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2 GRAVITY DRAIN - TO DRAIN	2 1	1 1 1 1	8 2 7 0	2 1			2 0 0 0	2 1				8 0 0 0	2				0 0 0
3 GRAVITY DRAIN - TO TOTE 4 FILL SEPARATOR	3 1 7		8 2 7 0 A 0 0 2	3 1 1			2 0 0 0		1			4 0 0 0 0 0 0 0	3 4				0 0 0
5 PUMP SYSTEM - TO DRAIN	5 1			5 1			8 0 0 0	5 1				8 0 0 0	5				0 0 0
6 PUMP SYSTEM - TO TOTE 7 PRE-HEAT	6 1	1 1	8 2 1 0	6 1		1	8 0 0 0	6	1	+		4 0 0 0	6				0 0 0
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9 PRE-RINSE TO TOTE - ZONE 1	9		0 0 1 2	9 1 1	1		A 8 0 0		1 1 1			4 8 0 0 4 4 0 0	9				0 0 0
10 PRE-RINSE TO TOTE - ZONE 2 11 RECIRCULATED PRE-RINSE - ZONE 1	11 1		1 0 0 2	10 1 1	1		A 8 0 0		1 1			0 8 0 0	11				0 0 0
12 RECIRCULATED PRE-RINSE - ZONE 2	12 1		1 0 0 2	12 1 1	1		A 8 0 0	12	1			0 4 0 0	12				0 0 0
13 ALKALINE WASH - ZONE 1 14 ALKALINE WASH - ZONE 2	13 1 1		1 8 0 2	13 1 1 14 1 1	1		1 A 2 0 2		1 1	1		0 9 0 0	13				0 0 0
15 ACID WASH - ZONE 1	15 1 1	1		15 1 1	1		1 A 1 0	15	1 1	1		0 8 8 0	15				0 0 0
16 ACID WASH - ZONE 2	16 1 1	1	1 8 0 2	16 1 1	1		1 A 1 0 1		1	1		0 4 8 0	16				0 0 0
17 RINSE TO DRAIN - ZONE 1 18 RINSE TO DRAIN - ZONE 2	18		0 0 1 2	18 1 1		++++	A 4 0 0	18	1 1	+		2 8 0 0	18		+++		0 0 0
19 RECIRCULATED RINSE - ZONE 1	19 1	1	1 0 0 2	19 1 1	1		A 4 0 0	19	1			0 8 0 0	19				0 0 0
20 RECIRCULATED RINSE - ZONE 2 21 FINAL RINSE TO DRAIN - ZONE 1	20 1 1		1 0 0 2 2	20 1 1 1 21 1 1 1	1 1 1	- - - - - - - - - 	A 4 0 0		1 1 1 1 1 1 1 1 1 1 1			2 8 4 0	20				0 0 0
22 FINAL RINSE TO DRAIN - ZONE 1	22 1	1 1 1	0 4 1 2	22 1 1	1		A 0 8 0	22	1 1	1 1		2 4 4 0	22				0 0 0
23	23		0 0 0 0 2	23			0 0 0 0	23				0 0 0 0	23				0 0 0
25 PAUSE	25		000000	24			0 0 0 0					0 0 0 0 0	25				0 0 0
26	26		0 0 0 0 2	26			0 0 0 0	26				0 0 0 0	26				0 0 0
27	27		0 0 0 0 2	27			0 0 0 0	27		+		0 0 0 0	27				0 0 0
29	29		00000	29			0 0 0 0	29		 		0 0 0 0	29				0 0 0
30	30		0 0 0 0 3	30			0 0 0 0	30				0 0 0 0	30				0 0 0
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33	33		0 0 0 0 3	33			0 0 0 0	33				0 0 0 0	33				0 0 0
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36	36		0 0 0 0	36			0 0 0					0 0 0 0	36				0 0 0
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39	39		0 0 0 0 3	39			0 0 0 0			++++		0 0 0 0	39				0 0 0
40	40		0 0 0 0	40			0 0 0 0	40				0 0 0 0	40				0 0 0
41 42	41		0 0 0 0 4	11 12			0 0 0 0	41		+		0 0 0 0	41				0 0 0
43	43		0 0 0 0 4	43			0 0 0 0	43				0 0 0 0	43				0 0 0
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46	46		0 0 0 0 4	16			0 0 0 0	46		+		0 0 0 0	46				0 0 0
47	47		0 0 0 0	17				17				0 0 0 0	47				0 0 0
48	48			19				48				0 0 0 0	49				0 0 0
50	50		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	50			0 0 0 0	50				0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	50				0 0 0 0 0 0 0 0 0 0 0 0
