





Integrating IoT and Wearable Technologies for Enhanced Proximity Detection and Safety in Construction Zones

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Introduction

- **Dynamic Hazardous Environments:** Construction sites represent complex ecosystems where workers and machinery are in constant motion, significantly raising the risk of accidents, notably back-over incidents.
- A Sobering Reality: The construction sector, one of the most hazardous employment areas, reported over a thousand
 worker fatalities in 2019 alone as per the Bureau of Labor Statistics, a substantial number stemming from transportation
 incidents. This statistic not only underscores the inherent dangers of construction work but also highlights a critical area for
 intervention.
- Limitations of Current Safety Protocols: Despite advancements, existing safety measures often remain reactive rather than proactive, falling short of adequately addressing the nuanced risks present in contemporary construction sites.
- Emerging Technologies vs. Persistent Challenges: While IoT and wearable technologies offer promising avenues for revolutionizing safety measures through real-time monitoring and personalized alerts, their deployment faces significant hurdles such as device resilience, data privacy, and the need for robust communication networks.
- The Imperative for Innovation: Bridging the gap between traditional safety measures and the pressing needs of dynamic construction environments necessitates a paradigm shift—a combination of adopting cutting-edge technology and fostering a culture of safety consciousness and technological literacy among industry stakeholders.



Objectives

- To develop a state-of-the-art bidirectional proximity detection and alert interconnected systems, harnessing the synergistic potential of IoT and wearable technologies to deliver precise real-time hazard detection and substantial safety enhancements in dynamic construction zones.
- To Develop a highly interactive and intuitive mobile application, incorporating real-time data visualization and preemptive alert mechanisms to proactively warn workers of imminent hazards.
- To augment situational awareness across construction sites through an economical, efficient, and user-friendly solution that emphasizes minimalistic design without compromising on performance and reliability.



Methodology

Overview

The methodology of the study is centered on creating an integrated system that harnesses Internet of Things (IoT) and wearable technologies to enhance safety in construction zones. The system relies on Bluetooth Low Energy (BLE) for its core functionality, utilizing an advanced technique known as 'beacon stuffing'—originally designed for Wi-Fi but innovatively adapted for BLE due to its efficiency in Bluetooth data transmission. This technique is pivotal for enabling real-time hazard detection and alerts, crucial for preventing accidents, particularly back-over incidents on construction sites.



Core Functional System



Wearable **Proximity Sensors** (WPS): Workers are equipped with these sensors, which utilize BLE for communication and are designed to be low-energy vet highly effective in performance. Each sensor contains a chipset that facilitates power management and issues alerts when a worker is near potential hazards.



In-Vehicle **Proximity Detection (iVPD):** A mobile application that serves as the system's interface. It is developed using React Native for Android platforms and is responsible for processing the data received from the WPS and visualizing potential hazards in real-time to enhance situational awareness.



Vehicle Proxy Tags (VPTs): These tags are integrated into vehicles and function as intermediaries that improve the precision of data exchange between WPS tags and the iVPD application. The VPTs use a chipset that supports the latest Bluetooth standards, ensuring efficient data transmission.



Cloud Integration:

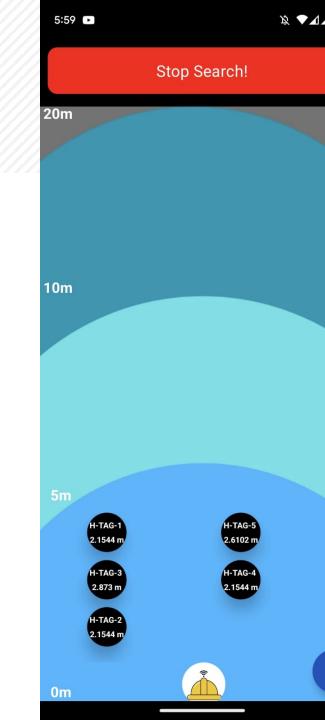
For in-depth data analysis and predictive safety measures, the system is integrated with cloud-based services. This enables not just real-time monitoring but also historical data tracking, which is crucial for developing longterm safety

strategies

Architecture

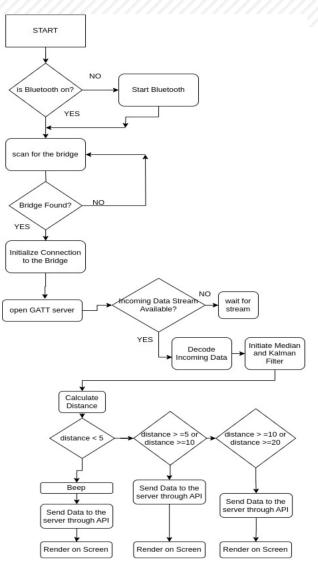
Our system's architecture innovatively leverages Bluetooth Low Energy (BLE) for seamless communication between Wearable Proximity Sensors (WPS) and Vehicle Proxy Tags (VPTs). Utilizing advanced algorithms, the system calculates the distance between personnel and machinery with precision, significantly enhancing safety measures on construction sites.

- BLE-Based Communication: Forms the backbone of the system, enabling real-time data exchange between sensors and tags.
- RSSI-Based Distance Estimation: Employs received signal strength indicator (RSSI)
 to calculate the proximity of workers to potential hazards.
- Median Filter Implementation: Stabilizes RSSI readings by filtering out anomalies and noise for more reliable distance estimates.
- Kalman Filter Application: Processes RSSI values to fine-tune distance estimates,
 compensating for measurement uncertainties and dynamic environmental factors.
- **Alert Mechanism:** Triggers real-time alerts via the In-Vehicle Proximity Detection (iVPD) application when the system detects a worker within a hazardous zone.

