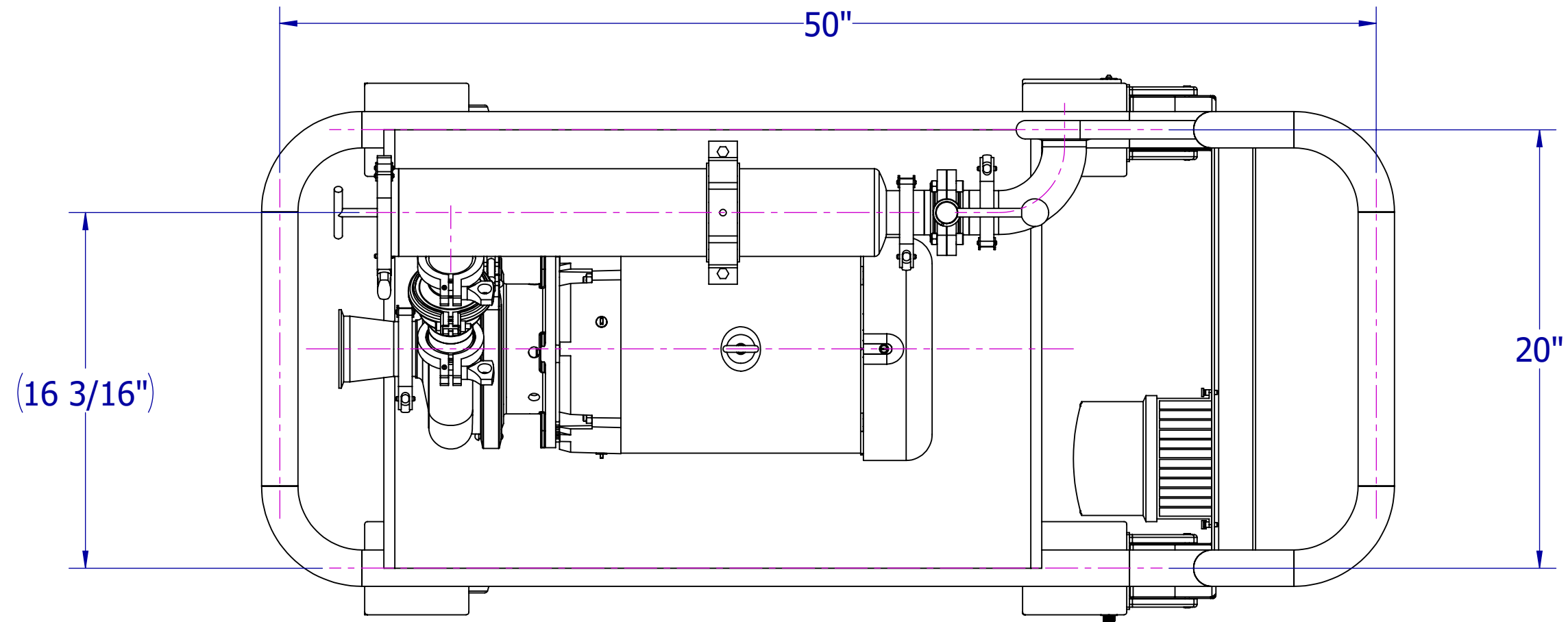
