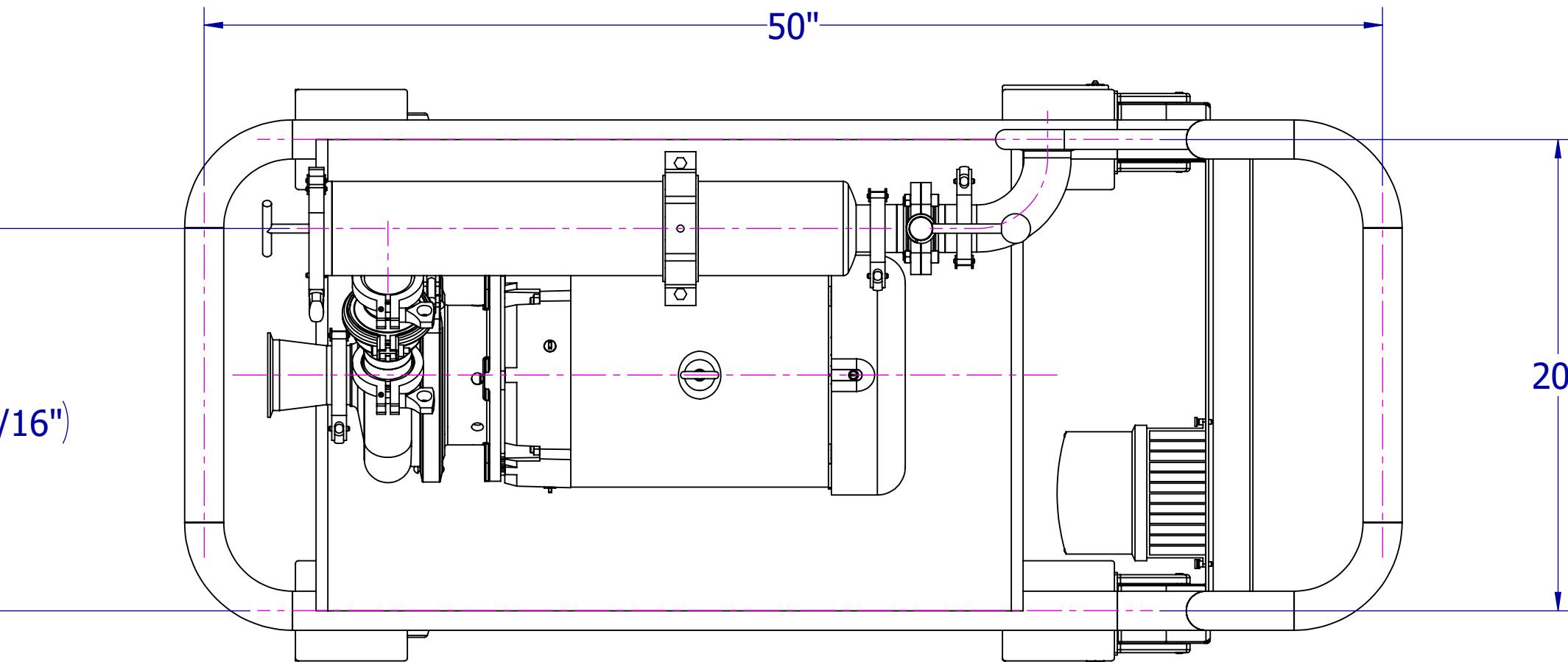
