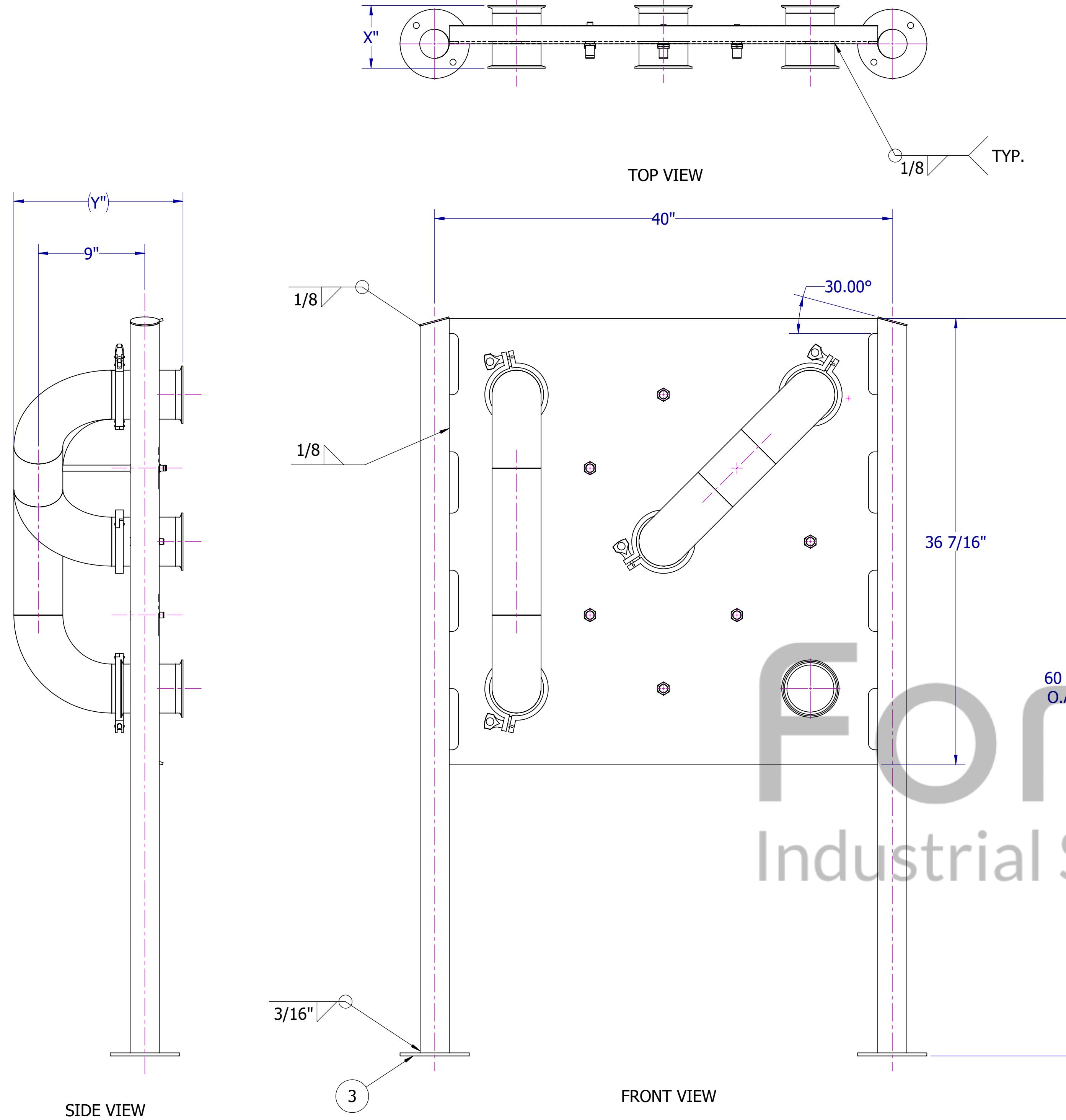
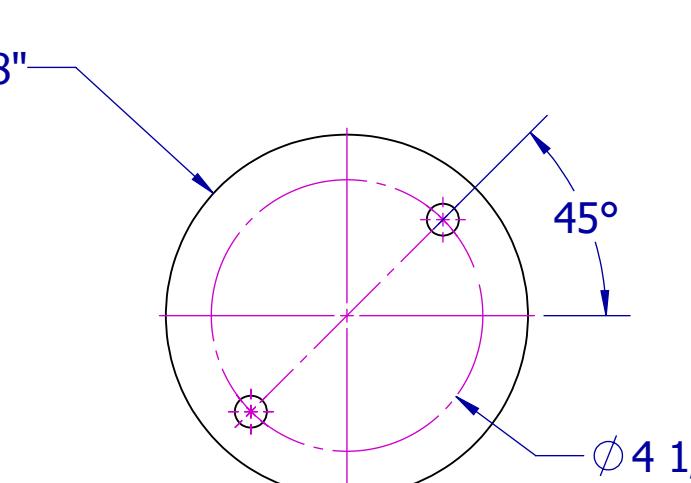


