

Design Review request form

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1. SCOPE

Aim of this document is to collect basic information on the customer application that will help the Telit Design Review team in having a clear understanding of the application constraints and requirements of the whole application environment. This information together with the information provided for the Design Review (Schematic, PCB Gerber, PCB layout) will assist Telit Design Review team in providing customer with a tailored Design Review Report.

2. INSTRUCTIONS

Please fill this document in all the parts either checking the options or adding text description. For your convenience we repeat here the list of files required for a complete Design Review.

Please check the correctness of the documents before sending.

We need the following information:

1. Schematic files:

- 1.1. PDF with searchable names of components and signals.
- 1.2. Part name and description or BOM file.

2. CAD files:

- 2.1. Gerber files in format RS247X
- 2.2. Drill files in excellon format with preferred separate files for plated and non plated vias.
- 2.3. Netlist file in format IPC-356A.
- 2.4. PCB layout description with copper and dielectric width, dielectric constant.
- 2.5. PCB stack-up, description and gerber filename correspondences organized from top to bottom: layers, silkscreens, pastes and solder masks.
- 2.6. In alternative to gerbers files, the full single ODB++ zip file.

In order to speed up the Design Review for subsequent DR revisions:

The subsequent design review revisions requests must come with a change log description and Review ID.

3. CUSTOMER INFORMATION

Company name :	Ovoo Electronics
Country :	Turkey
Address :	Fevzi Çakmak Mah. Medcezir Cad. Konya Ticaret Merkezi (KTM) B4 Giriş Kat 1 No 127 42050 Karatay / Konya
Contact Name :	Mehmet Günce Akkoyun
Contact e-mail :	akkoyun@me.com

4. GENERAL INFORMATION

Application name :	B106AA : Weather Station GSM IoT Board V2
Telit module integrated in the application :	GE910-QUAD V3 - (SimWise or External SIM)
Field of application :	Field climate measurement for agriculture
Installation description :	Module is installed in a weather station enclosure which placed on agriculture fields. Device works on open air conditions.
Other radio device integrated in the application :	-
Other useful information :	Device is used with PCB antenna that sticks inside of enclosure. Device have multiple sensors (air temperature, air humidity, air pressure, rain sensor, soil temperature sensor etc). Device have 2 microcontroller; one is main microcontroller that measurements and IoT functions run. Second is FOTA microcontroller which is update the main microcontroller. GSM modem runs as null modem (we don't use microcontroller inside the modem). Device is powered via battery and solar cell. System is a sleeping device (controlled via TPL5111) but also wake up with external interrupts.
Design Review already done on this application	Yes
Previous Design Review ID	AE-32846
Non Disclosure Agreement Signed :	Yes

5. GENERAL VIEW

Scope of operation – main purpose of product

-	Asset Tracking
-	Automated Meter Reading / Management
-	Automotive - Car Makers & Tier1 Supplier
-	Fleet Management - Tolling - PAYD
-	GSM Gateway
-	GSM Railway
-	Industrial Automation
-	Information & Displays
-	Mobile Computing
-	Navigation
-	POS - Point Of Sales Terminals
-	Public Transportation
-	Security - Alarm - Surveillance
-	Sub-System & Terminals based on Telit modules
-	Telemedicine / Medical
X	Telemetry
-	Telephony
-	V24 to GPS converter
-	Vending
-	Wearable Electronics
-	Other :

6. LOCATION, AMBIENT, CONDITIONS

Location :	
-	Indoor
X	Outdoor
-	Automotive
X	Other : Placed on agriculture fields.

Ambient :	
X	Countryside
-	Urban

Conditions :	
-	Explosive Atmosphere
X	Extreme Conditions (specify) : Windy and rainy air conditions. High temperature and moisture conditions. Enclosure is designed for IP65 conditions.

Installations :	
X	Fixed
-	Mobile
-	Portable

7. BANDS OF OPERATION

Required Bands :	
-	CDMA 450
-	CDMA 800
-	CDMA 1900
-	GSM 850/1900
X	GSM 900/1800
-	UMTS B1
-	UMTS B2
-	UMTS B3
-	UMTS B4
-	UMTS B5
-	UMTS B8
-	LTE I (2100)
-	LTE II (1900)
-	LTE III (1800)
-	LTE IV (1700-2100)
-	LTE V (850)
-	LTE VII (2600)
-	LTE XIII (700)
-	LTE XX (800)
X	Others : All operators in Turkey and all 2G compatible countries.

