

INDUSTRIAL MANAGEMENT

System

A System is defined as a collection of interacting elements that operate to perform a pre-determined objective. A system may be visualized as a processing unit which takes in some input and produces a desirable output.

variables of a system

Environment

Technology

Structure

Size

Strategy

Culture

Management

Management involves creating an internal environment. It is the management which puts into ~~the~~ use the ^{various} ~~factors~~ factors of production. Therefore it is the responsibility of management to create such conditions which are conducive to the maximum effort of the people, so the people can do their work efficiently and effectively.

Management Consists of

- Planning
- Organising
- Staffing
- Leading
- Controlling.

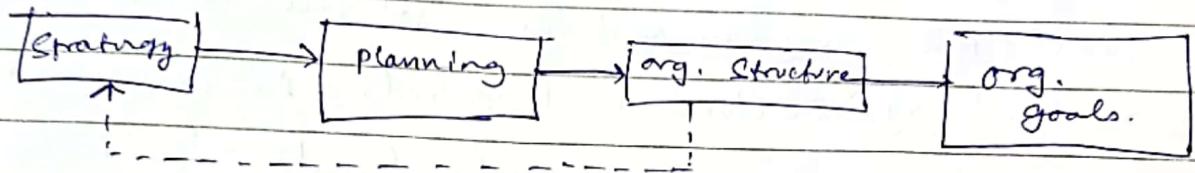
Organization Structure

Structure : Structure refers to the components of an organised whole.

Organised Structure : It is a framework of the relationships b/w the various components of the organisation such as jobs, systems, people working together to achieve the goals.

Factors affecting an Org. Structure

- Strategy: Strategy determines a course of ~~reality~~ predefined set of actions that are taken to reach a goal.



Strategies are designed to achieve the org. goals by designing the desired org. structure. The org. structure and strategy are clearly related to each other.

When a strategy is made to reach a goal the org. structure is formed in a way to match the strategy.

- Technology: Depending on the type of unit, the structure of the org. is to be determined.

People: The people are of a great organisational asset and greatly affect the design of the organisational structure. Organisation has to be a source of satisfying people's individual needs so that people in turn satisfy the org. needs.

Size: As the org. grows in size the req. for more
full workers, decentralization and standardization also inc.
and the org. ~~are~~ ^{are} structured accordingly.

Environment: A closed environment where workers work on
some jobs everyday and the job role doesn't change frequently,
a closed org. structure is preferred. An environment where the
jobs are constantly ~~new~~ restructured and the technology is chang-
ing frequently, a organic org. structure is preferred.

ORG STRUCTURE

i) Functional Structure (Top-down decision making process)

In these employees are grouped and work in diff. div. dept. by specialization. There is a leader assigned to each team and leaders of -

ii) Divisional Structure

A div. structure organizes the employee around a common product or geographical location.

Div. org. hanc team focus on a specific market or a product line.

Independent

Eg. McDonalds.

iii) Matrix Structure

Team members report to several managers at once. People from diff. dept. come to work on a single proj. When the project is done they get back to their respective dept.

TEAM STRUCTURE

A ~~team-based~~ team-based org structure creates small teams which focus on delivering a single product or service.

NETWORK STRUCTURE

It is an act of joining the efforts of two or more orgs with the goal of delivering one product or service.

Organisation Culture

Organisation culture is a system of shared meaning held by its members. It is expressed in terms of norms, values and beliefs held by the members of the org. An org ~~has~~ culture ~~but~~ ~~can't be~~ does not change over time. It ~~can~~ influences the behaviour and hence affect the performance of the org and the industry.

Org Climate

Refers to the current atmosphere of the org.

If it's the superficial maintains

Can be easily ~~not~~ manipulated
by us

Org Culture

Takes a long time

6 Key Features for better org. Structure.

- i) Work Specialisation: Dividing the employees and putting them to work in which they have specialised. This helps in better achievement of the goals.
- ii) Departmentalization: Grouping of similar jobs for better coordination.
- iii) Chain of Command: A line of authority that extends from the top of the org to the lowest part and also clarifies who reports to whom.
- iv) Span of Control: The no. of employees a manager can efficiently manage. The wider the span of control ~~the~~ more efficient the org.
- v) Centralisation: ~~→~~ concentration of power and authority to the highest part of the organisation.
- vi) Decentralisation → Concentration of power and authority to diff levels of org.
- vii) Formalisation: The deg. to which the jobs in the org. are standardised.

