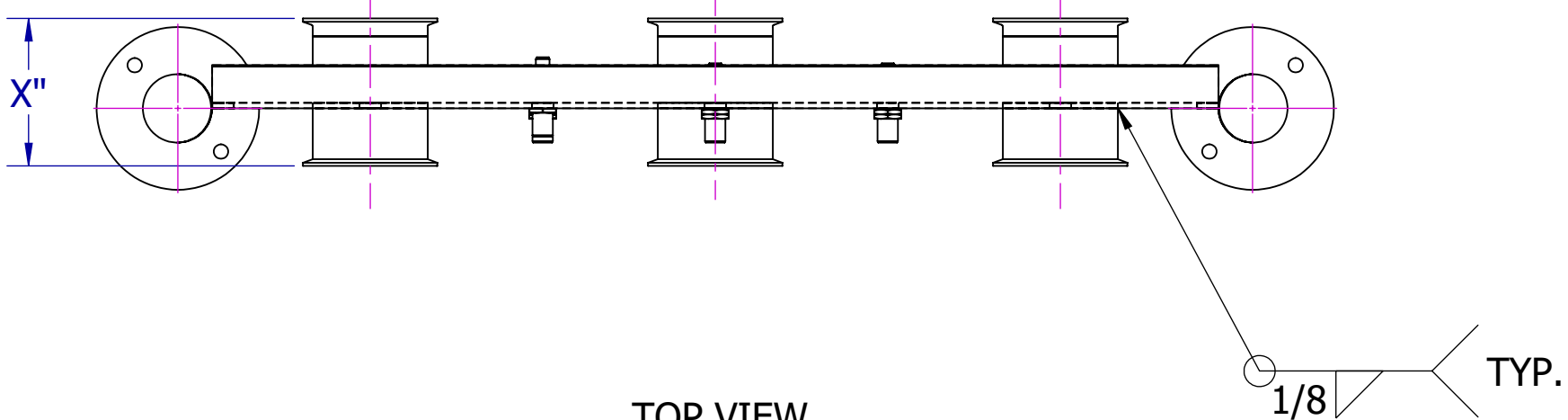
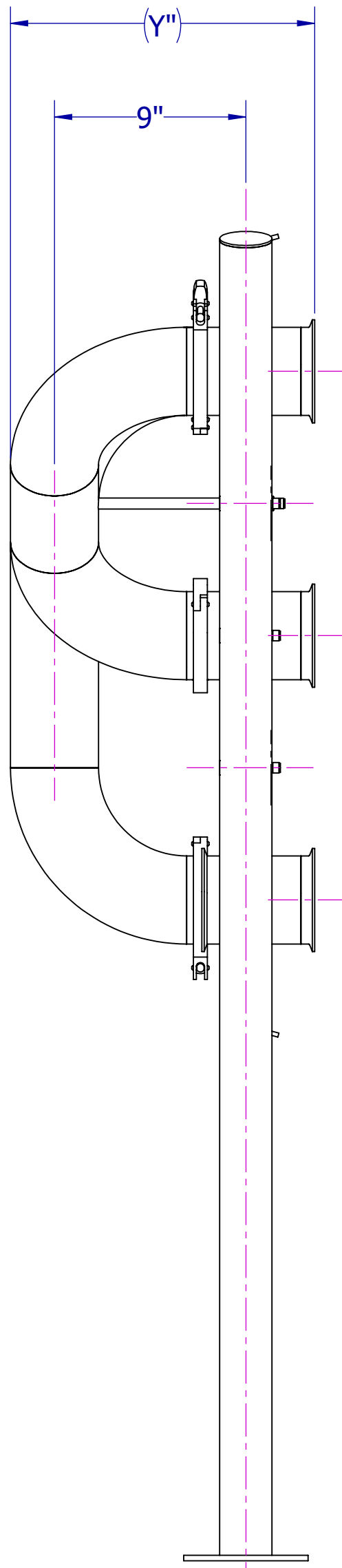


