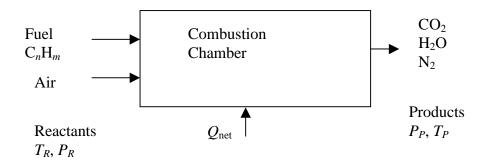
Chapter 14: CHEMICAL REACTIONS

The combustion process is a chemical reaction whereby fuel is oxidized and energy is released.



Fuels are usually composed of some compound or mixture containing carbon, C, and hydrogen, H₂.

Examples of hydrocarbon fuels are

 CH_4 Methane $C_8H_{18}O$ ctane Coal Mixture of C, H_2 , S, O_2 , N_2 and non-combustibles

Initially, we shall consider only those reactions that go to completion. The components prior to the reaction are called reactants and the components after the reaction are called products.

Reactants \rightarrow Products

For example, all carbon is burned to carbon dioxide and all hydrogen is converted into water.

$$C + O_2 \rightarrow CO_2$$

 $H_2 + \frac{1}{2}O_2 \rightarrow H_2O$

A complete combustion process is one where all carbon is burned to carbon dioxide (CO_2) and all hydrogen is converted into water (H_2O).

Example 14-1

A complete combustion of octane in oxygen is represented by the balanced combustion equation. The balanced combustion equation is obtained by making sure we have the same number of atoms of each element on both sides of the equation. That is, we make sure the mass is conserved.

$$C_8H_{18} + A O_2 \rightarrow B CO_2 + D H_2O$$

Note we often can balance the C and H for complete combustion by inspection.

$$C_8H_{18} + A O_2 \rightarrow 8 CO_2 + 9 H_2O$$

The amount of oxygen is found from the oxygen balance.

O:
$$A(2) = 8(2) + 9(1)$$

 $A = 12.5$

$$C_8H_{18} + 12.5 O_2 \rightarrow 8 CO_2 + 9 H_2O$$

Note: Mole numbers are not conserved, but we have conserved the mass on a total basis as well as a specie basis.

The complete combustion process is also called the stoichiometric combustion, and all coefficients are called the stoichiometric coefficients.

In most combustion processes, oxygen is supplied in the form of air rather than pure oxygen.

Air is assumed to be 21 percent oxygen and 79 percent nitrogen on a volume basis. For ideal gas mixtures, percent by volume is equal to percent by moles. Thus, for each mole of oxygen in air, there exists 79/21 = 3.76 moles of nitrogen. Therefore, complete or theoretical combustion of octane with air can be written as

$$C_8H_{18} + 12.5 (O_2 + 3.76 N_2) \rightarrow 8 CO_2 + 9 H_2O + 47 N_2$$

Air-Fuel Ratio

Since the total moles of a mixture are equal to the sum of moles of each component, there are 12.5(1 + 3.76) = 59.5 moles of air required for each mole of fuel for the complete combustion process.

Often complete combustion of the fuel will not occur unless there is an excess of air present greater than just the theoretical air required for complete combustion.

To determine the amount of excess air supplied for a combustion process, let us define the air-fuel ratio AF as

$$AF = \frac{kmol \ air}{kmol \ fuel}$$

Thus, for the above example, the theoretical air-fuel ratio is

$$AF_{th} = \frac{12.5(1+3.76)}{1} = 59.5 \frac{kmol\ air}{kmol\ fuel}$$

On a mass basis, the theoretical air-fuel ratio is

$$AF_{th} = 59.5 \frac{kmol \ air}{kmol \ fuel} \frac{28.97 \frac{kg \ air}{kmol \ air}}{[8(12) + 18(1)] \frac{kg \ fuel}{kmol \ fuel}}$$
$$= 15.12 \frac{kg \ air}{kg \ fuel}$$

Percent Theoretical and Percent Excess Air

In most cases, more than theoretical air is supplied to ensure complete combustion and to reduce or eliminate carbon monoxide (CO) from the products of combustion. The amount of excess air is usually expressed as percent theoretical air and percent excess air.

Percent theoretical air =
$$\frac{AF_{actual}}{AF_{th}}$$
100%
Percent excess air = $\frac{AF_{actual} - AF_{th}}{AF_{th}}$ 100%

Show that these results may be expressed in terms of the moles of oxygen only as

Percent theoretical air =
$$\frac{N_{O_2 \text{ actual}}}{N_{O_2 \text{ th}}} 100\%$$

Percent excess air =
$$\frac{N_{O_2 \text{ actual}} - N_{O_2 \text{ th}}}{N_{O_2 \text{ th}}} 100\%$$

Write the combustion equation of octane with 120 percent theoretical air (20 percent excess air).

$$C_8H_{18} + 1.2(12.5) (O_2 + 3.76 N_2) \rightarrow$$

 $8 CO_2 + 9 H_2O + (0.2)(12.5) O_2 + 1.2(47) N_2$

Note that $(1)(12.5)O_2$ is required for complete combustion to produce 8 kmol of carbon dioxide and 9 kmol of water; therefore, $(0.2)(12.5)O_2$ is found as excess oxygen in the products.