Function of Management

Management is composed of five 5 functions

i) Planning: Planning It is the basic function of management and chalking out a future course of action and deciding what would be the most appropriate course of action to achieve ~~the~~ pre-determined goals.

ii) Organising: Organising is the process of bringing together ~~the~~ the physical, financial and human resources together and developing an productive rel. b/w them.

iii) Staffing: Staffing is the process of ~~do~~ manning the org. and keeping it manned. The main goal is to find the right person for the right job.

iv) Directing / Leading: Leading is that inert personnel aspect of management. It involves influencing, guiding, motivating the people in order to ~~not~~ achieve the goals.

v) Controlling : Controlling is the process of checking if proper prog is made towards the goal or not and making changes if not proper progress is made.

NETWORK ANALYSIS

Project

- A project is a series of tasks that need to be completed in a sequence, in order to reach a specific outcome.
- Through network analysis we will learn how to manage these activities effectively.

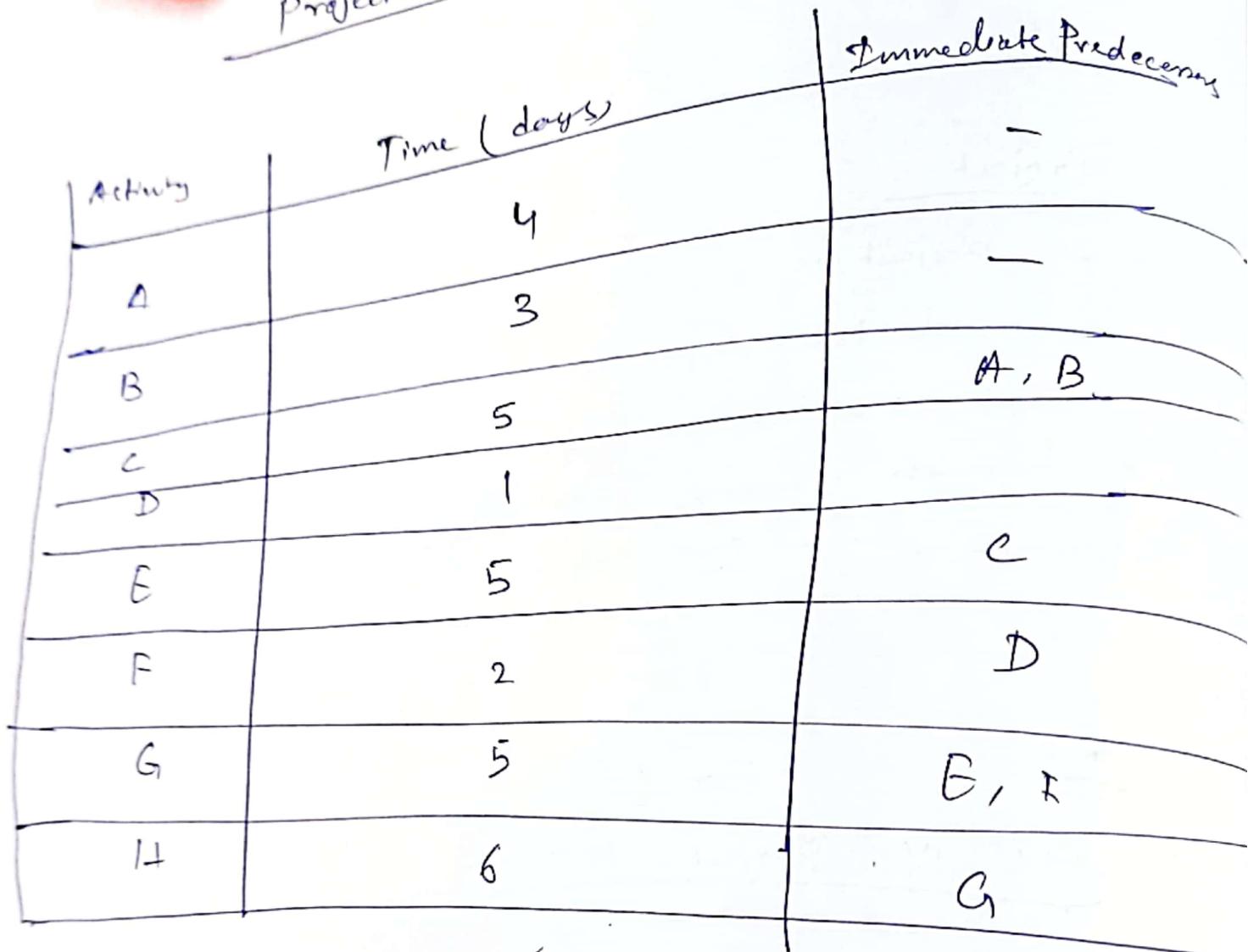
Def.

