# Birla Institute of Technology & Science Pilani, Hyderabad Campus First Semester 2016-2017 Course Handouts

Date: 01/08/2016

Course No.: CHE G617

**Course Title: Petroleum Refinery Engineering** 

Instructor-in-Charge: Srikanta Dinda

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## **Course Description:**

Origin, formation and composition of petroleum; Indian and world scenario about crude oil and its processing capacity, demand & supply of petroleum Fractions; refinery products properties and test methods; classification and evaluation of oil stocks, fractionation of petroleum; treatment of important products, thermal and catalytic processes.

# **Scope and Objectives**

This course introduces the student to develop / increase their knowledge about the petroleum, refinery and provides an insight of various aspects of refinery operation. This course mainly deals with the raw material of refinery, refinery process and raw products of refinery and treatment of raw product to make finished product. Furthermore, the experimental part of this course will also give an exposure on hands-on experience on crude & product property analysis.

#### **Prescribed Text Book**

#### Text Book:

- T1. J. H. Gary, G. E. Handwerk, Petroleum Refining Technology and Economics, 4th Ed.
- T2. B. K. Bhaskara Rao, Modern Petroleum Refining Processes -5th Ed.

## References Books:

- R1. R.A. Meyers, Handbook of Petroleum refining Processes, McGraw Hill, 3nd Ed.
- R2. W.L. Nelson, "Petroleum Refinery Engineering", McGraw Hill, 4th Ed.

#### **Course Plan for lecture:**

Lect. No.	Learning Objectives	Topics to be covered	Ref. Chap. (Book)
1-3	Introduction	History and Development of refining, Indian	T1, 1(T2),
4-7	Composition and tests	Composition of petroleum, laboratory tests,	other sources 2(T1),
. ,		refinery products Classification, Characterization and	1,4(T2),
8-10	Classification and characterization	evaluation of crude oil, Trends of petroleum products	3 (T1), 3 (T2),
12-16	Distillation column  Atmospheric and vacuum distillation, Design of crude distillation column,		4 (T1), 3(T2)
17-20	Thermal processes	Description about vis-braking, Coking	5(T1), 5(T2)
21-23	Catalytic processes	Description about FCC	6(T1), 5(T2)
24-26	Catalytic processes	Hydrocracking, Hydrotreating	7,9(T1), 5(T2)

27-30	Catalytic processes	Isomerization, Catalytic reforming	10(T1), 5(T2)
30-34	Catalytic processes	Description about alkalization,	11(T1), 5(T2)
		polymerization	
35-37	Treatment of products	Removal of chemical impurities, Treatment of	T1, 4 (T2)
		LPG, Gasoline, Treatment of diesel	
38-39	Lube oil	Lube oil manufacturing	14 (T1)
40-42	Environmental aspects	Environmental aspects of refining	T1, other
		Environmental aspects of ferning	sources

# Plan for Lab experiments

<b>Experiment No</b>	Lab	Experiment Name		
Expt-1	petroleum	Determination of pour point of diesel		
Expt-2	petroleum	Determination of pour point of kerosene		
Expt-3	petroleum	Determination of cloud point of diesel		
Expt-4	petroleum	Determination of cloud point of kerosene		
Expt-5	petroleum	Determination of flash point of diesel		
Expt-6	petroleum	Determination of flash point of kerosene		
Expt-7	petroleum	Determination of Reid vapour pressure of gasoline		
Expt-8	petroleum	Determination of KV of engine oil using Redwood Viscometer		
Expt-9	petroleum	Determination of calorific value of diesel using bomb calorimeter		
Expt-10	petroleum	Determination of aniline point of diesel		
Expt-11	petroleum	Determination of aniline point of kerosene		
Expt-12	petroleum	Distillation characteristics of kerosene		
Expt-13	petroleum	Distillation characteristics of diesel		
Expt-14	petroleum	Distillation characteristics of crude oil		
Expt-15	petroleum	Determination of Reid vapour pressure of naphtha		

#### **Evaluation Scheme:**

EC	Evaluation	Duration	Marks	Nature of	Date of Exam
No.	Component		(%)	Component	
EC-1	Test-1	1 hr	15	Closed Book	9/9, 2.303.30PM
EC-2	Test-2	1 hr	15	Closed Book	24/10, 2.303.30PM
EC-3	Seminars	-	5	Open Book	
EC-4	Lab experiments		35	Open book	
EC-5	Comprehensive Exam	3 hrs	30	Closed Book	05/12 FN

- Closed Book Test: No reference material of any kind will be permitted inside the exam hall.
- Open Book Exam: Any printed material will be permitted. Loose sheets will not be permitted. No exchange of any material will be allowed.
- Chamber Consultation Hour: To be announced in the class.
- Notices: All notices concerning this course will be displayed in Chem. Engg. Notice Board or CMS
- Make-up Policy: Make-up for the test may be granted with prior permission from Instructor-in-charge.

Srikanta Dinda Instructor-in-Charge of CHE G617