Integration of Landware and Firmware The powers of embedding fremware into the hardware (or target board) is discussed by the concept known as integration of hardware and Linnware. Derign engineers refer this process as " Embedding Intelligence" to the product. Ilrually, the availability of built in rode memory will depend on the type of embedded peroceers. controller used in the target bound. In the care of a non-goverting system based embedded products, -> If either the procession/controller does not include buill in code memory on the fremware size is more than the memory rize provided by the torget processor/controller, then a separate enternal memory chip is used to eavery freemoare. -> If either the processor/controller include built in code memory or the firmware size is some as that of code memory size, then the code memory is directly stored into the target controller!

generally, there are several techniques for embedding firmware into the target board. The braquently used fremware embedding technique from a nongrevaling system based embedded system and an specating system based embedded system are, -> Out of circuit programming -> In system programming -> In Application programming - the of Lactory programmed chip Embedded Sightware Development Process
Development Phase doftware Hardware delection Target dystem Burn rodes veing Device Programmer Develop using Test Hardware Edit - Let -Debug cycles till Test Results Redesign on Reassemble doftware everes on Hardware error

The above Ligwie shows the development process of an embedded system.

Edit-Test-Debug cycle

Elsing a Gleing an Gleing Larget Gleing a Gluing IDE Larget emulator Processor and simulator Prototyring system for Larget IDE for Hardware Front Tool system

The above figure shows the edit test - debug cycle during implementation phase of the development phases. Districted the powerson part once chosen sensains lixed, the application software codes have sensains lixed, the application software codes have to be respected by a number of runs and tests. Districted by a number of runs and tests. Whereas the cost of processor is quite small, the substraint of developing a final targeted system is quite high and needs a larger time frame than the hordware circuit design. The developer uses four main approaches to the edit test-debug agels.

- de IDF var prostotype tool.

→ A simulator without any hardware. → Processor only at the target system and wer an in between ICE (in circuit emulation) → Target system at the last stage ICE (In circuit emulator) I circuit which replaces the microprocessor in target system is referred as an Circuit Emulator (ICE). It affers more plenibility to build several applications on a single system by avoiding multiple targeted system testing. The below figure shows the basic avangement of an in circuit emulator, In circuit Emulates For microprocessor or microcontroller TXD RS 232C Target system emulating conditions doubt ICE functions independently providing a serial link from PC to it. In ICE, a connection is made

to the hast system via, a serial link from the purpose of debugging. In the development phase of embedded system, the ICE emulates several models of a microcontroller family with the help of remaining target circuit. In circuit emulator includes the following components.

a connection between a processor or microcuntroller

eachet and the ICE.

and com RS 232c port of computer.

Debugging Tools The following are the different types of hardware debugging tools:

→ In-Circuit Emulator (ICE): - It is a hardware device, which is usually used for debugging the explosure of an embedded system. An emulation takes place of a nicreprocesser in a target circuit. It is used to monitor and modify the internal registers,

memory, variables and caches etc. It consists of an overlay memory used for simulating Rom.

Rom Emulation: This tool simulates Rom by suplacing the Rom with cables connected to RAM (dual part). It serves as an intermediate hardware device which is connected to the target and host using different parts.

- Abuse the abservation of explanation of abservation of abservation of any software. It provides facility to read and write the Ilo parts, RAM and registers. It allows the abservation of eightware execution in read time.
- → Oscilloscope: It is an analog device that is mainly used to measure the exact voltage of a signal with respect to any given time. It is used for the verification of circuit functioning.

 → Ohnmeter: It is a device that is used to measure resistance between any two points on a circuit. It is the chequet hardware debugging

tool.

Diltimeter: This device is used to measure the voltages between any two points on a circuit. It can also be used to determine whether power is available in circuits whip. It is relatively sheep.

Multimeter: Multimeter is mainly used for measuring the voltage and electrical resistance. The working of multimeter is similar to that of showmeter and volt meter.

and tracking of multiple signals and prepare a graph for them. It aperales on timing mode and state mode. It determines any changes in I/o parts. It is processor independent. It is an expensive hardware debugging tool.