

## Lecture 2

# Load and Stress Analysis

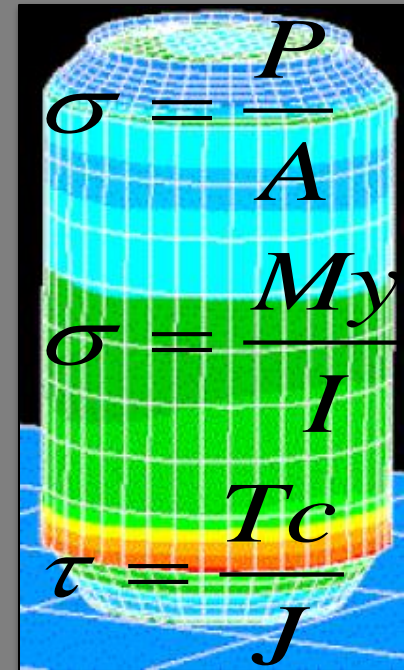
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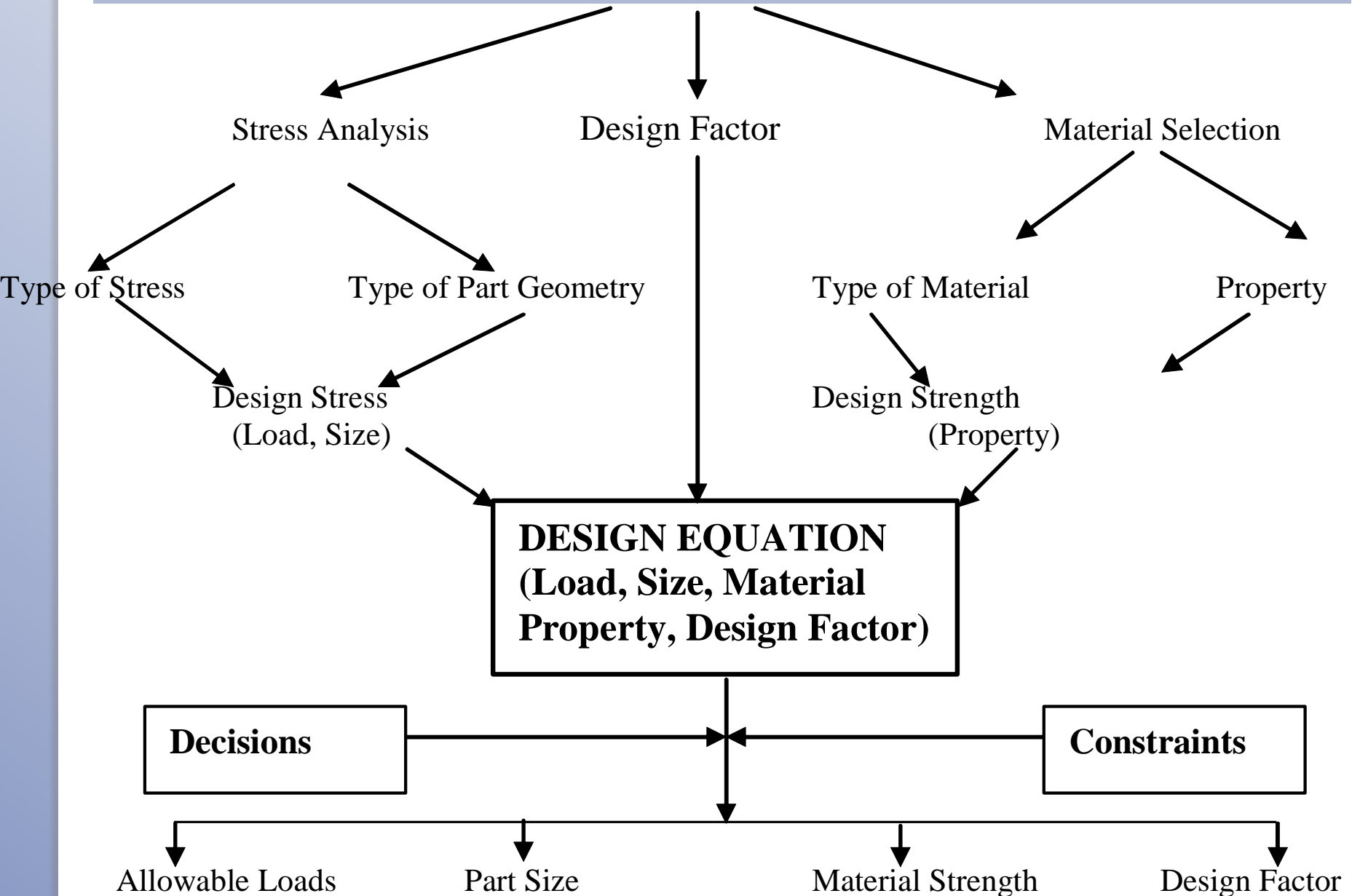
# ME 274: DESIGN PROJECT II

# Lecture Outline

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- ☐ Stress Concentration
- ☐ Normal Stress
- ☐ Shearing Stress
- ☐ Stress Analysis for Pure Loading
- ☐ Stress Analysis Combined Loading
- ☐ Working Stresses