8. APPROVALS REQUIRED

Regulatory Approvals :	
X	CE Mark
X	GCF
X	FCC/IC
X	PTCRB
-	Other : _____

Carrier Approvals :	
-	AT&T
-	Verizon
-	Vodafone
X	Other : Tele2 with rooming in Turkey (all operators in Turkey)

Other Approvals :	
-	ATEX/IECEX (specify) : _____
-	Other : _____

9. ADDITIONAL RADIOS

Additional Radio Technology :	
-	WiFi
-	GPS
-	Bluetooth / BLE
-	Short Range (specify) _____

Coexistence Management :	
-	None
-	No Simultaneous Operation
-	Other : _____

10.GNSS

-	GPS
-	GLONASS
-	Galileo
-	QZSS
-	Beidou
-	Other : _____

11.ANTENNAS

-	Embedded
X	Internal : PCB antenna which stucked in the enclosure.
-	External, Placed directly on connector or close to application
-	External, Connected with long coax cable and placed away
-	GNSS antenna passive
-	GNSS antenna active

12.POWER

Type of power supply / battery (specify)	Li-Ion (3v8 - 4v2) 2000 mAh (planned 2x)
Modem RTC hold time requirement (specify)	We use onboard RTC ic for system wakeup and time stamp. So we don't plan to use modem RTC (there is no RTC backup need for modem)

13.SIM

-	Standard SIM Holder
X	Standard SIM Holder / SIM on Chip Mount Alternative
-	SIM on Chip Only
-	Dual SIM
-	Telit IoT Connectivity
X	SimWise (SIM profile embedded in Module)

14. MODULE CONTROL

-	Embedded Telit Python Script
-	Embedded Telit IoT AppZone
X	External Microcontroller or Interface

15. DOCUMENTATION FILES TABLE

Schematic Files			
File Type	File Name	Format	Note
Schematic	B106AA-R5.pdf	PDF	
BOM		PDF or Excel	
Custom Components Datasheet	Assembly view.	PDF	Antennas, custom components etc.

PCB Stack-up [4 Layer]

Layer Stack Legend

Material	Layer	Thickness	Dielectric Material	Type	Gerber
	Top Overlay			Legend	GTO
Surface Material	Top Solder	0.03mm	SM-001	Solder Mask	GTS
Nickel, Gold	Top Copper Plating	0.02mm		Surface Finish	
CF-004	Top Plane	0.03mm		Signal	GTL
Prepreg		0.21mm	PP-022	Dielectric	
CF-004	Power	0.07mm		Signal	G1
Core		0.99mm	Core-042	Dielectric	
CF-004	Signal	0.07mm		Signal	G2
Prepreg		0.21mm	PP-022	Dielectric	
CF-004	Bottom Plane	0.03mm		Signal	GBL
Nickel, Gold	Bottom Copper Plating	0.02mm		Surface Finish	
Surface Material	Bottom Solder	0.03mm	SM-001	Solder Mask	GBS
	Bottom Overlay			Legend	GBO
Total thickness: 1.71mm					

PCB Extra Files				
File Type	File Name	Format	From Layer	To Layer
Silkscreen Top				
Paste Mask Top				
Solder Mask Top				
Copper 1 [Top]				
Dielectric 1				
Copper 2 [Inner 1]				
Dielectric 2				
Copper 3 [Inner 2]				
Dielectric 3				
Copper 4 [Bottom]				
Solder Mask Bottom				
Paste Mask Bottom				
Silkscreen Bottom				

16.COMMENTS & PICTURES

Module includes 6 segments.

- A. Power source segment.
- B. System timer controller segment.
- C. Power regulators
- D. Microcontrollers
- E. GSM IoT
- F. Sensor network

System is powered via battery which charged from solar cell. Battery power is boost up to 3V8 voltage level with at least 2A power. A timer controller is controls the system for sleeping (GSM modem and microcontrollers are sleep when not use). Sensor and some segments are not sleep. When a time interval is activated (or another interrupt source) system will wake up and runs microcontroller. When microcontroller become run system is first control for new firmware on IoT server. if a new firmware is arrived device starts run the FOTA microcontroller. if there is no new firmware system measure sensor parameters and send to customer database. after that sleep again. Sensor will always powered for continuous measurement.

Revision History.

AA002 (09.06.2020)

- All LED's are moved to collector side of transistors.
- Directional level shifter changed to bidirectional level shifter.
- 33pF filter capacitor is added to GSM power switch in and out.
- 33pF filter capacitor added to external batter socket in (BAT+).
- 33pF filter capacitor added to RTC interrupt signal.
- 33pF filter capacitor added to Rain sensor interrupt signal.
- 33pF filter capacitor added to Pressure sensor interrupt signal.

AA003 (12.06.2020)

- Test points added to required signal lines.
- Noise filter capacitors are added to LED Anode and Cathode.

AA004 (22.06.2020)

- PCB Design completed.
- DTR signal is added according EMEA advice. DTR signal is active LOW signal which puts modem to deep sleep mode.
- EMI shield cover added to GSM and Power sections.

17.CHANGE LOG

Change Log	
Revision	Description
00.00.01	Schematic creation.
00.00.02	All LED's are moved to collector side of transistors.
	Directional level shifter changed to bidirectional level shifter.
	33pF filter capacitor is added to GSM power switch in and out.
	33pF filter capacitor added to external battery socket in (BAT+).
	33pF filter capacitor added to RTC interrupt signal.
	33pF filter capacitor added to Rain sensor interrupt signal.
	33pF filter capacitor added to Pressure sensor interrupt signal.
00.00.03	Test points added to required signal lines.
	33pF noise filter capacitors added to LED anode and cathodes.
00.00.04	DTR Signal added. (Active low controlled by MCU for deep sleep).
	PCB Design is completed.
	Metal EMI shield added to IoT and power (switching components) cover.