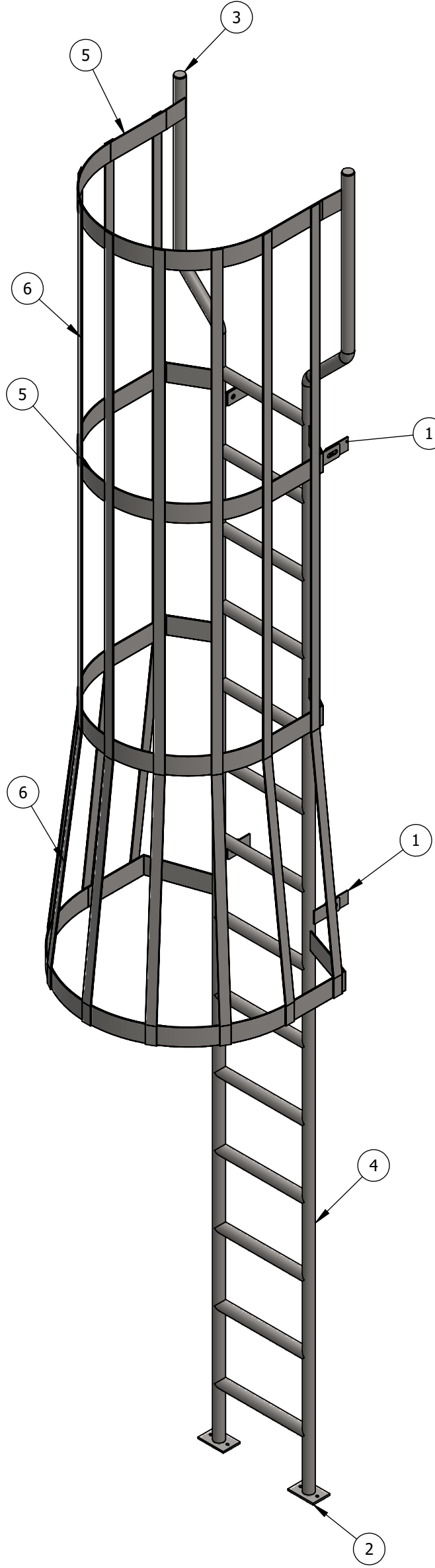
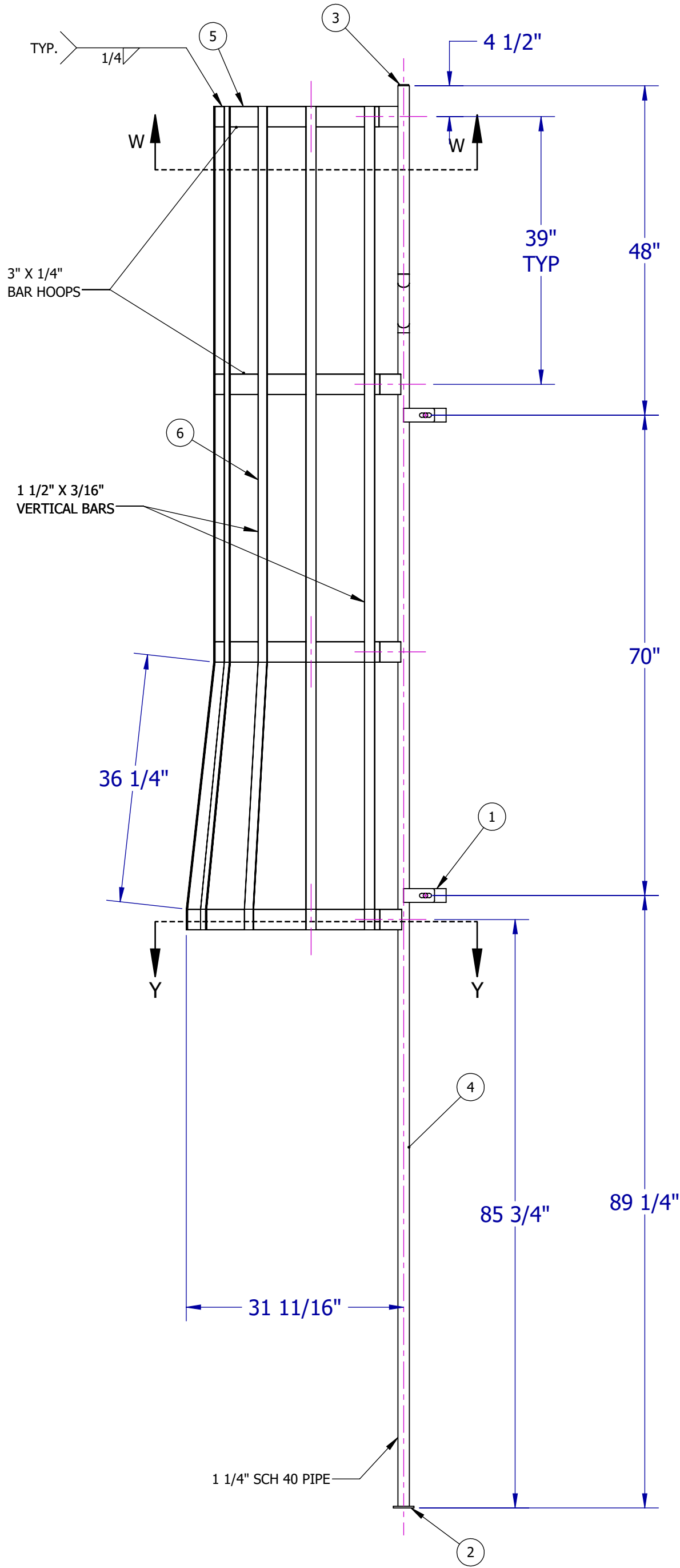
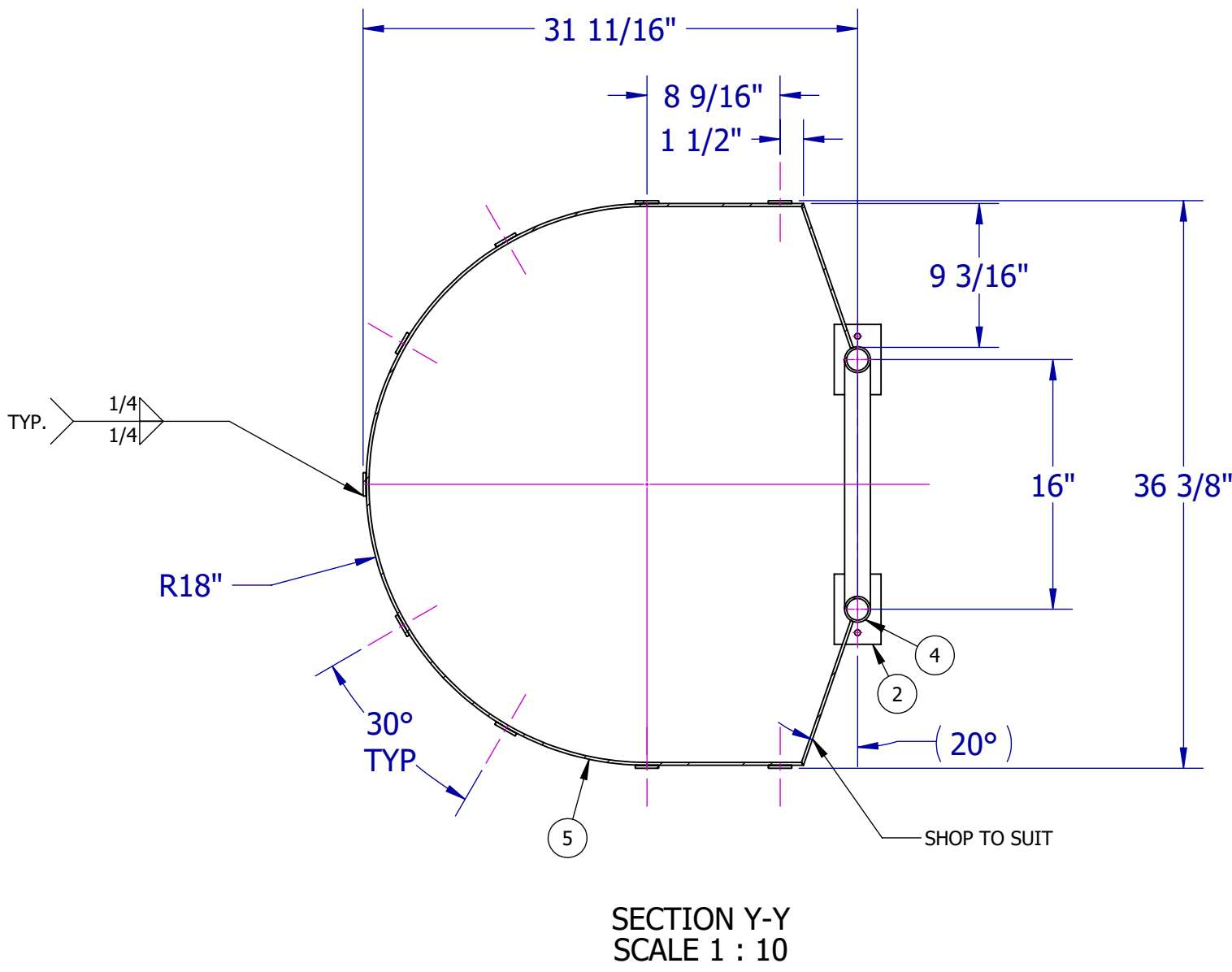
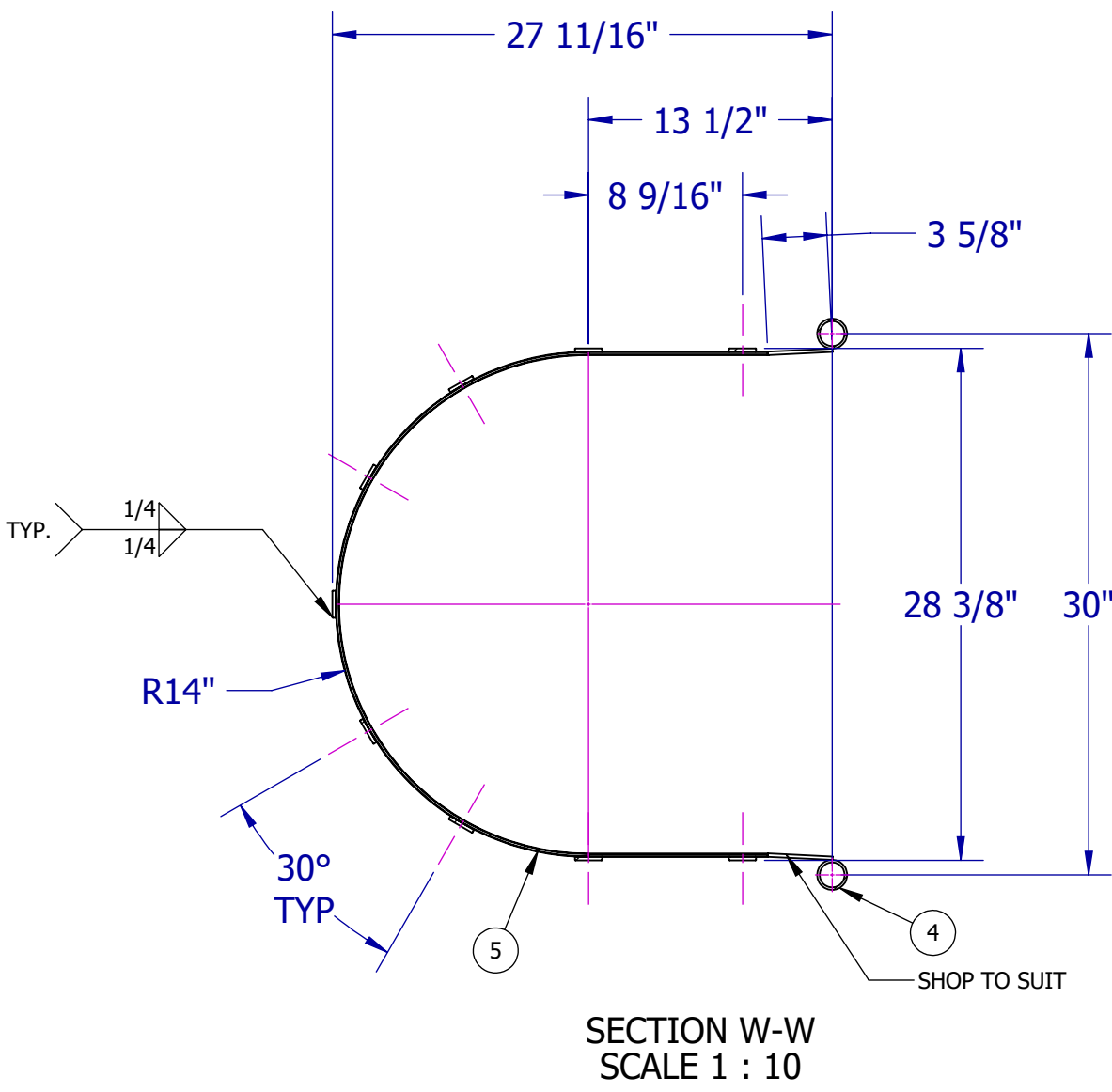
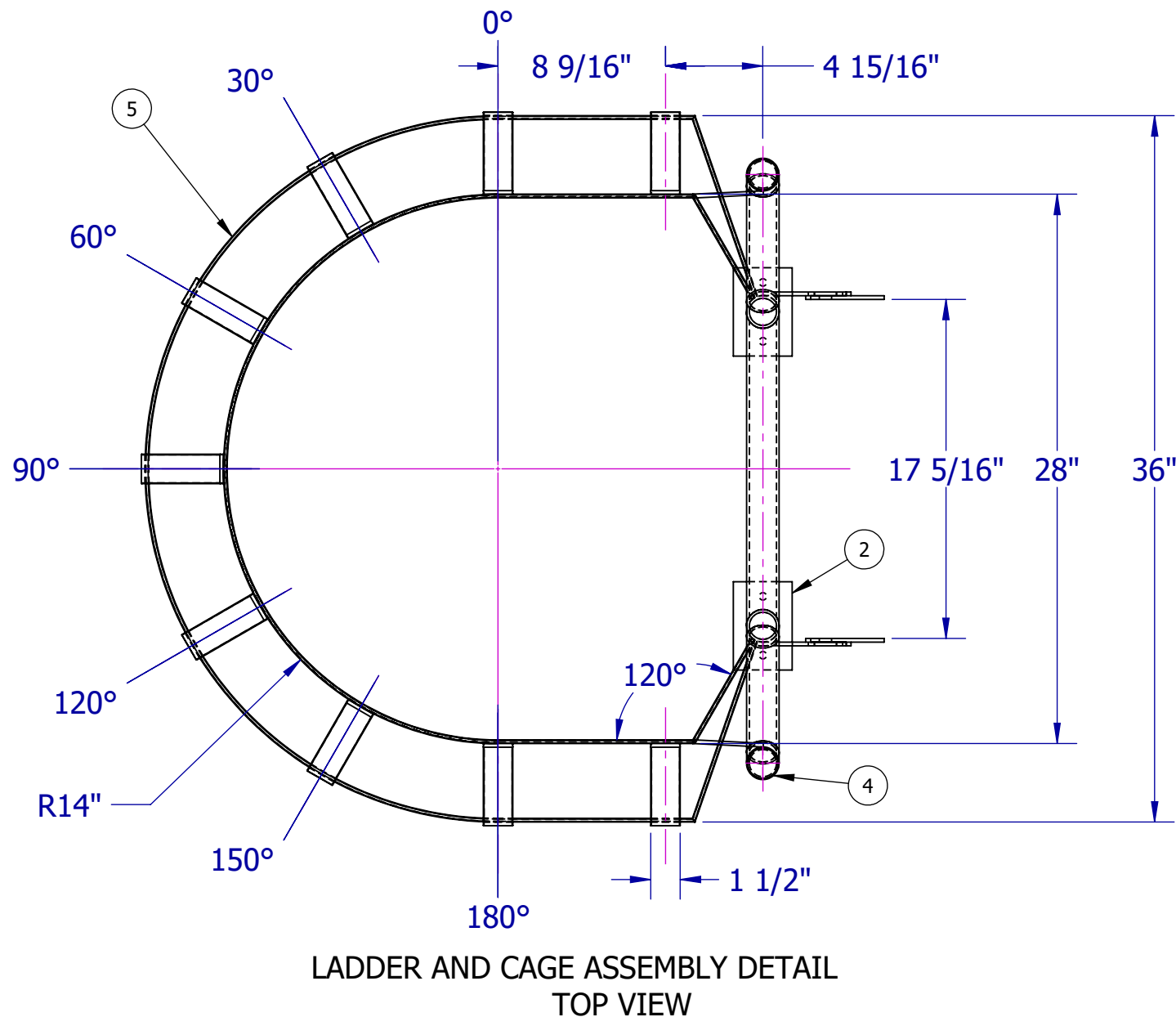
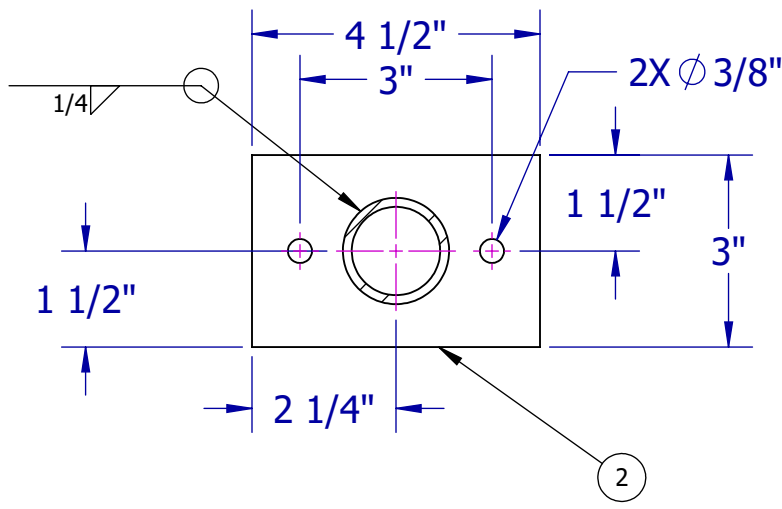
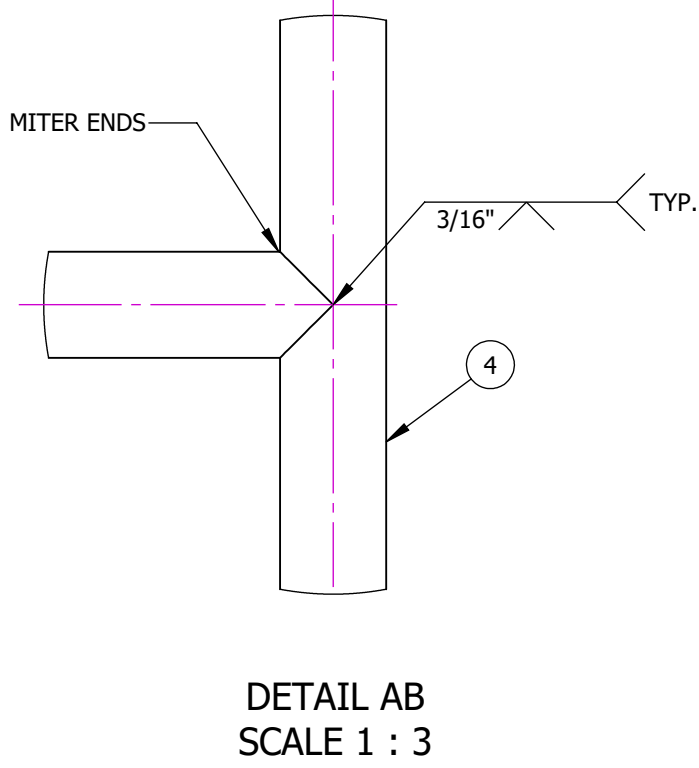