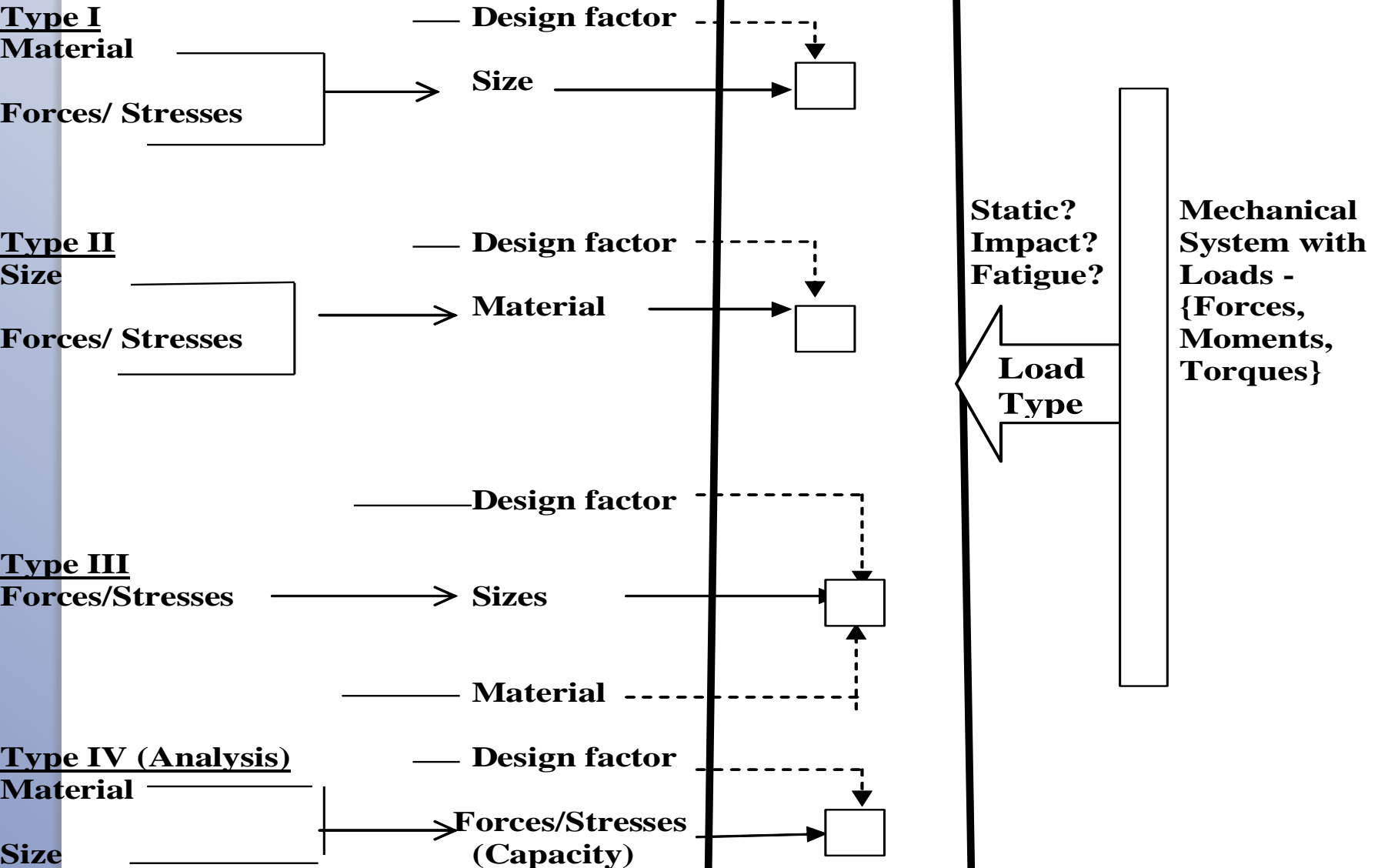
# Design for Strength – Philosophy



# Types of Design Problems

Given

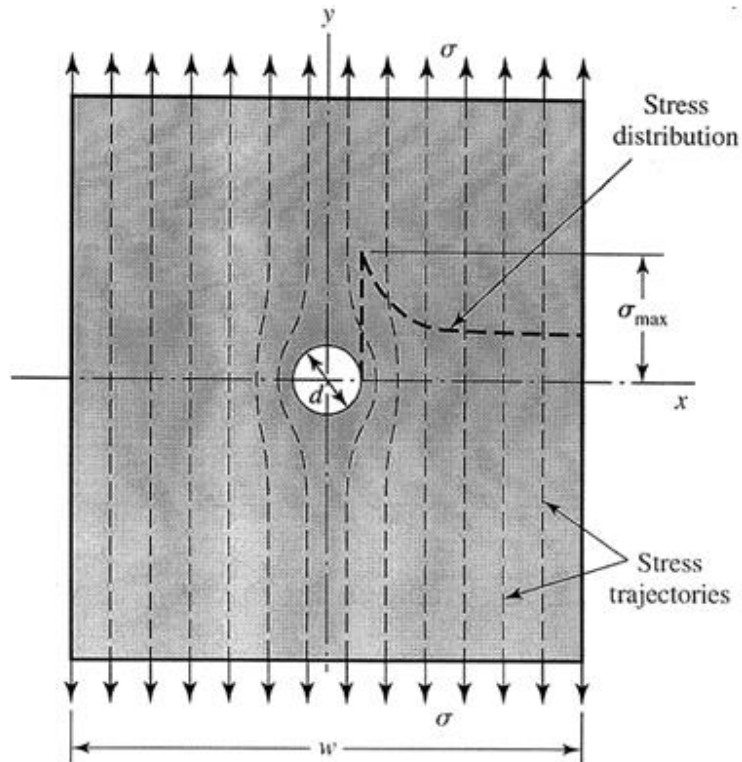
Select/Find



# Stress Concentration

- Localized increase of stress near discontinuities
- $K_t$  is Theoretical (Geometric) Stress Concentration Factor

$$K_t = \frac{\sigma_{\max}}{\sigma_0} \quad K_{ts} = \frac{\tau_{\max}}{\tau_0}$$



# Theoretical Stress Concentration Factor

- Graphs available for standard configurations
- See Appendix A–15 and A–16 for common examples
- Many more in *Peterson's Stress-Concentration Factors*
- Note the trend for higher  $K_t$  at sharper discontinuity radius, and at greater disruption

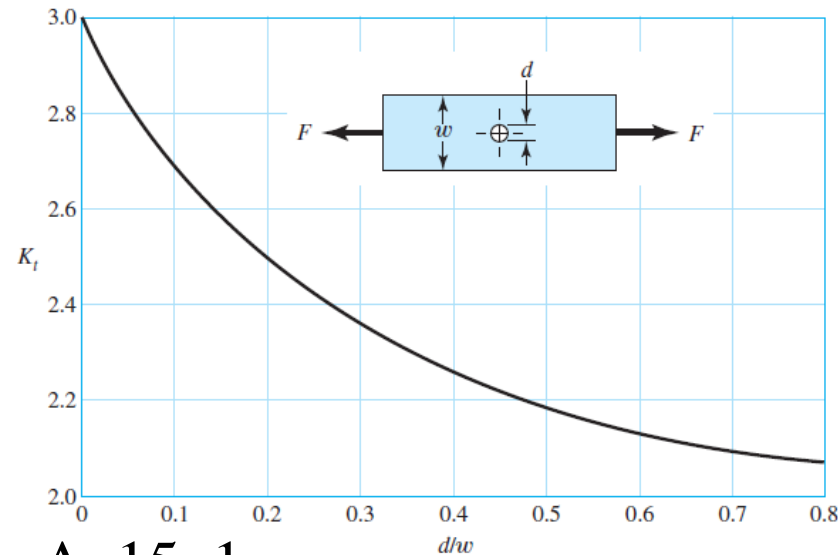


Fig. A–15–1

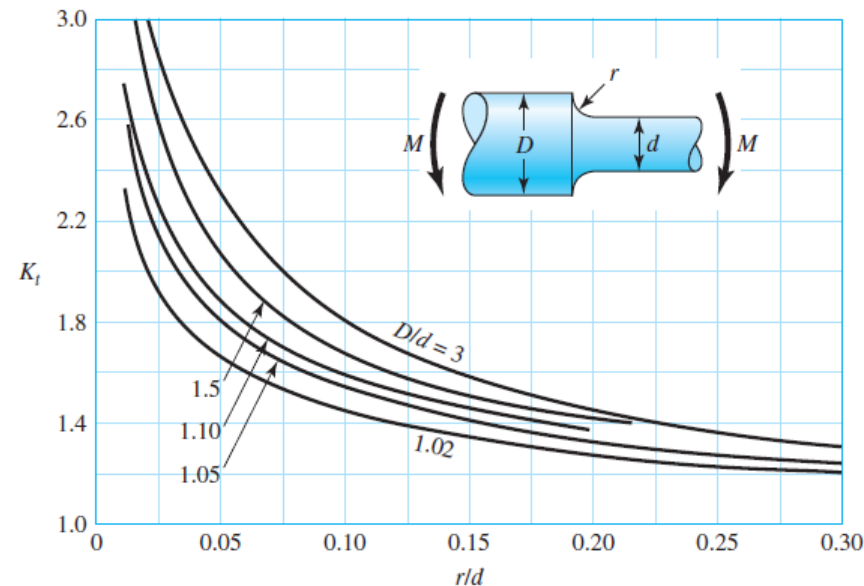


Fig. A–15–9

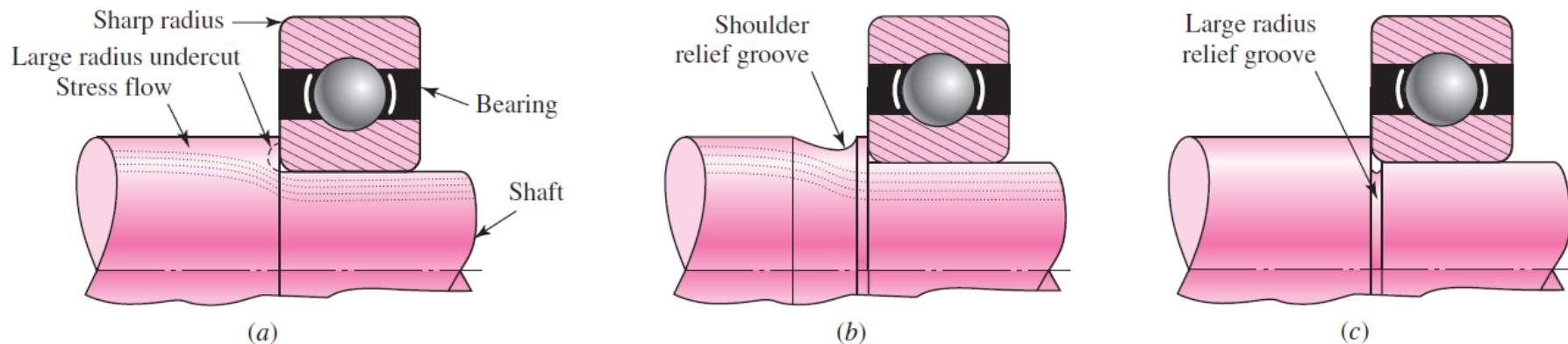
# Stress Concentration for Static and Ductile Conditions

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- With static loads and ductile materials
  - Highest stressed fibers yield (cold work)
  - Load is shared with next fibers
  - Cold working is localized
  - Overall part does not see damage unless ultimate strength is exceeded
  - Stress concentration effect is commonly ignored for static loads on ductile materials

# Techniques to Reduce Stress Concentration

- Increase radius
- Reduce disruption
- Allow “dead zones” to shape flowlines more gradually



| **Figure 7-9**



## Example 2–1

The 2-mm-thick bar shown in Fig. 3–30 is loaded axially with a constant force of 10 kN. The bar material has been heat treated and quenched to raise its strength, but as a consequence it has lost most of its ductility. It is desired to drill a hole through the center of the 40-mm face of the plate to allow a cable to pass through it. A 4-mm hole is sufficient for the cable to fit, but an 8-mm drill is readily available. Will a crack be more likely to initiate at the larger hole, the smaller hole, or at the fillet?