Do.

Dev. of Project Network

- An activity is rep. by an arrow.
- An activity must have a preceding and a starting event.

Project Network & Construction



Project

Phases of Project Management

1) Planning - The Planning phase involves ~~slicing~~ the total project into small projects.

2) Scheduling: Objective of the Scheduling phase is to prepare a time chart showing the start and finish times for each project.

3) Controlling - Controlling Phase is the followup phase of planning and scheduling phase.

Tools of Management

PDR +

CPM.

Common Errors in Drawing Networks

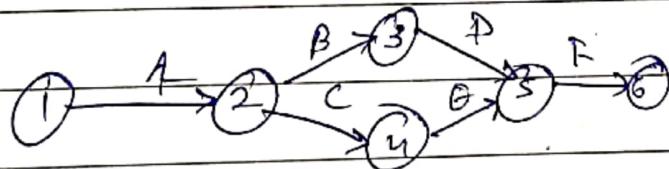
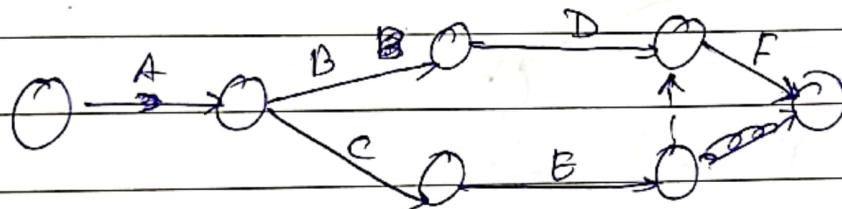
- 1) Dangling: To disconnect an activity before the completion of all the activities.
- 2) Looping: Drawing an endless loop in a network is known as error of looping.
- 3) Redundancy: ~~like~~ unnecessarily inserting the dummy activity in a network.

DATE	
EXPT NO.	

Network Diagram Construction.

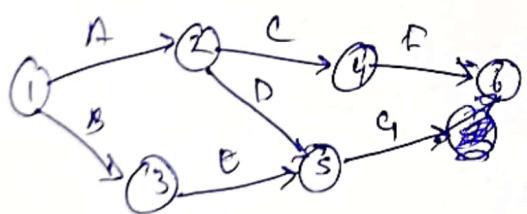
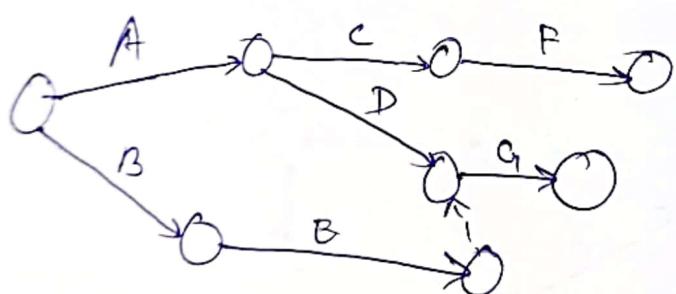
①

Activity	Predessor Act
A	-
B	A
C	A
D	B
E	C
F	D, E

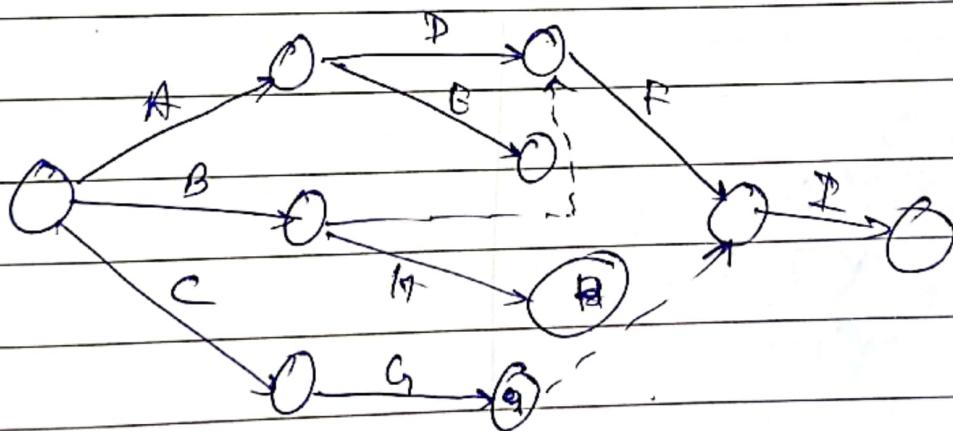


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Activity	Precursor Activities
A	-
B	-
C	A
D	A
E	B
F	C
G	D, E