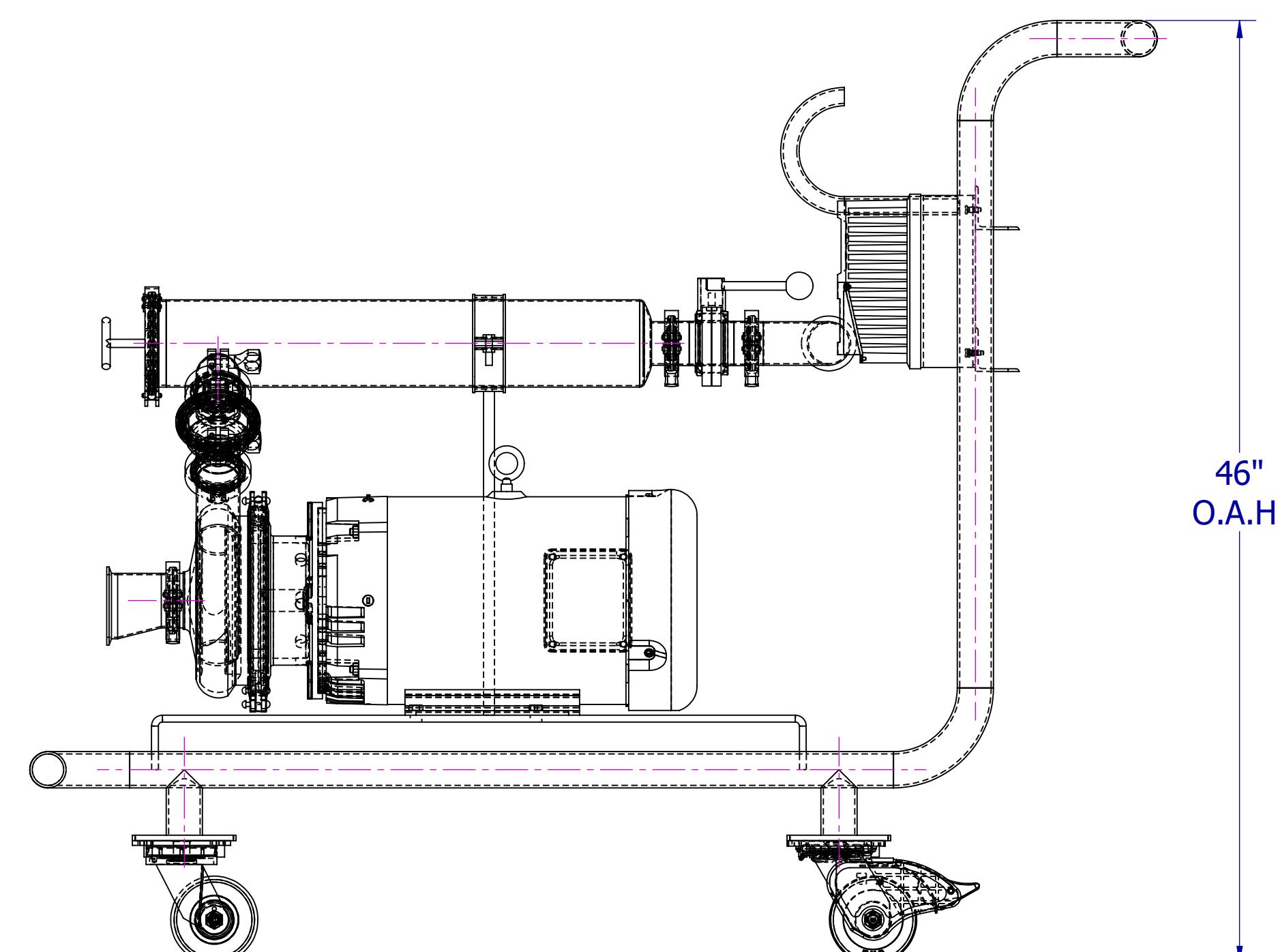