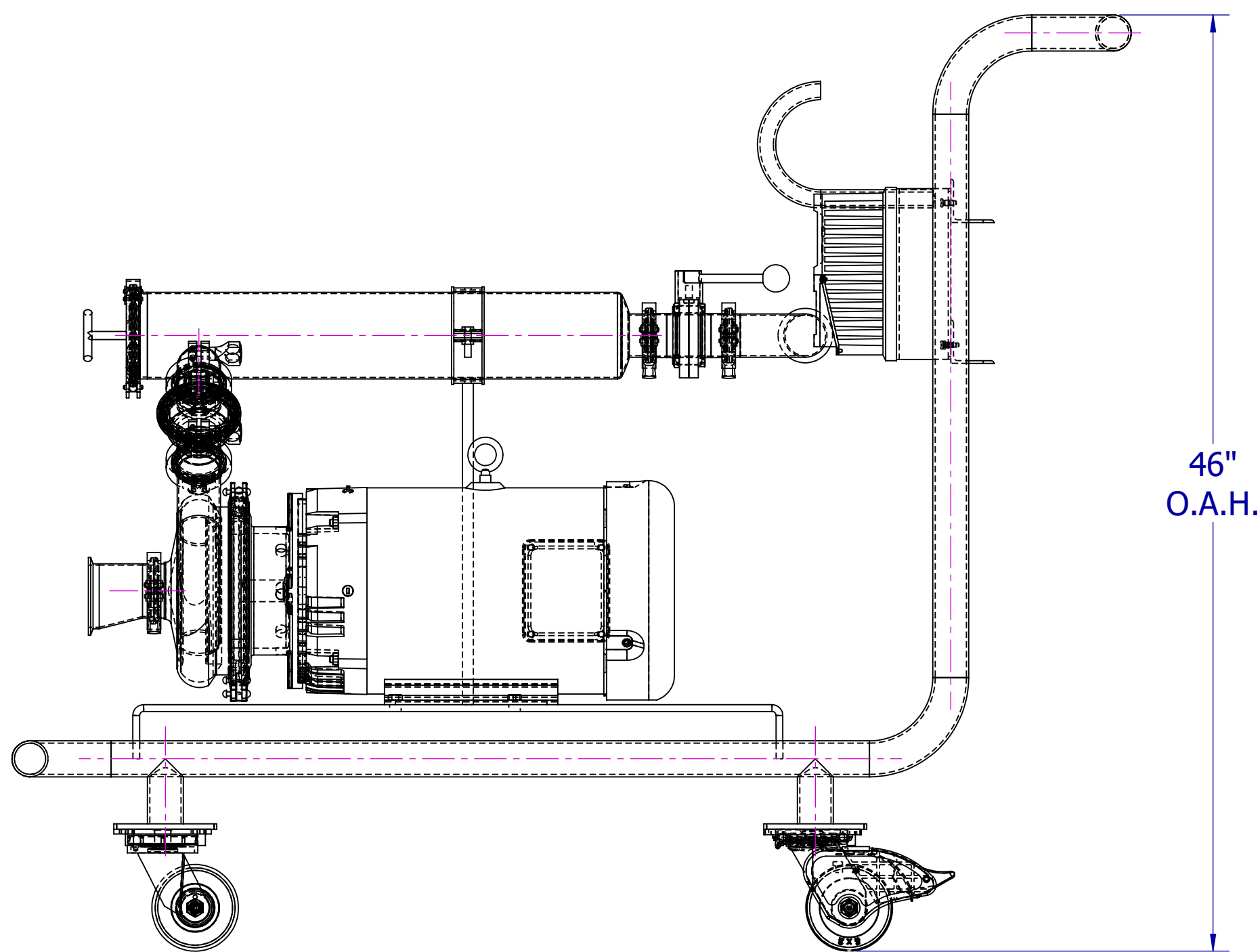