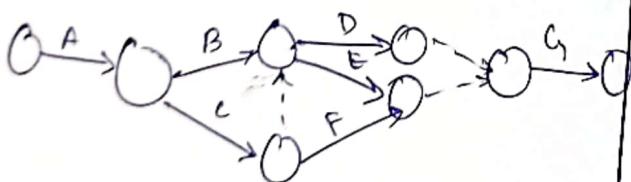
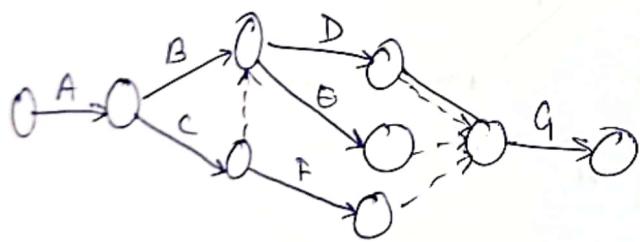
<u>Activity</u>	<u>Precursor Activity</u>
A	-
B	-
C	-
D	A
E	A
F	B, D
G	C
H	B
I	F, G.



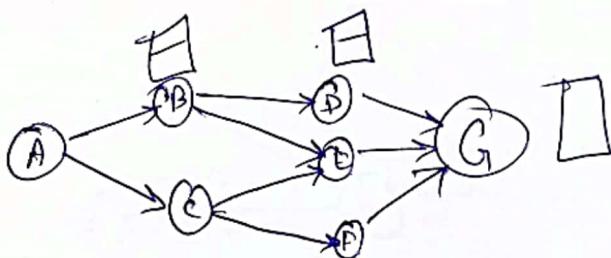
Rough Network

<u>Activity</u>	<u>Precursor Activities</u>
A	-
B	A
C	A
D	B
E	B, C
F	C
G	D, E, F

(AOA)
Activity on Arrow



~~AOD~~ AON

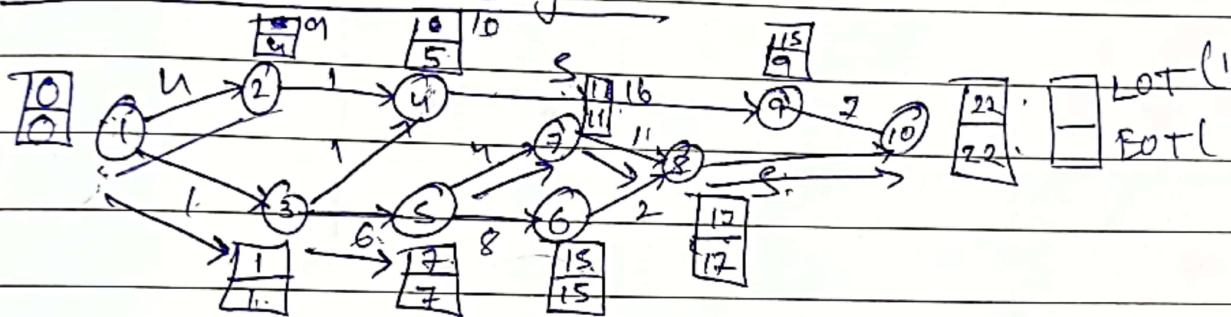


Critical Path Method.

Activity	1-2	1-3	2-4	3-4	3-5	4-9	3-6	5-7	6-8	7-8
Time day	4	1	1	1	6	5	4	8	1	2

8-10	7-10									
S	T									

Draw the network diagram





Activity	Time (t_{ij})	Earliest		Latest		Total float $LS - ES$
		Start (ES)	Finish (EF)	LS	LF	
1-2	4	0	4	5	9	
1-3	1	0	1	0	1	0
2-4	1	4	5	9	10	
3-4	1	5	6	9	10	
3-5	6	11	17	1	7	0
4-9	5	10	15	10	15	
5-6	4	11	15	12	16	
5-7	8	17	15	7	15	0
6-8	1	11	12	16	17	
7-8	2	13	12	15	12	0
8-10	5	12	22	17	22	0
9-10	7	10	17	15	22	