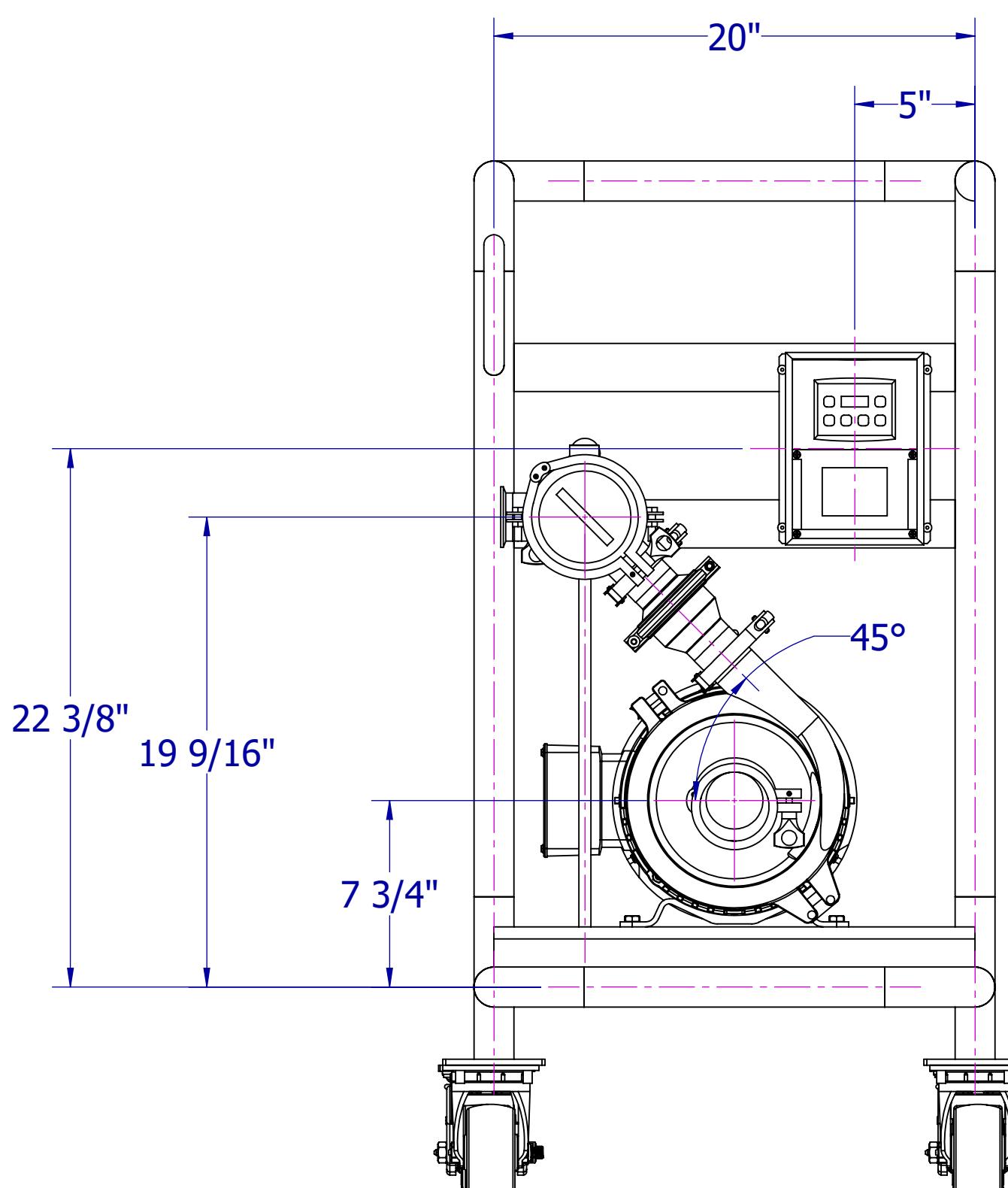
TOLERANCE TABLE			
LINERAR	$\pm 1/16"$		
ANGULAR	$\pm 1°$		
HOLE SIZE	$\pm 1/16"$		
HOLE LOCATION	$\pm 1/16"$		



