# Ajashy Engineering Sales

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# **External Line Up Clamp**

External Line Up Clamp are used externally over the pipes for pipe jointing. There are precision fitted to the exact specifications to ensure true alignment and quick clamping. These have flat cross bar design with hydraulic jack and lever for line up of the pipe. These have ease of operation due to extra power of hydraulics with no need of adjustment.

#### Caution

External clamps are designed for the sole purpose of aligning pipe ends while welding. It should not be used as lifting accessory.

#### **Features**

- > Accurately aligns in very less time
- Hinged to open wide for easy mounting, use, or removal.
- > Circle secured by single master pin.
- ➤ Bridging allows full 360° welding without removing clamp.
- Available in sizes from 6 60".
- > Heavy duty all steel construction.
- > Precision manufactured, field proven.



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#### **Specifications**

MODEL	PIPE SIZE IN	LENGTH	WIDTH	UEICUT	WEIGHT	ODEDATION
MODEL	INCHES	LENGTH	WIDTH	HEIGHT	WEIGHT	OPERATION
VO.0		MM	MM	MM	KG	NA I
XC 6					15	Manual
XC 8					18	Manual
XC 10	10"	250	457	483	35	Manual
XC 12	12"	250	483	508	40	Hydraulic
XC 14	14"	250	457	584	42	Hydraulic
XC 16	16"	250	508	635	44	Hydraulic
XC 18	18"	250	559	686	47	Hydraulic
XC 20	20"	250	610	737	54	Hydraulic
XC 22	22"	250	660	787	56	Hydraulic
XC 24	24"	250	711	838	60	Hydraulic
XC 26	26"	250	762	889	68	Hydraulic
XC 28	28"	250	813	940	72	Hydraulic
XC 30	30"	250	864	991	74	Hydraulic
XC 32	32"	250	914	1041	77	Hydraulic
XC 34	34"	250	965	1092	80	Hydraulic
XC 36	36"	250	1016	1143	82	Hydraulic
XC 38	38"	250	1067	1194	85	Hydraulic
XC 40	40"	250	1118	1245	87	Hydraulic
XC 42	42"	250	1168	1295	90	Hydraulic
XC 44	44"	250	1246	1378	93	Hydraulic
XC 46	46"	250	1284	1416	102	Hydraulic
XC 48	48"	250	1321	1448	105	Hydraulic
XC 52	52"	250	1402	1514	110	Hydraulic
XC 56	56"	250	1524	1651	117	Hydraulic
XC 58	58"	250	1596	1678	125	Hydraulic
XC 60	60"	250	1626	2008	140	Hydraulic

<sup>\*</sup> Weight is excluding the weight of Hydraulic Jack



#### Warranty

All products are guaranteed against defects due to faulty workmanship or materials for twelve months from the date of purchase. This guarantee is limited to the repair or replacement of any parts found to be defective, and no other liability—expressed, implied, or contingent—is assumed.

#### **Disclaimer**

These specifications are general guidelines for product selection and can be changed for your specific requirement.

Dimensions and weights are provided for convenience of reference only and may vary upon manufacturing of individual product.