Free float

FF

 t_{ij} -

Critical Activity ($TF_{ij} = 0$)

1 - 3 - 5 - 7 - 8 - 10

$1 + 6 + 8 + 1 + 5 = 22$

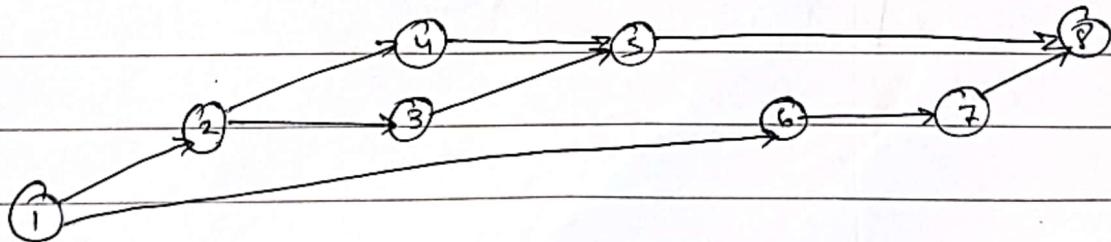
Total project duration 22 days.

PERT

Programme Evaluation and Review Technique

Activity	EST. duration (weeks)		
	Optimistic (to)	Most Likely (tm)	Pessimistic (tp)
(1-2)	1	7	13
1-6	2	5	14
(2-3)	2	14	26
2-4	2	5	8
(3-5)	7	10	19
4-5	5	5	17
6-7	5	8	29
(5-8)	3	3	9
7-8	8	17	32

- 1) Draw the project network.



2) Find the expected duration and variance of each activity.

$$t_e = \frac{t_o + 4t_m + t_p}{6} \quad \sigma^2 = \left(\frac{t_p - t_o}{6} \right)^2$$

$$\frac{1 + 4.2 + 13}{6} = 7 \quad \left(\frac{13 - 1}{6} \right)^2 = 4$$

$$\frac{2 + 2.5 + 14}{6} = 6 \quad \left(\frac{14 - 2}{6} \right)^2 = 4$$

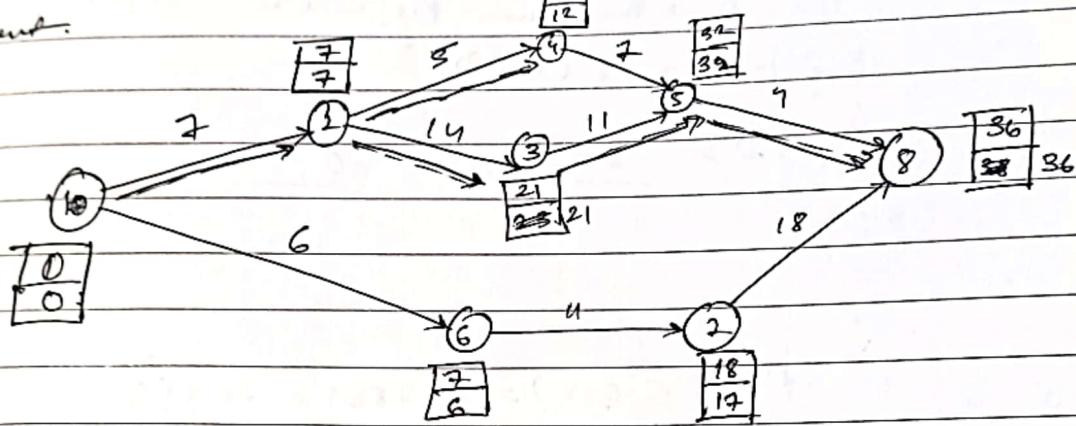
$$\frac{2 + 4 \times 14 + 26}{6} = 14 \quad \left(\frac{26 - 2}{6} \right)^2 = 16$$

5	1
11	4
2	4
11	16
4	1
18	16

DATE _____

ENOT NO. _____

3) Calc. earliest ad latest occurrence of each event.



4) Calc. expected project length.

$$1 - 2 - 3 - 5 - 8$$



Circle the path.

$$\begin{aligned} \text{Expected project duration.} &= 7 + 14 + 11 + 4 \\ &= 28 + 11 + 2 \\ &= 36 \text{ weeks.} \end{aligned}$$

5) calc. the variance and S.D.

$$\begin{aligned} \text{Proj. length variance.} &= 4 + 16 + 4 + 1 \\ &= 25. \end{aligned}$$

$$S.D. = \sqrt{25} = \sqrt{25} = 5$$

6) Find the prob. of project completion in 40 days.