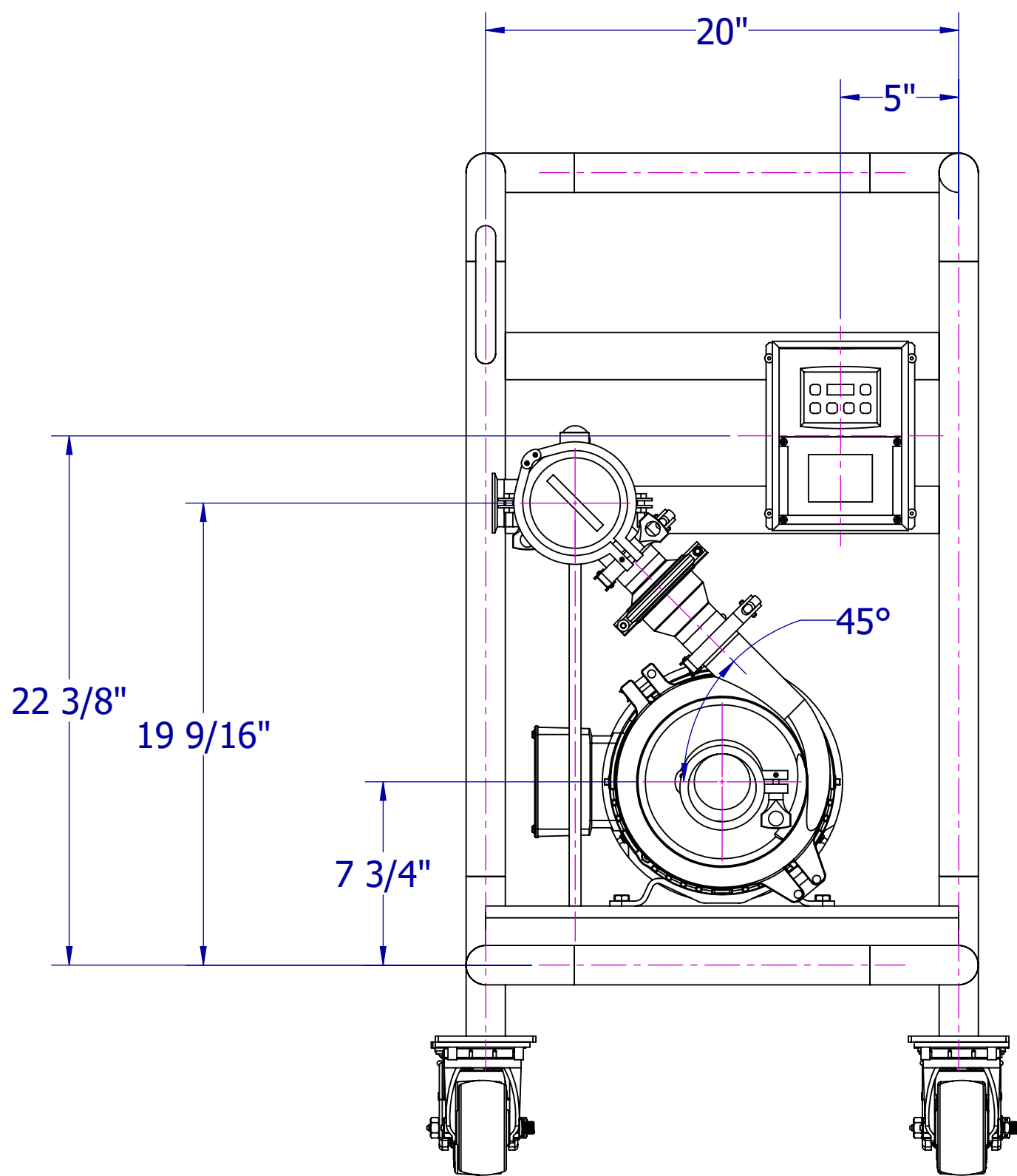
TOLERANCE TABLE	
LINEAR	$\pm 1/16"$
ANGULAR	$\pm 1^\circ$
HOLE SIZE	$\pm 1/16"$
HOLE LOCATION	$\pm 1/16"$



