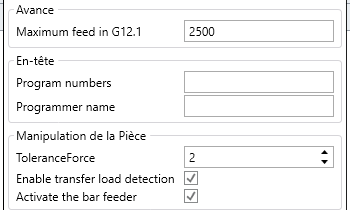
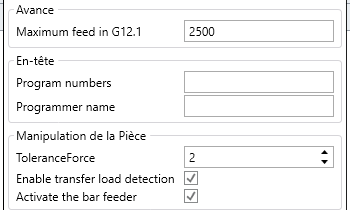
**App guide info for CMZ TD-Series**

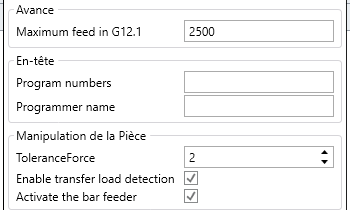
**Job setup:**



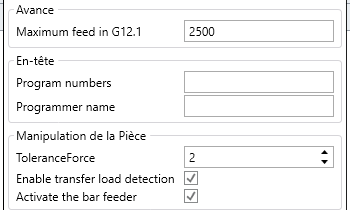
Max feedrate for polar coordinate interpolation



Force detection value for transfer (G38 Z-7.5 **Q2** F500)

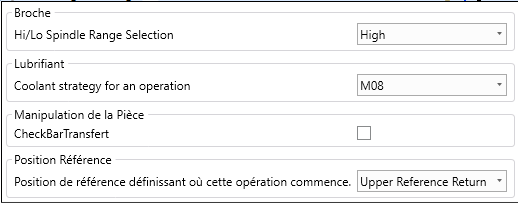


Force detection value for transfer. (G38 Z-7.5 **Q2** F500)

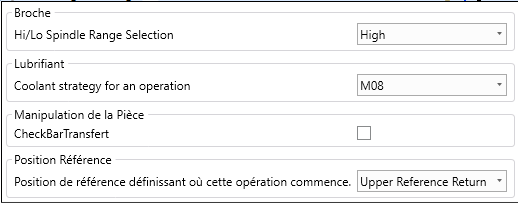


Opens and closes chucks at the start and end of the program.

**Operations:**

****

Store tool in high or low position.

****

Adds an M40 code to the tool approach to check for stock in the spindle.