32																																								
33	RINSE CONDUCTIVITY	0 - 10.0 µS/cm	33	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
34	RINSE CONDUCTIVITY HOLD WATCHDOG	0-999 SEC	34	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900	900
35			35																																								
36			36																																								
37	SUPPLY FLOW RATE - ZONE 1	0-150 GPM	37	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73	73
38	SUPPLY FLOW RATE - ZONE 2	0-150 GPM	38	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43
39			39																																								
40			40																																								
41	HIGH SUPPLY FLOW ALARM - ZONE 1	0-150 GPM	41	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78	78
42	LOW SUPPLY FLOW ALARM - ZONE 1	0-150 GPM	42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
43	HIGH SUPPLY FLOW ALARM - ZONE 2	0-150 GPM	43	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48
44	LOW SUPPLY FLOW ALARM - ZONE 2	0-150 GPM	44	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
45	PUMP TO DRAIN FLOW MODULATION	0-100 %	45	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
46	PW DRAIN FLOW MODULATION - ZONE 1	0-100 %	46	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
47	PW DRAIN FLOW MODULATION - ZONE 2	0-100 %	47	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
48			48																																								
49	SEPARATOR FILL HOLD WATCHDOG	0-999 SEC	49	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180
50	SEPARATOR EMPTY HOLD WATCHDOG	0-999 SEC	50	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180	180
51			51																																								
52	SEPARATOR LOW LEVEL SHUTDOWN DELAY	0-999 SEC	52	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
53	HIGH SUPPLY PRESSURE ALARM - ZONE 1	0-100 PSIG	53	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85	85
54	LOW SUPPLY PRESSURE ALARM - ZONE 1	0-100 PSIG	54	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
55	HIGH SUPPLY PRESSURE ALARM - ZONE 2	0-100 PSIG	55	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
56	LOW SUPPLY PRESSURE ALARM - ZONE 2	0-100 PSIG	56	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
57	DRAIN COOLING TEMPERATURE	0-100 C	57	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
58	HIGH DRAIN COOLING TEMPERATURE	0-100 C	58	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
59			59																																								
60			60																																								
61	RECIPE AUTO PRINT	0-1	61	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
62			62																																								
63			63																																								
64			64																																								

SETPOINT CHART

SETPOINT NUMBER	DESCRIPTION	RANGE	RECIPE	100 GAL MIX TANK - ZONE 1	100 GAL MIX TANK - ZONE 2	1000 GAL MIX TANK 1 - ZONE 1	1000 GAL MIX TANK 1 - ZONE 2	1000 GAL MIX TANK 2 - ZONE 1	1000 GAL MIX TANK 2 - ZONE 2	RECIPE #7	RECIPE #8	RECIPE #9	RECIPE #10	RECIPE #11	RECIPE #12	RECIPE #13	RECIPE #14	RECIPE #15	RECIPE #16	RECIPE #17	RECIPE #18	RECIPE #19	RECIPE #20	RECIPE #21	RECIPE #22	RECIPE #23	RECIPE #24	RECIPE #25	RECIPE #26	RECIPE #27	RECIPE #28	RECIPE #29	RECIPE #30	RECIPE #31	RECIPE #32	RECIPE #33	RECIPE #34	100 GAL MIX TANK - COMMS TEST	1000 GAL MIX TANK 1 - COMMS TEST	1000 GAL MIX TANK 2 - COMMS TEST	SYSTEM PERFORMANCE	FAT TEST RECIPE	SEPARATOR TANK FLUSH
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
65	EQUIPMENT SELECT	0-3	65	1	1	2	2	3	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	2	3	0	0	0
66			66																																								
67			67																																								
68			68																																								
69	100 GAL MIX TANK - AV-112 M405 CIP BYPASS VALVE ON DURATION	0-999 SEC	69	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
70	100 GAL MIX TANK - AV-112 M405 CIP BYPASS VALVE OFF DURATION	0-999 SEC	70	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
71	100 GAL MIX TANK - AV-113 TO TOTE VALVE ON DURATION	0-999 SEC	71	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
72	100 GAL MIX TANK - AV-113 TO TOTE VALVE OFF DURATION	0-999 SEC	72	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
73	100 GAL MIX TANK - AV-114 M407 CIP BYPASS VALVE ON DURATION	0-999 SEC	73	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
74	100 GAL MIX TANK - AV-114 M407 CIP BYPASS VALVE OFF DURATION	0-999 SEC	74	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
75			75																																								
76			76																																								
77	1000 GAL MIX TANK 1 - AV-112 M405 CIP BYPASS VALVE ON DURATION	0-999 SEC	77	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
78	1000 GAL MIX TANK 1 - AV-112 M405 CIP BYPASS VALVE OFF DURATION	0-999 SEC	78	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
79	1000 GAL MIX TANK 1 - AV-113 TO TOTE VALVE ON DURATION	0-999 SEC	79	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
80	1000 GAL MIX TANK 1 - AV-113 TO TOTE VALVE OFF DURATION	0-999 SEC	80	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
81	1000 GAL MIX TANK 1 - AV-114 M407 CIP BYPASS VALVE ON DURATION	0-999 SEC	81	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
82	1000 GAL MIX TANK 1 - AV-114 M407 CIP BYPASS VALVE OFF DURATION	0-999 SEC	82	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
83			83																																								
84			84																																								
85	1000 GAL MIX TANK 2 - AV-112 M405 CIP BYPASS VALVE ON DURATION	0-999 SEC	85	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
86	1000 GAL MIX TANK 2 - AV-112 M405 CIP BYPASS VALVE OFF DURATION	0-999 SEC	86	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
87	1000 GAL MIX TANK 2 - AV-113 TO TOTE VALVE ON DURATION	0-999 SEC	87	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
88	1000 GAL MIX TANK 2 - AV-113 TO TOTE VALVE OFF DURATION	0-999 SEC	88	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
89	1000 GAL MIX TANK 2 - AV-114 M407 CIP BYPASS VALVE ON DURATION	0-999 SEC	89	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28	28
90	1000 GAL MIX TANK 2 - AV-114 M407 CIP BYPASS VALVE OFF DURATION	0-999 SEC	90	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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