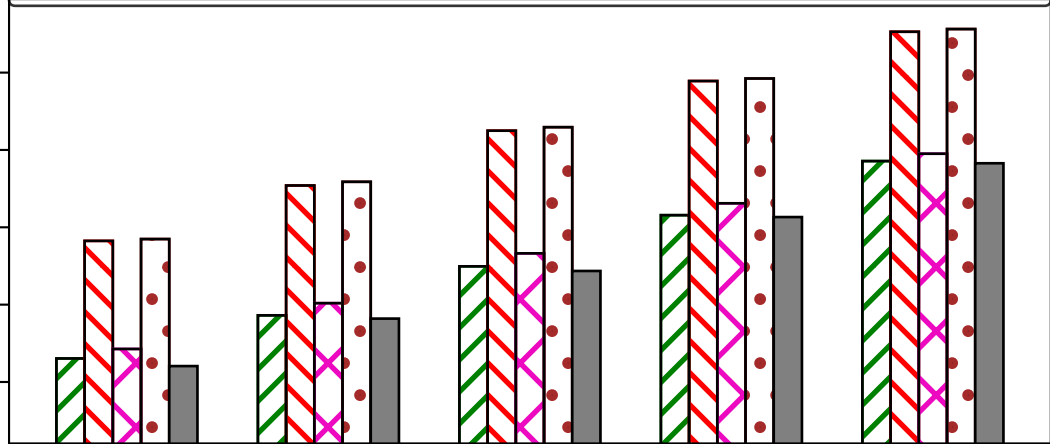




Total System Cost

7000
6000
5000
4000
3000



Number of Machines