TOLERANCE TABLE
LINEAR $\pm \frac{1}{16}$ "
ANGULAR $\pm 1^\circ$
HOLE SIZE $\pm \frac{1}{16}$ "
HOLE LOCATION $\pm \frac{1}{16}$ "

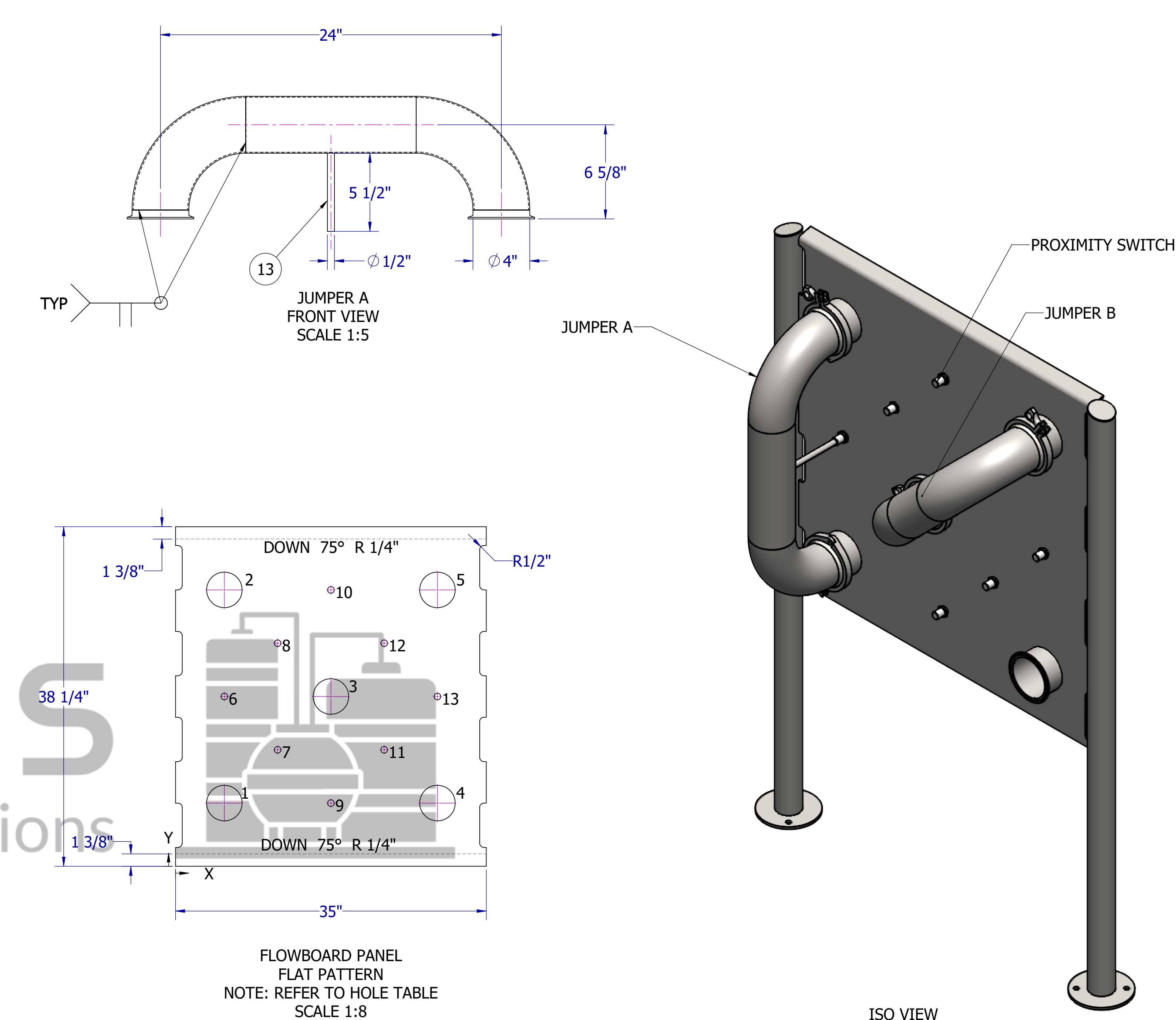


GENERAL NOTES

1. QUANTITY REQ'D: 1 (ONE) PANEL ASSEMBLY AND 1(ONE) JUMPER EACH
2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
3. WELDING SYMBOLS PER AWS A2.4 AND ASME SECTION IX.
4. ALL WELD SIZE: 1/8" UNLESS NOTED.
5. MATERIAL SUBSTITUTIONS ARE NOT PERMITTED WITHOUT WRITTEN APPROVAL.
6. ALL WELDING TO BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH APPROVED WPS/PQR.
7. CONTINUOUS WELDS REQUIRED UNLESS SPECIFICALLY NOTED AS INTERMITTENT.
8. WELD SPATTER SHALL BE REMOVED; WELDS SHALL BE FREE OF CRACKS, POROSITY, AND UNDERCUT.
9. CREVICES, SHARP CORNERS, AND DEAD LAGS ARE NOT PERMITTED IN PRODUCT-CONTACT AREAS.
10. DISTORTION TO BE MINIMIZED DURING FABRICATION AND WELDING.
11. LIFTING, HANDLING, AND FABRICATION SUPPORTS SHALL NOT DAMAGE FINISHED SURFACES.



BASEPLATE DETAIL