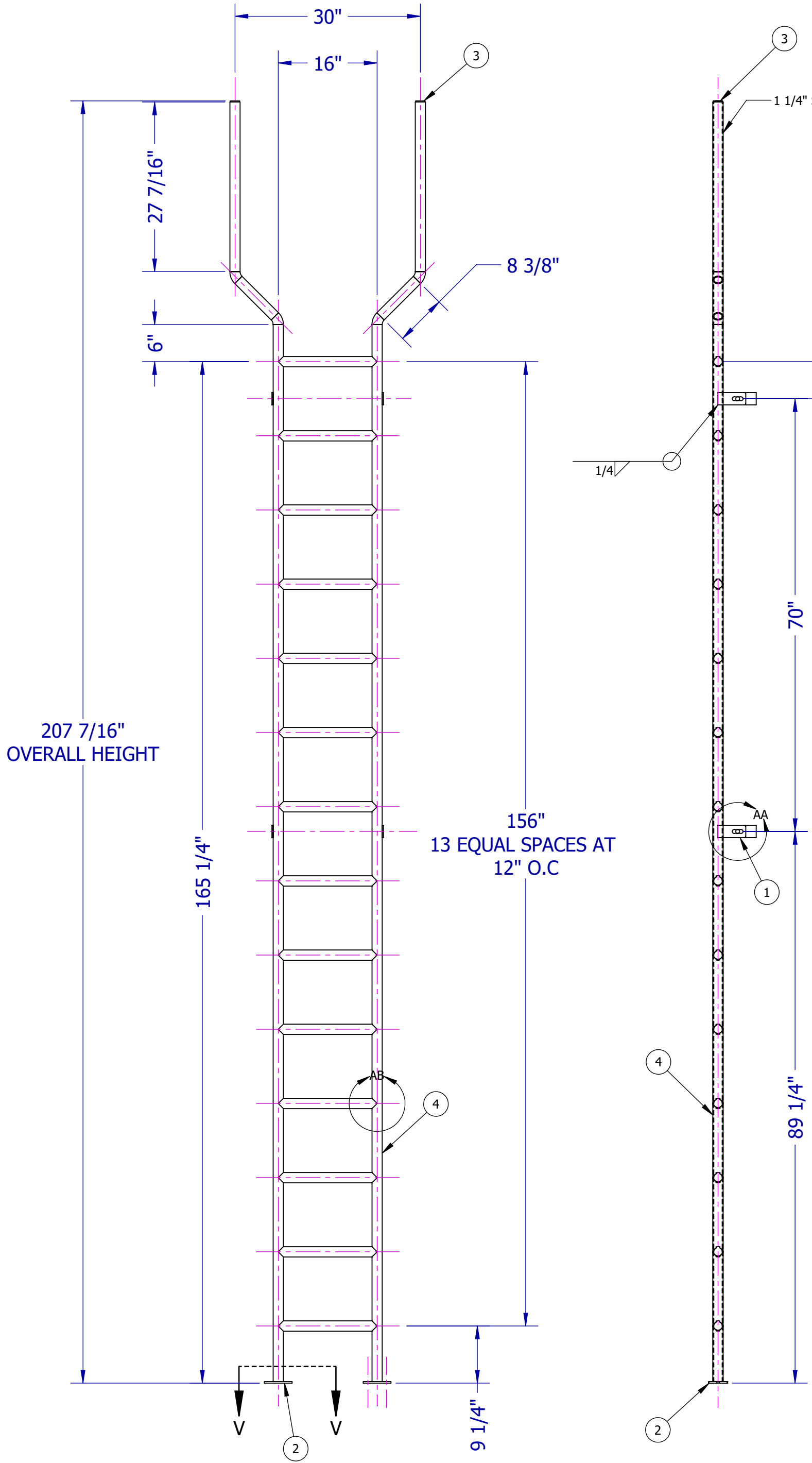


TOLERANCE TABLE	
LINERAR	± 1/16"
ANGULAR	± 1°
HOLE SIZE	± 1/16"
HOLE LOCATION	± 1/16"

BILL OF MATERIALS				
ITEM	LOCATION	QTY.	DESCRIPTION	MATERIAL
1	LADDER	8	4"LG X 2"WD X 1/4" THK FLAT BAR - ALTERED	T-304-SS
2	LADDER	2	4 1/2" LG X 3" WD X 1/4" THK PLATE - ALTERED	T-304-SS
