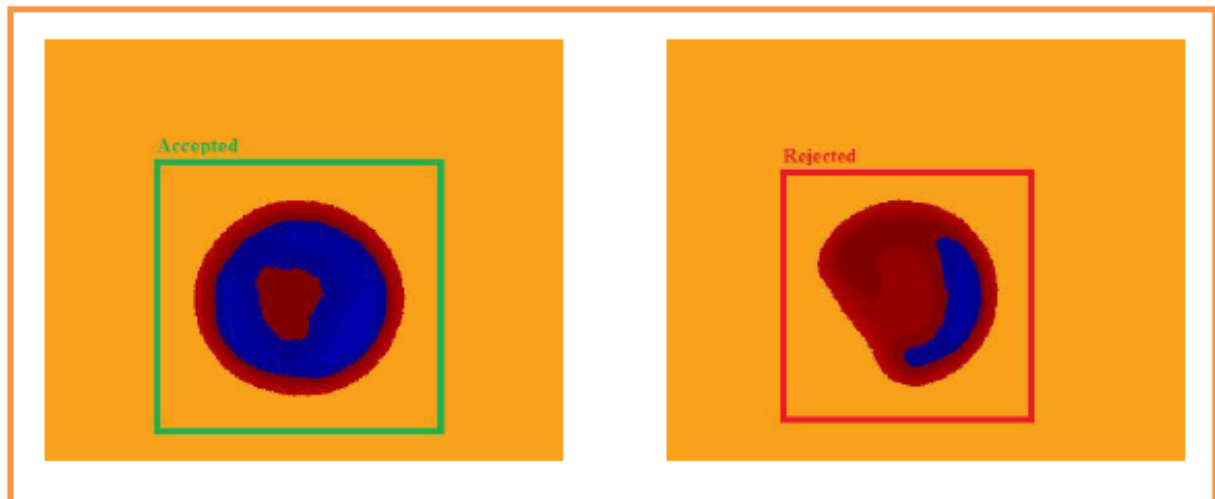


Sealbeat

Seal Inspection System



Sealbeat – Seal Inspection System Alarms

System Name: Sealbeat System
Customer: Ajanta Pharma.
Document No: Sealbeat Alarms

Model No: Sealbeat
Manufacturer: SPAN Inspection Systems Pvt. Ltd.



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LIST OF ALARMS

Sr. No.	Alarm Message	Cause	Effect	Method To Generate	Corrective Action
1	EMERGENCY STOP SWITCH PRESSED	Emergency switch activated.	Machine stops.	Press the Emergency push button and confirm machine does not operate in RUN / JOG mode.	1. Check the Emergency stop switch released. 2. Check the connection of the Emergency stop switch as per the Electrical drawing.
2	INSUFFICIENT COMPRESSED AIR	Insufficient compressed air.	Machine stops.	Reduce the air pressure below 5 bar.	1. Set the Inlet pressure specified in Operation Manual. 2. Check proper connection of pressure switch. 3. Replace the pressure switch.
3	REJECTION CONFIRMATION FAIL 1/2	If rejected pack is not sensed by rejection confirmation sensor after pack rejection.	Machine stops.	Remove the pack that going for rejection before rejection bin or cylinder.	Check for the proper connection of rejection valve.
4	REJECTION BIN 1 IS FULL	If Rejection Bin 1 is full then the sensor will give confirmation of it.	Machine stops.	While the rejection, sense the rejection bin sensor manually.	Check whether the Rejection Bin 1 is full or not.
5	REJECTION BIN 2 IS FULL	If Rejection Bin 2 is full then the sensor will give confirmation of it.	Machine stops.	While the rejection, sense the rejection bin sensor manually.	Check whether the Rejection Bin 2 is full or not.

SPAN STANDARD ALARMS

1	UNABLE TO CONNECT WITH SPAN IO CONTROLLER	Communication between the camera I/O controller and IPC is lost.	Machine stops.	Remove the Ethernet cable between Camera I/O controller & IPC and check the alarm.
2	GOOD PRODUCTION LIMIT REACHED	Good Production limit Reached.	Machine stops.	Set Good Production Count limit on HMI.
3	CONSECUTIVE FAULT LIMIT REACHED	Consecutive Fault Limit Reached.	Machine stops.	Set Consecutive fault limit on HMI.
4	SERIAL NUMBER <CAMERA SERIAL NO> CAMERA IS NOT DETECTED BY THE SYSTEM	Communication between Camera and IPC is lost.	Machine stops.	Remove the Ethernet cable between Camera & IPC and check the alarm.