TOP VIEW



Hole Table			
TAG	X LOC	Y LOC	SIZE
1	5 1/2"	7 1/8"	Ø 4" THRU
2	5 1/2"	31 1/8"	Ø 4" THRU
3	17 1/2"	19 1/8"	Ø 4" THRU
4	29 1/2"	7 1/8"	Ø 4" THRU
5	29 1/2"	31 1/8"	Ø 4" THRU
6	5 1/2"	19 1/8"	Ø 3/4" THRU
7	11 1/2"	13 1/8"	Ø 3/4" THRU
8	11 1/2"	25 1/8"	Ø 3/4" THRU
9	17 1/2"	7 1/8"	Ø 3/4" THRU
10	17 1/2"	31 1/8"	Ø 3/4" THRU
11	23 1/2"	13 1/8"	Ø 3/4" THRU
12	23 1/2"	25 1/8"	Ø 3/4" THRU
13	29 1/2"	19 1/8"	Ø 3/4" THRU

00	12JAN26	ISSUED FOR FABRICATION	SC
No.	DATE	REVISION	BY
REVISION TABLE			
Fortis Industrial Solutions TORONTO ONTARIO			
DESCRIPTION:	STANDARD FLOWBOARD ASSEMBLY	GRADE	
CUSTOMER:	FORTIS INDUSTRIAL SOLUTIONS	PRODUCT CONTACT	T-304-SS
PROJECT:	INTERNAL DRAWINGS	NON-PRODUCT CONTACT	T-304-SS
DRW.NO.:	EQT-004-I01-R00	ELASTOMERS	-
JOB NO.:	INTERNAL	FINISH	
REV. : 00	DATE: 08JAN26	INTERIOR	EXTERIOR
		MATERIAL FINISH	N/A
		WELD FINISH	N/A
		STRUCTURAL ELEMENTS	N/A
		TUBING ELEMENTS	N/A
			N/A

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