$$C_8H_{18} + 1.2(12.5) (O_2 + 3.76 N_2) \rightarrow$$

 $8 CO_2 + 9 H_2O + 2.5 O_2 + 1.2(47) N_2$

Second method to balance the equation for excess air (see the explanation of this technique in the solution to Example 14-2 in the text):

$$C_8H_{18} + 1.2A_{th} (O_2 + 3.76 N_2) \rightarrow$$

 $8 CO_2 + 9 H_2O + 0.2A_{th} O_2 + 1.2A_{th} (3.76) N_2$

O:
$$1.2A_{th}(2) = 8(2) + 9(1) + 0.2A_{th}(2)$$

 $A_{th} = 12.5$

Incomplete Combustion with Known Percent Theoretical Air

Consider combustion of C_8H_{18} with 120 % theoretical air where 80 % C in the fuel goes into CO_2 .

$$C_8H_{18} + 1.2(12.5) (O_2 + 3.76 N_2) \rightarrow$$

 $0.8(8) CO_2 + 0.2(8) CO + 9 H_2O + X O_2 + 1.2(47) N_2$

O balance gives

O:
$$1.2(12.5)(2) = 0.8(8)(2) + 0.2(8)(1) + 9(1) + X(2)$$

 $X = 3.3$

Why is X > 2.5?

Then the balanced equation is

$$C_8H_{18} + 1.2(12.5) (O_2 + 3.76 N_2) \rightarrow$$

6.4 $CO_2 + 1.6 CO + 9 H_2O + 3.3 O_2 + 1.2(47) N_2$

Combustion Equation When Product Gas Analysis Is Known

Propane gas C₃H₈ is reacted with air such that the dry product gases are 11.5 percent CO₂, 2.7 percent O₂, and 0.7 percent CO by volume. What percent theoretical air was supplied? What is the dew point temperature of the products if the product pressure is 100 kPa?

We assume 100 kmol of dry product gases; then the percent by volume can be interpreted to be mole numbers. But we do not know how much fuel and air were supplied or water formed to get the 100 kmol of dry product gases.

$$X C_3 H_8 + A (O_2 + 3.76 N_2) \rightarrow$$

11.5 $CO_2 + 0.7 CO + 2.7 O_2 + B H_2 O + A(3.76) N_2$

The unknown coefficients A, B, and X are found by conservation of mass for each species.

C:
$$X(3) = 11.5(1) + 0.7(1)$$
 $X = 4.07$
H: $X(8) = B(2)$ $B = 16.28$
O: $A(2) = 11.5(2) + 0.7(1)$
 $+2.7(2) + B(1)$ $A = 22.69$
 N_2 : $A(3.76) = 85.31$

The balanced equation is

$$4.07 C_3 H_8 + 22.69 (O_2 + 3.76 N_2) \rightarrow$$

 $11.5 CO_2 + 0.7 CO + 2.7 O_2 + 16.28 H_2O + 85.31 N_2$

Second method to find *A*:

Assume the remainder of the 100 kmol of dry product gases is N₂.

$$kmol\ N_2 = 100 - (11.5 + 0.7 + 2.7) = 85.1$$

Then A is

$$A = \frac{85.1}{3.76} = 22.65$$
 (fairly good check)

These two methods don't give the same results for A, but they are close.

What would be the units on the coefficients in the balanced combustion equation?

Generally we should write the combustion equation per kmol of fuel. To write the combustion equation per unit kmol of fuel, divide by 4.07:

$$C_3H_8 + 5.57 (O_2 + 3.76 N_2) \rightarrow$$

2.83 $CO_2 + 0.17 CO + 0.66 O_2 + 4.0 H_2O + 20.96 N_2$

The actual air-fuel ratio is

$$AF_{actual} = \frac{(5.57)(1+3.76)kmol\ air\ 28.97}{1kmol\ fuel[3(12)+8(1)]} \frac{kg\ air}{kmol\ fuel}$$
$$= 17.45 \frac{kg\ air}{kg\ fuel}$$

The theoretical combustion equation is

$$C_3H_8 + 5(O_2 + 3.76 N_2) \rightarrow$$

 $3CO_2 + 4.0 H_2O + 18.80 N_2$

The theoretical air-fuel ratio is

$$AF_{th} = \frac{(5)(1+3.76)kmol\ air\ 28.97}{1kmol\ fuel[3(12)+8(1)]} \frac{kg\ air}{kmol\ fuel}$$
$$= 15.66 \frac{kg\ air}{kg\ fuel}$$

The percent theoretical air is

Percent theoretical air =
$$\frac{AF_{actual}}{AF_{th}} 100\%$$
$$= \frac{17.45}{15.66} 100 = 111\%$$

or

Percent theoretical air =
$$\frac{N_{O_{2 \text{ actual}}}}{N_{O_{2 \text{ th}}}} 100\%$$
$$= \frac{5.57}{5} 100 = 111\%$$

The percent excess air is

Percent excess air =
$$\frac{AF_{actual} - AF_{th}}{AF_{th}} 100\%$$
$$= \frac{17.45 - 15.66}{15.66} 100 = 11\%$$