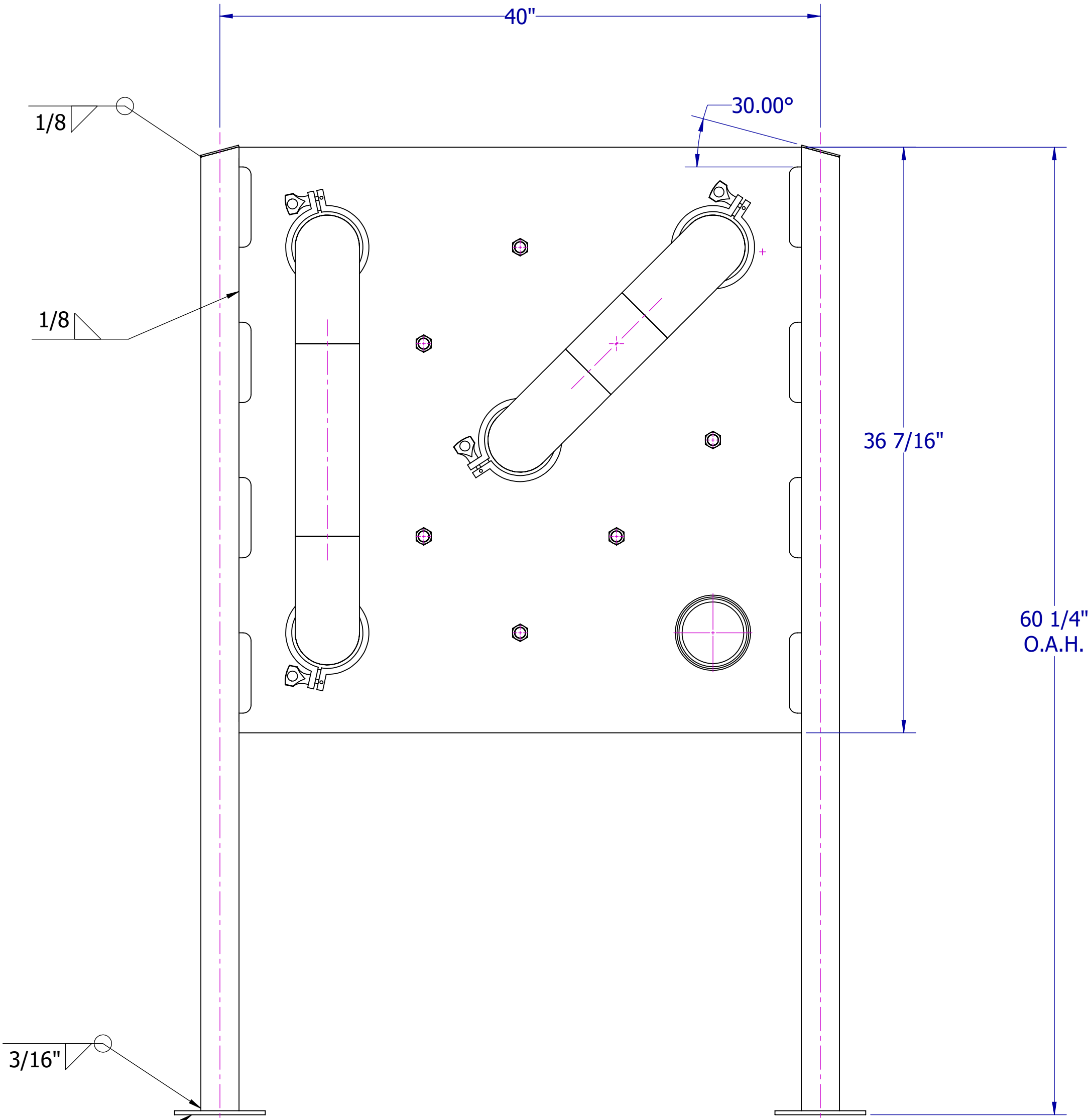
TOLERANCE TABLE	
LINEAR	± 1/16"
ANGULAR	± 1°
HOLE SIZE	± 1/16"
HOLE LOCATION	± 1/16"