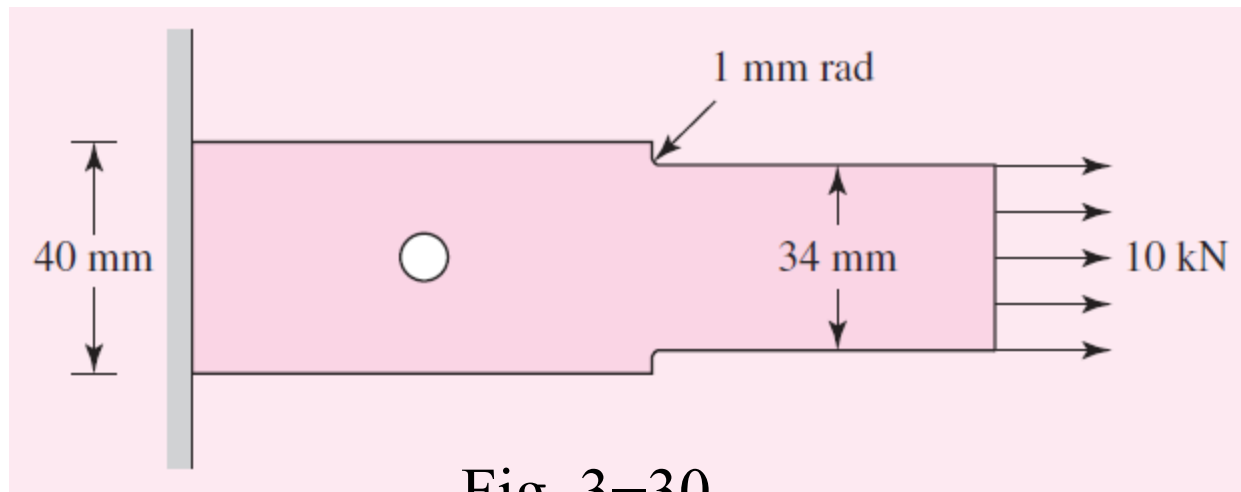


Fig. 3–30

## Example 2–1 (continued)

Since the material is brittle, the effect of stress concentrations near the discontinuities must be considered. Dealing with the hole first, for a 4-mm hole, the nominal stress is

$$\sigma_0 = \frac{F}{A} = \frac{F}{(w - d)t} = \frac{10\,000}{(40 - 4)2} = 139 \text{ MPa}$$

The theoretical stress concentration factor, from Fig. A–15–1, with  $d/w = 4/40 = 0.1$ , is  $K_t = 2.7$ . The maximum stress is

$$\sigma_{\max} = K_t \sigma_0 = 2.7(139) = 380 \text{ MPa}$$

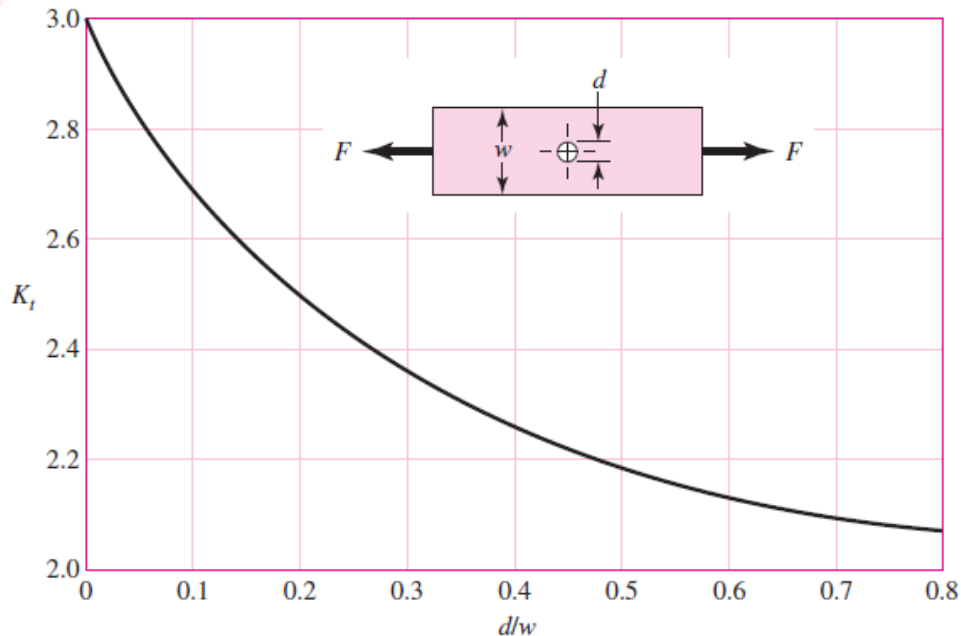


Fig. A–15–1

## Example 2–1 (continued)

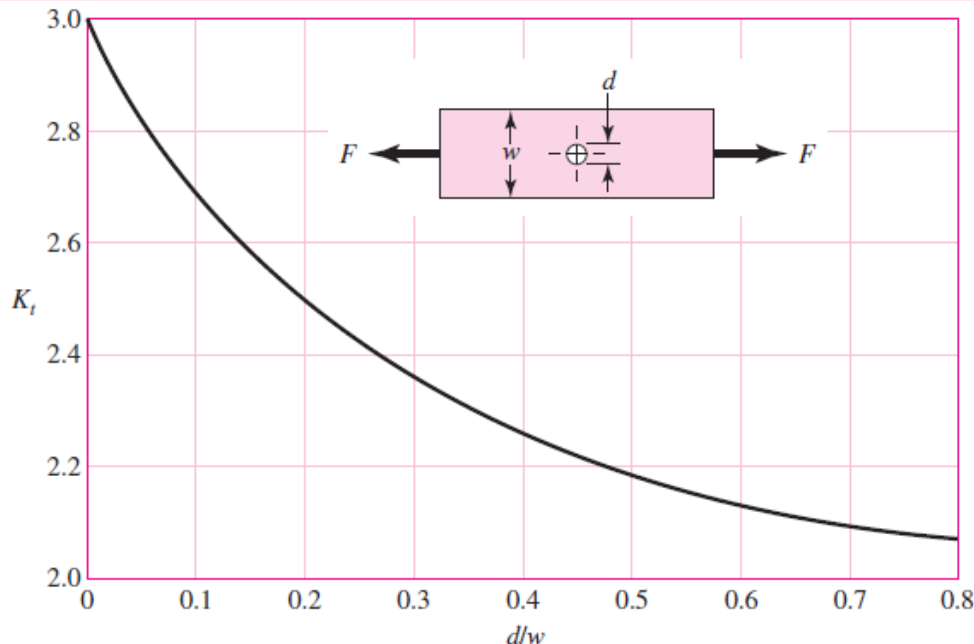
Similarly, for an 8-mm hole,

$$\sigma_0 = \frac{F}{A} = \frac{F}{(w - d)t} = \frac{10\,000}{(40 - 8)2} = 156 \text{ MPa}$$

With  $d/w = 8/40 = 0.2$ , then  $K_t = 2.5$ , and the maximum stress is

$$\sigma_{\max} = K_t \sigma_0 = 2.5(156) = 390 \text{ MPa}$$

Though the stress concentration is higher with the 4-mm hole, in this case the increased nominal stress with the 8-mm hole has more effect on the maximum stress.



## Example 2–1 (continued)

For the fillet,

$$\sigma_0 = \frac{F}{A} = \frac{10\,000}{(34)^2} = 147 \text{ MPa}$$

From Table A–15–5,  $D/d = 40/34 = 1.18$ , and  $r/d = 1/34 = 0.026$ . Then  $K_t = 2.5$ .

$$\sigma_{\max} = K_t \sigma_0 = 2.5(147) = 368 \text{ MPa}$$

The crack will most likely occur with the 8-mm hole, next likely would be the 4-mm hole, and least likely at the fillet.

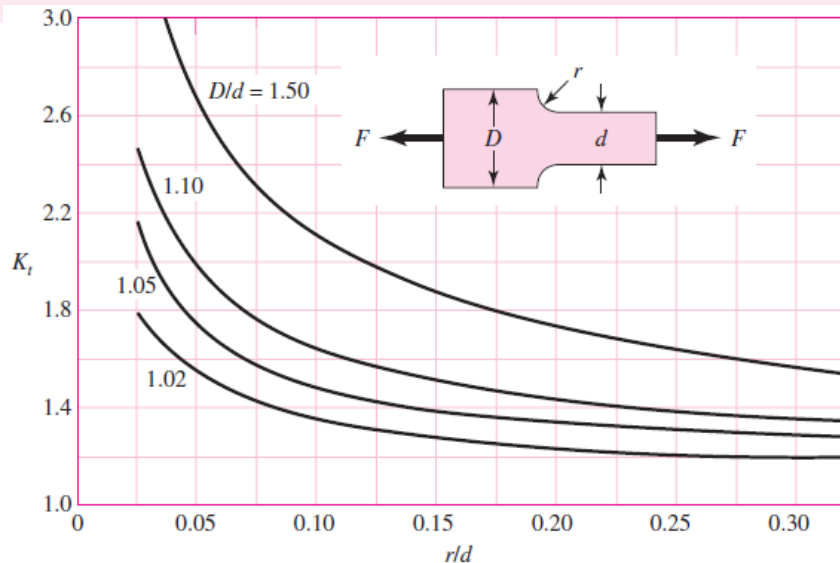


Fig. A–15–5

# *Normal Stress*

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## Axial Stress

$$\sigma_{axial} = \pm F / A$$

- where F is applied force perpendicular to the cross-section area, A.
- The stress may be in tension (+) or compression (-)

## Bending Stress

$$\sigma_{bending} = \pm M / S$$

,

$$M = PL$$

$$S = I / y_{\max}$$

- where S is the Bending Section Modulus and I is the moment of inertia.