Dew Point Temperature

The dew point temperature for the product gases is the temperature at which the water in the product gases would begin to condense when the products are cooled at constant pressure. The dew point temperature is equal to the saturation temperature of the water at its partial pressure in the products.

$$T_{\rm dp} = T_{\rm sat} \text{ at } P_{\rm v} = y_{\rm v} P_{\rm products}$$

$$y_{\rm v} = \frac{N_{\rm water}}{\sum_{\rm products}}$$

$$y_{v} = \frac{4}{2.83 + 0.17 + 0.66 + 4 + 20.96} = 0.1398$$

$$P_{v} = y_{v} P_{\text{products}} = 0.1398(100 \, kPa)$$

$$= 13.98 \, kPa$$

$$T_{\text{dp}} = T_{\text{sat}} \text{ at } 13.98 \, \text{kPa}$$

$$= 52.44^{\circ} C$$

What would happen if the product gases are cooled to 100°C or to 30°C?

Example 14-11

An unknown hydrocarbon fuel, C_XH_Y is reacted with air such that the dry product gases are 12.1 percent CO_2 , 3.8 percent O_2 , and 0.9 percent CO by volume. What is the average makeup of the fuel?

We assume 100 kmol (do you have to always assume 100 kmol?) of dry product gases; then the percent by volume can be interpreted to be mole numbers. We do not know how much air was supplied or water formed to get the 100 kmol of dry product gases, but we assume 1 kmol of unknown fuel.

$$C_X H_Y + A (O_2 + 3.76 N_2) \rightarrow$$

12.1 $CO_2 + 0.9 CO + 3.8 O_2 + B H_2O + D N_2$

The five unknown coefficients A, B, D, X, and Y are found by conservation of mass for each species, C, H, O, and N plus one other equation. Here we use the subtraction method for the nitrogen to generate the fifth independent equation for the unknowns.

$$C_X H_Y + A (O_2 + 3.76 N_2) \rightarrow$$

 $12.1 CO_2 + 0.9 CO + 3.8 O_2 + B H_2O + D N_2$

The unknown coefficients A, B, D, X, and Y are found by conservation of mass for each species. Here we assume the remainder of the dry product gases is nitrogen.

$$N_2$$
: $D = 100 - (12.1 + 0.9 + 3.8) = 83.2$
 O_2 : $A = \frac{D}{3.76} = \frac{83.2}{3.76} = 22.13$
 O : $A(2) = (12.1)(2) + (0.9)(1) + (3.8)(2) + B(1)$
 $B = 11.54$
 C : $1(X) = 12.1(1) + (0.9)(1)$
 $X = 13.0$
 H : $1(Y) = B(2)$
 $Y = 23.08$

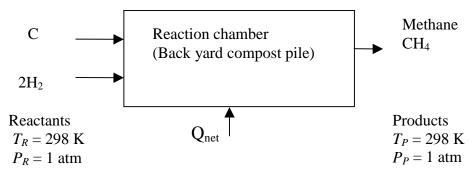
The balanced equation is

$$C_{13}H_{23.08} + 22.13 (O_2 + 3.76 N_2) \rightarrow$$

 $12.1 CO_2 + 0.9 CO + 3.8 O_2 + 11.54 H_2O + 83.2 N_2$

Enthalpy of Formation

When a compound is formed from its elements (e.g., methane, CH_4 , from C and H_2), heat transfer occurs. When heat is given off, the reaction is called **exothermic**. When heat is required, the reaction is called **endothermic**. Consider the following.



Chapter 14 -12

The reaction equation is

$$C + 2H_2 \rightarrow CH_4$$

The conservation of energy for a steady-flow combustion process is

$$\begin{split} E_{in} &= E_{out} \\ Q_{net} + H_{\text{Reactants}} &= H_{\text{Products}} \end{split}$$

$$\begin{split} Q_{net} &= H_{\text{Products}} - H_{\text{Reactants}} \\ Q_{net} &= \sum_{\text{Products}} N_e \overline{h}_e - \sum_{\text{Reactants}} N_i \overline{h}_i \\ Q_{net} &= 1 \overline{h}_{CH_4} - (1 \overline{h}_C + 2 \overline{h}_{H_2}) \end{split}$$

A common reference state for the enthalpies of all reacting components is established as

The enthalpy of the elements or their stable compounds is defined to be ZERO at 25°C (298 K) and 1 atm (or 0.1 MPa).

$$Q_{net} = 1\overline{h}_{CH_4} - (1(0) + 2(0))$$
$$= \overline{h}_{CH_4}$$

This heat transfer is called the **enthalpy of formation** for methane, \overline{h}_f^o . The superscript (o) implies the 1 atm pressure value and the subscript (f) implies 25°C data, \overline{h}_f^o is given in Table A-26.

During the formation of methane from the elements at 298 K, 0.1 MPa, heat is given off (an exothermic reaction) such that

$$Q_{net} = \overline{h}_{f CH_4}^{o} = -74,850 \frac{kJ}{kmol_{CH_4}}$$

The enthalpy of formation $\overline{h}_f^{\ o}$ is tabulated for typical compounds. The enthalpy of formation of the elements in their stable form is taken as zero. The enthalpy of formation of the elements found naturally as diatomic elements, such as nitrogen, oxygen, and hydrogen, is defined to be zero. The enthalpies of formation for several combustion components are given in the following table.