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60	60	<u> </u>	0 0 0 0 0	50			0 0 0 0	60				0 0 0 0	60				0 0 0
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SMI# 107057							
OPCODE CHART	OPCODE NUMBER LOW LEVEL DISABLE FILL HOLD TEMPERATURE HOLD WASH CONDUCTIVITY HOLD RINSE CONDUCTIVITY HOLD RINSE CONDUCTIVITY HOLD RINSE CONDUCTIVITY HOLD	RETURN TO DRAIN PUMP CASING DRAIN MODULATION DRAIN VALVE PAUSE PW FILL ON STORAGE FILE OPCOAG_Word[1,x] DESTINATION WORD OPCOGE_Pin[1] OPCODE NUMBER	SUPPLY PUMP FLOW CONTROL ENABLE TEMP 1 (PRE-RINSE) TEMP 2 (RINSE) TEMP 3 (ALKALINE WASH) TEMP 4 (ACID WASH) TEMP 5 (FINAL RINSE)	PRE-HEAT ALKALINE CONDUCTIVITY ACID CONDUCTIVITY STORAGE FILE OPCOde_Word[2,x] DESTINATION WORD OPCODE_NUMBER DRAIN COOLING DRAIN TO TOTE	DRAIN BY CONDUCTIVITY CIP SUPPLY ZONE 1 CIP SUPPLY ZONE 2 PRINT ALKALINE CYCLE PRINT FINAL RINSE CYCLE	STORAGE FILE OpCode_Word[3,x] DESTINATION WORD OpCode_Pin[3] OPCODE NUMBER	STORAGE FILE OPCode_Word[4,x] DESTINATION WORD OPCOde_Pin[4]
DESCRIPTION	2 4 5 7 7 0 0 8	V 9 10 4 10 10 10 10 10 10 10 10 10 10 10 10 10	ñ 4 ε 2 t c c σ σ ν σ		E C C C 0 8 7 9 4 6 7 7 0	1 2 2 1 1 2 2 1 2 2 4 8 8 7 9 9 4 8 8	- 0
65	65	0 0 0 0 65		0 0 0 0 65		0 0 0 0 65	0 0 0 0
66	66	0 0 0 0 66		0 0 0 0 66		0 0 0 0 66	0 0 0 0
67	67	0 0 0 0 67		0 0 0 0 67		0 0 0 0 67	0 0 0 0
68	68	0 0 0 0 68		0 0 0 0 68		0 0 0 0 68	0 0 0 0
69	69	0 0 0 0 69		0 0 0 0 69		0 0 0 0 69	0 0 0 0
70	70	0 0 0 0 70		0 0 0 0 70		0 0 0 0 70 0 0 0 71	0 0 0 0
72	71	0 0 0 0 71		0 0 0 0 71			0 0 0 0
73	73	0 0 0 0 73		0 0 0 0 73		0 0 0 0 73	0000
74	74	0 0 0 0 74		0 0 0 0 74		0 0 0 0 74	0 0 0 0
75	75	0 0 0 0 75		0 0 0 0 75		0 0 0 0 75	0 0 0 0
76	76	0 0 0 0 76		0 0 0 0 76		0 0 0 0 76	0 0 0 0
77	77	0 0 0 0 77		0 0 0 0 77 0 0 0 0 78		0 0 0 0 77	0 0 0 0
78	78	0 0 0 78		0 0 0 78		0 0 0 0 78	0 0 0 0
79	79	0 0 0 0 79		0 0 0 0 79		0 0 0 0 79	0 0 0 0
80	80	0 0 0 0 80		0 0 0 0 80		0 0 0 0 80	0 0 0 0
81	81	0 0 0 0 81		0 0 0 0 81		0 0 0 0 81	0 0 0 0
82	82	0 0 0 0 82		0 0 0 0 82		0 0 0 0 82	0 0 0 0
84	84	0 0 0 0 84		0 0 0 0 84	 	0 0 0 0 84	0 0 0 0
85	85			0 0 0 0 0 85		0 0 0 0 85	0000
86	86	0 0 0 0 85		0 0 0 0 85		0 0 0 0 86	0 0 0 0
87	87	0 0 0 0 87		0 0 0 0 87		0 0 0 0 87	0 0 0 0
88	88	0 0 0 0 88		0 0 0 0 88		0 0 0 0 88	0 0 0 0
89	89	0 0 0 0 89		0 0 0 0 89		0 0 0 0 89	0 0 0 0
90	90	0 0 0 0 90		0 0 0 0 90		0 0 0 0 90	0 0 0 0
91	91	0 0 0 0 91		0 0 0 0 91		0 0 0 0 91	0 0 0 0
92	92	0 0 0 0 92		0 0 0 0 92		0 0 0 0 92	0 0 0 0
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94 95	94	0 0 0 0 94		0 0 0 0 94	+++++++++++++++++++++++++++++++++++++++	0 0 0 0 95	0 0 0 0
96	96	0 0 0 0 95	 	0 0 0 0 95		0 0 0 0 95	0 0 0 0
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