## Tangential Stress (Thin-walled Pressure Vessel)

$$\sigma_{\theta} = \begin{bmatrix} pr/t \text{ for cylindrical vessel} \\ pr/2t \text{ for spherical vessel} \end{bmatrix}$$

## Axial Stress in (Thin-walled Pressure Vessel)

$$\sigma_{axial} = \begin{bmatrix} pr/2t \text{ for cylindrical vessel} \\ pr/2t \text{ for spherical vessel} \end{bmatrix}$$

- where  $p$  is the internal pressure,  $t$  is the wall thickness and  $r$  is the mean radius

# Shearing Stress

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## Torsional Shearing Stress

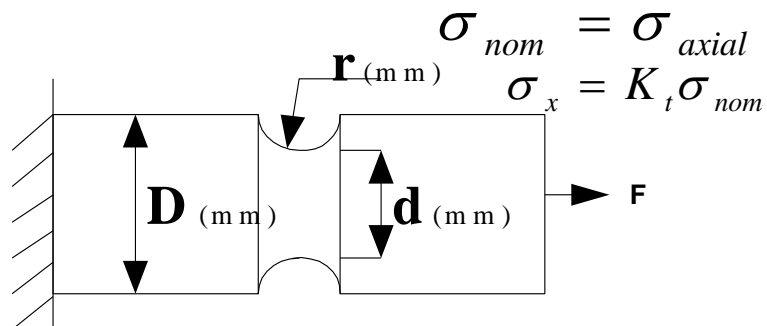
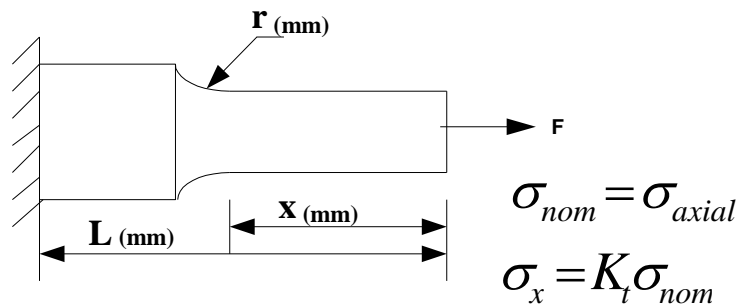
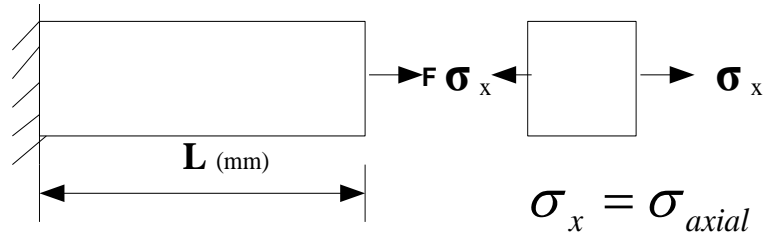
- $\tau = T/Z$  and  $Z = J/y_{\max}$
- where  $Z$  is the Torsional Section Modulus.

## Transverse Shearing Stress

- $$\tau_{xy} = \left[ \begin{array}{l} 3V/2A \text{ for rectangular section} \\ 4V/3A \text{ for solid cylindrical section} \\ 2V/A \text{ for thin wall cylindrical section} \end{array} \right]$$
- $\tau_v$  is zero at maximum bending locations.

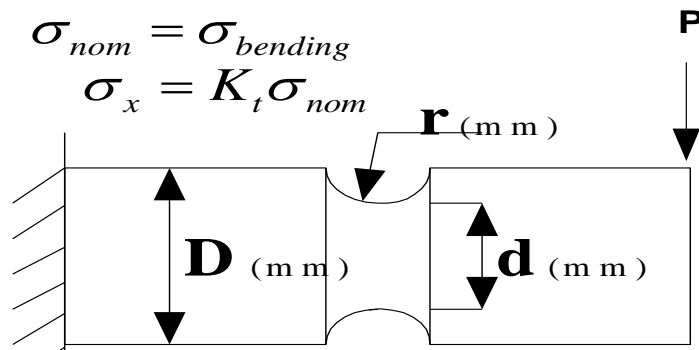
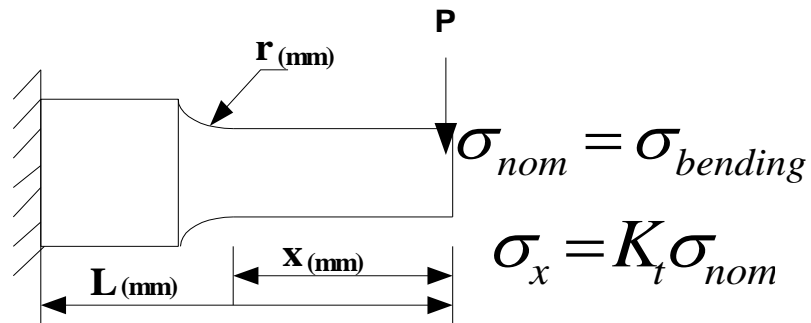
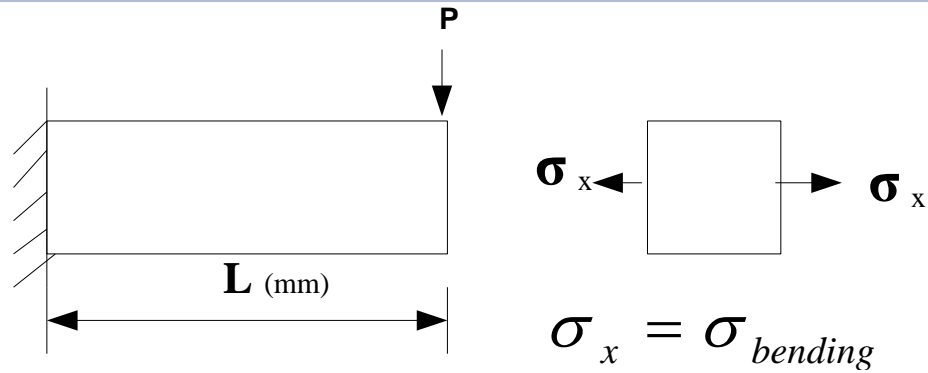
# Stress Analysis for Pure Loading

- Pure Axial Load

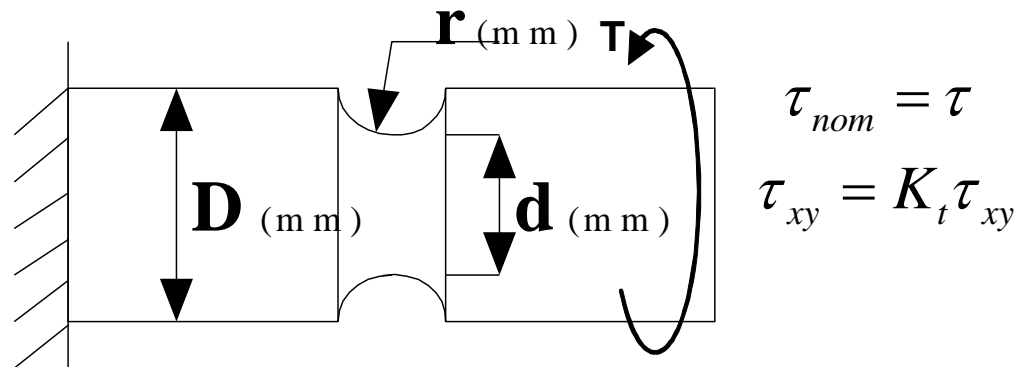
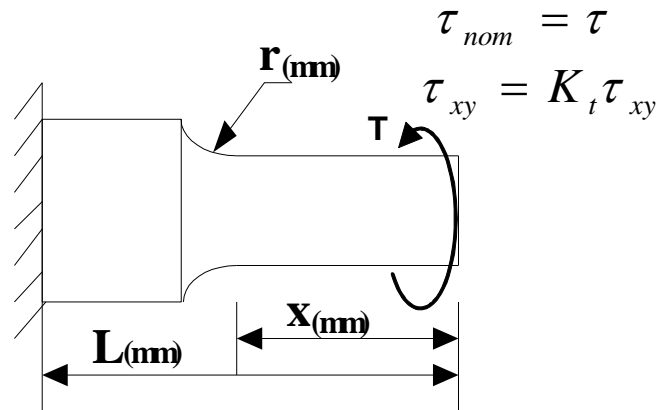
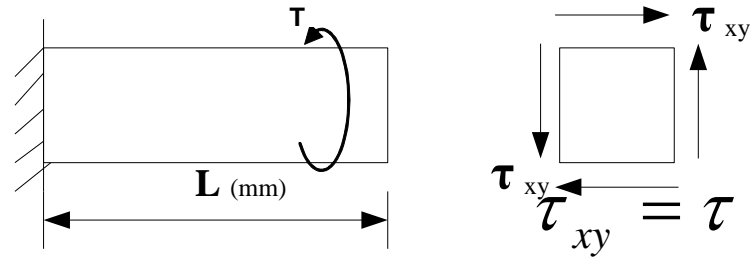