Substance	Formula	М	$\overline{h}_{\!\scriptscriptstyle f}^{\scriptscriptstyle o}$
			kJ/kmol
Air		28.97	0
Oxygen	02	32	0
Nitrogen	N ₂	28	0
Carbon dioxide	CO ₂	44	-393,520
Carbon monoxide	CO	28	-110,530
Water (vapor)	H ₂ O _{vap}	18	-241,820
Water (liquid)	H ₂ O _{liq}	18	-285,830
Methane	CH ₄	16	-74,850
Acetylene	C ₂ H ₂	26	+226,730
Ethane	C ₂ H ₆	30	-84,680
Propane	C3H8	44	-103,850
Butane	C ₄ H ₁₀	58	-126,150
Octane (vapor)	C ₈ H ₁₈	114	-208,450
Dodecane	C ₁₂ H ₂₆	170	-291,010

The enthalpies are calculated relative to a common base or reference called the enthalpy of formation. The enthalpy of formation is the heat transfer required to form the compound from its elements at 25°C (77°F) or 298 K (537 R), 1 atm. The enthalpy at any other temperature is given as

$$\overline{h} = \overline{h}_f^o + (\overline{h}_T - \overline{h}^o)$$

Here the term \bar{h}^{o} is the enthalpy of any component at 298 K. The enthalpies at the temperatures T and 298 K can be found in Tables A-18 through A-25. If tables are not available, the enthalpy difference due to the temperature difference can be calculated from

$$(\overline{h}_T - \overline{h}^o) = \int_{298K}^T \overline{C}_P dT' = \overline{C}_{P,ave} (T - 298)$$

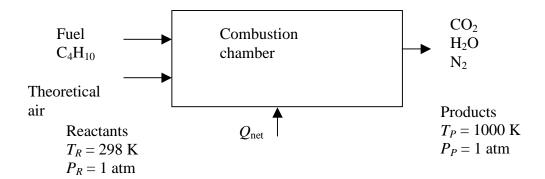
The net heat transfer to the reacting system is

$$\begin{aligned} Q_{net} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_e - \sum_{\text{Reactants}} N_i [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_i \end{aligned}$$

In an actual combustion process, is the value of Q_{net} positive or negative?

Example 14-3

Butane gas C_4H_{10} is burned in theoretical air as shown below. Find the net heat transfer per kmol of fuel.



Balanced combustion equation:

$$C_4H_{10} + 6.5 (O_2 + 3.76 N_2) \rightarrow$$

 $4 CO_2 + 5 H_2O + 24.44 N_2$

The steady-flow heat transfer is

$$\begin{split} Q_{net} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h}_f^{\ o} + (\overline{h}_T - \overline{h}^{\ o})]_e - \sum_{\text{Reactants}} N_i [\overline{h}_f^{\ o} + (\overline{h}_T - \overline{h}^{\ o})]_i \end{split}$$

Reactants: $T_R = 298 \text{ K}$

Comp	N _i kmol/kmol fuel	$\overline{h_f}^o$ kJ/kmol	\overline{h}_T kJ/kmol	\overline{h}° kJ/kmol	$N_{i}[\overline{h}_{f}^{o} + (\overline{h}_{T} - \overline{h}^{o})]_{i}$ kJ/kmol fuel
C_4H_{10}	1	-126,150			-126,150
O_2	6.5	0	8,682	8,682	0
N_2	24.44	0	8,669	8,669	0

$$H_R = \sum_{\text{Reactants}} N_i [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_i$$
$$= -126,150 \frac{kJ}{kmol C_4 H_{10}}$$

Products: $T_P = 1000 \text{ K}$

Comp	N_e	$ar{h}_{\!\scriptscriptstyle f}^{\scriptscriptstyle o}$	\overline{h}_{T}	\overline{h}^{o}	$N_e[\overline{h}_f^o + (\overline{h}_T - \overline{h}^o)]_e$
	kmol/kmol	kJ/kmol	kJ/kmol	kJ/kmol	kJ/kmol fuel
	fuel				
CO_2	4	-393,520	42,769	9,364	-1,440,460
H_2O	5	-241,820	35,882	9,904	-1,079,210
N_2	24.44	0	30,129	8,669	+524,482

$$H_P = \sum_{\text{Products}} N_e [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_e$$
$$= -1,995,188 \frac{kJ}{kmol C_4 H_{10}}$$

$$Q_{net} = H_P - H_R$$

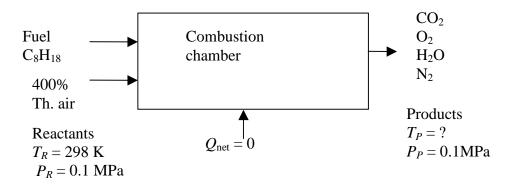
= -1,869,038 $\frac{kJ}{kmol C_4 H_{10}}$

Adiabatic Flame Temperature

The temperature the products have when a combustion process takes place adiabatically is called the **adiabatic flame temperature**.