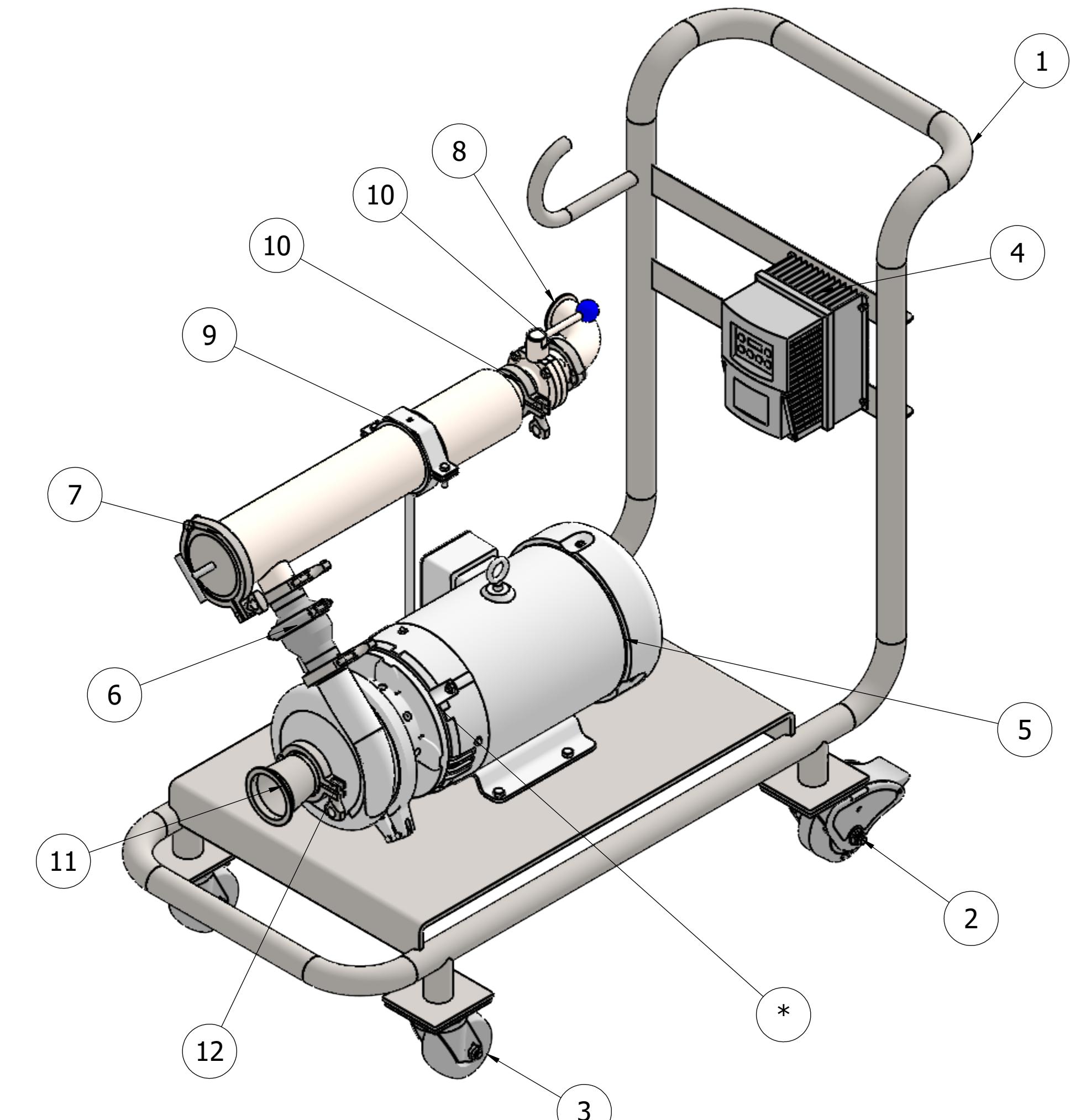
TOP VIEW



SIDE VIEW



FRONT VIEW



ISO VIEW

GENERAL NOTES

1. QUANTITY REQ'D: 1(ONE) PUMP CART
2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
3. WELDING SYMBOLS PER AWS A2.4 AND ASME SECTION IX.
4. MATERIAL SUBSTITUTIONS ARE NOT PERMITTED WITHOUT WRITTEN APPROVAL.
5. ALL WELDING TO BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH APPROVED WPS/PQR.
6. CONTINUOUS WELDS REQUIRED UNLESS SPECIFICALLY NOTED AS INTERMITTENT.
7. WELD SIZES SHOWN ARE MINIMUM REQUIRED.
8. WELD SPATTER SHALL BE REMOVED; WELDS SHALL BE FREE OF CRACKS, POROSITY, AND UNDERCUT.
9. CREVICES, SHARP CORNERS, AND DEAD LAGS ARE NOT PERMITTED IN PRODUCT-CONTACT AREAS.
10. SHELL DIAMETERS AND CONE ANGLES SHOWN ARE NOMINAL AFTER FORMING.
11. DISTORTION TO BE MINIMIZED DURING FABRICATION AND WELDING.
12. ADDITIONAL NDE (PT, RT, ETC.) TO BE PERFORMED IF SPECIFIED BY CODE OR CLIENT.
13. LIFTING, HANDLING, AND FABRICATION SUPPORTS SHALL NOT DAMAGE FINISHED SURFACES.

MATERIAL		GRADE	
PRODUCT CONTACT			
NON-PRODUCT CONTACT	T-304-SS		
ELASTOMERS	EPDM		
FINISH			
MATERIAL FINISH	INTERIOR	EXTERIOR	
WELD FINISH	AS LAID	GLASS BEAD	
STRUCTURAL ELEMENTS	N/A	GLASS BEAD	
TUBING ELEMENTS	#4 -32	#4 -32	

DESCRIPTION: STANDARD TRANSFER PUMP CART/CIP CART  
CUSTOMER: FORTIS INDUSTRIAL SOLUTIONS  
PROJECT: REFERENCE DRAWINGS  
DRW.NO.: SKID-005-101-R00  
JOB NO.: INTERNAL  
SCALE : 1:6 PAGE: 1 of 2  
REV. 00 DATE: 07JAN26 DRN: AS  
CHKD: AD

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00	31DEC25	ISSUED FOR FABRICATION	SC
No.	DATE	REVISION	BY

REVISION TABLE

**Fortis**  
Industrial Solutions  
TORONTO ONTARIO



A