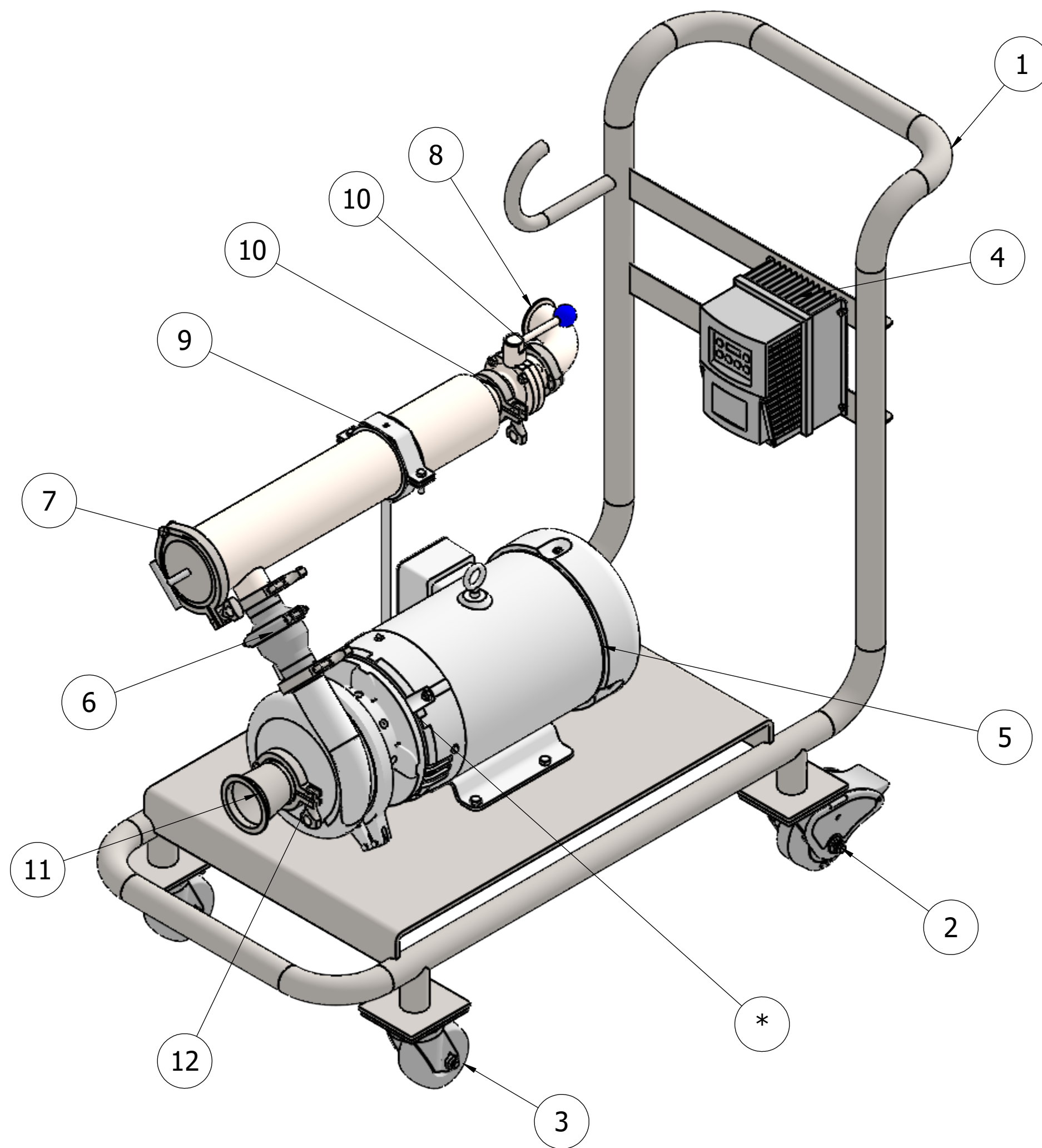
TOP VIEW



SIDE VIEW




FRONT VIEW



ISO VIEW

ITEM	LOCATION	QTY.	DESCRIPTION	MATERIAL
1	FRAME	1	STRUCTURAL FRAME - REFER PG. 2	T-304 SS
2	FRAME	2	S/N 30305T712 - SAMSON CASTER WITH WELD ON PLATE (LOAD CAPACITY: 1000LBS)	T-304 SS
3	FRAME	2	S/N 22955T41- SAMSON CASTER WITH WELD ON PLATE (LOAD CAPACITY: 1000LBS)	T-304 SS
4	PLC	1	S/N - 7786K36 - PROGRAMMABLE 3-PHASE AC MOTOR SPEED CONTROL	T-304 SS
5	PUMP	1	XXXXXX 2 1/2" INLET X 2" OUTLET - 25HP PUMP	T-304-SS
6	PIPING	1	2" CHECK VALVE X TRI-CLAMP ENDS	T-304-SS
7	PIPING	1	S10147-010-STRAINER	T-304 SS
8	PIPING	1	2" ELBOW - 90 DEG - BOTH ENDS CLAMP - 2CMPPM6	T-304-SS
9	PIPING	1	4" TUBE HANGER C/W 5/8" ROD AND EPDM SEAT	T-304 SS/EPDM
10	PIPING	4	2" CLAMP - DOUBLE PIN C/W WINGNUT - 13MHHM	T-304-SS
11	PIPING	1	2 X 2 1/2" REDUCER - CLAMP ENDS - EECENTRIC - 4MP76	T-304-SS
12	PIPING	1	2 1/2" CLAMP - DOUBLE PIN C/W WINGNUT - 13MHHM	T-304-SS
13	PIPING	1	2" BUTTERFLY VALVE C/W EPDM SEATS	T-304-SS

MATERIAL		
	GRADE	
PRODUCT CONTACT	T-304-SS	
NON-PRODUCT CONTACT	T-304-SS	
ELASTOMERS	EPDM	
FINISH		
	INTERIOR	EXTERIOR
MATERIAL FINISH	N/A	GLASS BEAD
WELD FINISH	AS LAID	GLASS BEAD
STRUCTURAL ELEMENTS	N/A	GLASS BEAD
TUBING ELEMENTS	#4 -32	#4 -32

00	31DEC25	ISSUED FOR FABRICATION	SC
No.	DATE	REVISION	BY
REVISION TABLE			
<h1>Fortis</h1> <h2>Industrial Solutions</h2> <p>TORONTO ONTARIO</p>			
DESCRIPTION:	STANDARD TRANSFER PUMP CART/CIP CART		