# Pure Bending Load



# Pure Torsional Load

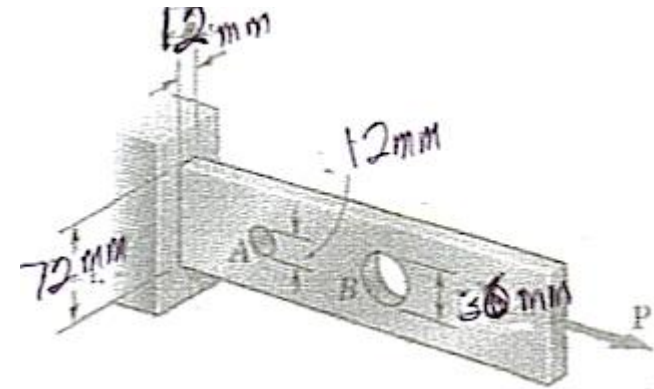


## Example 2–2

- Two holes have been drilled through a long steel bar that is subjected to a concentric axial load as shown. For  $P = 8.5 \text{ kN}$ , determine the maximum values of the stress at A and B.

- Solution**

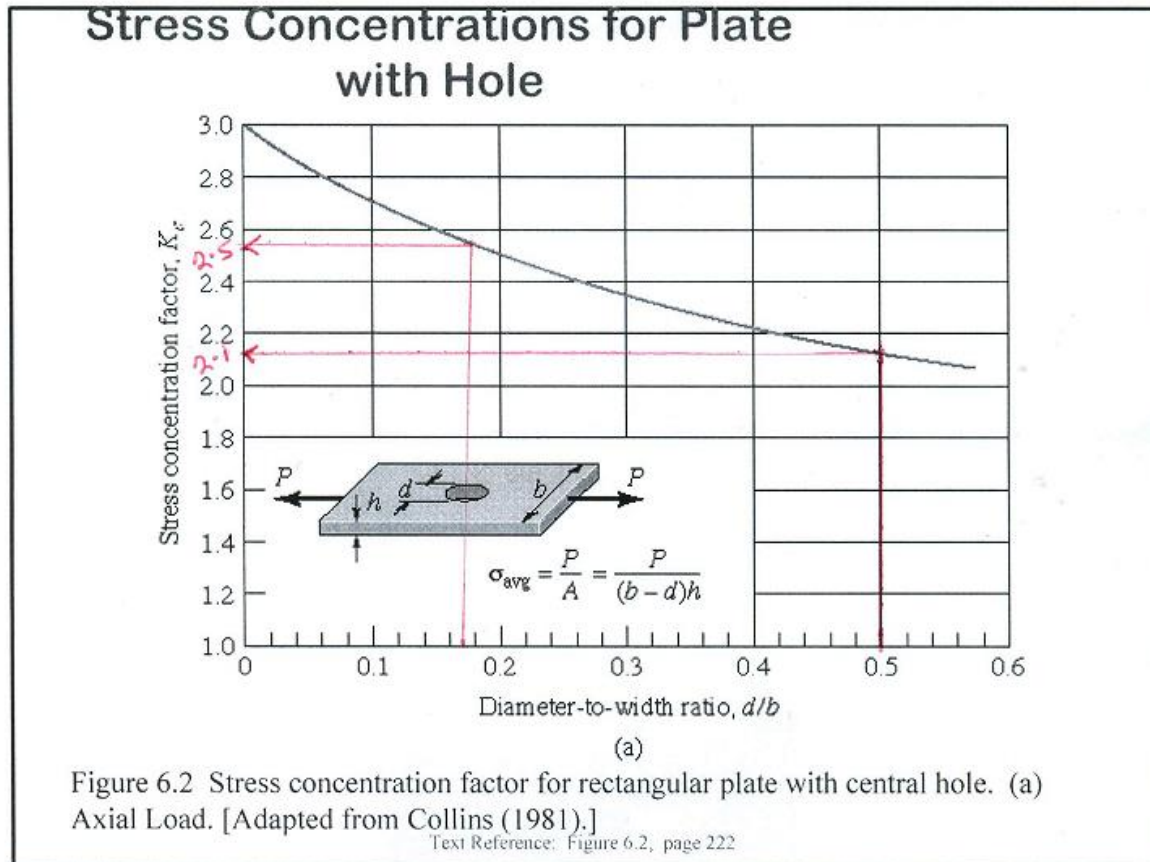
- Section Properties



At hole A,  $r = 6 \text{ mm}$ ;  $d = 72 \text{ mm} - 12 = 60 \text{ mm}$ ;  $t = 12 \text{ mm}$ ;  
 $A_{net} = dt = 7.20 \times 10^{-4} \text{ m}^2$

At hole B,  $r = 18 \text{ mm}$ ;  
 $d = 72 - 36 = 36 \text{ mm}$ ;  $t = 12 \text{ mm}$ ;  
 $A_{net} = dt = 4.32 \times 10^{-4} \text{ m}^2$

## Example 2-2 (continued)



## ME 274 SECOND YEAR DESIGN PROJECT

## Example 2–2 (continued)

### Force-couple System at A and B

- $F = P = 8.5 \text{ kN}$

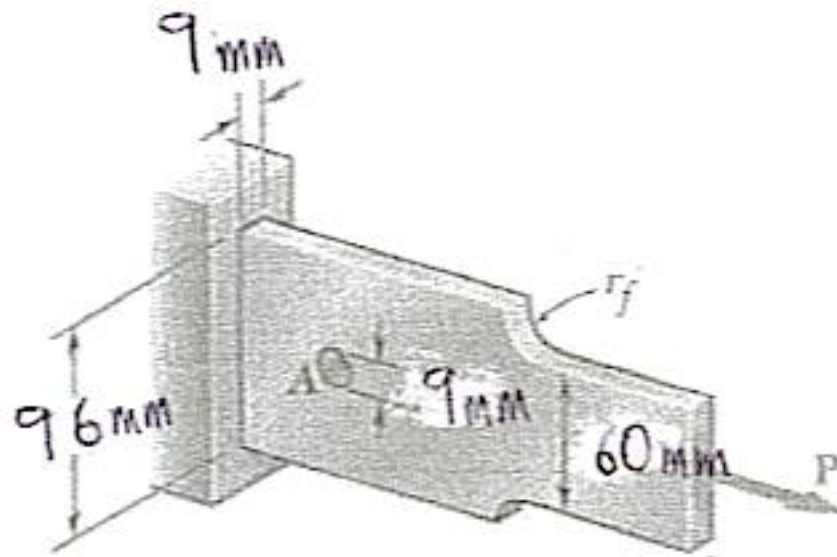
### Axial Stress

- at A,  $\sigma_{nom} = F/A_{net} = 11.8 \text{ MPa}$
- $r/d = 0.10$ ; From Figure,  $K = 2.50$
- - $\therefore \sigma_{max} = K\sigma_{nom} = \text{31.86 MPa}$
- at B,  $\sigma_{nom} = F/A_{net} = 19.77 \text{ MPa}$
- $r/d = 0.50$ ; From Fig  $K = 2.10$
- $\therefore \sigma_{max} = K\sigma_{nom} = \text{41.52 MPa}$

