

Setup Sheet Report

Generic Wire EDM

GENERAL INFORMATION

PROJECT NAME: ABC Test Project

CUSTOMER NAME: ABC Manufactoring Company

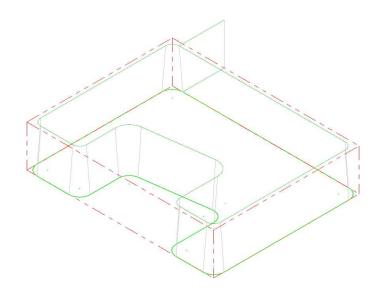
PROGRAMMER: Mick George

DRAWING: 12345 REVISION: A

DATE: Tuesday, May 23, 2017

TIME: 4:00 PM

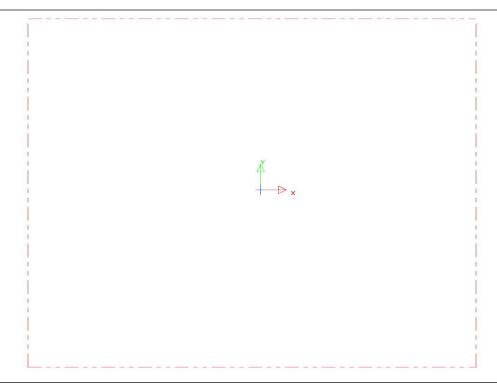
C:\USERS\PUBLIC\DOCUMENTS\SHARED





| 0.6438 | in |
|--------|----|
| Inch | |

| COMMENTS | | | |
|----------|--|--|--|
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STOCK: YES SHAPE: Box

SIZE: 4.49629, 3.50237, 1.0

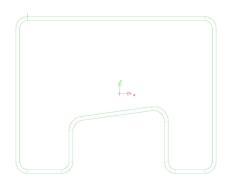
RADIUS: NA
LENGTH: NA
AXIS: NA
FILE: NA
IDN: NA

C:\USERS\MG\DOCUMENTS\MY MCAM2019\WIRE\NCI\WIRE.NCI

OPERATION LIST

| OPERATION INFO | 1 - Wire Contour | |
|----------------|------------------|--|
| PATH LENGTH: | 98.7845 | |
| COMMENT: | | |

| WIRE DIAMETER: WIRE TYPE: | 0.012 |
|------------------------------|---------------|
| TAPER: | 5.0 |
| UV HEIGHT: | 1.0 |
| XY HEIGHT: | 0.0 |
| LAND HEIGHT: | 0.5 |
| THREAD POSITION: | 0.0, 0.0, 0.0 |
| CUT POSITION: | 0.0, 0.0, 0.0 |
| START POSITION: | 0.0, 0.0, 0.0 |
| | |



PASS INFO (POWER SETTINGS)

| LIBRARY: C:\MCAMX\WIRE\POWER\WIRE_INCH.POWER |
|--|
|--|

| NUMBER | CONDITION CODE | OFFSET |
|--------|----------------|--------|
| 1 | 101 | 0.0 |
| 2 | 102 | 0.0 |
| 3 | 103 | 0.0 |
| 4 | 104 | 0.0 |
| 5 | 105 | 0.0 |