Example 14-4

Liquid octane $C_8H_{18}(liq)$ is burned with 400 percent theoretical air. Find the adiabatic flame temperature when the reactants enter at 298 K, 0.1 Mpa, and the products leave at 0.1MPa.



The combustion equation is

$$C_8H_{18} + 4(12.5) (O_2 + 3.76 N_2) \rightarrow$$

8 $CO_2 + 37.5 O_2 + 9 H_2O + 188 N_2$

The steady-flow heat transfer is

$$\begin{split} Q_{net} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o)]_e - \sum_{\text{Reactants}} N_i [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o)]_i \\ &= 0 \quad (Adiabatic \ Combustion) \end{split}$$

Thus, $H_P = H_R$ for adiabatic combustion. We need to solve this equation for T_P .

Since the temperature of the reactants is 298 K, $(\bar{h}_T - \bar{h}^{\,o})_i = 0$,

$$H_R = \sum_{\text{Reactants}} N_i \overline{h}_{i}^{o}$$

$$= 1(-249,950) + 4(12.5)(0) + 4(12.5)(3.76)(0)$$

$$= -249,950 \frac{kJ}{kmol C_4 H_{10}}$$

Since the products are at the adiabatic flame temperature, $T_P > 298 \text{ K}$

$$\begin{split} H_{P} &= \sum_{\text{Products}} N_{e} [\overline{h}_{f}^{o} - (\overline{h}_{T_{P}} - \overline{h}^{o})]_{e} \\ &= 8(-393,520 + \overline{h}_{T_{P}} - 9364)_{CO_{2}} \\ &+ 9(-241,820 + \overline{h}_{T_{P}} - 9904)_{H_{2}O} \\ &+ 37.5(0 + \overline{h}_{T_{P}} - 8682)_{O_{2}} \\ &+ 188(0 + \overline{h}_{T_{P}} - 8669)_{N_{2}} \\ &= (-7,443,845 + 8\overline{h}_{T_{P},CO_{2}} + 9\overline{h}_{T_{P},H_{2}O} \\ &+ 37.5\overline{h}_{T_{P},O_{2}} + 188\overline{h}_{T_{P},N_{2}}) \frac{kJ}{kmol\ C_{4}H_{10}} \end{split}$$

Thus, setting $H_P = H_R$ yields

$$\sum_{\text{Pr} \, oducts} N_e \overline{h}_{T_P,e} = 8\overline{h}_{T_P,CO_2} + 9\overline{h}_{T_P,H_2O} + 37.5\overline{h}_{T_P,O_2} + 188\overline{h}_{T_P,N_2}$$
$$= 7,193,895$$

To estimate T_P , assume all products behave like N_2 and estimate the adiabatic flame temperature from the nitrogen data, Table A-18.

$$242.5\overline{h}_{T_{P},N_{2}} = 7,193,895$$

$$\overline{h}_{T_{P},N_{2}} = 29,665.5 \frac{kJ}{kmol \ N_{2}}$$

$$T_{p} \cong 985 \ K$$

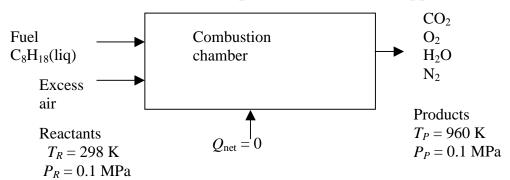
Because of the tri-atomic CO_2 and H_2O , the actual temperature will be somewhat less than 985 K. Try $T_P = 960$ K and 970K.

	N_e	\overline{h}_{960K}	$\overline{h}_{_{970K}}$
CO_2	8	40,607	41,145
H_2O	9	34,274	34,653
O_2	37.5	29,991	30,345
N_2	188	28,826	29,151
	$\sum_{ ext{Produts}} N_e \overline{h}_{T_P,e}$	7,177,572	7,259,362

Interpolation gives: $T_P = 962 \text{ K}$.

Example 14-5

Liquid octane $C_8H_{18}(liq)$ is burned with excess air. The adiabatic flame temperature is 960 K when the reactants enter at 298 K, 0.1 Mpa, and the products leave at 0.1MPa. What percent excess air is supplied?



Let A be the excess air; then combustion equation is

$$C_8H_{18} + (1+A)(12.5) (O_2 + 3.76 N_2) \rightarrow$$

8 $CO_2 + 12.5A O_2 + 9 H_2O + (1+A)(12.5)(3.76) N_2$

The steady-flow heat transfer is

$$\begin{aligned} Q_{net} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o)]_e - \sum_{\text{Reactants}} N_i [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o)]_i \\ &= 0 \quad (Adiabatic \ combustion) \end{aligned}$$

Here, since the temperatures are known, the \overline{h}_{T_p} is known. The product gas mole numbers are unknown but are functions of the amount of excess air, A. The energy balance can be solved for A.

$$A = 3$$

Thus, 300 percent excess, or 400 percent theoretical, air is supplied.