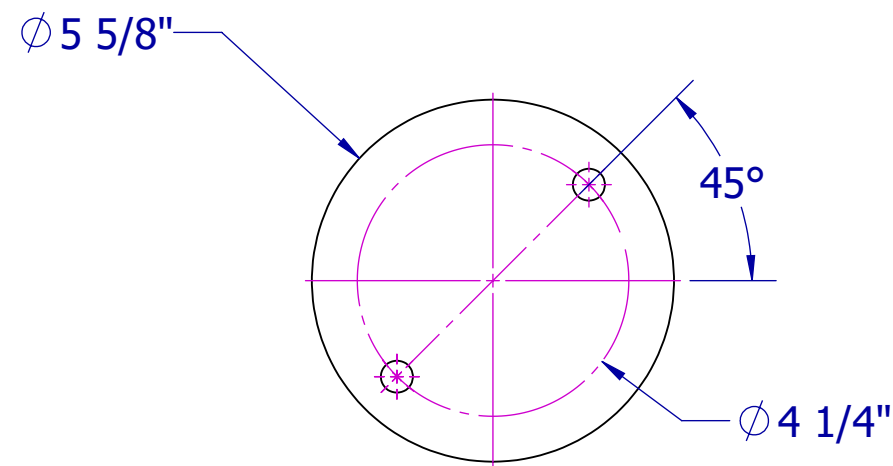
TOP VIEW



SIDE VIEW

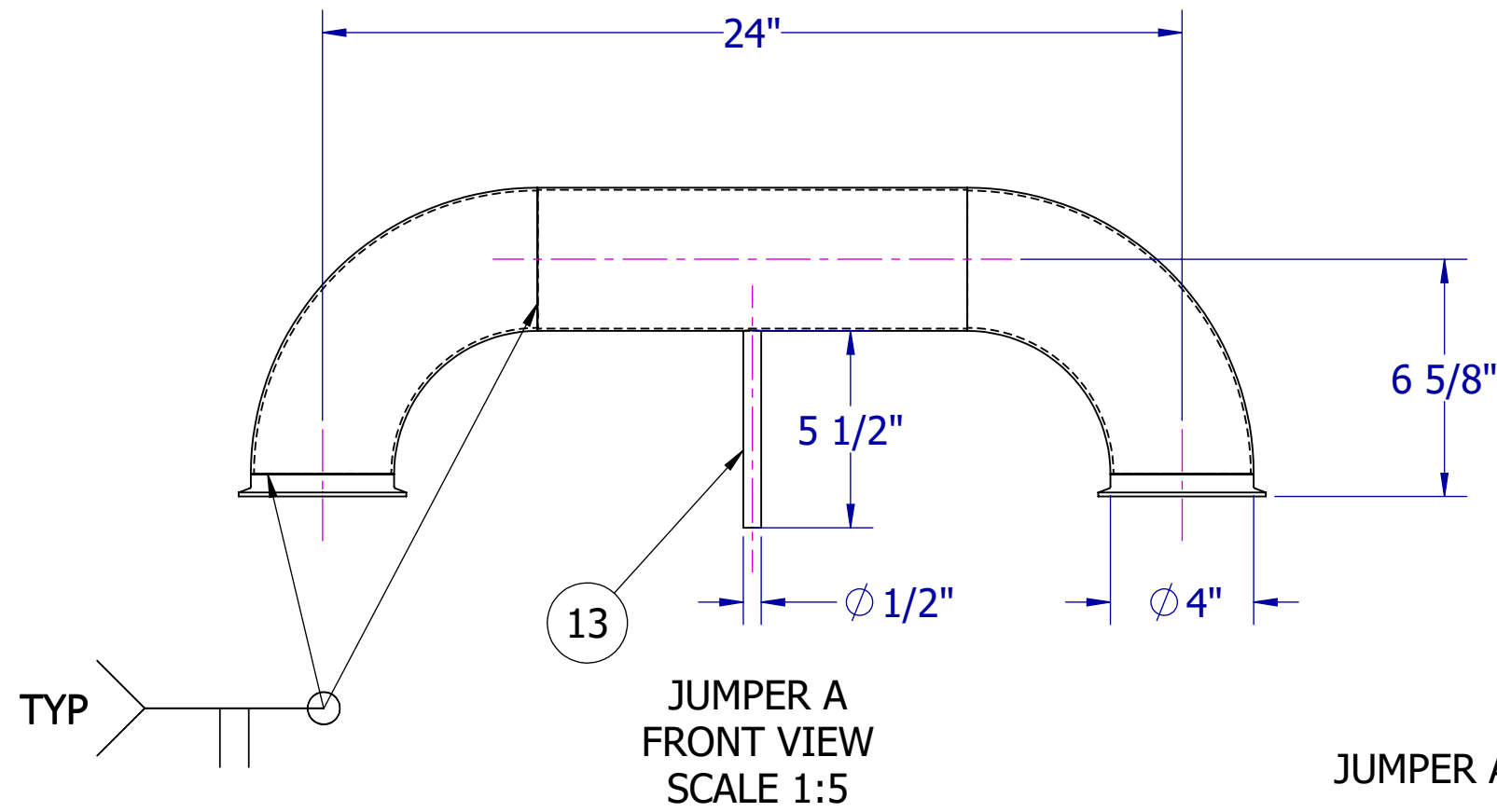


FRONT VIEW

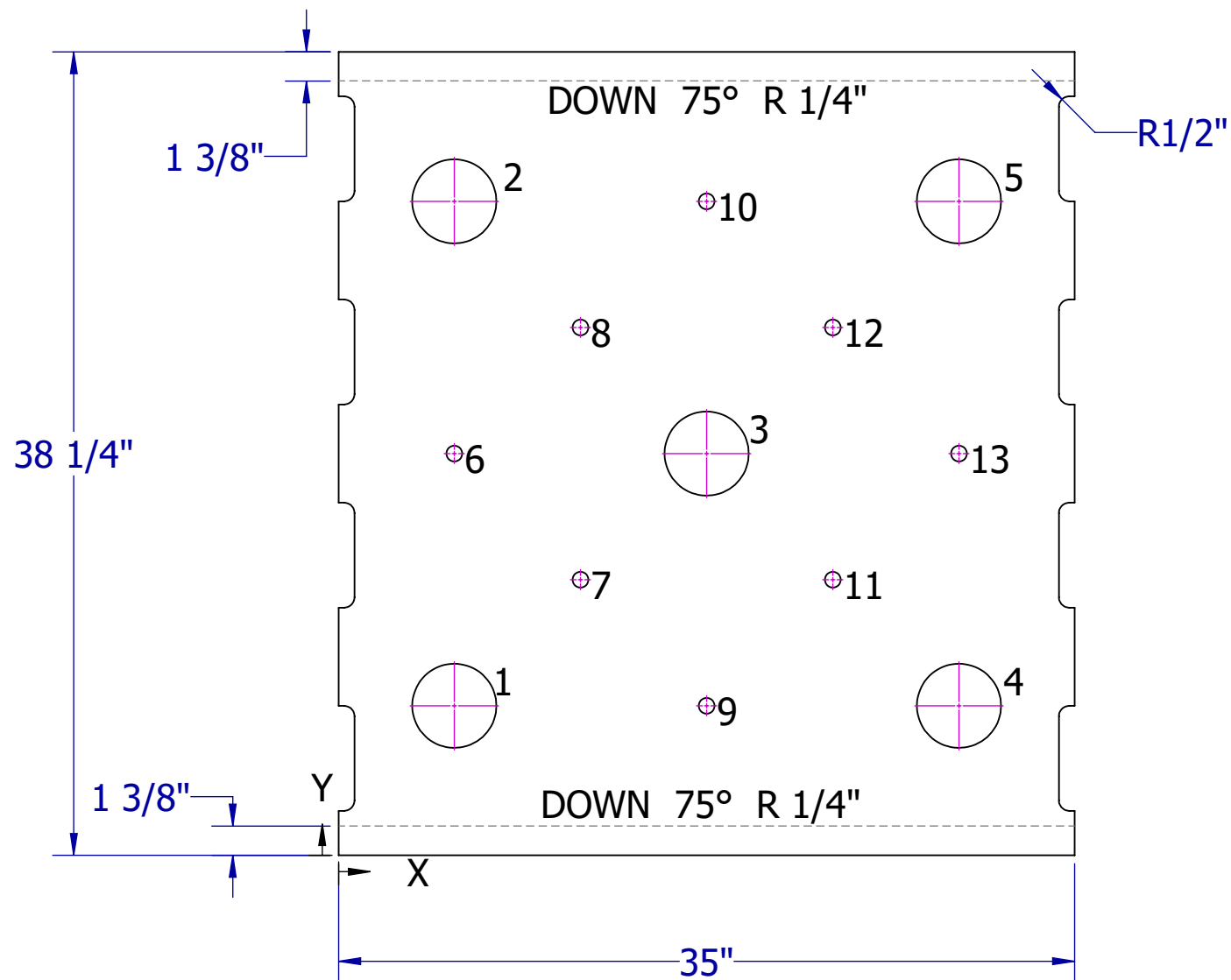


BASEPLATE DETAIL
TOP VIEW

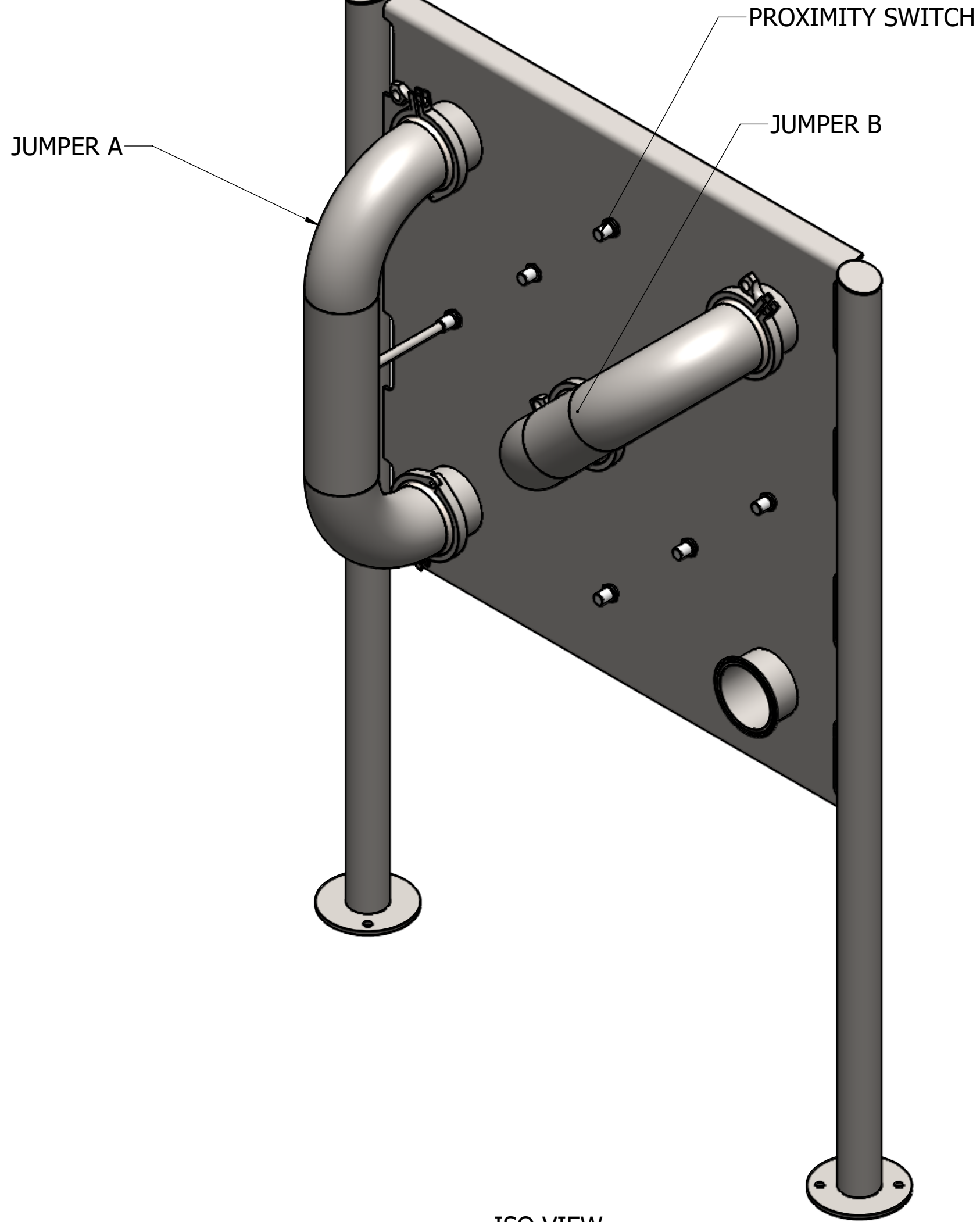
- GENERAL NOTES
1. QUANTITY REQ'D: 1 (ONE) PANEL ASSEMBLY AND 1(ONE) JUMPER EACH
 2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
 3. WELDING SYMBOLS PER AWS A2.4 AND ASME SECTION IX.
 4. ALL WELD SIZE: 1/8" UNLESS NOTED.
 5. MATERIAL SUBSTITUTIONS ARE NOT PERMITTED WITHOUT WRITTEN APPROVAL.
 6. ALL WELDING TO BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH APPROVED WPS/PQR.
 7. CONTINUOUS WELDS REQUIRED UNLESS SPECIFICALLY NOTED AS INTERMITTENT.
 8. WELD SPATTER SHALL BE REMOVED; WELDS SHALL BE FREE OF CRACKS, POROSITY, AND UNDERCUT.
 9. CREVICES, SHARP CORNERS, AND DEAD LAGS ARE NOT PERMITTED IN PRODUCT-CONTACT AREAS.
 10. DISTORTION TO BE MINIMIZED DURING FABRICATION AND WELDING.
 11. LIFTING, HANDLING, AND FABRICATION SUPPORTS SHALL NOT DAMAGE FINISHED SURFACES.



