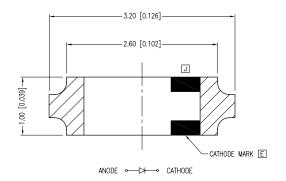
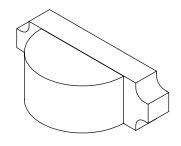
## UNCONTROLLED DOCUMENT





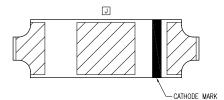
PART NUMBER	SML-LXR85GC-TR rev.	L
DATE	E.C.N. NUMBER AND REVISION COMMENTS	REV.
08.23.96	E.C.N. #10230.	Α
10.24.96	E.C.N. #10263	В
05.02.97	E.C.N. #10338.	С
07.22.97	E.C.N. #10366.	D
09.19.97	E.C.N. #10380.	Е
10.15.97	E.C.N. #10BRDR. & REDRAWN.	F
03.05.98	E.C.N. #10419.	G
10.23.98	E.C.N. #10471.	I
07.18.00	E.C.N. #10644.	_
07.30.01	E.C.N. #10BRDR. & #10771.	J
08.12.05	E.C.N. #11248.	K
03.18.11	E.C.N. #10BRDR. & REDRAWN/ #11704.	L

		2.00	[0.079]	
1.50 [0.059]	0.50 [0.020]			

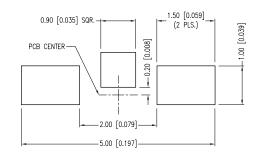
ELECTRO-OPTICAL CHARACTERISTICS TA =25°C If=20mA							
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND		
PEAK WAVELENGTH		565		nm			
FORWARD VOLTAGE		2.2	2.6	Vf			
REVERSE VOLTAGE	5.0			Vr	Ir=100μA		
AXIAL INTENSITY		12		mcd	If=20mA		
VIEWING ANGLE		130		2x theta			
EMITTED COLOR:	GREEN						
EPOXY LENS FINISH	H: WATER	CLEAR					

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	65	mW
DERATE FROM 25°C	-1.2	mW/*C
OPERATING TEMP.	-25 TO +85	•c
STORAGE TEMP.	-30 TO +85	•c

L CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS



## RECOMMENDED SOLDER PAD LAYOUT





290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 565nm GREEN, WATER CLEAR LENS, 3K PER REEL.

\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

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KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION	N TO ALL THIRD PARTIES.

DATE:	03.18.11	DRAWN BY:	AB
PAGE:	1 OF 2	CHKD BY:	JD
SCALE:	NTS	APRVD BY:	JD
UNIT:	mm [INCH]	(Pb)	

UNCONTROLLED DOCUMENT SML-LXR85GC-TR PART NUMBER REV. DATE F.C.N. NUMBER AND REVISION COMMENTS REV. L K LEAD FREE REFLOW PROFILE 08.23.96 E.C.N. #10230. Α E.C.N. #10263 В 10.24.96 300°C E.C.N. #10338. E.C.N. #10366. 05.02.97 07.22.97 C D 10 SEC. MAX -09.19.97 E.C.N. #10380. Ε E.C.N. #10BRDR. & REDRAWN. F 10.15.97 03.05.98 G E.C.N. #10419. 250°C 10.23.98 E.C.N. #10471 Η 07.18.00 E.C.N. #10644. 4°C/SEC. MAX 07.30.01 E.C.N. #10BRDR. & #10771. J 08.12.05 E.C.N. #11248. K 200°C 03.18.11 E.C.N. #10BRDR. & REDRAWN/ #11704. TEMPERATURE (°C) 90-120 SEC. NOTES: 150°C 1. 3,000 PIECES PER REEL. 2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE. 100°C

> TIME (SEC.) TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

200s

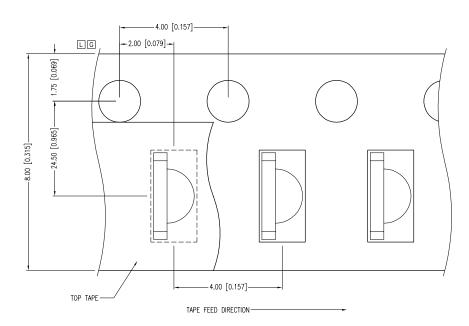
250s

300s

2°C/SEC. MAX

100s

50s



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION MAX.= +0.00 (±0.000), X.XX=±0.127 (±0.000). UNCONTROLLED DOCUMENT

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290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

50°C 25°C 0.C -

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 565nm GREEN, WATER CLEAR LENS, 3K PER REEL.

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PAGE:	2	OF	2	CHKD BY:	JD
SCALE:		NTS		APRVD BY:	JD
UNIT: mm [INCH]			CH]	Pb	