Example 14-6

Tabulate the adiabatic flame temperature as a function of excess air for the complete combustion of C_3H_8 when the fuel enters the steady-flow reaction chamber at 298 K and the air enters at 400 K.

The combustion equation is

$$C_3H_8 + (1+A)(5) (O_2 + 3.76 N_2) \rightarrow$$

 $3 CO_2 + 5A O_2 + 4 H_2O + (1+A)(5)(3.76) N_2$

where A is the value of excess air in decimal form.

The steady-flow heat transfer is

$$\begin{aligned} Q_{net} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_e - \sum_{\text{Reactants}} N_i [\overline{h_f}^o + (\overline{h_T} - \overline{h}^o)]_i \\ &= 0 \quad (Adiabatic \ combustion) \end{aligned}$$

Percent Excess Air	Adiabatic Flame Temp. K
0	2459.3
20	2191.9
50	1902.5
100	1587.1
217	1200

Enthalpy of Reaction and Enthalpy of Combustion

When the products and reactants are at the same temperature, the **enthalpy** of reaction h_R , is the difference in their enthalpies. When the combustion is assumed to be complete with theoretical air supplied the enthalpy of reaction is called the **enthalpy of combustion** h_C . The enthalpy of combustion can be calculated at any value of the temperature, but it is usually determined at 25°C or 298 K. See Table A-27 for the enthalpy of combustion at 25°C.

$$\overline{h}_{C} = H_{P} - H_{R} \quad when \quad T_{P} = T_{R} = 25^{\circ} C = 298 K$$

$$= \sum_{\text{Products}} N_{e} \overline{h}_{f_{e}}^{o} - \sum_{\text{Reactants}} N_{i} \overline{h}_{f_{i}}^{o}$$

Heating Value

The **heating value**, **HV**, of a fuel is the absolute value of the enthalpy of combustion or just the negative of the enthalpy of combustion.

$$HV = \left| \overline{h}_C \right|$$

The **lower heating value**, **LHV**, is the heating value when water appears as a gas in the products.

$$LHV = \left| \overline{h}_C \right| = -\overline{h}_C \text{ with } H_2O_{gas} \text{ in products}$$

The lower heating value is often used as the amount of energy per kmol of fuel supplied to the gas turbine engine.

The **higher heating value, HHV**, is the heating value when water appears as a liquid in the products.

$$HHV = \left| \overline{h}_C \right| = -\overline{h}_C$$
 with H_2O_{liquid} in products

The higher heating value is often used as the amount of energy per kmol of fuel supplied to the steam power cycle.

The higher and lower heating values are related by the amount of water formed during the combustion process and the enthalpy of vaporization of water at the temperature.

$$HHV = LHV + N_{H_2O} \overline{h}_{fgH_2O}$$

Example 14-7

The enthalpy of combustion of gaseous C_8H_{18} at $25^{\circ}C$ with liquid water in the products is -5,512,200 kJ/kmol (see Table A-27). Find the lower heating value of liquid octane.

$$LHV_{C_8H_{18 gas}} = HHV_{C_8H_{18 gas}} - N_{H_2O}\overline{h}_{fgH_2O}$$

$$= 5,512,200 \frac{kJ}{kmol \ C_8H_{18}} - 9 \frac{kmol \ H_2O}{kmol \ C_8H_{18}} (44,010) \frac{kJ}{kmol \ H_2O}$$

$$= 5,116,110 \frac{kJ}{kmol \ C_8H_{18}}$$

$$LHV_{C_8H_{18 liq}} = LHV_{C_8H_{18 gas}} - \overline{h}_{fgC_8H_{18}}$$

$$= (5,116,110 - 41,460) \frac{kJ}{kmol C_8H_{18}}$$

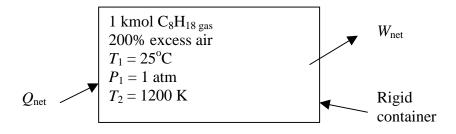
$$= 5,074,650 \frac{kJ}{kmol C_8H_{18 liq}}$$

Can you explain why LHV_{liq} < LHV_{gas}?

Closed System Analysis

Example 14-8

A mixture of 1 kmol $C_8H_{18 gas}$ and 200 percent excess air at $25^{\circ}C$, 1 atm, is burned completely in a closed system (a bomb) and is cooled to 1200 K. Find the heat transfer from the system and the system final pressure.