CUSTOMER:	FORTIS INDUSTRIAL SOLUTIONS		
PROJECT:	REFERENCE DRAWINGS		
DRW.NO.:	SKID-005-101-R00		
JOB NO.:	INTERNAL		
SCALE : 1:6	PAGE: 1 OF 2	DRN: AS	
REV.: 00	DATE: 07JAN26	CHKD: AD	
<p>THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FORTIS INDUSTRIAL SOLUTIONS.IT CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION, INCLUDING PATENTED OR PATENTABLE FEATURES, REPRODUCTION, DISCLOSURE, OR USE—IN WHOLE OR IN PART—is STRICTLY PROHIBITED WITHOUT PRIOR WRITTEN AUTHORIZATION FROM FORTIS INDUSTRIAL SOLUTIONS.</p>			

GENERAL NOTES

1. QUANTITY REQ'D: 1(ONE) PUMP CART
2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
3. WELDING SYMBOLS PER AWS A2.4 AND ASME SECTION IX.
4. MATERIAL SUBSTITUTIONS ARE NOT PERMITTED WITHOUT WRITTEN APPROVAL.
5. ALL WELDING TO BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH APPROVED WPS/PQR.
6. CONTINUOUS WELDS REQUIRED UNLESS SPECIFICALLY NOTED AS INTERMITTENT.
7. WELD SIZES SHOWN ARE MINIMUM REQUIRED.
8. WELD SPATTER SHALL BE REMOVED; WELDS SHALL BE FREE OF CRACKS, POROSITY, AND UNDERCUT.
9. CREVICES, SHARP CORNERS, AND DEAD LAGS ARE NOT PERMITTED IN PRODUCT-CONTACT AREAS.
10. SHELL DIAMETERS AND CONE ANGLES SHOWN ARE NOMINAL AFTER FORMING.
11. DISTORTION TO BE MINIMIZED DURING FABRICATION AND WELDING.
12. ADDITIONAL NDE (PT, RT, ETC.) TO BE PERFORMED IF SPECIFIED BY CODE OR CLIENT.
13. LIFTING, HANDLING, AND FABRICATION SUPPORTS SHALL NOT DAMAGE FINISHED SURFACES.