

AQUENCE GL 330

February 2023

PRODUCT DESCRIPTION

AQUENCE GL 330 provides the following product characteristics:

Technology	waterbased, Hybrid chemistry
Product Type	Adhesive
Application	Labeling
Appearance	Translucent

Application Areas

- Glass bottle labeling
- Suitable for one-way and returnable glass bottles

Product Properties

- Designed for medium and high speed machines
- Good Ice Water Resistance after complete drying
- Suitable for cold and wet bottle labeling
- The adhesive is soluble in caustic soda solution and suitable for labeling of refillable bottles

Technical Data

AQUENCE GL 330:

Viscosity, mPa.s 50,000 to 85,000
Physica Z4, D=20 s-1, 20°C

pH value 7.0 to 9.0

Performance Properties

Setting Time fast
Wet Tack high

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Working Temperature

Recommended working temperature: 24 to 34 °C

Before use, the adhesive should be raised to working temperature.

Dilution

AQUENCE GL 330 is ready to use and shall not be diluted.

Cleaning

Clean up wet or dry adhesive with soap and warm water (max. 40°C).

Handling Information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore pre-tests should be carried out.

STORAGE

Rotate stock, using oldest material first.

Keep covered to prevent contamination and drying out.

Do not mix with other adhesives.

When stored in a dry and cool place in the original unopened containers shelf life is as follows.

Before use adhesive should be put to working temperature.

Optimum storage temperature: 15 to 30°C

Shelf life:

Shelf-life (in unopened original packaging), months 9

Classification

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

ADDITIONAL INFORMATION

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