3	LADDER	2	1 1/2" DIA X 1/4" THK END CAP	T-304-SS
4	LADDER	54FT	1 1/4" SCH 40 PIPE	T-304-SS
5	CAGE	26FT	3" WD X 3/16" THK FLAT BAR	T-304-SS
6	CAGE	91FT	1 1/2" WD X 3/16" THK FLAT BAR	T-304-SS



- GENERAL NOTES
1. QUANTITY REQ'D: 4(FOUR)
 2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
 3. WELDING SYMBOLS PER AWS A2.4 AND ASME SECTION IX.
 4. MATERIAL SUBSTITUTIONS ARE NOT PERMITTED WITHOUT WRITTEN APPROVAL.
 5. ALL WELDING TO BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH APPROVED WPS/PQR.
 6. ALL WELDS SHALL BE FULL PENETRATION (CJP) UNLESS OTHERWISE NOTED.
 7. WELD SIZES SHOWN ARE MINIMUM REQUIRED.
 8. WELD SPATTER SHALL BE REMOVED; WELDS SHALL BE FREE OF CRACKS, POROSITY, AND UNDERCUT.
 9. CREVICES, SHARP CORNERS, AND DEAD LAGS ARE NOT PERMITTED IN PRODUCT-CONTACT AREAS.
 10. DISTORTION TO BE MINIMIZED DURING FABRICATION AND WELDING.

MATERIAL		
	GRADE	
PRODUCT CONTACT	T-304-SS	
NON-PRODUCT CONTACT	T-304-SS	
ELASTOMERS	-	
FINISH		
	INTERIOR	EXTERIOR
MATERIAL FINISH	N/A	GLASS BEAD
WELD FINISH	N/A	GLASS BEAD
STRUCTURAL ELEMENTS	N/A	GLASS BEAD
TUBING ELEMENTS	N/A	N/A

00	04JAN25	ISSUED	AS
NO.	DATE	REVISION	BY
REVISION TABLE			
<div><div>Fortis</div><div>Industrial Solutions</div><div>TORONTO ONTARIO</div></div>			
DESCRIPTION:		LADDER & CAGE ASSEMBLY	
CUSTOMER:		FORTIS INDUSTRIAL SOLUTIONS	
PROJECT:		REFERENCE DRAWINGS	
DRW.NO.:		EQT-001-101-R00	
JOB NO.:		INTERNAL	
SCALE : 1:16		PAGE: 1 OF 1	DRN: AS
REV.: 00		DATE: 03JAN25	CHKD: AD
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