Apply the first law closed system:

$$\begin{split} E_{in} - E_{out} &= \Delta E \\ Q_{net} - W_{net} &= U_P - U_R \\ W_{net} &= 0 \quad (Rigid \ container) \\ Q_{net} &= U_P - U_R = H_P - (PV)_P - (H_R - (PV)_R) \\ &= H_P - H_R - ((PV)_P - (PV)_R) \end{split}$$

Assume that the reactants and products are ideal gases; then

$$PV = NR_{u}T$$

$$\begin{aligned} Q_{net} &= H_P - H_R - \left[\sum_{\text{Products}} N_e R_u T_e - \sum_{\text{Reactants}} N_i R_u T_i \right] \\ &= \sum_{\text{Products}} N_e [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o) - R_u T]_e \\ &- \sum_{\text{Products}} N_i [\overline{h}_f^o + (\overline{h}_T - \overline{h}^o) - R_u T]_i \end{aligned}$$

The balanced combustion equation for 200 percent excess (300 percent theoretical) air is

$$C_8H_{18} + (3)(12.5) (O_2 + 3.76 N_2) \rightarrow$$

8 $CO_2 + 25 O_2 + 9 H_2O + 141 N_2$

$$Q_{net} = 8(-393,520 + 53,848 - 9364 - 8.314(1200))_{CO_2}$$

$$+9(-241,820 + 44,380 - 9904 - 8.314(1200))_{H_2O}$$

$$+25(0 + 38,447 - 8682 - 8.314(1200))_{O_2}$$

$$+141(0 + 36,777 - 8669 - 8.314(1200))_{N_2}$$

$$-1(-208,450 + \overline{h}_{298K} - \overline{h}^o - 8.314(298))_{C_8H_{18}}$$

$$-37.5(0 + 8682 - 8682 - 8.314(298))_{O_2}$$

$$-141(0 + 8669 - 8669 - 8.314(298))_{N_2}$$

$$= -1.12 \cdot 10^6 \frac{kJ}{kmol C_2H_{10}}$$

To find the final pressure, we assume that the reactants and the products are ideal-gas mixtures.

$$P_1 V_1 = N_1 R_u T_1 P_2 V_2 = N_2 R_u T_2$$

where state 1 is the state of the mixture of the reactants before the combustion process and state 2 is the state of the mixture of the products after the combustion process takes place. Note that the total moles of reactants are not equal to the total moles of products.

$$\frac{P_2 V_2}{P_1 V_1} = \frac{N_2 R_u T_2}{N_1 R_u T_1}$$

but $V_2 = V_1$.

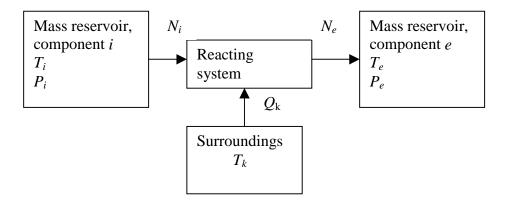
$$P_{2} = P_{1} \frac{N_{2}}{N_{1}} \frac{T_{2}}{T_{1}}$$

$$= 1 atm \left(\frac{183 \text{ kmol products}}{179.5 \text{ kmol reactants}} \right) \left(\frac{1200 \text{ K}}{298 \text{ K}} \right)$$

$$= 4.11 atm$$

Second Law Analysis of Reacting Systems

Second law for the open system



The entropy balance relations developed in Chapter 6 are equally applicable to both reacting and nonreacting systems provided that the entropies of individual constituents are evaluated properly using a common basis.

Taking the positive direction of heat transfer to be *to* the system, the entropy balance relation can be expressed for a *steady-flow combustion chamber* as

$$\sum \frac{Q_k}{T_k} + S_{\text{React}} - S_{\text{Prod}} + S_{\text{gen}} \ge \Delta S_{CV} \quad (kJ/k)$$

For an *adiabatic, steady-flow process*, the entropy balance relation reduces to

$$S_{gen, adiabatic} = S_{Prod} - S_{React} \ge 0$$

The *third law of thermodynamics* states that the entropy of a pure crystalline substance at absolute zero temperature is zero. The third law provides a common base for the entropy of all substances, and the entropy values relative to this base are called the *absolute entropy*.

The ideal-gas tables list the absolute entropy values over a wide range of temperatures but at a fixed pressure of $P_0 = 1$ atm. Absolute entropy values at other pressures P for any temperature T are determined from

$$\overline{s}(T, P) = \overline{s}^{o}(T, P_{o}) - R_{u} \ln \frac{P}{P_{o}} \quad [kJ / (kmol \cdot K)]$$

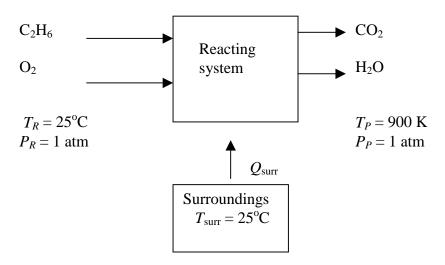
For component i of an ideal-gas mixture, the absolute entropy can be written as

$$\overline{s}_i(T, P_i) = \overline{s}_i^{o}(T, P_o) - R_u \ln \frac{y_i P_m}{P_o} \quad [kJ/(kmol \cdot K)]$$

where P_i is the partial pressure, y_i is the mole fraction of the component, and P_m is the total pressure of the mixture in atmospheres.

Example 14-8

A mixture of ethane gas C₂H₆ and oxygen enters a combustion chamber at 1 atm, 25°C. The products leave at 1 atm, 900 K. Assuming complete combustion, does the process violate the second law?