JUMPER A
FRONT VIEW
SCALE 1:5




FLOWBOARD PANEL
FLAT PATTERN
NOTE: REFER TO HOLE TABLE
SCALE 1:8



ISO VIEW

Hole Table			
TAG	X LOC	Y LOC	SIZE
1	5 1/2"	7 1/8"	Ø 4" THRU
2	5 1/2"	31 1/8"	Ø 4" THRU
3	17 1/2"	19 1/8"	Ø 4" THRU
4	29 1/2"	7 1/8"	Ø 4" THRU
5	29 1/2"	31 1/8"	Ø 4" THRU
6	5 1/2"	19 1/8"	Ø 3/4" THRU
7	11 1/2"	13 1/8"	Ø 3/4" THRU
8	11 1/2"	25 1/8"	Ø 3/4" THRU
9	17 1/2"	7 1/8"	Ø 3/4" THRU
10	17 1/2"	31 1/8"	Ø 3/4" THRU
11	23 1/2"	13 1/8"	Ø 3/4" THRU
12	23 1/2"	25 1/8"	Ø 3/4" THRU
13	29 1/2"	19 1/8"	Ø 3/4" THRU

MATERIAL		
	GRADE	
PRODUCT CONTACT	T-304-SS	
NON-PRODUCT CONTACT	T-304-SS	
ELASTOMERS	-	
FINISH		
	INTERIOR	EXTERIOR
MATERIAL FINISH	N/A	GLASS BEAD
WELD FINISH	N/A	GLASS BEAD
STRUCTURAL ELEMENTS	N/A	GLASS BEAD
TUBING ELEMENTS	N/A	N/A

00	12JAN26	ISSUED FOR FABRICATION		SC
No.	DATE	REVISION		BY
REVISION TABLE				
<div>Fortis</div> <div>Industrial Solutions</div> <div>TORONTO ONTARIO</div>				
DESCRIPTION:		STANDARD FLOWBOARD ASSEMBLY		
CUSTOMER:		FORTIS INDUSTRIAL SOLUTIONS		
PROJECT:		INTERNAL DRAWINGS		
DRW.NO.:		EQT-004-101-R00		
JOB NO.:		INTERNAL		
SCALE : 1:6		PAGE: 1 OF 1		DRN: AS
REV.: 00		DATE: 08JAN26		CHKD: AD
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