Scada Database SOP HERO BATTERY PACK ASSEMBLY LINE



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Last Revision	Prepared By	Approved By
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Steps to add new Parameters in Data log



- 1. Create new tag in kepware
- Kepware training. HMCLpdf (Refer Kepware Training document)
- 2. Add the tag in Parameter INI File in the pathD:\TEAL\Configuration\Tags\Datalog\Parameters\
- 3. Add the newly added parameter in Database
 - 3.1 Create new column in the table
 - 3.2Add the Column in Datalog Script
- 4. Restart the corresponding service

Troubleshooting queries

• SQL Query to check the service number and script

```
SELECT * FROM Datalog_Station_Info order by Station_Id desc
```

• SQL Query to check the INI File Path

```
select * from Datalog_Config_Info order by Station_Id desc
```

• SQL Query to check whether a Barcode is processed or not

```
SELECT * FROM Station_Name
Where
BatteryStackBarcodeData='xxxxxxxxxxxx'

Note: Refer the Station_Info excel provided for finding the table name corresponding to each station name.
```

• SQL Query to remove a barcode from the table

```
Eg: update Zone2_030_CellLoading
    set BatteryStackBarcodeData='RL60272000AB_1'
    where
        BatteryStackBarcodeData='RL60272000AB'
Note: Instead of deleting, update the barcode with _1 to avoid data loss
```

SQL Query to get Today's Data of a table

```
select * from Station_Name
where cast(DateTime as date) = cast(Getdate() as date)
order by RowId desc
```

• SQL Query to find why the table insertion failed error occurred

```
select * from Datalog_Db_Errors order by ErrorDateTime desc
```

Step By Step Step to troubleshoot an issue

- 1. Check the log file to get the status code
- 2. If any issue is there in traceability status. Check by executing the script

Note: Refer the Station_Info List for getting the script name.