The balanced combustion equation is

$$C_2H_6 + 3.5O_2 \rightarrow 2CO_2 + 3H_2O$$

The mole fractions for the reactants and the products are

$$y_{C_2H_6} = \frac{1}{1+3.5} = \frac{1}{4.5}$$

$$y_{O_2} = \frac{3.5}{1+3.5} = \frac{3.5}{4.5}$$

$$y_{CO_2} = \frac{2}{2+3} = \frac{2}{5}$$

$$y_{H_2O} = \frac{3}{2+3} = \frac{3}{5}$$

Now to calculate the individual component entropies.

For the reactant gases:

$$\overline{s}_{C_2H_6}(T, P_{C_2H_6}) = \overline{s}_{C_2H_6}^o(T, P_o) - R_u \ln \frac{y_{C_2H_6}P_m}{P_o}$$

$$= \left[229.49 - 8.314 \ln \left(\frac{\frac{1}{4.5}1 Atm}{1 Atm} \right) \right] \frac{kJ}{kmol_{C_2H_6} \cdot K}$$

$$= 242.0 \frac{kJ}{kmol_{C_2H_6} \cdot K}$$

$$\overline{s}_{O_2}(T, P_{O_2}) = \overline{s}_{O_2}^o(T, P_o) - R_u \ln \frac{y_{O_2} P_m}{P_o}$$

$$= \left[205.03 - 8.314 \ln \left(\frac{3.5}{4.5} \frac{1 Atm}{1 Atm} \right) \right] \frac{kJ}{kmol_{O_2} \cdot K}$$

$$= 207.1 \frac{kJ}{kmol_{O_2} \cdot K}$$

$$S_{\text{React}} = \sum_{\text{Reactants}} N_i \overline{s}_i$$

$$= 1(242.0) + 3.5(207.1)$$

$$= 966.9 \frac{kJ}{kmol_{C_2H_6} \cdot K}$$

For the product gases:

$$\overline{s}_{CO_{2}}(T, P_{CO_{2}}) = \overline{s}_{CO_{2}}^{o}(T, P_{o}) - R_{u} \ln \frac{y_{CO_{2}} P_{m}}{P_{o}}$$

$$= \left[263.56 - 8.314 \ln \left(\frac{\frac{2}{5} 1 Atm}{1 Atm} \right) \right] \frac{kJ}{kmol_{CO_{2}} \cdot K}$$

$$= 271.2 \frac{kJ}{kmol_{CO_{2}} \cdot K}$$

$$\overline{s}_{H_2O}(T, P_{H_2O}) = \overline{s}_{H_2O}^o(T, P_o) - R_u \ln \frac{y_{H_2O} P_m}{P_o} \\
= \left[228.32 - 8.314 \ln \left(\frac{\frac{3}{5} 1 \text{ Atm}}{1 \text{ Atm}} \right) \right] \frac{kJ}{kmol_{H_2O} \cdot K} \\
= 232.6 \frac{kJ}{kmol_{H_2O} \cdot K} \\
S_{\text{Prod}} = \sum_{\text{Products}} N_e \overline{s}_e \\
= 2(271.2) + 3(232.6) \\
= 1240.2 \frac{kJ}{kmol_{C_2H_6} \cdot K}$$

The entropy change for the combustion process is

$$S_{\text{Prod}} - S_{\text{React}} = (1240.2 - 966.9) \frac{kJ}{kmol_{C_2H_6} \cdot K}$$
$$= 273.3 \frac{kJ}{kmol_{C_2H_6} \cdot K}$$

Now to find the entropy change due to heat transfer with the surroundings. The steady-flow conservation of energy for the control volume is

$$\begin{aligned} Q_{net\,sys} &= H_P - H_R \\ &= \sum_{\text{Products}} N_e [\overline{h}_f^{\,o} + (\overline{h}_T - \overline{h}^{\,o})]_e \, - \sum_{\text{Reactants}} N_i [\overline{h}_f^{\,o} + (\overline{h}_T - \overline{h}^{\,o})]_i \end{aligned}$$

$$Q_{net \, sys} = 2(-393,520 + 37,405 - 9364)_{CO_2}$$

$$+3(-241,820 + 31,828 - 9904)_{H_2O}$$

$$-1(-214,820 + \overline{h}_{298K} - \overline{h}^{\,o})_{C_2H_6}$$

$$-3.5(0 + 8682 - 8682)_{O_2}$$

$$= -1.306 \cdot 10^6 \frac{kJ}{kmol \, C_2H_6}$$

$$\sum \frac{Q_k}{T_k} = \frac{Q_{net \, sys}}{T_o}$$

$$= \frac{-1.306 \cdot 10^6 \frac{kJ}{kmol \, C_2H_6}}{(25 + 273)K}$$

$$= -4,383 \frac{kJ}{kmol \, C_2H_6 \cdot K}$$

The entropy generated by this combustion process is

$$S_{gen} = S_{Prod} - S_{React} - \sum \frac{Q_k}{T_k} \ge 0$$

$$= (273.3 - (-4383)) \frac{kJ}{kmol C_2 H_6 \cdot K}$$

$$= 4656.3 \frac{kJ}{kmol C_2 H_6 \cdot K}$$

Since S_{gen} , or ΔS_{net} , is ≥ 0 , the second law is not violated.