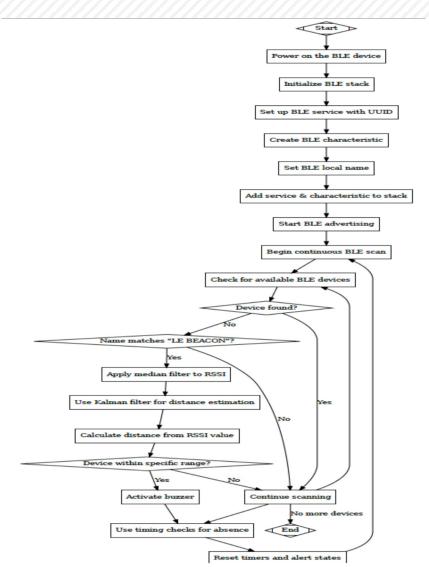


Algorithm

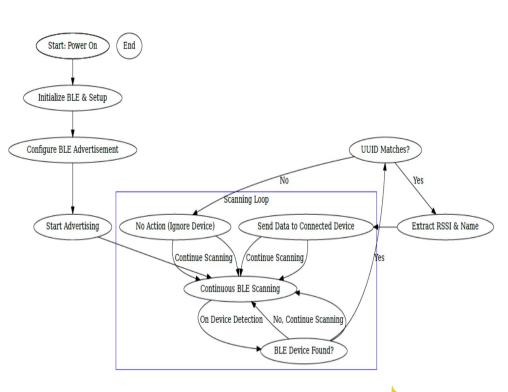
WPS



Human Tag



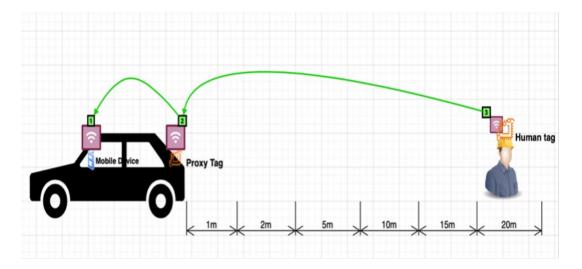
iVPDS

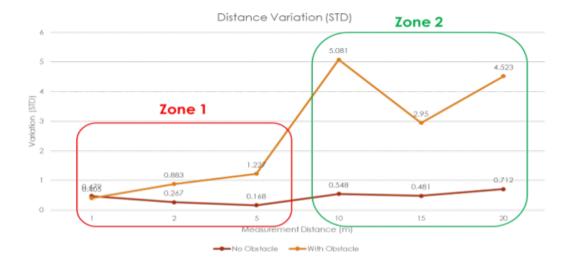




Results

- **Zone 1:** Devices falling within this zone are at a potential risk of collision. Consequently, the alert mechanisms was implemented to mitigate these risks. If a tag is classified within Zone 1, it triggers alerts to ensure the safety of individuals and assets.
- **Zone 2:** Devices in this zone were not deemed to be at risk of collision. The variation in these devices' data did not exceed a predefined threshold, indicating a lower likelihood of potential collisions.





Overall System Performance



Effectiveness in Hazard Detection: The system showed a significant improvement in detecting potential hazards in real-time, effectively reducing the risk of accidents involving construction personnel and equipment.



Accuracy of the Proximity Detection: The integration of the beacon stuffing technique for BLE enhanced the precision of proximity detection. The system was able to accurately identify the proximity of workers to machinery, thus enabling timely alerts and avoiding potential accidents.



User Interface Efficacy: The iVPD application's user interface was found to be intuitive and effective in visualizing the proximity data and potential hazards, significantly increasing situational awareness among workers.



Scalability and Customization: Field testing confirmed the system's scalability and customization capabilities, demonstrating that it could be adapted to different construction site sizes and specific safety requirements without losing effectiveness.



Impact of Environmental Conditions: The field tests revealed that the system was resilient under various environmental conditions, maintaining its accuracy and reliability despite the presence of common construction site obstacles like water bodies, walls, and human figures.



Response Time: The system's alert mechanism was prompt, with the potential to issue warnings well before the occurrence of hazards, thereby providing workers with enough time to react and move to safety.



System's Resilience: Evaluations of the system's components, including the WPS, iVPD, and VPTs, confirmed their robustness and durability, ensuring reliable performance in the demanding environment of construction sites.



Technological Integration: The successful integration with cloud services showed that the system could not only monitor safety in real-time but also collect and analyze data for predictive safety measures, enhancing long-term strategic safety planning



Conclusion

This research marks a significant leap in construction safety, presenting an innovative BLE-based system that not only enhances real-time monitoring but also actively predicts and alerts workers to imminent hazards.

The key findings demonstrate that by integrating IoT and wearable technologies, we can significantly reduce the risk of back-over incidents, a critical concern in construction zones.

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The system's precise proximity detection, enabled by the novel adaptation of beacon stuffing for BLE, along with its intuitive mobile interface, has proven effective in increasing worker situational awareness.

Field tests underscore its resilience and adaptability, confirming its scalability for diverse construction environments and varied safety needs.

The impact is clear: this system sets a new standard for proactive safety management and represents a pivotal step towards a future where construction sites are not only safer but are also environments where safety protocols and technology evolve in tandem.

Acknowledgments

The success of this project is attributed to the collaborative efforts of our multidisciplinary team, which includes engineers, data scientists, and safety professionals.

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