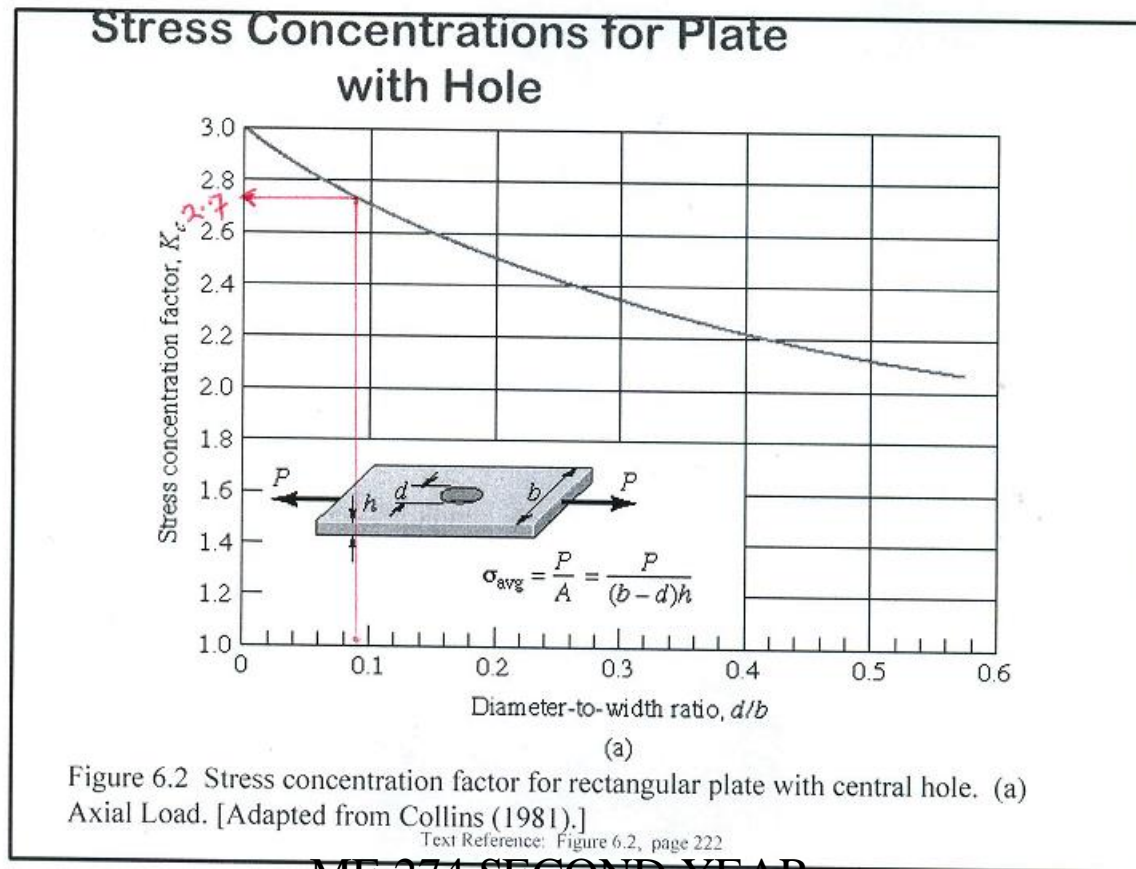
## Example 3–3

*A centric axial load  $P$  is applied to the steel bar shown. A hole of 9 mm diameter is drilled through the steel plate. Determine*

- a. the radius  $r_f$  of the fillets for which the same maximum stress occurs at the hole A and at the fillets*
- b. the corresponding maximum allowable stress if the allowable load  $P$  is 7.5 kN*

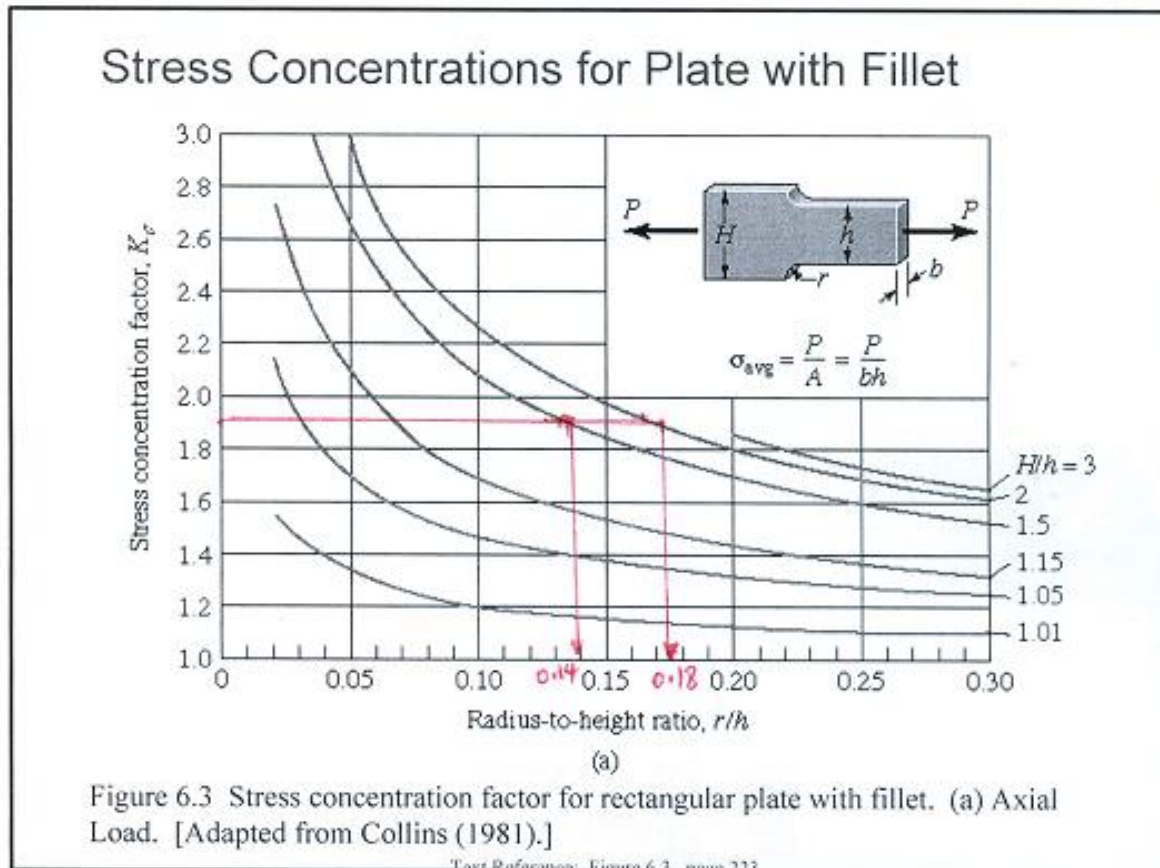


## Example 2-3 (continued)



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## Example 2–3 (continued)



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DESIGN PROJECT



## Example 2–3 (continued)

- Section Properties
- At the hole,  $r = 4.5$  mm;  $d = 96 - 9 = 87$  mm;  $t = 9$  mm;
- $A_{net} = dt = 7.83 \times 10^{-4} \text{ m}^2$
- For fillet,  $D = 96$  mm;  $d = 60$  mm;
- $A_{net} = dt = 5.40 \times 10^{-4} \text{ m}^2$
- Force-couple System at A and B
- $F = P = 7.5$  kN
- Axial Stress
- at the hole,  $= 9.58$  MPa
- $r/d = 0.05$ ; From Fig K  $= 2.82$
- $\therefore \sigma_{max} = K \sigma_{nom} = 27 \text{ MPa}$

## Example 2–3 (continued)

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- at the fillet,  $\sigma_{nom} = F/A_{net} = 13.90 \text{ MPa}$
- $D/d = 1.6;$
- This implies  $13.9K_{\text{fillet}} = 27$
- Hence,  $K_{\text{fillet}} = 1.945$
- Therefore, From Figure.  $r_f = \mathbf{10 \text{ mm}}$

## Example 2–4

*For  $P=8.5\text{kN}$ , determine the allowable stress if the thickness  $t$  is 20 mm.*

### Section Properties

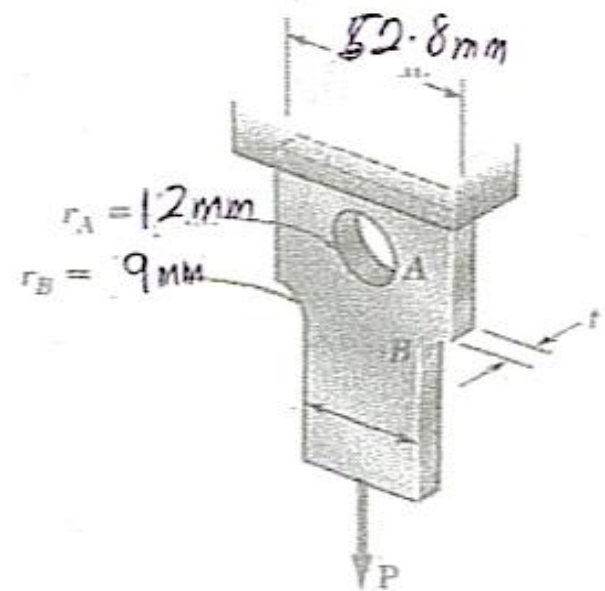
At the hole A,  $r = 12\text{ mm}$ ;

