

Brakes and Clutches

ME 313: Mechanical Design
Week 12



Topics

- ▶ Types of brakes and clutches
- ▶ Actuation force required
- ▶ Torque capacity
- ▶ Operating time



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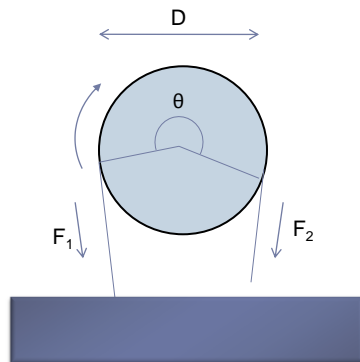
Types of Clutches and Brakes

- ▶ Band Brake
- ▶ Frictional Contact
- ▶ Disk Brake
- ▶ Cone Brake



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Band Brake: Overview



- ▶ Much like belt and pulley, band brake use friction to apply negative torque



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Band Brake

- ▶ Similar in principles to band and pulley power transmission

$$F_1 = F_2 e^{\mu\theta}$$

- ▶ Torque capacity

$$T = (F_1 - F_2) \frac{D}{2}$$



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Frictional Contact Axial Clutches and Brakes: Overview



- ▶ Axial force translate directly to normal force and friction
- ▶ Friction allows transfer of torque



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Frictional Contact Axial Clutches and Brakes Calculation

- ▶ Assuming uniform pressure

$$F = \frac{\pi p_a}{4} (D^2 - d^2)$$

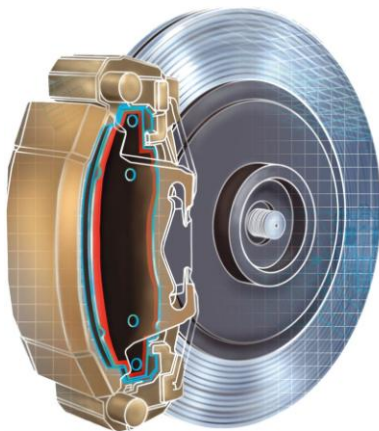
- ▶ Torque capacity

$$\begin{aligned} T &= 2\pi\mu p_a \int_{d/2}^{D/2} r^2 dr \\ &= \frac{\pi\mu p_a}{12} (D^3 - d^3) \\ &= \frac{\mu F}{3} \frac{D^3 - d^3}{D^2 - d^2} \end{aligned}$$



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Disk Brakes: Overview



- ▶ Similar in principle to frictional contact axial clutches or brakes



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Disk Brake

- Assuming uniform pressure

$$F = (\theta_2 - \theta_1) p_a \int_{r_i}^{r_o} r dr$$

$$= \frac{1}{2} (\theta_2 - \theta_1) p_a (r_o^2 - r_i^2)$$

- Torque capacity

$$T = \mu (\theta_2 - \theta_1) p_a \int_{r_i}^{r_o} r^2 dr$$

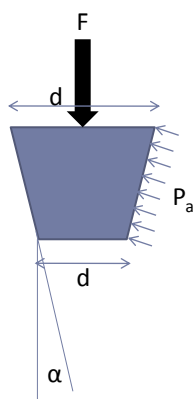
$$= \frac{1}{3} \mu (\theta_2 - \theta_1) p_a (r_o^3 - r_i^3)$$

$$= \frac{2}{3} \mu F \left(\frac{r_o^3 - r_i^3}{r_o^2 - r_i^2} \right)$$



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Cone Clutches and Brakes: Overview



- Due to cone shape, axial force is supported by normal force on the cone surface
- Friction between cone and drum can carry torque



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Cone Clutches and Brake: Force and Torque Calculation

- ▶ Assuming uniform pressure

$$F = p_a dA \sin \alpha = \int_{d/2}^{D/2} p_a \left(\frac{2\pi r dr}{\sin \alpha} \right) (\sin \alpha)$$

$$= \frac{\pi p_a}{4} (D^2 - d^2)$$

- ▶ Torque capacity

$$T = \mu r p_a dA = \int_{d/2}^{D/2} \mu r p_a \left(\frac{2\pi r dr}{\sin \alpha} \right)$$

$$= \frac{\mu \pi p_a}{12 \sin \alpha} (D^3 - d^3)$$

$$= \frac{\mu F}{3 \sin \alpha} \left(\frac{D^3 - d^3}{D^2 - d^2} \right)$$



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Operating Time

- ▶ We have that

$$-T = I \ddot{\theta}$$

- ▶ assuming the torque from brake is constant and that a system is rotating at ω

$$\ddot{\theta} = -\frac{T}{I}$$

$$-\omega = -\int_0^t \frac{T}{I} dt$$

$$t = \frac{\omega I}{T}$$



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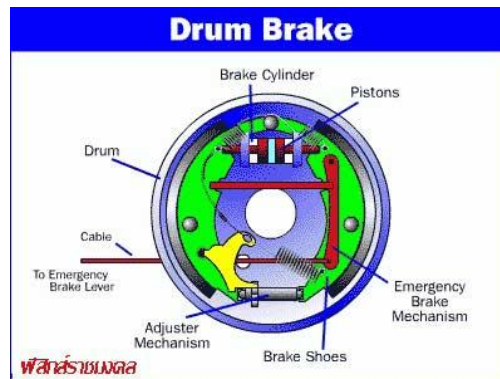
Conclusion



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Internal Expanding Rim (Drum Brake)

- Used mostly in automotive applications



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Moments from Force on Drum

- ▶ Pressure distribution

$$p = \frac{p_a \sin \theta}{\sin \theta_a}$$

- ▶ Moment from friction

$$M_f = \frac{\mu p_a b r}{\sin \theta_a} \int_{\theta_1}^{\theta_2} \sin \theta (r - a \cos \theta) d\theta$$

- ▶ Moment from normal force

$$M_N = \frac{p_a a b r}{\sin \theta_a} \int_{\theta_1}^{\theta_2} \sin^2 \theta d\theta$$



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Required Actuation Force and Torque Capacity

- ▶ Actuation force balances out the moment

$$F = \frac{M_N - M_f}{c}$$

- ▶ Torque capacity

$$\begin{aligned} T = \int \mu r dN &= \frac{\mu p_a b r^2}{\sin \theta_a} \int_{\theta_1}^{\theta_2} \sin \theta d\theta \\ &= \frac{\mu p_a b r^2 (\cos \theta_1 - \cos \theta_2)}{\sin \theta_a} \end{aligned}$$



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