The prob that the proj will be completed in 40 days
is given by $P(Z \leq D)$

$$D = \frac{T_s - T_e}{\sigma} = \frac{40 - 36}{5} = \frac{4}{5} = 0.8.$$

$$P(Z \leq 0.8) = 0.7881 = 78.81\%.$$

Crashing

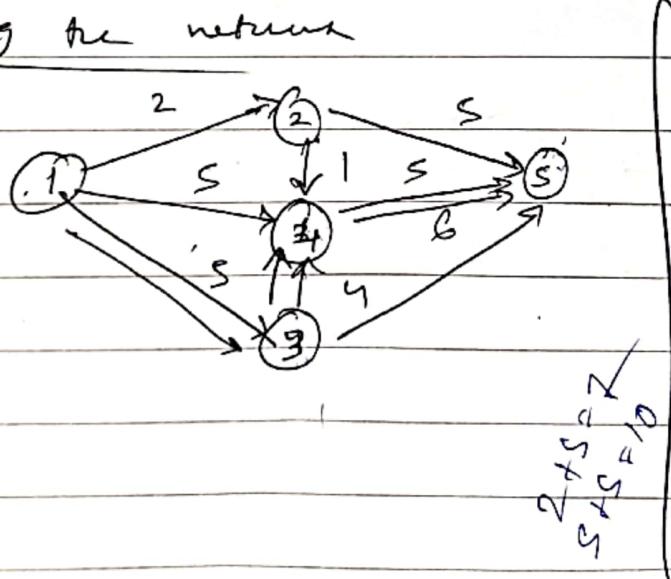
Activ'ts	Normal time	Normal cost	Crash time	Crash cost	Cost slope
1-2	2	800	1	1400	600
(1-3)	5 yrs	1000	2	2000	333.33
1-4	5	800 1000	3	1800	400
2-4	1	500	1	500	—
2-5	5	1500	3	2100	300
(3-4)	4	2000	3	3000	1000
3-5	6	1200	4	1600	200
(4-5)	5	900	3	1600	350
$\Sigma : 8900$					

Cost slope = Crash cost - Normal cost

Crash time - $\frac{1}{\text{cost slope}}$

Normal time - Crash time

Drawing the network



Calc. the critical path

$$2 + 5 = 7$$

$$5 + 4 = 9$$

$$5 + 4 + 5 = 14$$

$$(1-3-4-5)$$

$$13800 + 333.33 - (350 \times 1)$$

$=$
Total cost of project duration is 14 weeks.

$$\text{Indirect cost} = 350$$

$$= 8900 + 350 \times 14 =$$

3800

Crashing the network

Critical path
1-3-4-5

Critical act

$$\begin{matrix} 1-3 \\ 3-4 \\ 4-5 \end{matrix}$$

(Crash time - Normal time)

Crash limit

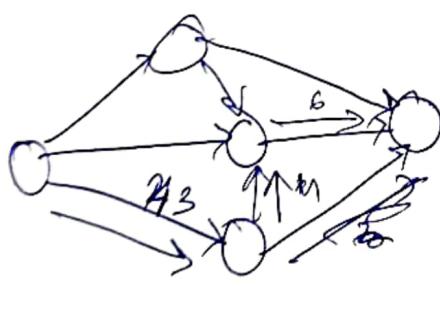
$$\begin{matrix} 3 \\ 1 \\ 2 \end{matrix}$$

Slope

$$\begin{matrix} 333.33 \\ 1000 \\ 350 \end{matrix}$$

$$(350 \times 3)$$

$$\begin{matrix} 8900 + 333.33 \\ 10000 \end{matrix} - (350 \times 3)$$



Critical act	critical act	Crash limit	\$862
1-3	1-3	2	<u>333.33</u>
3-4	3-4	1	1000
4-5	4-5	2	350

$$\begin{aligned} &= 8,183.3 + 333.3 - (350 \times 2) \\ &= 7,816.6 \end{aligned}$$

SOND

	Crash Unit	Slope
1-3	1	833.3
3-4	1	1000
4-5	2	350.

$$\begin{aligned}
 &= 7,816.6 + 833.3 - (350 \times 1) \\
 &= 7799.6909
 \end{aligned}$$

	Crash Unit	Slope
1-3	0	
3-4	1	
4-5	21	350

$$\underline{\underline{= 7799.09 + 350 - (350 \times 1)}}$$