$d = 52.8 - 24 = 28.8\text{ mm}$ ;  $t = 20\text{ mm}$ ;

$$A_{net} = dt = 5.76 \times 10^{-4}\text{ m}^2$$

At the fillet B,  $D = 52.8\text{ mm}$ ;  $d = 38.4\text{ mm}$ ;  $r_f = 9\text{ mm}$ ;

$$A_{net} = dt = 3.46 \times 10^{-4}\text{ m}^2$$



## Example 2–4 (continued)

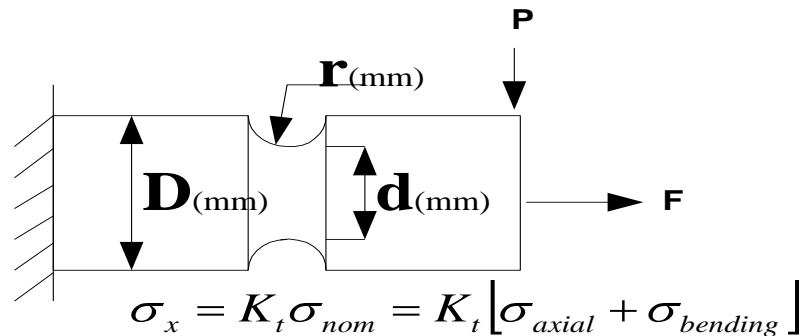
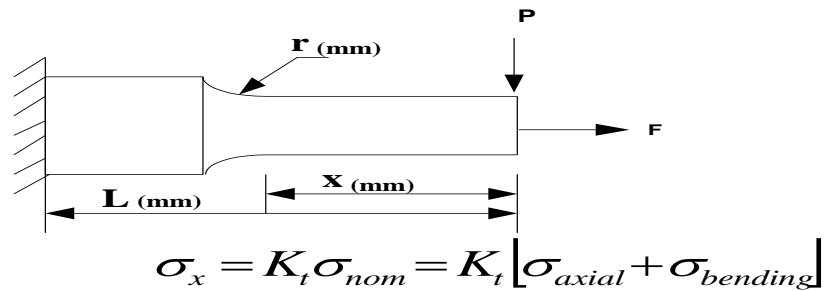
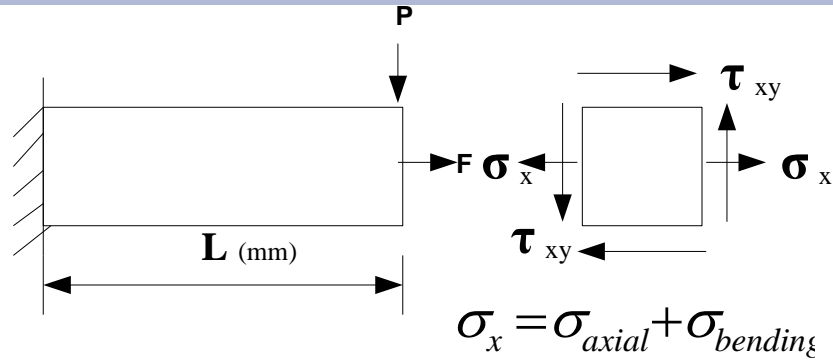
- Force-couple System at A and B
- $F = P = 8.5 \text{ kN}$
- Axial Stress
- at the hole A,  $\sigma_{nom} = F/A_{net} = 14.76 \text{ MPa}$
- $\frac{r}{d} = 0.417$ ; From Fig K  $K = 2.22$
- $\therefore \sigma_{max} = K\sigma_{nom} = \mathbf{32.76 \text{ MPa}}$
- at the fillet B,  $\sigma_{nom} = F/A_{net} = 24.57 \text{ MPa}$
- $D/d = 1.375$  and  $r_f/d \approx 0.23$  ; From Fig K  $K = 1.70$
- 
- $\therefore \sigma_{max} = K\sigma_{nom} = \mathbf{55.7 \text{ MPa}}$

# Stress Analysis for Combined Loading

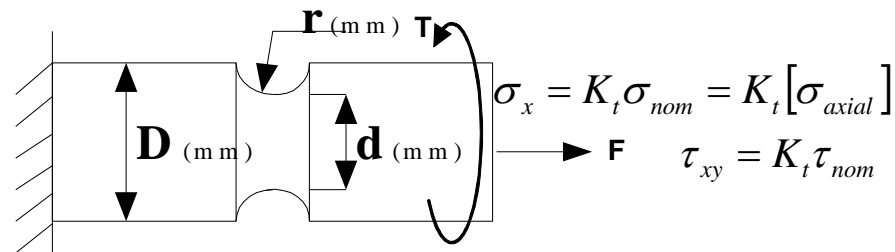
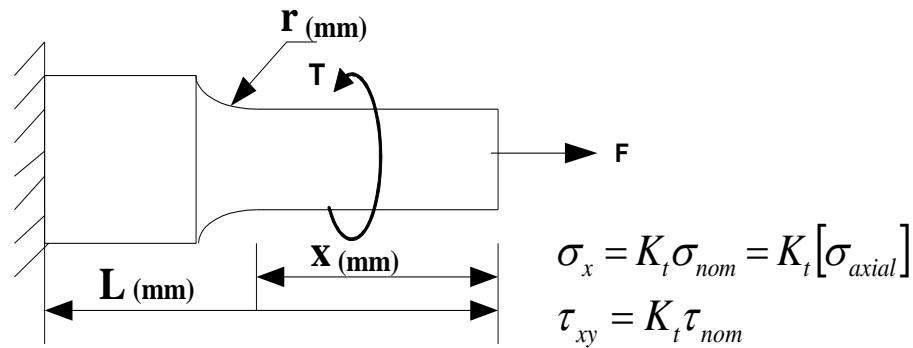
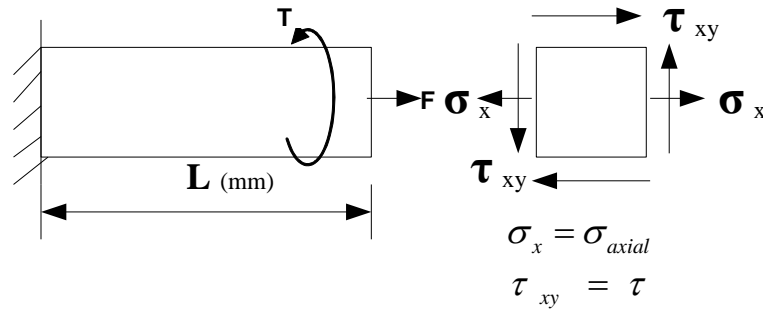
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- Axial and Bending
- Axial and Torsional
- Bending and Torsional
- Axial, Bending and Torsional

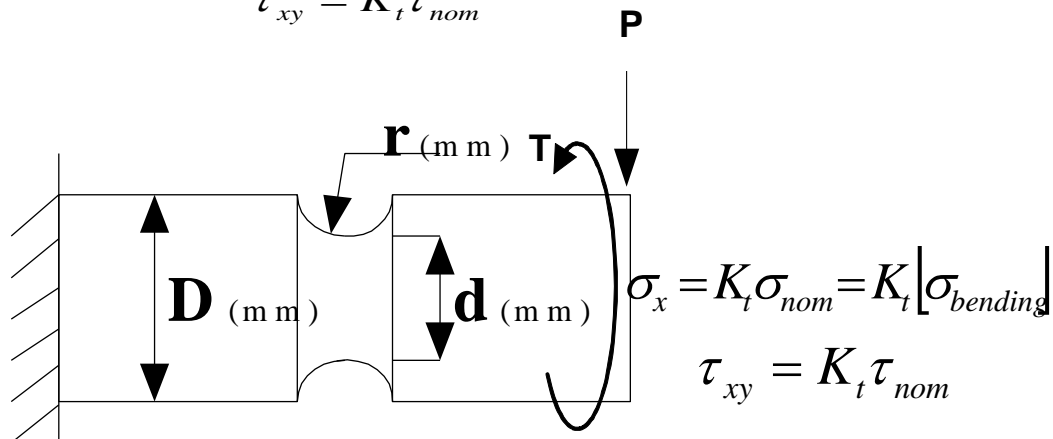
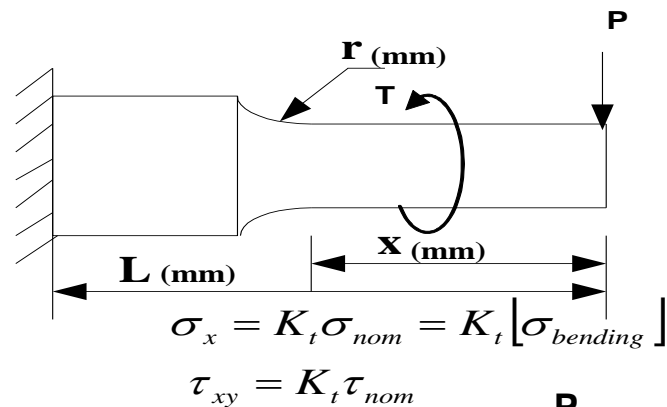
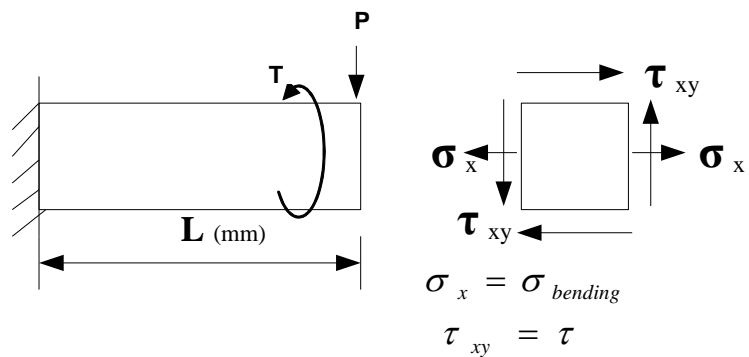
# Axial and Bending Load



# Axial and Torsional Load

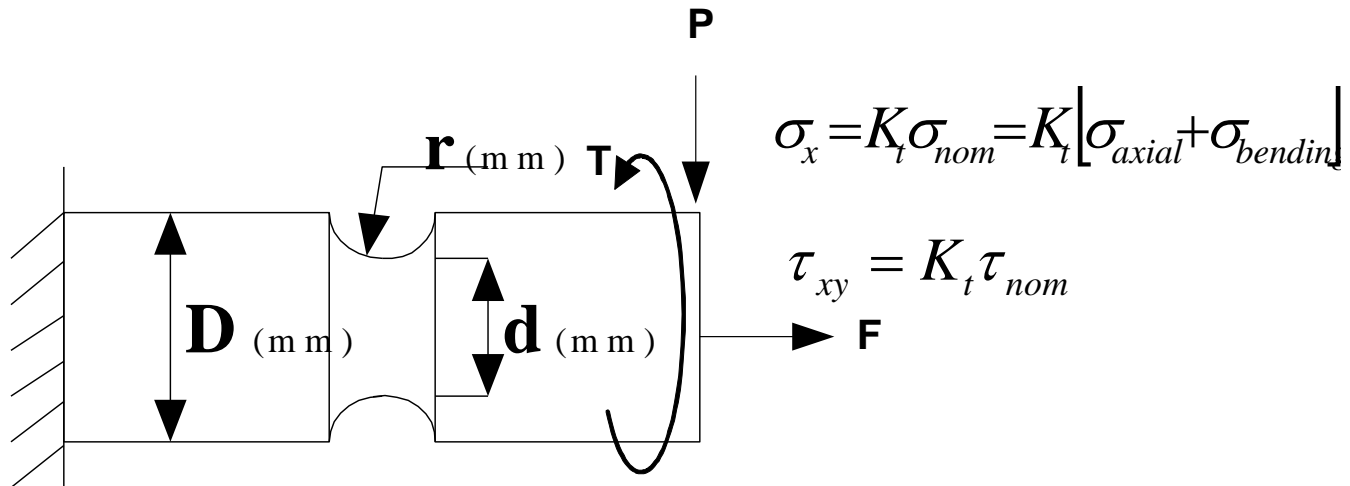
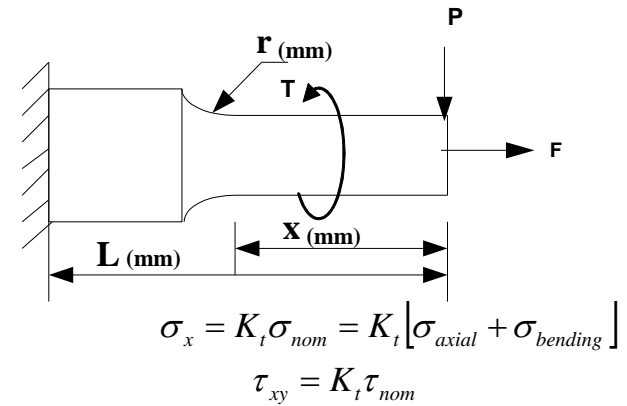
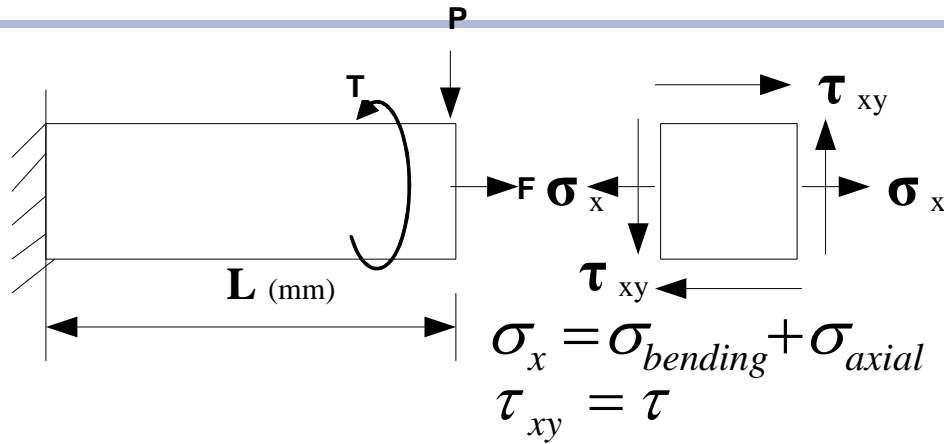


# Bending and Torsional Load





# Axial, Bending and Torsion Load



## Example 2–5 (continued)

- A torque of magnitude  $T = 12\text{ kN}\cdot\text{m}$  is applied to the end of a tank containing compressed air under a pressure of 8 MPa. The tank has a 180-mm inner diameter and a 12-mm wall thickness, determine the normal stress and the shearing stress in the tank.

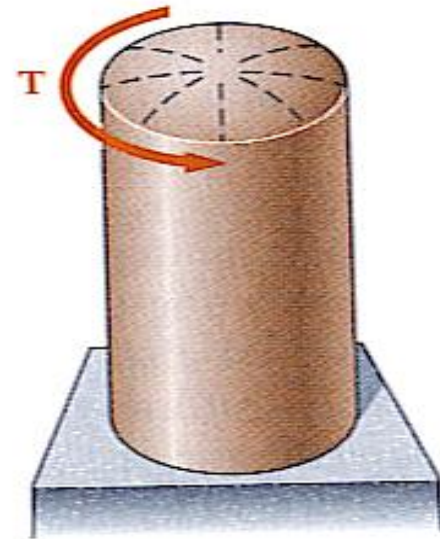
### Solution

- Section Properties

$$r_i = d_i / 2 = 90\text{ mm}$$

$$c = r_o = r_i + t = 102\text{ mm}$$

$$J = \frac{\pi}{2} (r_o^4 - r_i^4) = 66.97 \times 10^{-6} \text{ m}^4$$



## Example 2–5 (continued)

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- Force-couple system
- Pressure,  $p = 8 \text{ MPa}$  and  $T = 12 \text{ kN.m}$
- Stresses in Pressure Vessel
- Tangential:  $\sigma_x = pr/t = 60 \text{ MPa}$
- Axial:  $\sigma_y = pr/2t = 30 \text{ MPa}$
- Torsional Shearing Stress
- $\tau_{xy} = Tc/J = 18.3 \text{ MPa}$
- Total Stresses
- **$\sigma_x = 60 \text{ MPa}$ ;**
- **$\sigma_y = 30 \text{ MPa}$ ;**
- **$\tau_{xy} = 18.3 \text{ MPa}$ ;**

# Working Stresses

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- The average stress :  $\sigma_{avg} = \frac{1}{2}(\sigma_x + \sigma_y)$
- The radius :  $R = \sqrt{\tau_{xy}^2 + \left[\frac{1}{2}(\sigma_x - \sigma_y)\right]^2}$
- Maximum Principal Stress :  $\sigma_1 = \sigma_{avg} + R$
- Minimum Principal Stress :  $\sigma = \sigma_{avg} - R$
- Maximum Shear Stress :  $\tau_{max} = R$

## Example 2–6

- *Determine the principal stresses, and. the maximum shearing stress in example 4.*

- **Solution**

- From Example 4, the stresses are
- $\sigma_x = 60 \text{ MPa}$ ;  $\sigma_y = 30 \text{ MPa}$ ;  $\tau_{xy} = 18 \text{ MPa}$ ;

- Mohr's Circle

$$\sigma_{avg} = \frac{1}{2}(\sigma_x + \sigma_y) = 45 \text{ MPa}$$

$$R = \sqrt{\tau_{xy}^2 + \left[\frac{1}{2}(\sigma_x - \sigma_y)\right]^2} = 23 \text{ MPa}$$

$$\sigma_{max} = \sigma_{avg} + R = 68 \text{ MPa} \quad \tau_{max} = R = 23 \text{ MPa}$$

$$\sigma_{min} = \sigma_{avg} - R = 22 \text{ MPa}$$